



# Round Shaft Technology

Linear Bearings & Shafting



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## **I** INCH SERIES

### **I** Simplicity® Linear Plain Bearings

**20** Closed FL      Open FLN



### **I** Linear Precision Ball Bearings

**34** Closed IP      Adjustable IPxx-AJ      Open IPxx-OP



### **I** Linear Ball Bearings – Precision Plus Self-Aligning

**35** Closed IPS      Open IPSxx-OP



### **I** Linear Ball Bearings – Double Wide

**40** IP-W



### **I** Simplicity Pillow Blocks

**22** Closed P      Open PN



### **I** Simplicity Pillow Blocks – Twin

**23** Closed PW      Open PWN



### **I** Linear Ball Bearing Pillow Blocks

**36** Closed IPP      Open IPPN



**34** with Lubrication Port IPPS

### **I** Linear Ball Bearing Pillow Blocks – Twin

**37** Closed IPPW      Open IPPWN



**35** with Lubrication Port IPPSW

### **I** Simplicity Flange Mounts

**24** Single SFP      Double DFP



### **I** Die Set Flange Mounts

**25** Single SDS      Double DDS



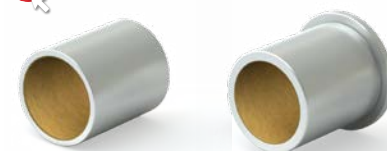
### **I** Die Set Bushings

**28** PAC

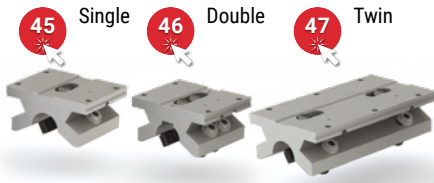


### **I** Simplicity Sleeve Bearings

**26** PS      With Flange PSF



**I** Roller Pillow Block Bearings



**I** Shaft & Rail Systems



**I** Support Rail Systems



**I** Simplicity® 60 Plus® Shafting



**I** Support Rails & Assemblies

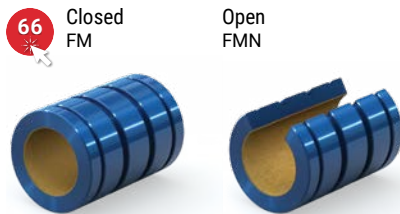


**I** Square Shafting, Bearings & Plugs



**M** ISO METRIC SERIES

**M** Simplicity Linear Plain Bearings



**M** Linear Ball Bearings – Precision Plus Self-Aligning



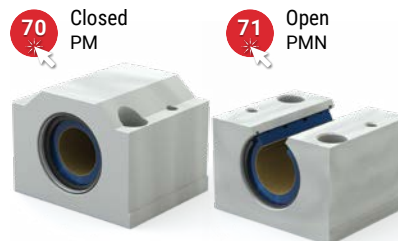
**M** Linear Precision Ball Bearings



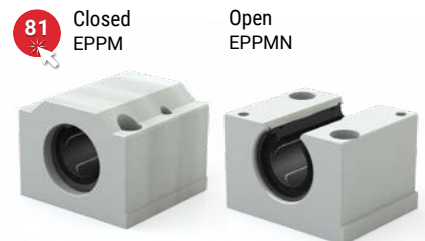
**M** Linear Ball Bearings – Double Wide



**M** Simplicity Pillow Blocks



**M** Linear Ball Bearing Pillow Blocks



**M** Thin Wall Ball Bearings

88 KHP

**M** Thin Wall Plain Bearings

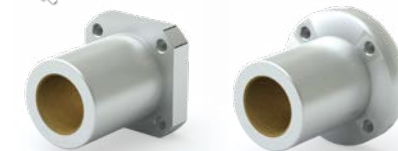
68 FG & FMT



**M** Simplicity Flange Bearings – Single

72 Square Flange  
SFPM

Round Flange  
SFPMR



**M** Simplicity Flange Bearings – Double

73 Square  
Flange  
DFPM

Round Flange  
DFPMR





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**I** Inch Series

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**J** JIS Metric Series

## **M** Simplicity Flange Bearings – Center Flange

**74** Square Flange CFPM      Round Flange CFPMR



## **M** Linear Ball Bearings – Single

**82** Square Flange EPK      **83** Round Flange EPF



## **M** Linear Ball Bearings – Double

**84** Square Flange EPK-W      **85** Round Flange EPF-W



## **M** Linear Ball Bearings – Center Flange

**86** Square Flange EPKC      **87** Round Flange EPFC



## **M** Die Set Bushings

**75** PACM



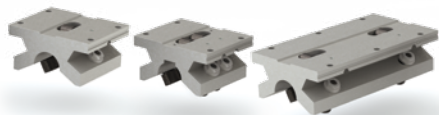
## **M** Simplicity Sleeve Bearings

**76** PSM      **77** With Flange PSFM



## **M** Roller Pillow Block Bearings

**89** Single      **89** Double      **89** Twin



## **M** Simplicity® 60 Plus® Shafting

**91** RC60 Steel      **92** Predrilled Shafts  
Stainless Steel      Ceramic Coated  
NIM & NIMxxSS      CCM & CCMDL



## **M** Support Rails & Assemblies

**93** Aluminum SRA      Aluminum  
Ceramic Coated      SR & SRxxPD  
CCR



## **J** JIS METRIC SERIES

## **J** Simplicity Linear Plain Bearings

**95** Closed FJ      Open FJN



## **J** Linear Precision Ball Bearings

**99** Closed JP      Adjustable JPxx-AJ      Open JPxx-OP



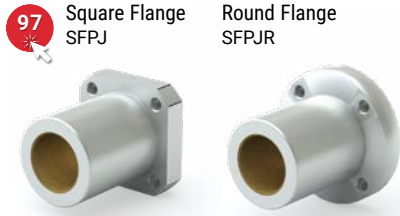
## **J** Linear Ball Bearings – Double Wide

**101** JP-W

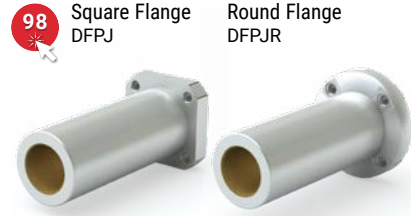




**J** Simplicity Flange Bearings – Single



**J** Simplicity Flange Bearings – Double



**J** Simplicity Flange Bearings – Center Flange



**J** Linear Ball Bearings – Single



**J** Linear Ball Bearings – Double



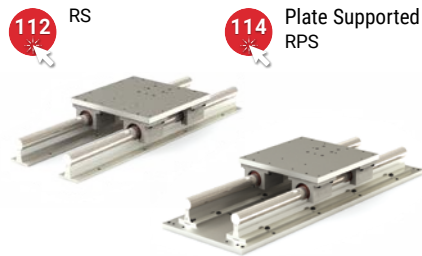
**J** Linear Ball Bearings – Center Flange



**INCH SERIES PLAIN BEARING & BALL BEARING LINEAR SLIDES**

Ordering information found on product pages

**I** Simplicity Linear Slides



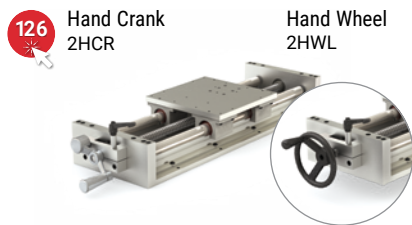
**I** Simplicity Linear Slides



**I** Simplicity Linear Slides



**I** Simplicity Linear Slides



**I** Simplicity Linear Slides



**TECHNICAL INFORMATION**

**Simplicity Linear Plain Bearings**

- P138** - Ratings for Plain Bearings
- P139** - Types & Effects of Lubrication
- P140** - Load Capacity
- P141** - Wear Rate
- P142** - Coefficient of Friction

**P143** - Cantilevered Loads

- P145** - Shaft Deflection
- P147** - Installation
- P151** - Chemical Reaction Chart
- Linear Ball Bearings**
- P152** - Load Ratings

**P153** - Rating Life

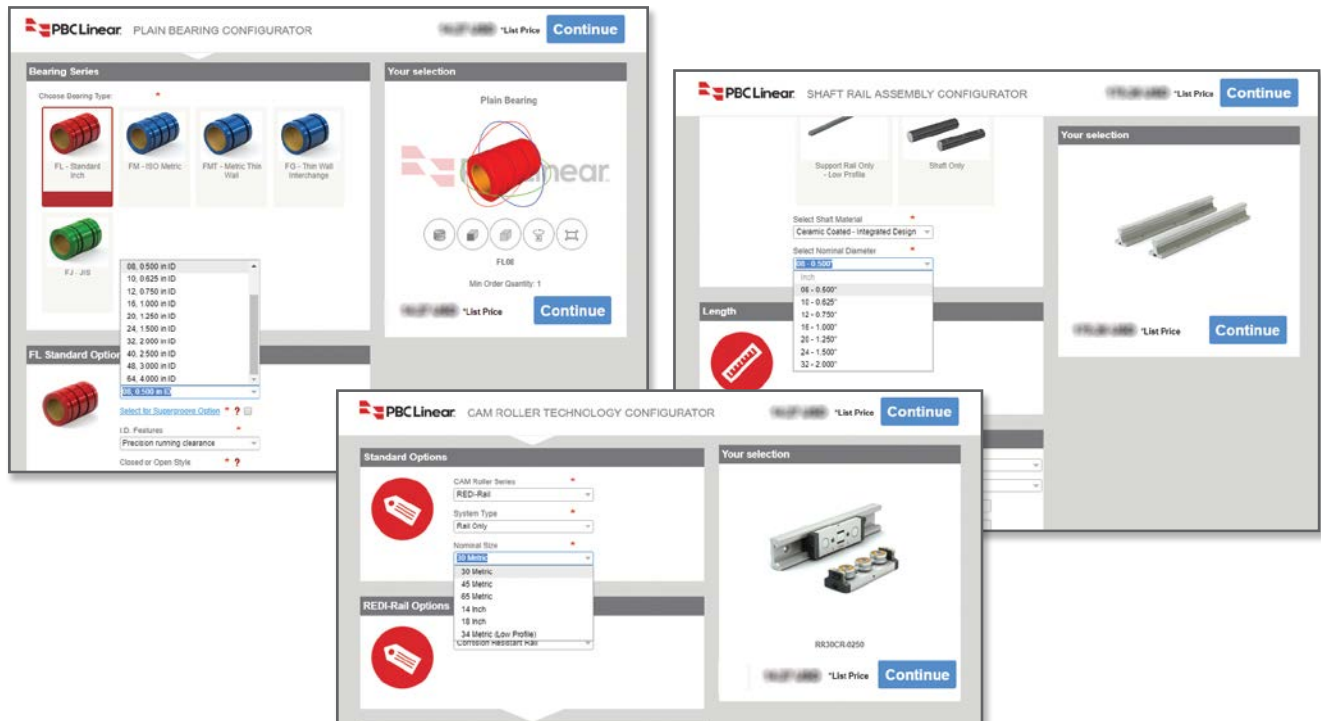
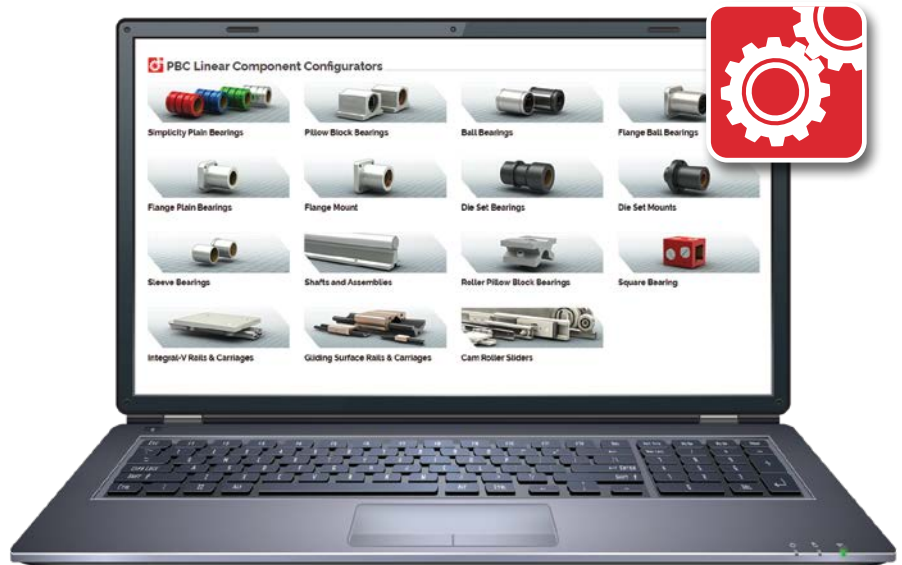
- P155** - Clearance & Mounting
- Roller Pillow Block Bearings**
- P157** - Load & Sizing
- P158** - Adjustments & Curves
- P159** - Cross Reference Guide

# Check Out PBC Linear Configurators

Shafting • Roller Pillow Block • Support Rail Assembly

The PBC Linear configuration tools allow you to customize and configure linear components to exact specifications.

- Simple steps to configure and select product offerings
- Custom CAD file delivered in minutes
- Custom quote generated quickly and easily
- Visit [pbclinear.com/tools/configure-quote](http://pbclinear.com/tools/configure-quote) and start designing!



# Linear Shafting

Engineered for Maximum Linear Bearing Performance

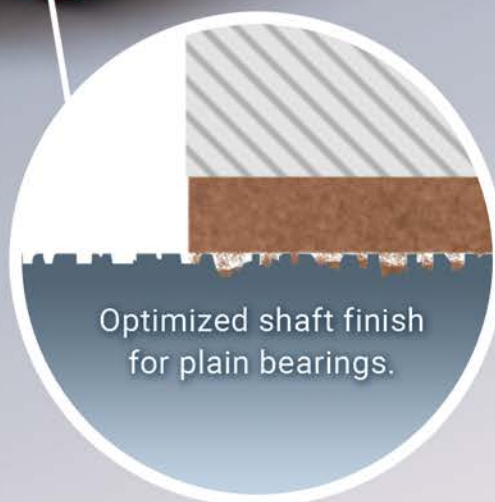
**Simplicity**  
**60 PLUS**  
S H A F T I N G



## Linear Ball Bearings

The right amount of microscopic surface texture holds lubrication for consistent smooth ball rotation minimizing the effects of metal-to-metal contact.

- **Excellent Rigidity:** providing smooth, quiet operation
- **Extremely Low Friction:** rolling elements provide consistent anti-friction movement
- **Outer Shell:** Available with steel jacket or self-aligning super bearing shell



## Simplicity Plain Bearings

The Frelon® break-in and transfer process operates at maximum efficiency with Simplicity 60 Plus Shafting resulting in true self-lubrication and the longest life possible.

- **Self-Lubricating:** maintenance-free, additional lubrication optional
- **Wide Temperature Ranges:** (-400°F/+400°F), (-240°C/+204°C)
- **Vibration Damping:** eliminates fretting corrosion



Only certified *Simplicity 60 Plus* Shafting provides maximum bearing performance.

**Inch Series—page 52 Metric Series—page 90**

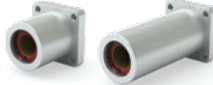
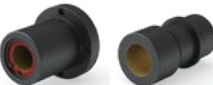


# Product Selection Guide

**I** Inch Series

**M** ISO Metric Series

**J** JIS Metric Series

| Shape                        | Sizes    | Product Type & Description                                                                                                                                                                                                                                                                                                                                                                                                                 | Available In: |        |      | Found On Page |          |          |
|------------------------------|----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|------|---------------|----------|----------|
|                              |          |                                                                                                                                                                                                                                                                                                                                                                                                                                            | Open          | Closed | Wide | <b>I</b>      | <b>M</b> | <b>J</b> |
| Round Bearings               | <b>I</b> | <b>Plain</b><br>Materials: aluminum alloy, stainless steel                                                                                                                                                                                                                                                                                                                                                                                 |               |        |      |               |          |          |
|                              | <b>M</b> | <br>Self lubricating bearing with patented compound of PTFE developed for improved performance over other bearings. Standard sizes in stock.                                                                                                                                                                                                              | ●             | ●      |      | 20            | 66       | 95       |
|                              | <b>J</b> |                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |        |      |               |          |          |
|                              | <b>I</b> | <b>Ball</b><br>Materials: steel and polymer                                                                                                                                                                                                                                                                                                                                                                                                |               |        |      |               |          |          |
|                              | <b>M</b> | <br>Each ball bearing consists of an outer cylinder, ball retainer, balls, and double seals.                                                                                                                                                                                                                                                              | ●             | ●      | ●    | 34            | 78       | 100      |
|                              | <b>J</b> |                                                                                                                                                                                                                                                                                                                                                                                                                                            |               |        |      |               |          |          |
|                              | <b>M</b> | <b>Thin Wall</b><br>Materials: aluminum alloy housing anodized or steel with polymer retainer<br><br>Both plain and ball bearing versions of European metric sizes.                                                                                                                                                                                                                                                                        |               | ●      |      |               | 88       |          |
| Round Bearings with Housings | <b>I</b> | <b>Sleeve &amp; Sleeve with Flange</b><br>Materials: aluminum alloy housing<br><br>Replaces Oilite, bronze, and plastic bearings. Ideal for slow or moderate speeds for oscillating or rotary motion.                                                                                                                                                                                                                                      |               | ●      |      | 26            | 76       |          |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                           |               |        |      |               |          |          |
|                              | <b>I</b> | <b>Roller Pillow Blocks</b><br>Materials: aluminum and coated steel rollers<br><br>Well suited for high loads and high speeds. Excels in contaminated environments and under high temperatures.                                                                                                                                                                                                                                            | ●             |        |      | 45            | 89       |          |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                           |               |        |      |               |          |          |
|                              | <b>I</b> | <b>Open &amp; Closed Pillow Blocks</b><br>Materials: aluminum alloy housing with clear anodized coating<br><br>Available with either plain or ball bearings. Self aligning for ease of mounting. Standard sizes in stock.                                                                                                                                                                                                                  | ●             | ●      | ●    | 22            | 70       |          |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                          |               |        |      |               |          |          |
|                              | <b>I</b> | <b>Flange Mount</b><br>Materials: aluminum alloy housing with clear anodized coating and inner plain bearing<br><br>Ease of mounting. Compact design.                                                                                                                                                                                                                                                                                      | ●             |        | ●    | 24            |          |          |
| Round Shafting               | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                         |               |        |      |               |          |          |
|                              | <b>J</b> | <b>Flange Bearing</b><br>Materials: aluminum alloy housing with clear anodized coating or steel with polymer retainer<br><br>Both plain and ball bearing available. Ease of mounting. Compact design.                                                                                                                                                                                                                                      |               | ●      | ●    |               | 72       | 97       |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                         |               |        |      |               |          |          |
| Pre-Assembled Round Shaft    | <b>I</b> | <b>Die Set Flange Bushings</b><br>Materials: aluminum housing with black anodized coating and inner plain bearing<br><br>Mounting precision. Size interchangeable with industry standard die sets.                                                                                                                                                                                                                                         |               | ●      | ●    | 25            | 75       |          |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                         |               |        |      |               |          |          |
| Square Bearings              | <b>I</b> | <b>Round Shafting</b><br>Materials: ceramic coated aluminum, hardened steel, 440 stainless steel<br><br>Cut to length, random lengths, machined, pre-drilled, or tapped.<br>Shaft assemblies and support rails also available.                                                                                                                                                                                                             |               |        |      | 52            | 91       |          |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                         |               |        |      |               |          |          |
| Square Bearings              | <b>I</b> | <b>Linear Slide Assemblies</b><br>Materials: alloy steel, 440 stainless steel, ceramic coated, or chrome plated 303 SST shafts, aluminum support rails, standard Simplicity pillowblocks<br><br>Plain bearing and ball bearing slide assemblies. Standard components include mounting plate, pillow block assemblies, steel shafts, and support rails. Options include shaft materials, lead screws, ball screws, hand cranks, and motors. |               |        |      | 109           |          |          |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                         |               |        |      |               |          |          |
| Square Bearings              | <b>I</b> | <b>Square Bearings &amp; Shafting</b><br>Materials: aluminum alloy housing with red anodized coating and stainless steel square shafting<br><br>Resists torque and eliminates extra costly components in parallel shafts.                                                                                                                                                                                                                  |               | ●      |      | 61            |          |          |
|                              | <b>M</b> |                                                                                                                                                                                                                                                                                                                                                         |               |        |      |               |          |          |

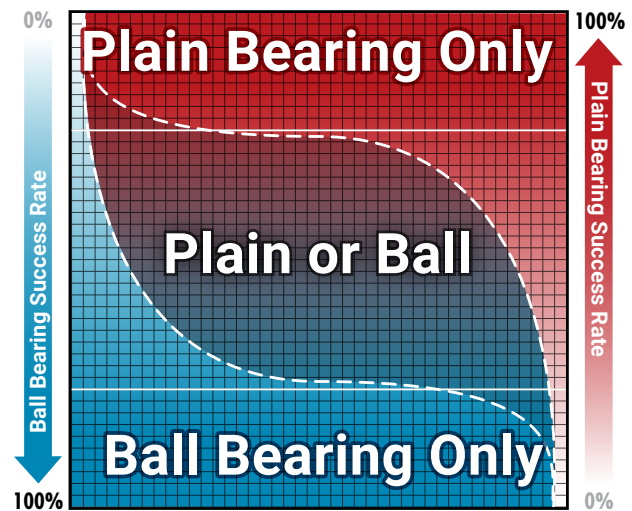
# Simplicity® Plain Bearing Product Overview

## Linear Plain and Ball Bearings

Good engineering principles dictate that the best bearing design be utilized for any given bearing application. Each type of bearing has advantages and disadvantages. Strengths or limitations can make it a clear choice depending on the application environment. At other times, an engineer will have a choice because multiple types of bearings can meet the need.

In 1983, PBC Linear® created the self-lubricating Simplicity linear bearing – a technology that solves problems in dirt, vibration, shock loading, cleanrooms, welding, foundry, and washdown situations where linear ball bearings regularly fail.

Today, PBC Linear provides a full range of linear motion solutions for both plain bearing and ball bearing applications – giving engineers the versatility to choose the right bearing for the application. Chart to the right here is intended to help guide in that decision making process.



### Simplicity Plain Bearing

Fines embed in Frelon® liner eliminating shaft damage

Wiping action cleans shaft

Frelon liner is self lubricating  
Additional lubrication is optional

### Ball Bearing

Better performance for moment loading

Balls provide precise, low-friction performance – but are susceptible to contamination

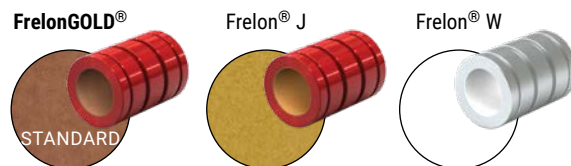
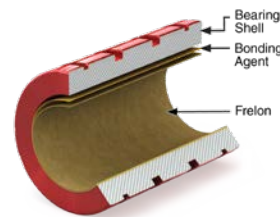
PERFORMANCE

| Bearing Type                                                                                        | Load                                                    | Moment Loads                                                                                                                                         | Linear Speed                                                                           | Coefficient Of Friction                                                          | Precision                                                             | Environment                                                   |
|-----------------------------------------------------------------------------------------------------|---------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|-----------------------------------------------------------------------|---------------------------------------------------------------|
| <b>Plain</b><br> | Up to 20x ball bearings                                 | Limited due to 2:1 ratio<br><br><a href="#">Link to 2:1 Ratio</a> | Up to 300 sfm (1.524 m/sec) dry running<br>Up to 825 sfm (4.19 m/sec) with lubrication | FrelonGOLD® = 0.125<br>Consistent over life and in a variety of environments     | Precision running clearance = 0.0005" (0.0127 mm) per side            | Excels in contaminated, wet, dry, and clean room applications |
| <b>Ball</b><br>  | Limited due to point-to-point contact of balls to shaft | Moderate to good<br>High moment loads can cause increased wear and shorten bearing life                                                              | Up to 3 m/sec (590 sfm)<br>Always requires lubrication                                 | Average = 0.002<br>Can change dramatically dependent on environmental conditions | Can be preloaded, virtually eliminating play<br>This can shorten life | Will corrode and fail in contamination                        |

# Performance Benefits Simplicity® Plain Bearings

## Frelon® + Precision Bearing Technology = Simplicity

- The Frelon liner is bonded to the bearing shell at the molecular level, which transfers the load and dissipates heat buildup throughout the bearing
- Will not rust or corrode due to anodized aluminum or 316 stainless steel shell
- Patented self-aligning capabilities are standard
- Provides both linear, oscillating, rotary, or any combination of motions
- Maintenance free operation
- Smooth and quiet operation – plus long life
- Highly accurate – all critical surfaces are ground on precision bearing grinders
- Will not catastrophically fail or damage shaft



## Frelon Bearing Liner Materials

The Frelon liners are compounds of PTFE and fillers developed for improved performance over other bearings. They provide low wear, low friction, self-lubrication, and high strength.

### PTFE Features:

- Self-lubricating (runs without added lubricant)
- Embeddability of hard particulate
- Wide temperature range (-400°F to +400°F) (-240°C to +204°C)
- Chemically inert
- Vibration damping (no metal-to-metal contact)



### Filler Benefits:

- High load capacity
- High strength
- Low wear rate vs. other materials

- FrelonGOLD® – dark gold high performance material compatible with RC60 hardened steel shafting, RC70 ceramic coated, & 400 series stainless steel shafting.
- Frelon J – yellow material formulated to provide the optimum performance with 300 series stainless steel and softer shafting such as bare aluminum.
- Frelon W – white color, food-grade liner, FDA compliant, compatible with stainless steel and softer metal shafting.
- PBC Linear's unique bonding process facilitates the ability to provide solutions for applications with a range of additional bearing liner materials. Contact PBC Linear to discuss your specific application.



Email an Application Engineer

## Simplicity 60 Plus® Shafting

The PBC Linear development team, working in close conjunction with engineers from Lee Linear®, have together formulated a linear shaft designed specifically for optimal bearing performance – *Simplicity 60 Plus Shafting*. Advanced process capabilities maintain the ideal surface finish resulting in the longest life and highest performing shaft-to-bearing combination.

Don't be misled—all shafting is not alike! Don't settle for below average performance. The smoothest shafting is NOT always the best for all situations. **In most applications, smoother does not equal better; in fact, it means decreased performance and shortened life.** A shaft surface finish of 8-12 Ra is the optimal smoothness for linear plain and ball bearings.

**Simplicity 60 Plus Shafting provides maximum linear bearing performance and the following features:**

- Optimized shaft surface finish for plain bearings
- Customizable length and machined features via the configurator with no minimum quantities
- Faster Made in the USA



**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**



# Plain Bearings Simplicity®

## Running Clearance

Simplicity bearings are available with two classes of running clearance:

### PRECISION—"FL":

- Performs like a preloaded ball bearing
- Tightest running clearance approximately 0.001" (0.025 mm)
- Used in applications that require high precision



**CAUTION** Not recommended for all parallel shaft applications. Any misalignment can cause binding on the shaft. Recommend: Compensated—"FLC" (see below).

### COMPENSATED—"FLC":

- Performs like a standard ball bearing
- Additional clearance built into the I.D.—all other dimensions are the same as the precision bearings
- Ideally suited for parallel shaft applications

**Note:** Many parallel shaft applications will run "FL" precision on one rail and "FLC" compensation on the opposite rail to accommodate slight misalignments.

## Bearing Shell

Simplicity bearings are available in a variety of configurations to help meet specific application needs:

- Standard is aluminum alloy with anodized finish
- 316 stainless steel (no plating)

### MATERIALS:

**Aluminum Alloy** – Is a heat treated and artificially aged aluminum with good strength and corrosion resistance.

**316 Stainless Steel** – Has an excellent corrosion resistance and is widely used by the paper, food, and other industries.

### FINISHES:

**Standard Anodized** – A sulfuric bath anodizing with a nickel acetate seal that will stand up to 14 days exposure in a 5% salt spray solution at 96°F. It is applied at a 0.0002" thickness.



[Link to the Simplicity Video](#)



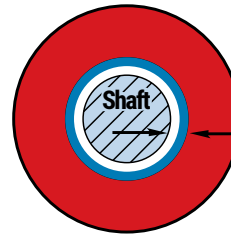
[More Information about Simplicity's Chemical Resistance](#)



**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

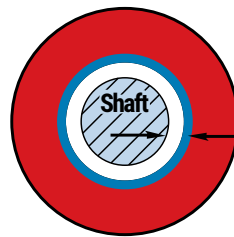
## RUNNING CLEARANCE



### Standard "FL"

Performs like a preloaded linear ball bearing

0.0005" per side clearance average (0.0127 mm)



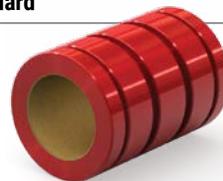
### Compensated "FLC"

Performs like a standard linear ball bearing

0.0015" + per side clearance average (0.0381 + mm)



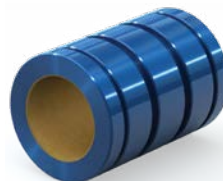
### Standard



Inch Series

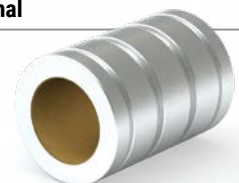


JIS Metric Series



ISO Metric Series

### Optional



316 Stainless Steel

# Plain Bearings Simplicity®

## Self-Alignment Feature

Simplicity bearings are available with a standard straight O.D. or a crowned self-aligning O.D.

### FL – (Standard):

- Straight O.D.
- Standard pillow blocks have the self-aligning capability designed into the block using standard “FL” bearings for the final assembly

### FLA – (Self-aligning O.D.):

- Has a crown on the O.D. allowing the bearing to re-align itself in binding situations
- Specifically designed to easily retrofit straight bore housings
- The bearing will allow 1/2° of misalignment capability from centerline (1° overall)
- O-rings can be used on either side of the crown to cushion and eliminate clatter in operation (sold separately)

## Pillow Blocks

- Made of aluminum alloy
- Pillow blocks are interchangeable with industry standard ball bearing pillow blocks
- Critical centerline dimensions hold accuracy within  $\pm 0.001$ " on inch sizes and  $\pm 0.015$  mm on metric sizes

### FINISHES:

- Clear anodized finish (Standard)

### Standard pillow blocks have built-in self-alignment in all directions:

- Standard pillow blocks have 1/2° misalignment from centerline
- This feature is built into the housing with a spherical radius at the midpoint of the block
- This self-aligning capability will allow for some shaft deflection and misalignment

### Rigid or straight bore housings are available:

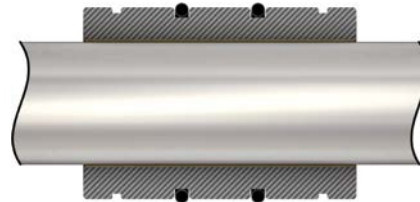
- This does not allow for any self-alignment and provides a very rigid assembly
- They are typically used in single shaft applications

## Open Bearings Orientation

Simplicity bearings can operate in any orientation. Load capacities will vary on open bearings depending on the orientation in which they are being used.

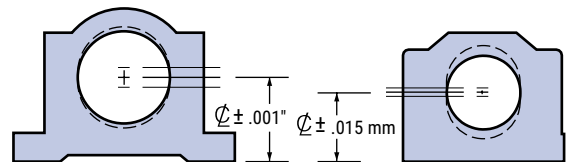
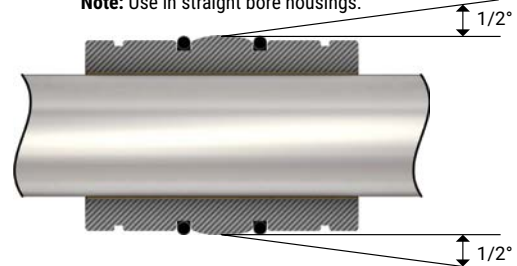
### Standard FL – Straight O.D.

**Note:** Standard pillow blocks use FL bearings with self-alignment built into the I.D. of the block.

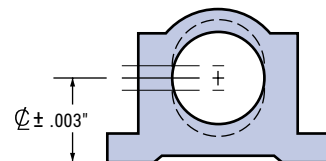


### Self-Aligning FLA – Spherical O.D.

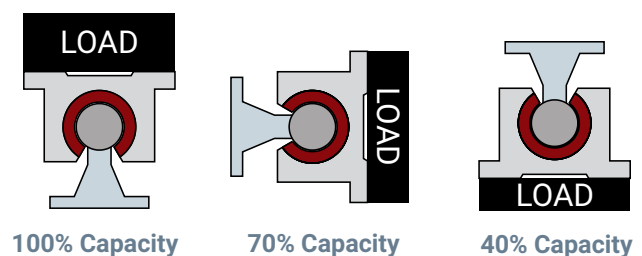
**Note:** Use in straight bore housings.



**SIMPLICITY = TIGHTER TOLERANCES**



**INDUSTRY STANDARD**



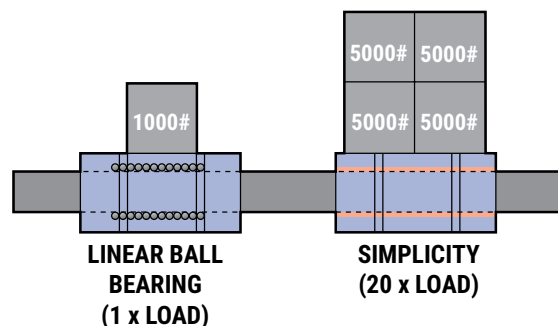
# Plain Bearings Simplicity®

## Load Capacity of Liner

Simplicity bearings can carry from 4 to 20 times the load of a linear ball bearing.

| Bearing Material      | Static Load Capacity                   |
|-----------------------|----------------------------------------|
| FrelonGOLD®           | 3000 psi or 210.9 kgf/cm <sup>2</sup>  |
| Frelon® J / Frelon® W | 1500 psi or 105.45 kgf/cm <sup>2</sup> |

- Allows the engineer to maintain performance in a smaller designed package  
**Example:** Simplicity 1/2" I.D. = 1" I.D. linear ball bearing
- Shock loads and vibration are absorbed
- Metal-to-metal contact is eliminated providing a smoother, quieter running assembly

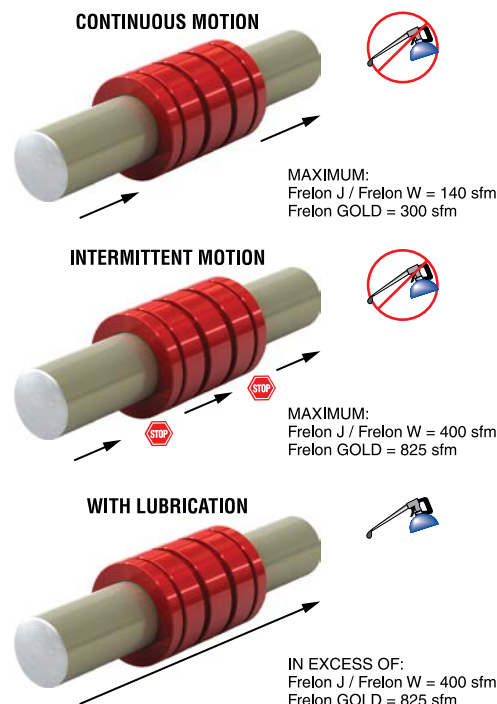


## Speed Characteristics

Exceeding these speeds causes frictional heat and accelerates liner wear.

| Bearing Material      | No Lube Continuous Motion | No Lube Intermittent Motion | With Lubrication* |
|-----------------------|---------------------------|-----------------------------|-------------------|
| FrelonGOLD®           | 300 sfm                   | 825 sfm                     | 825 sfm           |
|                       | 60 in./sec.               | 165 in./sec.                | 165 in./sec.      |
|                       | 1.524 m/sec.              | 4.19 m/sec.                 | 4.19 m/sec.       |
| Frelon® J / Frelon® W | 140 sfm                   | 400 sfm                     | 400 sfm           |
|                       | 28 in./sec.               | 80 in./sec.                 | 80 in./sec.       |
|                       | 0.711 m/sec.              | 2.03 m/sec.                 | 2.03 m/sec.       |

\*Depending on the lubrication used, loads, and frequency of continuous or intermittent motion, speeds can be in excess of the numbers shown.



## Performance Ratings (for Linear Motion)

Plain bearings are rated by their limiting PV, which is a combination of load over a given surface area and the velocity.

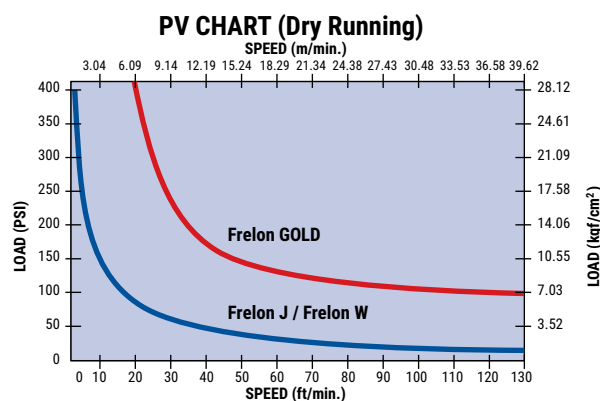
| Bearing Material      | MAX. "PV"                                                          | MAX. "P"                                     | MAX. "V"<br>(No Lubrication)  |
|-----------------------|--------------------------------------------------------------------|----------------------------------------------|-------------------------------|
| FrelonGOLD®           | 20000 (psi x ft./min.)<br>or<br>430 (kgf/cm <sup>2</sup> x m/min.) | 3000 psi<br>or<br>210.9 kgf/cm <sup>2</sup>  | 300 sfm<br>or<br>91.44 m/min. |
| Frelon® J / Frelon® W | 10000 (psi x ft./min.)<br>or<br>215 (kgf/cm <sup>2</sup> x m/min.) | 1500 psi<br>or<br>105.45 kgf/cm <sup>2</sup> | 140 sfm<br>or<br>42.66 m/min. |

**PV** = The performance measurement of plain bearings

**PV** = P x V where P = pressure (load) in psi (kgf/cm<sup>2</sup>)

**V** = velocity (speed) in sfm (m/min.)

**Note:** All three parameters must be met by an application for the bearing to perform properly.





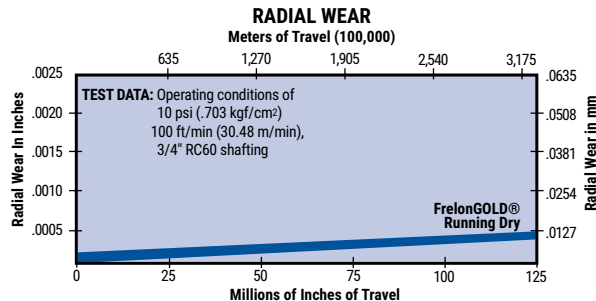
# Plain Bearings Simplicity®

## Wear Rate/Life Expectancy

The life expectancy of a Simplicity bearing is dependent on application parameters:

- Shaft hardness, surface finish, and preparation
- Length of travel
- Temperature
- Contamination
- Running clearance
- Lubrication
- Speed

The Radial Wear chart gives a guideline for a typical application at 10 psi (.703 kgf/cm<sup>2</sup>) traveling at 100 ft./min. (30.48 m/min.).



## Factors Affecting Wear Rate/Life

Shafting requirements for Frelon® bearing materials include:

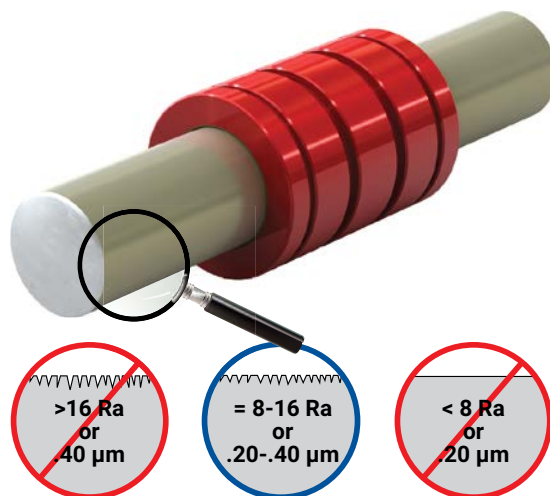
### BEST PERFORMANCE:

- Finish of 8–12 Ra
- Hardness of RC 60

### ACCEPTABLE PERFORMANCE:

- Finish of 8–16 Ra
- Hardness of RC 35
- Surface finish requirements apply to all Frelon bearing materials
- Rougher shafting can be used, but both bearing and shafting will wear at accelerated rates and binding may occur

**Note:** Consult factory if using chrome plated shafting that is polished to < 8 Ra.



## Cantilevered Loads

- Maximum 2:1 ratio
- 1x = bearing separation on same shaft
- 2x = distance from shaft to load or force

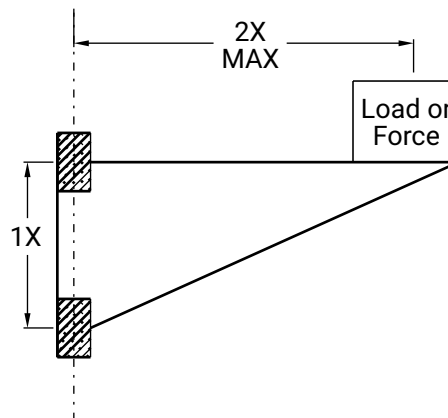
**Example:** If 2x equals 10" then 1x must be at least 5"



**CAUTION** Binding will occur if the 2:1 ratio is exceeded.



**2:1 Ratio Information**



# Plain Bearings Simplicity®

## Transfer Process of Liner to Shaft

The interaction of the Frelon® material and the shafting creates a natural, microscopic transfer of the Frelon to the running surface. A thin film is deposited on the shaft, and the valleys in the surface finish are filled in with Frelon material during the initial break-in period. This transfer creates the self-lubricating condition of Frelon riding on Frelon.

This break-in period varies depending on several criteria:

1. Preparation of the shafting prior to installation – it is best to clean the shafting with a 3-in-1 type oil before installing the bearings. This ensures that the surface will receive a full transfer of material.
2. Speed, load, and length of stroke specific to the application – typically the initial transfer process will take approximately 50-100 strokes of continuous operation. The running clearance on the bearing will increase an average of 0.0002" to 0.0005", depending on the length of the stroke and surface requiring the transfer.
3. How often the shafting is cleaned – if the shafting is cleaned regularly, increased wear will be seen in the bearings. This is due to the transfer process being performed over and over again.



*Do not repeatedly clean the shafting with alcohol. This will remove the previously transferred material entirely and increase the wear to the bearing liner.*



*Do not use smooth chrome shafting with Frelon bearings. The surface finish is less than 8 Ra and does not maintain proper transfer of Frelon material. This will result in accelerated wear.*

## Lubrication

- Reduce friction up to 50%
- Minimize wear of liner
- Reduce heat buildup allowing greater speeds  
Actual speeds achieved are dependent on type of lubricant and frequency of application
- Aid in cleaning the shafting for a proper transfer process  
A minimum of initial lubrication of Simplicity bearings is strongly recommended

## Chemical Resistance

Simplicity bearings stand up to harsh environments and provide excellent performance in a submerged condition.

**FrelonGOLD®** – the fillers in the material can be attacked by deionized water and other harsh chemicals

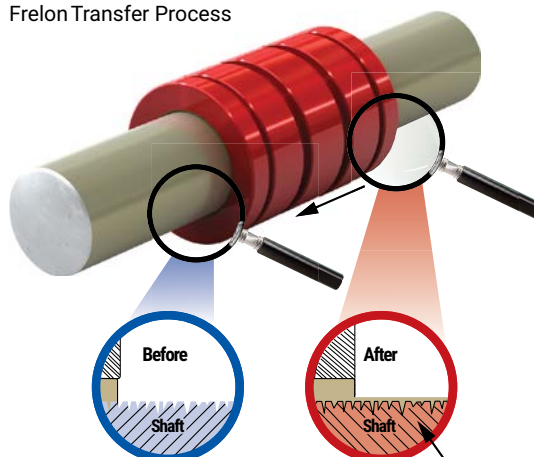
**Frelon J** – almost universal chemical inertness: Only molten sodium and flourine at elevated temperatures and pressures show any signs of attack

**Frelon W** – A white colored food-grade liner that is FDA compliant

**Anodized Aluminum Shell (Standard)** – good chemical resistance in most industrial applications

**316 Stainless Steel Shell (Optional)** – excellent chemical and corrosion resistance in harsh environments

Frelon Transfer Process



At break-in, Frelon deposits a microscopic film on the shaft and fills the valleys in the surface finish creating a Frelon-on-Frelon running condition that is true self-lubrication.

## RECOMMENDED LUBRICATION

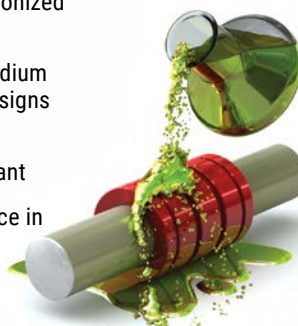
- Waylube Oil
- Light Weight Oils
- Petroleum Based Grease
- 3-in-1 oils



## NOT RECOMMENDED

- WD-40
- PTFE Sprays
- Fluorocarbons
- Silicon Oils, Grease or Spray

WD40® is a registered trademark of the WD40 company



**More Information about Simplicity's Chemical Resistance**

# Plain Bearings Simplicity®

## Temperature

Simplicity bearings can operate in a wide range of temperatures (-400°F to +400°F) (-240°C to +204°C). Depending on the materials housed in the pillow block and the size of bearing

- Maintains the same performance characteristics
- The thin liner allows heat to dissipate through the bearing shell

## Thermal Expansion

The standard bearing I.D. options are designed for use in most industrial applications.

For temperatures below 0°F, the standard I.D. is recommended (FL series).

For extreme high temperatures, the Compensated I.D. bearing is recommended (FLC) for the increased running clearance.



*It is always best to inspect actual size at extreme temperatures to ensure proper running clearance.*

## Rotary Applications

Simplicity bearings will operate very well in rotary applications if applied properly.

Stationary rotary applications do not allow the heat to be spread over an extended area. It is retained in the I.D. of the bearing limiting speed and load.

- MAX rotary speed (No lube/continuous motion)
- 40 sfm (12.2 m/min.) for standard precision I.D. clearances
- 140 sfm (42.6 m/min.) for compensated I.D. clearances

$V(\text{sfm}) = 0.262 \times d \times \text{RPM}$   
 $d$  = shaft diameter (inches)  
 $\text{RPM}$  = revolutions per minute

- Properly maintained lubrication can increase these speeds dramatically



*It is always best to do specific testing for rotary applications above these limits where lubrication is to be used.*

## Vacuums/Outgassing/Cleanrooms

Due to self-lubrication, low outgassing, and a minimum of particulate (buildup), Simplicity bearings are excellent in clean rooms and vacuums.

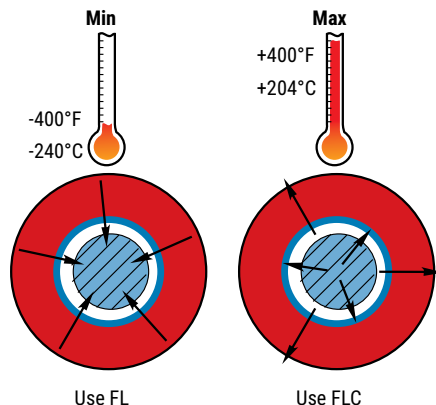
Testing has been done on the Frelon® materials in accordance with ASTM E-595-90 with acceptable maximums of 1.00% TML and 0.10% CVCM.

| MATERIAL    | %TML | %CVCM |
|-------------|------|-------|
| FrelonGOLD® | 0.00 | 0.00  |
| Frelon J    | 0.18 | 0.01  |

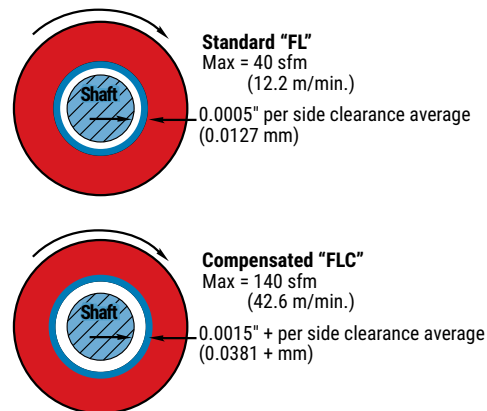
**TML** = Total Mass Loss

**CVCM** = Collected Volatile Condensable Materials

## Temperature Extremes



## Maximum Rotary Speeds



## Submerged Applications

Simplicity bearings will provide excellent performance in a submerged condition.

The bearings will employ the fluid as a lubricant showing increased velocities and wear life. Oils and non-salt water are especially effective.

**Note:** Please contact factory before specifying FrelonGOLD for submerged applications.

# Plain Bearings Simplicity®

## O-Rings

Used in standard pillow blocks and with self-aligning bearings.

**Nitrile Buna 70 (standard)** – A good general purpose rubber that is used in 98% of applications (-65°F to 275°F (-54°C to 135°C)).

**Viton (special – designate with “V”)** – Used only in high temperature applications up to 400°F (up to 204°C).



## Seals

Use only in the most contaminated environments.

**Polymod® (standard)** – A high performance polymer modified material that reduces friction of a standard buna material by 50% and increases wear life.

Polymod is a registered trademark of Polymod Technologies, Inc.

**Temperature:** -20°F to +212°F

**Urethane (special - designate with “U”)** – A moly-impregnated urethane scraper that is only for the severest applications - friction is greatly increased!

**Temperature:** -40 to +200°F

**Viton™ (special - designate with “V”)** – A brand of synthetic rubber and fluoropolymer elastomer used only in high temperature applications.

**Temperature:** Up to +400°F

**Attention:** 90% of applications do not require seals when using Simplicity bearings. The liner has a natural ability to wipe particles from the shafting. Any particulate (metal, sand, etc.) that does enter the bearing will embed itself into the soft liner not scoring the shafting or locking mechanical parts.

When ordering a bearing with any internal features (seals or internal lubrication), the bearing may or may not be shipped with extra internal grooves in addition to those needed for the ordered option. Low volume orders are more likely to have additional grooves. The extra grooves will not negatively impact the performance of the bearing.

Also, internal grooves are typically an anodized surface; however, in the interest of the quickest possible delivery, the internal grooves may not be anodized.

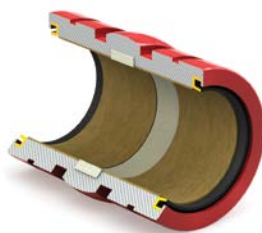
## Lubrication System

Order with “JKM” modifier

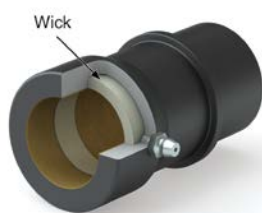
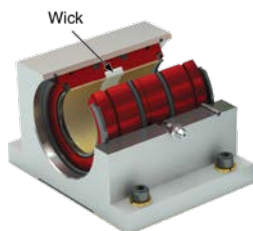
**Lubrication system includes:**

**Felt wick** – Retains oil lubricants (remove when using grease lubrication). Wicks are glued in place on open bearings while they just sit in place on closed bearings.

**Zerk fitting** – Installed into pillow block, other housing, or directly into die sets PAC, PACM. (Standard lube fitting with ¼-28 thread)



### ZERK FITTING IN HOUSING



## Bearing Alignment

Linear ball bearings will continue to operate in a misaligned condition, but can cause damage to the shafting and catastrophically fail.

Simplicity bearings DO NOT tolerate misalignment. They simply stop moving without any damage to the shafting. Self-aligning housings aid in misalignment – up to 1/2° from centerline.

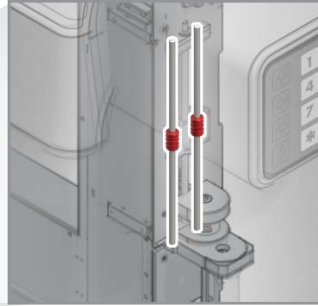
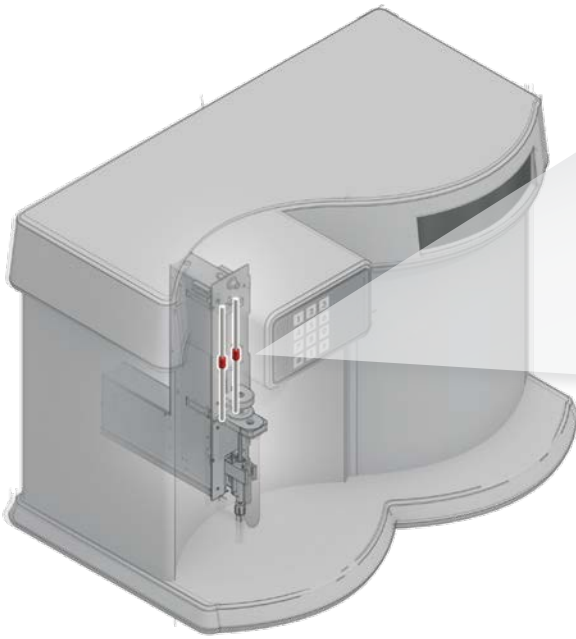
**Note:** Please refer to the tables in the installation section for possible solutions to misalignment.



**Misalignment Considerations—page 150**

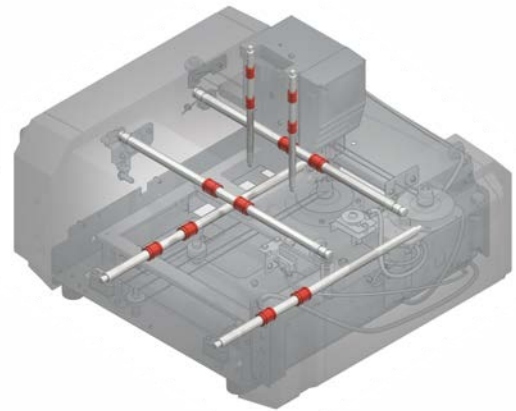


# Applications

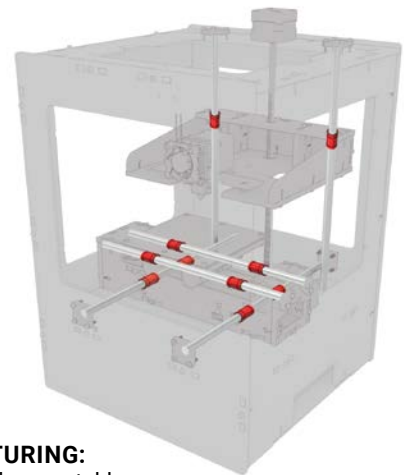
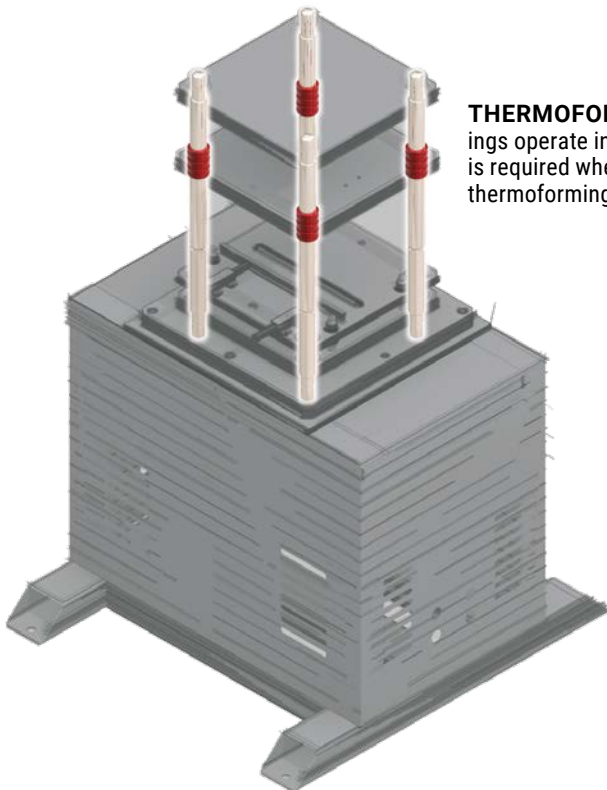


**LAB EQUIPMENT:** This blood analyzer utilizes Simplicity® plain bearings because they are self-lubricating and do not require additional grease, which can cause contamination.

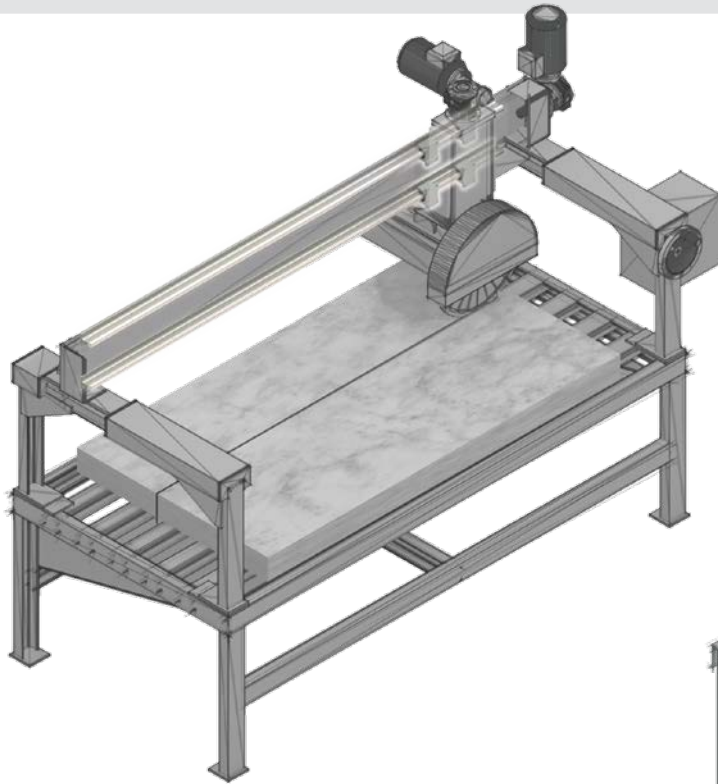
**PRINTING:** Commercial printers, 3D printers, laser printers, and deskjets all require smooth, precise, and quiet linear motion, which Simplicity linear plain bearings provide.



**THERMOFORMING:** Simplicity linear plain bearings operate in a wide range of temperatures, which is required when molding heated plastic sheeting in thermoforming machines.

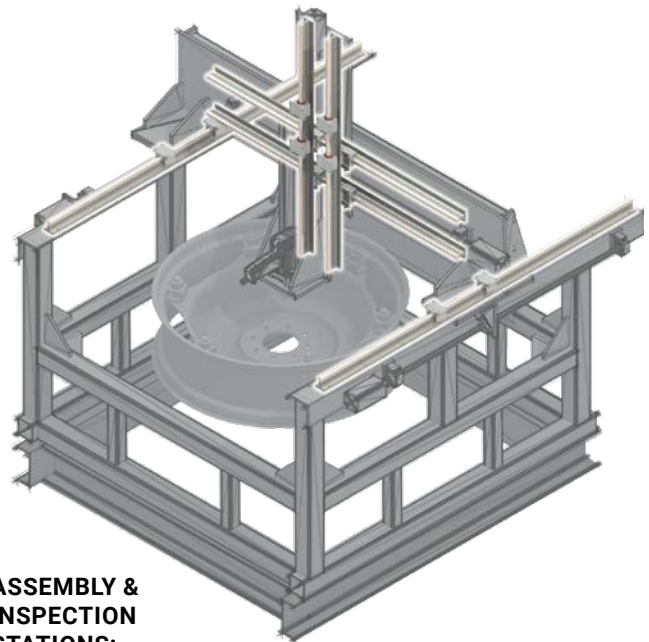


**ADDITIVE MANUFACTURING:** 3D printers require smooth, repeatable linear motion, which is achieved with Frelon®-lined linear plain bearings.



#### **STONE SAWS & HEAVY DUTY CUTTERS:**

Simplicity® linear plain bearings are self lubricating and excel in dirty or contaminated environments such as saws and cutters.



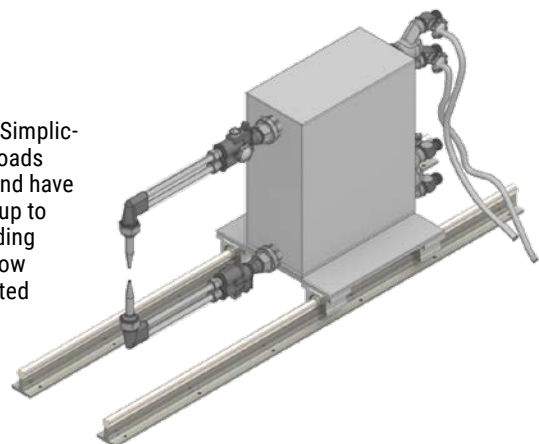
#### **ASSEMBLY & INSPECTION STATIONS:**

Round Shaft Technology utilizes precision round shafting as a guideway and combines linear plain or ball bearings for movement – providing a low maintenance solution in assembly stations.



**SEAT ADJUSTMENT & SHOCK ABSORPTION:** Not all applications are easily accessible for maintenance or repair, including tough military vehicle seating. This is one reason Simplicity plain bearings, with Frelon® self-lubricating liner, is the best choice. Simplicity provides long-lasting linear motion that will not catastrophically fail.

**WELDING MACHINES:** Simplicity linear bearings handle loads over 700 kN (157,000 lb.) and have a high temperature range (up to 204°C). As required in welding applications, they require low maintenance in contaminated environments.



# Ordering Information Plain Bearings

## Plain Bearings



Configure  
Online

### Series

- FL** - Standard Inch Series
- FLR** - Supergroove Interchange  
Available only with **FL06, 08, 12, 16**
- FM** - ISO Metric Series
- FMT** - Compact ISO Metric Thin Wall Series
- FG** - "FAG™" Thin Wall Interchange
- FJ** - JIS Standard Series
- PS** - Inch Series Sleeve Bearings
- PSF** - Inch Series Flange Bearings
- PSM** - ISO Metric Series Sleeve Bearings
- PSFM** - ISO Metric Series Flange Bearings

### O.D. Features

- No Entry** - Standard straight O.D. bearing
- A** - Crowned "self-aligning" O.D. bearing (closed only)  
Available only on **FL, FM, FJ** series

### I.D. Features

- No Entry** - Standard precision running clearance on the I.D.
- C** - Compensated running clearance on the I.D.  
Does NOT apply to **PS, PSF, PSM, PSFM**

### Closed or Open Style

- No Entry** - Standard closed bearing
- N** - Open series bearing (not available in **FLA, FMA, and FJA**)  
Available only on **FL, FM, FJ** series

### Bearing Shell Material

- Available ONLY on the **FL, FM, FMT, FG, FJ** series
- No Entry** - Standard aluminum alloy
- \*S** - 316 Stainless Steel  
\*Made to order. No finish plating or anodize available.

### Nominal Shaft Diameter

- English units in 16ths of an inch
- Metric units in mm

**FL A C N S 16 - D E JKM Q**

### Seal Options

- D** - Double seals of standard Polymod® material
- DU** - Double seals of moly impregnated urethane material
- DV** - Double seals of viton - high temperature material
- D, DU, and DV seals available with **FL08-FL32**
- DU seals available with **FM20-FM80, FJ20-FJ120**

### Bearing Liner Material

- No Entry** - Standard Frelon GOLD® liner for hardened steel, ceramic coated, and 400 series stainless steel shafting
- \*E** - Frelon J® liner for soft shafting (aluminum, 300 series stainless steel, etc.)  
\* Limited availability may require special quote
- W** - Food grade liner (contact PBC Linear before ordering)

### Internal Lubrication

- No Entry** - Standard bearing - No lube system
- JKM** - Thru hole, and internal felt wick to help lubrication retention and flow.  
JKM available with **FL08-FL64, FM12-FM80, FJ20-FJ150**

### Special Modifications

- No Entry** - Standard Options
- Q** - Shipped Oil Free  
(contact PBC Linear before ordering)



**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

ORDERING

The data and specifications in this publication have been carefully compiled and are believed to be accurate and correct. However, it is the responsibility of the user to determine and ensure the suitability of PBC Linear® products for a specific application. PBC Linear's only obligation will be to repair or replace without charge, any defective components if returned promptly. No liability is assumed beyond such replacement. Specifications are subject to change without notice. Consult [www.pbclinear.com](http://www.pbclinear.com) for the latest technical updates.

# Ordering Information Plain Bearings

## Plain Bearings With Housings



Configure  
Online

### Series

- P** - Standard Inch Pillow Blocks (FL)
- PW** - Inch Twin Pillow Blocks (FL)
- PM** - ISO Metric Pillow Blocks (FM)
- SFP** - Inch Single Flange Mounts (FL)
- DFP** - Inch Double Flange Mounts (FL)
- SDSZ** - Single Flange Mount Die Set (FLA)
- DDSZ** - Double Flange Mount Die Set (FLA)
- PACZ** - Inch Die Set Bearings
- PACMZ** - ISO Metric Die Set Bearings
- SFPM** - ISO Metric Single Flange Bearings
- DFPM** - ISO Metric Double Flange Bearings
- CFPM** - ISO Metric Double Center Flange Bearings
- SFPJ** - JIS Metric Single Flange Bearings
- DFPJ** - JIS Metric Double Flange Bearings
- CFPJ** - JIS Metric Double Center Flange Bearings

**Note:** Standard Simplicity® bearings are installed in housings.

Metric flange bearings do not have bearing inserts

### Closed or Open Style

- No Entry** - Standard Closed Series
- N** - Open Series

Available only on **P**, **PW**, **PM** series

### Housing I.D. Features

- No Entry** - Standard spherical "self-aligning" I.D. in the housing. (Uses standard straight O.D. bearings.)
- B** - Straight I.D. housing. (For rigid fit use standard bearing. For self-alignment use FLA bearings.)

Available only on **P**, **PW**, **PM**, **SFP**, **DFP**, **SDS**, **DDS** series

- No Entry** - Standard Square Flange
- R** - Round Flange

Available only on **SFPM**, **DFPM**, **CFPM**, **SFPJ**, **DFPJ**, **CFPJ** series

### Housings Only

- No Entry** - Housings with bearing included
- E** - Empty Housings with NO bearing included

### Material

- Z** - Aluminum, Available only on **PAC**/**PACM** Diesets
- Note:** Steel no longer offered
- S** - SST Pillow Blocks (use **FLA** BRG, PB, Retainer)

### Nominal Shaft Diameter

English units in 16ths of an inch  
Metric units in mm

**P** **N** **B** **E** **16** - **C** **D** **E** **JKM** **Q**

### Bearing I.D. Features

- No Entry** - Standard Precision running clearance on the I.D.
- C** - Compensated running clearance on the I.D.

### Seal Options

- D** - Double seals of standard Polymod® material
- DU** - Double seals of moly impregnated urethane material
- DV** - Double seals of viton - high temperature material
- PAC** and **PACM** available only as:
- S** - Single seals of standard Polymod® material
- SU** - Single seals of moly impregnated urethane material
- SV** - Single seals of viton - high temperature material

### Bearing Liner Material

- No Entry** - Standard Frelon GOLD® liner for hardened steel or ceramic coated aluminum
- \*E** - Special Frelon J® liner for soft shafting (aluminum, 300 series stainless steel, etc.)
- \* Limited availability may require special quote**
- W** - Food grade liner (contact PBC Linear before ordering)

### Internal Lubrication

- No Entry** - Standard pillowblock assembly with no lubrication system
- JKM** - Thru holes and internal felt wick to help lubrication retention and flow 1/4-28 Zerk
- Note:** Zerk fitting installed into pillow block, other housing, or directly into die sets **PAC** & **PACM**.

### Special Modifications

- No Entry** - Standard Options
- Q** - Shipped Oil Free (contact PBC Linear before ordering)



**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

ORDERING

This catalog and part numbering system is designed to represent all possibilities which may not be standard parts. These are options only—combinations could lead to unavailable parts. Contact PBC Linear at 800-962-8979 for information.



# Simplicity® Linear Plain Bearings

INCH

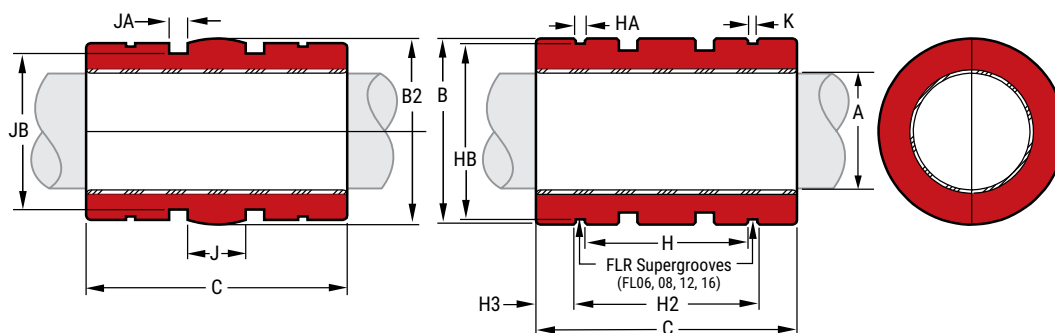
ISO METRIC

JIS METRIC



**\*Self Aligning O.D. (FLA-XX)**

**Standard O.D. (FL-XX)**



\*Except for the O.D., bearings with the self-aligning feature have the same dimensions and tolerances as the standard bearing. There is a spherical crown on the O.D. to create the self-aligning feature. They are for use in a straight bore housing. Add an "A" to the part number for self-aligning bearings.

## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |                   |        |        | Compensated I.D. Series<br>Allows additional Running Clearance |                   |        |        | Nominal<br>Size | B<br>Standard<br>O.D. |        | b2<br>Self-Aligning<br>FLA Crown O.D. |        | C<br>Length |        | Con-<br>centric<br>MAX. | Bearing<br>Weight<br>lb. | K<br>FLR<br>Ret. Ring<br>Grv. |
|------------------------------------------------------------|-------------------|--------|--------|----------------------------------------------------------------|-------------------|--------|--------|-----------------|-----------------------|--------|---------------------------------------|--------|-------------|--------|-------------------------|--------------------------|-------------------------------|
| Part No.                                                   | A<br>Bearing I.D. | MIN.   | MAX.   | Part No.                                                       | A<br>Bearing I.D. | MIN.   | MAX.   |                 | MIN.                  | MAX.   | MIN.                                  | MAX.   | MIN.        | MAX.   |                         |                          |                               |
| Closed                                                     | Open              |        |        | closed                                                         | open              |        |        | in.             |                       |        |                                       |        |             |        |                         |                          |                               |
| FL 03                                                      | N/A               | 0.1877 | 0.1884 | FLC 03                                                         | N/A               | 0.1897 | 0.1904 | 3/16            | 0.3740                | 0.3750 | 0.3725                                | 0.3735 | 0.5470      | 0.5620 | 0.0010                  | 0.0030                   | N/A                           |
| FL 04                                                      | FLN 04            | 0.2502 | 0.2511 | FLC 04                                                         | FLCN 04           | 0.2522 | 0.2531 | 1/4             | 0.4990                | 0.5000 | 0.4975                                | 0.4985 | 0.7350      | 0.7500 | 0.0010                  | 0.0090                   | N/A                           |
| FL 06                                                      | FLN 06            | 0.3752 | 0.3761 | FLC 06                                                         | FLCN 06           | 0.3772 | 0.3781 | 3/8             | 0.6240                | 0.6250 | 0.6225                                | 0.6235 | 0.8600      | 0.8750 | 0.0010                  | 0.0160                   | 0.0720                        |
| FL 08                                                      | FLN 08            | 0.5002 | 0.5013 | FLC 08                                                         | FLCN 08           | 0.5022 | 0.5033 | 1/2             | 0.8740                | 0.8750 | 0.8725                                | 0.8735 | 1.2350      | 1.2500 | 0.0010                  | 0.0410                   | 0.0800                        |
| FL 10                                                      | FLN 10            | 0.6252 | 0.6263 | FLC 10                                                         | FLCN 10           | 0.6272 | 0.6283 | 5/8             | 1.1240                | 1.1250 | 1.1225                                | 1.1235 | 1.4850      | 1.5000 | 0.0010                  | 0.0910                   | N/A                           |
| FL 12                                                      | FLN 12            | 0.7503 | 0.7516 | FLC 12                                                         | FLCN 12           | 0.7533 | 0.7546 | 3/4             | 1.2490                | 1.2500 | 1.2475                                | 1.2485 | 1.6100      | 1.6250 | 0.0010                  | 0.1090                   | 0.1710                        |
| FL 16                                                      | FLN 16            | 1.0003 | 1.0016 | FLC 16                                                         | FLCN 16           | 1.0033 | 1.0046 | 1               | 1.5613                | 1.5625 | 1.5599                                | 1.5609 | 2.2350      | 2.2500 | 0.0010                  | 0.2280                   | 0.1330                        |
| FL 20                                                      | FLN 20            | 1.2504 | 1.2519 | FLC 20                                                         | FLCN 20           | 1.2544 | 1.2559 | 1-1/4           | 1.9988                | 2.0000 | 1.9974                                | 1.9984 | 2.6100      | 2.6250 | 0.0010                  | 0.4590                   | N/A                           |
| FL 24                                                      | FLN 24            | 1.5004 | 1.5019 | FLC 24                                                         | FLCN 24           | 1.5044 | 1.5059 | 1-1/2           | 2.3738                | 2.3750 | 2.3724                                | 2.3734 | 2.9850      | 3.0000 | 0.0010                  | 0.7250                   | N/A                           |
| FL 32                                                      | FLN 32            | 2.0004 | 2.0022 | FLC 32                                                         | FLCN 32           | 2.0054 | 2.0072 | 2               | 2.9986                | 3.0000 | 2.9973                                | 2.9983 | 3.9850      | 4.0000 | 0.0010                  | 1.4420                   | N/A                           |
| FL 40                                                      | FLN 40            | 2.5004 | 2.5022 | FLC 40                                                         | FLCN 40           | 2.5054 | 2.5072 | 2-1/2           | 3.7484                | 3.7500 | 3.7472                                | 3.7482 | 4.9850      | 5.0000 | 0.0013                  | 2.8160                   | N/A                           |
| FL 48                                                      | FLN 48            | 3.0004 | 3.0022 | FLC 48                                                         | FLCN 48           | 3.0064 | 3.0082 | 3               | 4.4980                | 4.5000 | 4.4970                                | 4.4980 | 5.9850      | 6.0000 | 0.0015                  | 4.9140                   | N/A                           |
| FL 64                                                      | FLN 64            | 4.0005 | 4.0026 | FLC 64                                                         | FLCN 64           | 4.0065 | 4.0086 | 4               | 5.9980                | 6.0000 | 5.9970                                | 5.9980 | 7.9850      | 8.0000 | 0.0020                  | 11.8360                  | N/A                           |

## MOUNTING DIMENSIONS

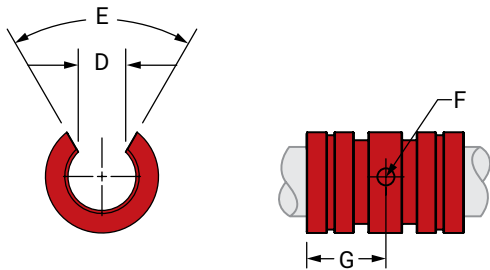
| Part No. |        | Nominal<br>Size | H                     | HA                      | HB                     | Truarc<br>Ret. Ring<br>Part No. | J                       | JA                   | JB                  | Parker<br>O'Ring<br>Part No. | H2                      | H3                  |
|----------|--------|-----------------|-----------------------|-------------------------|------------------------|---------------------------------|-------------------------|----------------------|---------------------|------------------------------|-------------------------|---------------------|
| Closed   | Open   | in.             | Between<br>Ret. Rings | Ret. Ring<br>Grv. Width | Ret. Ring<br>Grv. Dia. |                                 | Between<br>O'Ring Grvs. | O'Ring<br>Grv. Width | O'Ring<br>Grv. Dia. |                              | FLR<br>Between<br>Rings | FLR<br>Ring<br>Edge |
| FL 03    | N/A    | 3/16            | 0.375                 | 0.030                   | 0.352                  | N 5100-37                       | N/A                     | N/A                  | N/A                 | N/A                          | N/A                     | N/A                 |
| FL 04    | FLN 04 | 1/4             | 0.437                 | 0.041                   | 0.467                  | N 5100-50                       | 0.125                   | 0.080                | 0.399               | 2-010                        | N/A                     | N/A                 |
| FL 06    | FLN 06 | 3/8             | 0.562                 | 0.041                   | 0.587                  | N 5100-62                       | 0.187                   | 0.080                | 0.524               | 2-012                        | 0.711/0.701             | 0.112               |
| FL 08    | FLN 08 | 1/2             | 0.875                 | 0.048                   | 0.820                  | N 5100-87                       | 0.250                   | 0.125                | 0.712               | 2-113                        | 1.042/1.032             | 0.135               |
| FL 10    | FLN 10 | 5/8             | 1.000                 | 0.058                   | 1.060                  | N 5100-112                      | 0.312                   | 0.125                | 0.962               | 2-117                        | N/A                     | N/A                 |
| FL 12    | FLN 12 | 3/4             | 1.062                 | 0.058                   | 1.177                  | N 5100-125                      | 0.312                   | 0.125                | 1.087               | 2-119                        | 1.281/1.271             | 0.220               |
| FL 16    | FLN 16 | 1               | 1.625                 | 0.070                   | 1.471                  | N 5100-156                      | 0.500                   | 0.125                | 1.399               | 2-123                        | 1.895/1.885             | 0.239               |
| FL 20    | FLN 20 | 1-1/4           | 1.875                 | 0.070                   | 1.889                  | N 5100-200                      | 0.625                   | 0.125                | 1.837               | 2-129                        | N/A                     | N/A                 |
| FL 24    | FLN 24 | 1-1/2           | 2.250                 | 0.089                   | 2.241                  | N 5100-237                      | 0.750                   | 0.162                | 2.152               | 2-225                        | N/A                     | N/A                 |
| FL 32    | FLN 32 | 2               | 3.000                 | 0.105                   | 2.839                  | N 5100-300                      | 1.000                   | 0.189                | 2.775               | 2-229                        | N/A                     | N/A                 |
| FL 40    | FLN 40 | 2-1/2           | 3.750                 | 0.123                   | 3.553                  | N 5100-375                      | 1.250                   | 0.250                | 3.408               | 2-340                        | N/A                     | N/A                 |
| FL 48    | FLN 48 | 3               | 4.500                 | 0.123                   | 4.309                  | N 5100-450                      | 1.500                   | 0.287                | 4.158               | 2-346                        | N/A                     | N/A                 |
| FL 64    | FLN 64 | 4               | 6.000                 | 0.145                   | 5.748                  | N 5100-600                      | 2.000                   | 0.287                | 5.660               | 2-356                        | N/A                     | N/A                 |

**Note:** FLR is only available on FL06, FL08, FL12 and FL16.

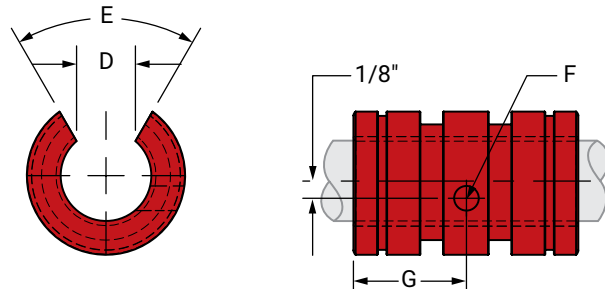
# Simplicity® Linear Plain Bearings

## Linear Plain Bearings FL & FLN

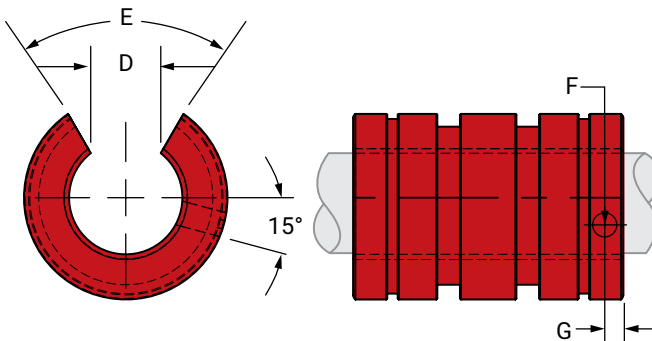
### FLN 04 - FLN 06



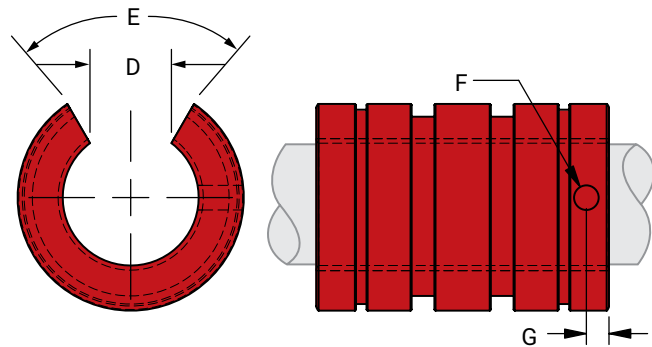
### FLN 08



### FLN 10



### FLN 12 THRU FLN 64



## OPEN DIMENSIONAL INFORMATION

| Part No.  |             | Nominal Size | D Slot Wide MIN. | E Slot Angle | F Retaining Hole Dia. | G Retaining Hole Locate | Bearing Weight |
|-----------|-------------|--------------|------------------|--------------|-----------------------|-------------------------|----------------|
| Precision | Compensated | in.          |                  |              |                       | in.                     | lb.            |
| FLN 04    | FLCN 04     | 1/4          | 0.188            | 60°          | 0.094                 | 3/8                     | 0.008          |
| FLN 06    | FLCN 06     | 3/8          | 0.250            | 60°          | 0.094                 | 7/16                    | 0.013          |
| FLN 08    | FLCN 08     | 1/2          | 0.313            | 60°          | 0.136                 | 5/8                     | 0.034          |
| FLN 10    | FLCN 10     | 5/8          | 0.375            | 60°          | 0.136                 | 1/8                     | 0.072          |
| FLN 12    | FLCN 12     | 3/4          | 0.438            | 60°          | 0.136                 | 1/8                     | 0.091          |
| FLN 16    | FLCN 16     | 1            | 0.563            | 60°          | 0.136                 | 1/8                     | 0.184          |
| FLN 20    | FLCN 20     | 1-1/4        | 0.625            | 60°          | 0.201                 | 3/16                    | 0.381          |
| FLN 24    | FLCN 24     | 1-1/2        | 0.750            | 60°          | 0.201                 | 3/16                    | 0.603          |
| FLN 32    | FLCN 32     | 2            | 1.000            | 60°          | 0.265                 | 5/16                    | 1.192          |
| FLN 40    | FLCN 40     | 2-1/2        | 1.250            | 60°          | 0.265                 | 5/16                    | 2.334          |
| FLN 48    | FLCN 48     | 3            | 1.500            | 60°          | 0.265                 | 5/16                    | 4.080          |
| FLN 64    | FLCN 64     | 4            | 2.000            | 60°          | 0.265                 | 5/16                    | 9.870          |

**Note:** All other dimensions same as closed bearing. FrelonGOLD® and Frelon® J are registered trademarks of PBC Linear®.



**Plain Bearing Accessories:**  
Retaining Rings, Seals, O-Rings—page 19



**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

## LOAD & SPEED DATA

| Part No. | Effective Surface Area<br>SQ. in. | MAX. Static Load lb. |       |
|----------|-----------------------------------|----------------------|-------|
|          |                                   | Frelon               | J & W |
| FL 03    | 0.110                             | 220                  | 100   |
| FL 04    | 0.200                             | 600                  | 300   |
| FL 06    | 0.340                             | 1020                 | 510   |
| FL 08    | 0.650                             | 1950                 | 975   |
| FL 10    | 0.980                             | 2940                 | 1470  |
| FL 12    | 1.270                             | 3810                 | 1905  |
| FL 16    | 2.350                             | 7050                 | 3525  |
| FL 20    | 3.430                             | 10830                | 5415  |
| FL 24    | 4.700                             | 14100                | 7050  |
| FL 32    | 8.350                             | 25050                | 12525 |
| FL 40    | 13.000                            | 39000                | 19500 |
| FL 48    | 18.800                            | 56400                | 28200 |
| FL 64    | 33.500                            | 100500               | 50250 |

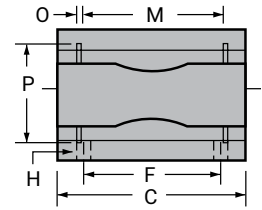
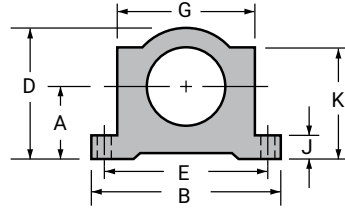
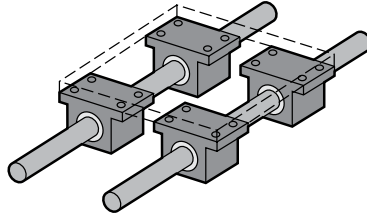
**Note:** MAX PV (ft./min. \* psi)  
FrelonGOLD = 20000 PV Frelon J = 10000 PV

MAX Speed Running Dry (ft./min.)  
FrelonGOLD = 300 sfm Frelon J = 140 sfm

MAX Speed Running with Lubrication (ft./min.)  
FrelonGOLD = 825 sfm Frelon J = 400 sfm

# Simplicity® Pillow Blocks

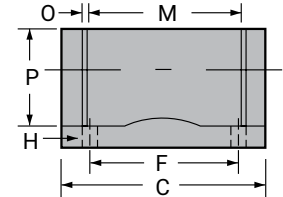
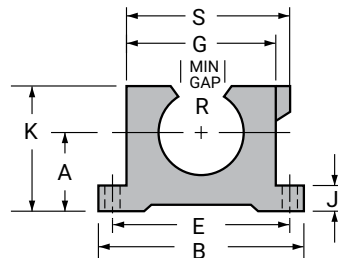
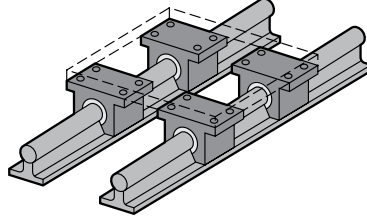
## Plain Bearings – Closed Pillow Blocks P



| Part No.<br>Closed |             | Nom.<br>Brg.<br>I.D. | A<br>Centerline | B     | C      | D      | E<br>+/-<br>0.010 | F<br>+/-<br>0.010 | G<br>Body | H    |        | J<br>Flange |       | K     | M<br>Grv. | O<br>Grv. | P<br>Grv. | Retaining<br>Ring<br>Part No. | MAX Static<br>Load<br>lb. |       | Assem.<br>WT. |
|--------------------|-------------|----------------------|-----------------|-------|--------|--------|-------------------|-------------------|-----------|------|--------|-------------|-------|-------|-----------|-----------|-----------|-------------------------------|---------------------------|-------|---------------|
|                    |             |                      |                 |       |        |        |                   |                   |           |      |        |             |       |       |           |           |           |                               | GOLD                      | J & W |               |
| Precision          | Compensated | in.                  | +/- 0.001       | Width | Length | Height |                   |                   | Width     | Bolt | Hole   | Thick       |       | Space | Width     | Dia.      |           |                               |                           |       |               |
| P 04               | P 04C       | 1/4                  | 0.437           | 1.625 | 1.19   | 0.813  | 1.312             | 0.750             | 1.000     | #6   | 5/32"  | 0.188       | 0.750 | 0.039 | 0.532     | 6010026   | 600       | 300                           | 0.099                     |       |               |
| P 06               | P 06C       | 3/8                  | 0.500           | 1.750 | 1.31   | 0.938  | 1.437             | 0.875             | 1.125     | #6   | 5/32"  | 0.188       | 0.875 | 0.039 | 0.665     | 6010027   | 1020      | 510                           | 0.129                     |       |               |
| P 08               | P 08C       | 1/2                  | 0.687           | 2.000 | 1.69   | 1.250  | 1.688             | 1.000             | 1.375     | #6   | 5/32"  | 0.250       | 1.125 | 0.046 | 0.931     | 6010028   | 1950      | 975                           | 0.250                     |       |               |
| P 10               | P 10C       | 5/8                  | 0.875           | 2.500 | 1.94   | 1.625  | 2.125             | 1.125             | 1.750     | #8   | 3/16"  | 0.281       | 1.438 | 0.056 | 1.197     | 6010029   | 2940      | 1470                          | 0.500                     |       |               |
| P 12               | P 12C       | 3/4                  | 0.937           | 2.750 | 2.06   | 1.750  | 2.375             | 1.250             | 1.875     | #8   | 3/16"  | 0.313       | 1.563 | 0.056 | 1.330     | 6010030   | 3710      | 1905                          | 0.580                     |       |               |
| P 16               | P 16C       | 1                    | 1.187           | 3.250 | 2.81   | 2.188  | 2.875             | 1.750             | 2.375     | #10  | 7/32"  | 0.375       | 1.938 | 0.068 | 1.671     | 6010031   | 7050      | 3525                          | 1.000                     |       |               |
| P 20               | P 20C       | 1-1/4                | 1.500           | 4.000 | 3.63   | 2.813  | 3.500             | 2.000             | 3.000     | #10  | 7/32"  | 0.438       | 2.500 | 0.068 | 2.122     | 6010032   | 10290     | 5145                          | 2.000                     |       |               |
| P 24               | P 24C       | 1-1/2                | 1.750           | 4.750 | 4.00   | 3.250  | 4.125             | 2.500             | 3.500     | 1/4" | 9/32"  | 0.500       | 2.875 | 0.086 | 2.519     | 6010033   | 14100     | 7050                          | 3.000                     |       |               |
| P 32               | P 32C       | 2                    | 2.125           | 6.000 | 5.00   | 4.063  | 5.250             | 3.250             | 4.500     | 3/8" | 13/32" | 0.625       | 3.625 | 0.103 | 3.182     | 6010034   | 25050     | 12525                         | 6.500                     |       |               |

**Notes:** (1) Standard, pre-assembled pillow blocks include self-aligning housing and precision bearing.  
 (2) All standard pillow blocks use standard FL series bearings.  
 (3) Straight bore, pre-assembled pillow blocks use standard FL series bearings.

## Plain Bearings – Open Pillow Blocks PN



| Part No.  |             | Nom.<br>Brg.<br>I.d. | A<br>Centerline | B     | C      | E        | F        | G     | H    |        | J     |        | M     | O     | P     | R     | Retaining<br>Ring<br>Part No. | MAX. Static<br>Load<br>lb. | Assem.<br>WT. | S     |       |
|-----------|-------------|----------------------|-----------------|-------|--------|----------|----------|-------|------|--------|-------|--------|-------|-------|-------|-------|-------------------------------|----------------------------|---------------|-------|-------|
| Open      |             |                      |                 |       |        |          |          |       |      |        |       |        |       |       |       |       |                               |                            |               |       |       |
| Precision | Compensated |                      |                 |       |        |          |          |       |      |        |       |        |       |       |       |       |                               |                            |               |       |       |
|           |             | in.                  | +/-0.001        | Width | Length | +/-0.010 | +/-0.010 | Width | Bolt | Hole   | Thick | Height | Space | Width | Grv.  | Min.  |                               | Frelon                     | J & W         | Width |       |
| PN 08     | PN 08C      | 1/2                  | 0.687           | 2.000 | 1.50   | 1.688    | 1.000    | 1.375 | #6   | 5/32"  | 0.250 | 1.125  | 1.250 | 0.046 | 0.931 | 0.313 | 6010035                       | 1950                       | 975           | 0.250 | 1.438 |
| PN 10     | PN 10C      | 5/8                  | 0.875           | 2.500 | 1.75   | 2.125    | 1.125    | 1.750 | #8   | 3/16"  | 0.281 | 1.438  | 1.500 | 0.056 | 1.197 | 0.375 | 6010036                       | 2940                       | 1470          | 0.500 | 1.813 |
| PN 12     | PN 12C      | 3/4                  | 0.937           | 2.750 | 1.88   | 2.375    | 1.250    | 1.875 | #8   | 3/16"  | 0.313 | 1.563  | 1.625 | 0.056 | 1.330 | 0.438 | 6010037                       | 3710                       | 1905          | 0.580 | 1.938 |
| PN 16     | PN 16C      | 1                    | 1.187           | 3.250 | 2.63   | 2.875    | 1.750    | 2.375 | #10  | 7/32"  | 0.375 | 1.938  | 2.250 | 0.068 | 1.671 | 0.563 | 6010038                       | 7050                       | 3525          | 1.000 | 2.438 |
| PN 20     | PN 20C      | 1-1/4                | 1.500           | 4.000 | 3.38   | 3.500    | 2.000    | 3.000 | #10  | 7/32"  | 0.438 | 2.500  | 2.625 | 0.068 | 2.122 | 0.625 | 6010039                       | 10290                      | 5145          | 2.000 | 3.125 |
| PN 24     | PN 24C      | 1-1/2                | 1.750           | 4.750 | 3.75   | 4.125    | 2.500    | 3.500 | 1/4" | 9/32"  | 0.500 | 2.875  | 3.000 | 0.086 | 2.519 | 0.750 | 6010040                       | 14100                      | 7050          | 3.000 | 3.625 |
| PN 32     | PN 32C      | 2                    | 2.125           | 6.000 | 4.75   | 5.250    | 3.250    | 4.500 | 3/8" | 13/32" | 0.625 | 3.625  | 4.000 | 0.103 | 3.182 | 1.000 | 6010041                       | 25050                      | 12525         | 6.500 | 4.688 |

**Notes:** (1) Standard, pre-assembled pillow blocks include self-aligning housing and precision bearing.  
 (2) All standard pillow blocks use standard FL series bearings.



**Simplicity Linear Slides: Pre-Assembled Pillow Block, Shaft, and Support Rail—page 108**

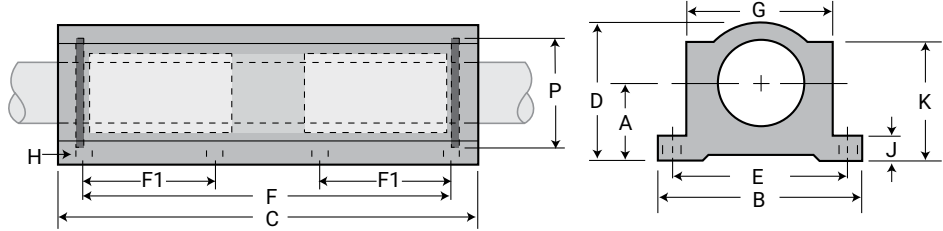


**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

# Simplicity® Twin Pillow Blocks

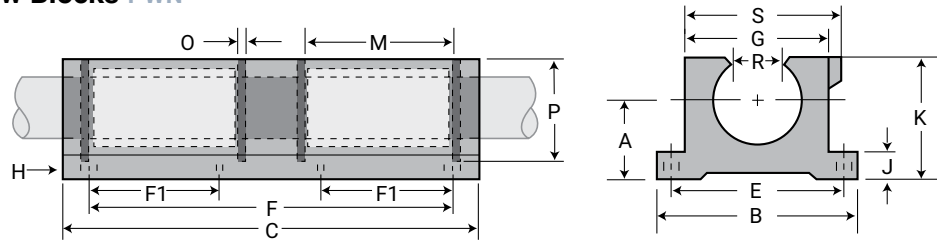
## Plain Bearings – Closed Twin Pillow Blocks PW



| Part No.  |             | Nom. Brg. I.D. | A<br>Centerline<br>+/- 0.001 | B<br>Width | C<br>Length | D<br>Height | E<br>+/- 0.010 | F<br>+/- 0.010 | F1<br>+/- 0.010 | G<br>Body Width | H    |        | J<br>Flange Thick | K     | P<br>Grv. Dia. | Retaining Ring Part No. | Max Static Load lb. |       | Assem. WT. lb. |
|-----------|-------------|----------------|------------------------------|------------|-------------|-------------|----------------|----------------|-----------------|-----------------|------|--------|-------------------|-------|----------------|-------------------------|---------------------|-------|----------------|
| Precision | Compensated |                |                              |            |             |             |                |                |                 |                 | Bolt | Hole   |                   |       |                |                         | GOLD                | J & W |                |
| PW 04     | PW 04C      | 1/4            | 0.437                        | 1.625      | 2.500       | 0.813       | 1.3120         | 2.0000         | 0.750           | 1.000           | #6   | 5/32"  | 0.188             | 0.750 | 0.532          | 6010026                 | 1200                | 600   | 0.197          |
| PW 06     | PW 06C      | 3/8            | 0.500                        | 1.750      | 2.750       | 0.938       | 1.4370         | 2.2500         | 0.875           | 1.125           | #6   | 5/32"  | 0.188             | 0.875 | 0.665          | 6010027                 | 2040                | 1020  | 0.258          |
| PW 08     | PW 08C      | 1/2            | 0.687                        | 2.000      | 3.500       | 1.250       | 1.6880         | 2.5000         | 1.000           | 1.375           | #6   | 5/32"  | 0.250             | 1.125 | 0.931          | 6010028                 | 3900                | 1950  | 0.500          |
| PW 10     | PW 10C      | 5/8            | 0.875                        | 2.500      | 4.000       | 1.625       | 2.1250         | 3.0000         | 1.125           | 1.750           | #8   | 3/16"  | 0.281             | 1.438 | 1.197          | 6010029                 | 5880                | 2940  | 1.000          |
| PW 12     | PW 12C      | 3/4            | 0.937                        | 2.750      | 4.500       | 1.750       | 2.3750         | 3.5000         | 1.250           | 1.875           | #8   | 3/16"  | 0.313             | 1.563 | 1.330          | 6010030                 | 7620                | 3810  | 1.125          |
| PW 16     | PW 16C      | 1              | 1.187                        | 3.250      | 6.000       | 2.188       | 2.8750         | 4.5000         | 1.750           | 2.375           | #10  | 7/32"  | 0.375             | 1.938 | 1.671          | 6010031                 | 14100               | 7050  | 2.188          |
| PW 20     | PW 20C      | 1-1/4          | 1.500                        | 4.000      | 7.500       | 2.813       | 3.5000         | 5.5000         | 2.000           | 3.000           | #10  | 7/32"  | 0.438             | 2.500 | 2.122          | 6010032                 | 20580               | 10290 | 4.250          |
| PW 24     | PW 24C      | 1-1/2          | 1.750                        | 4.750      | 9.000       | 3.250       | 4.1250         | 6.5000         | 2.500           | 3.500           | 1/4" | 9/32"  | 0.500             | 2.875 | 2.519          | 6010033                 | 28200               | 14100 | 6.375          |
| PW 32     | PW 32C      | 2              | 2.125                        | 6.000      | 10.000      | 4.063       | 5.2500         | 8.2500         | 3.250           | 4.500           | 3/8" | 13/32" | 0.625             | 3.625 | 3.182          | 6010034                 | 50100               | 25050 | 13.500         |

- Notes:** (1) Standard, pre-assembled pillow blocks include self-aligning housing and precision bearing.  
(2) All standard pillow blocks use standard FL series bearings.  
(3) Twin Closed Pillow Blocks use a spacer to separate the bearings.  
(4) Twin pillow blocks, closed, with no seal option: Use two standard bearings, based on compensated or standard option.  
(5) Twin pillow blocks, closed, with double seal option: Use two single seal bearings.

## Plain Bearings – Open Twin Pillow Blocks PWN



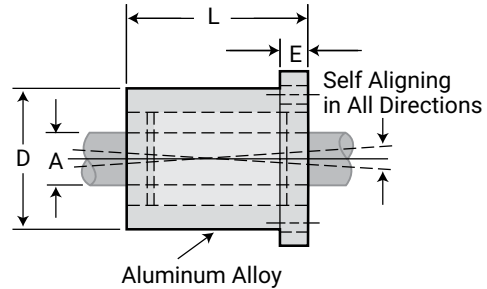
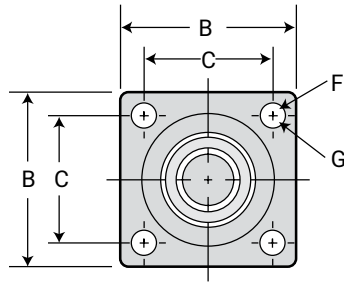
| Part No.  |             | Nom.<br>Brg.<br>I.D. | A          | B        | C      | E      | F     | F1    | G     |       |        | J      |       | M      | O     | P     | R     | Retaining<br>Ring<br>Part No. | MAX. Static<br>Load lb. |       | Assem.<br>WT. | S       |
|-----------|-------------|----------------------|------------|----------|--------|--------|-------|-------|-------|-------|--------|--------|-------|--------|-------|-------|-------|-------------------------------|-------------------------|-------|---------------|---------|
| Open      |             |                      | Centerline |          |        | +/-    | +/-   | +/-   | Body  | H     |        | Flange | K     | Grv.   | Grv.  | Grv.  | MIN.  |                               | Frelon                  |       |               | Overall |
| Precision | Compensated |                      | in.        | +/-0.001 | Width  | Length | 0.010 | 0.010 | 0.010 | Width | Bolt   | Hole   | Thick | Height | Space | Width | Dia.  |                               | Open                    | GOLD  |               | J & W   |
| PWN 08    | PWN 08C     | 1/2                  | 0.687      | 2.000    | 3.500  | 1.688  | 2.500 | 1.000 | 1.375 | #6    | 5/32"  | 0.250  | 1.125 | 1.250  | 0.046 | 0.931 | 0.313 | 6010035                       | 3900                    | 1950  | 0.400         | 1.438   |
| PWN 10    | PWN 10C     | 5/8                  | 0.875      | 2.500    | 4.000  | 2.125  | 3.000 | 1.125 | 1.750 | #8    | 3/16"  | 0.281  | 1.438 | 1.500  | 0.056 | 1.197 | 0.375 | 6010036                       | 5880                    | 2940  | 0.910         | 1.813   |
| PWN 12    | PWN 12C     | 3/4                  | 0.937      | 2.750    | 4.500  | 2.375  | 3.500 | 1.250 | 1.875 | #8    | 3/16"  | 0.313  | 1.563 | 1.625  | 0.056 | 1.330 | 0.438 | 6010037                       | 7620                    | 3810  | 1.060         | 1.938   |
| PWN 16    | PWN 16C     | 1                    | 1.187      | 3.250    | 6.000  | 2.875  | 4.500 | 1.750 | 2.375 | #10   | 7/32"  | 0.375  | 1.938 | 2.250  | 0.068 | 1.671 | 0.563 | 6010038                       | 14100                   | 7050  | 1.970         | 2.438   |
| PWN 20    | PWN 20C     | 1-1/4                | 1.500      | 4.000    | 7.500  | 3.500  | 5.500 | 2.000 | 3.000 | #10   | 7/32"  | 0.438  | 2.500 | 2.625  | 0.068 | 2.122 | 0.625 | 6010039                       | 20580                   | 10290 | 3.725         | 3.125   |
| PWN 24    | PWN 24C     | 1-1/2                | 1.750      | 4.750    | 9.000  | 4.125  | 6.500 | 2.500 | 3.500 | 1/4"  | 9/32"  | 0.500  | 2.875 | 3.000  | 0.086 | 2.519 | 0.750 | 6010040                       | 28200                   | 14100 | 5.800         | 3.625   |
| PWN 32    | PWN 32C     | 2                    | 2.125      | 6.000    | 10.000 | 5.250  | 8.250 | 3.250 | 4.500 | 3/8"  | 13/32" | 0.625  | 3.625 | 4.000  | 0.103 | 3.182 | 1.000 | 6010041                       | 50100                   | 25050 | 12.125        | 4.688   |

- Notes:** (1) Standard, pre-assembled pillow blocks include self-aligning housing and precision bearing.  
(2) All standard pillow blocks use standard FL series bearings.  
(3) Twin pillowblocks, open, with no seal option: Use two standard open bearings, based on compensated or standard option.  
(4) Twin pillowblocks, open, with double seal option: Use two double seal bearings.



# Simplicity® Flange Mounts

## Flange Mounts SFP

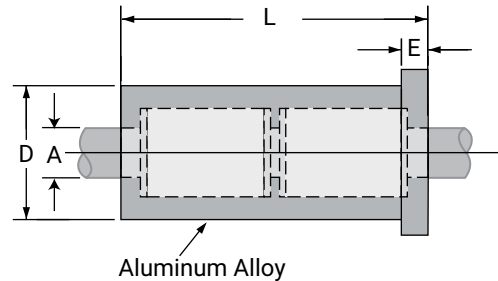
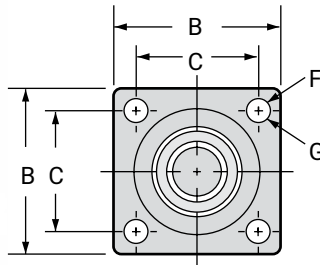


### DIMENSIONAL INFORMATION

| Part No.  |             | A<br>Nominal<br>Bearing<br>Size | B<br>Flange<br>Square | C<br>Hole<br>Spacing | D<br>Barrel<br>Dia. | E<br>Flange<br>Length | F<br>Bolt<br>Size | G<br>Hole<br>Size | L<br>Length<br>Overall | MAX Static<br>Load lb.<br>Frelon® |       | Assembly<br>Weight<br>lb. |
|-----------|-------------|---------------------------------|-----------------------|----------------------|---------------------|-----------------------|-------------------|-------------------|------------------------|-----------------------------------|-------|---------------------------|
| Precision | Compensated |                                 |                       |                      |                     |                       |                   |                   |                        | Gold                              | J & W |                           |
| SFP 06    | SFP 06 C    | 3/8"                            | 1.25                  | 1.00                 | 0.875               | 0.188                 | #4                | 0.125             | 1.31                   | 1020                              | 510   | 0.070                     |
| SFP 08    | SFP 08 C    | 1/2"                            | 1.63                  | 1.25                 | 1.25                | 0.250                 | #8                | 0.187             | 1.687                  | 1950                              | 975   | 0.175                     |
| SFP 12    | SFP 12 C    | 3/4"                            | 2.38                  | 1.75                 | 1.75                | 0.375                 | #10               | 0.219             | 2.067                  | 2940                              | 1470  | 0.463                     |
| SFP 16    | SFP 16 C    | 1"                              | 2.75                  | 2.125                | 2.25                | 0.500                 | 1/4"              | 0.281             | 2.812                  | 3810                              | 1905  | 1.206                     |
| SFP 20    | SFP 20 C    | 1 1/4"                          | 3.88                  | 3.00                 | 2.62                | 0.625                 | 3/8"              | 0.386             | 3.625                  | 10830                             | 5415  | 1.830                     |

**Notes:** (1) All standard, pre-assembled SFP assemblies include a self-aligning housing and standard FL bearings - allowing the bearing to self-align.  
(2) SFPB assemblies include a straight bore housing and standard FL bearings - allowing for a more rigid fit.

## Flange Mounts DFP



### DIMENSIONAL INFORMATION

| Part No.  |             | A<br>Nominal<br>Bearing<br>Size | B<br>Flange<br>Square | C<br>Hole<br>Spacing | D<br>Barrel<br>Dia. | E<br>Flange<br>Length | F<br>Bolt<br>Size | G<br>Hole<br>Size | L<br>Length<br>Overall | MAX Static<br>Load lb.<br>Frelon® |       | Assembly<br>Weight<br>lb. |
|-----------|-------------|---------------------------------|-----------------------|----------------------|---------------------|-----------------------|-------------------|-------------------|------------------------|-----------------------------------|-------|---------------------------|
| Precision | Compensated |                                 |                       |                      |                     |                       |                   |                   |                        | Gold                              | J & W |                           |
| DFP 08    | DFP 08 C    | 1/2"                            | 1.63                  | 1.25                 | 1.25                | 0.250                 | #8                | 0.187             | 3.375                  | 3900                              | 1950  | 0.325                     |
| DFP 12    | DFP 12 C    | 3/4"                            | 2.38                  | 1.75                 | 1.75                | 0.375                 | #10               | 0.219             | 4.188                  | 5880                              | 2940  | 0.825                     |
| DFP 16    | DFP 16 C    | 1"                              | 2.75                  | 2.125                | 2.25                | 0.500                 | 1/4"              | 0.281             | 5.625                  | 7620                              | 3810  | 1.750                     |

**Notes:** (1) All standard, pre-assembled DFP assemblies include a self-aligning housing and standard FL bearings - allowing the bearing to self-align.  
(2) Straight bore DFPB assemblies include a straight bore housing and standard FL bearings - allowing for a more rigid fit.

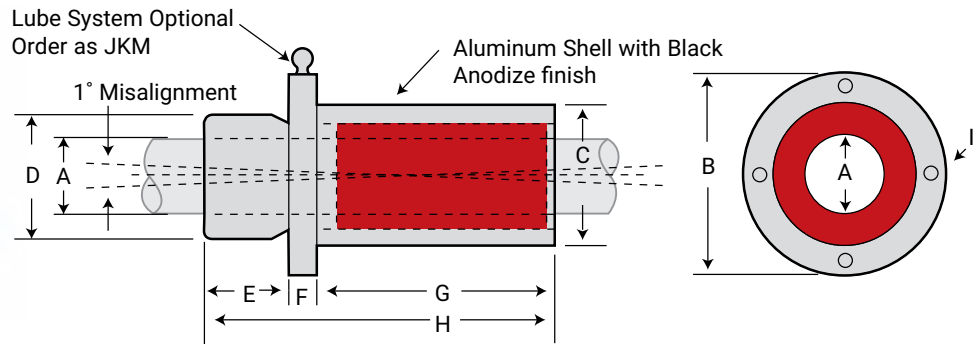


**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series-page 52 Metric Series-page 90**

# Simplicity® Die Set Flange Mounts

## Flange Mounts SDS



### DIMENSIONAL INFORMATION

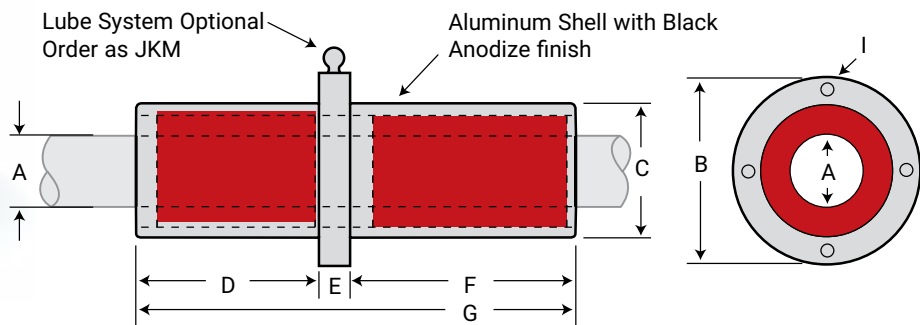
| Part No.  |             | A<br>Nominal<br>Bearing<br>Size | B<br>Flange<br>O.D. | C<br>Barrel Dia. |       | D<br>Pilot Dia. |       | E<br>Pilot<br>Length | F<br>Flange<br>Length | G<br>Head<br>Length | H<br>Overall<br>Length | I<br>Mounting Holes<br>4 Places |              |        | MAX Static<br>Load lb.<br>Frelon® |       | Assembly<br>Weight<br>lb. |
|-----------|-------------|---------------------------------|---------------------|------------------|-------|-----------------|-------|----------------------|-----------------------|---------------------|------------------------|---------------------------------|--------------|--------|-----------------------------------|-------|---------------------------|
| Precision | Compensated |                                 |                     | MIN.             | MAX.  | MIN.            | MAX.  |                      |                       |                     |                        | Bolt<br>Size                    | Hole<br>Size | Circle | Gold                              | J & W |                           |
| SDSZ16    | SDSZ16C     | 1"                              | 3.00                | 2.098            | 2.100 | 1.4995          | 1.500 | 0.875                | 0.562                 | 2.500               | 3.927                  | 1/4"                            | 0.281        | 2.550  | 7050                              | 3525  | 0.941                     |
| SDSZ20    | SDSZ20C     | 1-1/4"                          | 3.50                | 2.598            | 2.600 | 1.7495          | 1.750 | 1.125                | 0.750                 | 3.000               | 4.875                  | 1/4"                            | 0.281        | 3.050  | 10290                             | 5145  | 1.852                     |
| SDSZ24    | SDSZ24C     | 1-1/2"                          | 4.25                | 2.998            | 3.000 | 1.9990          | 2.000 | 1.375                | 1.000                 | 3.500               | 5.875                  | 3/8"                            | 0.406        | 3.650  | 14100                             | 7050  | 2.983                     |
| SDSZ32    | SDSZ32C     | 2"                              | 5.00                | 3.748            | 3.750 | 2.4990          | 2.500 | 1.625                | 1.000                 | 4.500               | 7.125                  | 3/8"                            | 0.406        | 4.400  | 25050                             | 12525 | 5.032                     |

Notes: (1) Shell material is aluminum.

(2) All standard, pre-assembled SDS assemblies include a straight bore housing and standard FLA bearings - allowing the bearing to self-align.

(3) SDSB assemblies include a straight bore housing and standard FL bearings - allowing for a more rigid fit.

## Flange Mounts DDS



### DIMENSIONAL INFORMATION

| Part No.  |             | A<br>Nominal<br>Bearing<br>Size | B<br>Flange<br>O.D. | C<br>Barrel Dia. |       | D<br>Length | E<br>Flange<br>Length | F<br>Length | G<br>Overall<br>Length | I<br>Mounting Holes<br>4 Places |              |        | MAX Static<br>Load lb.<br>Frelon® |       | Assembly<br>Weight<br>lb. |
|-----------|-------------|---------------------------------|---------------------|------------------|-------|-------------|-----------------------|-------------|------------------------|---------------------------------|--------------|--------|-----------------------------------|-------|---------------------------|
| Precision | Compensated |                                 |                     | MIN.             | MAX.  |             |                       |             |                        | Bolt<br>Size                    | Hole<br>Size | Circle | Gold                              | J & W |                           |
| DDSZ16    | DDSZ16C     | 1"                              | 3.00                | 2.098            | 2.100 | 2.5         | 0.562                 | 3.500       | 6.563                  | 1/4"                            | 0.281        | 2.550  | 14100                             | 7050  | 1.785                     |
| DDSZ20    | DDSZ20C     | 1-1/4"                          | 3.50                | 2.598            | 2.600 | 3           | 0.750                 | 4.250       | 8.000                  | 1/4"                            | 0.281        | 3.050  | 20580                             | 10290 | 3.203                     |
| DDSZ24    | DDSZ24C     | 1-1/2"                          | 4.25                | 2.998            | 3.000 | 3.5         | 1.000                 | 5.000       | 9.500                  | 3/8"                            | 0.406        | 3.650  | 28200                             | 14100 | 5.128                     |
| DDSZ32    | DDSZ32C     | 2"                              | 5.00                | 3.748            | 3.750 | 4.5         | 1.000                 | 6.500       | 12.000                 | 3/8"                            | 0.406        | 4.400  | 50100                             | 25050 | 9.015                     |

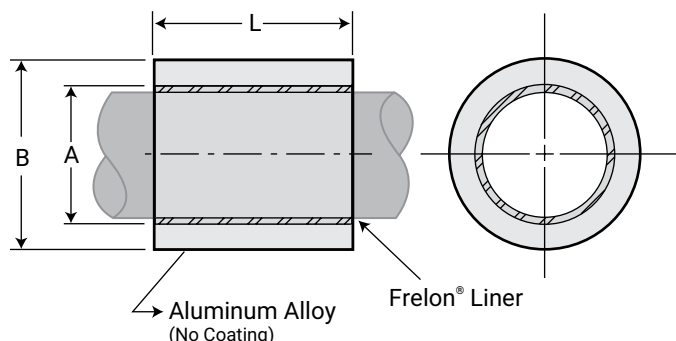
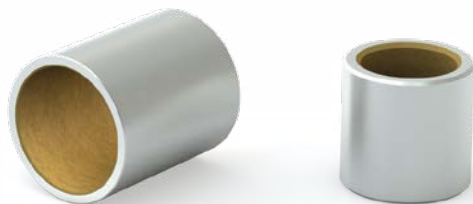
Notes: (1) Shell material is aluminum.

(2) All standard, pre-assembled DDS assemblies include a straight bore housing and standard FLA bearings - allowing the bearing to self-align.

(3) All straight bore, pre-assembled DDSB assemblies include a straight bore housing and standard FL bearings - allowing for a more rigid fit.

# Simplicity® Sleeve Bearings

## Sleeve Bearings PS



### DIMENSIONAL INFORMATION

| Part No.  | Nominal Bearing Size |        |        | A Bearing I.D. |        | B O.D. |        | L Length |       | MAX. Static Load lb. Frelon® |       | Bearing Weight OZ. | Recommended Housing Bore |        |           |        |
|-----------|----------------------|--------|--------|----------------|--------|--------|--------|----------|-------|------------------------------|-------|--------------------|--------------------------|--------|-----------|--------|
|           | I.D.                 | O.D.   | Length | MIN            | MAX    | MIN    | MAX    | MIN      | MA.   | GOLD                         | J & W |                    | Slip Fit & Epoxy         |        | Press Fit |        |
| PS0305-02 | 3/16"                | 5/16"  | 1/4"   | 0.1890         | 0.1900 | 0.3135 | 0.3145 | 0.230    | 0.250 | 130                          | 65    | 0.02               | 0.3145                   | 0.3155 | 0.3125    | 0.3130 |
| PS0305-04 | 3/16"                | 5/16"  | 1/2"   | 0.1890         | 0.1900 | 0.3135 | 0.3145 | 0.480    | 0.500 | 272                          | 136   | 0.04               | 0.3145                   | 0.3155 | 0.3125    | 0.3130 |
| PS0406-02 | 1/4"                 | 3/8"   | 1/4"   | 0.2515         | 0.2525 | 0.3760 | 0.3770 | 0.230    | 0.250 | 174                          | 87    | 0.03               | 0.3770                   | 0.3780 | 0.3750    | 0.3755 |
| PS0406-03 | 1/4"                 | 3/8"   | 3/8"   | 0.2515         | 0.2525 | 0.3760 | 0.3770 | 0.355    | 0.375 | 268                          | 134   | 0.04               | 0.3770                   | 0.3780 | 0.3750    | 0.3755 |
| PS0406-04 | 1/4"                 | 3/8"   | 1/2"   | 0.2515         | 0.2525 | 0.3760 | 0.3770 | 0.480    | 0.500 | 362                          | 181   | 0.05               | 0.3770                   | 0.3780 | 0.3750    | 0.3755 |
| PS0610-04 | 3/8"                 | 5/8"   | 1/2"   | 0.3765         | 0.3775 | 0.6260 | 0.6270 | 0.480    | 0.500 | 542                          | 271   | 0.14               | 0.6270                   | 0.6280 | 0.6250    | 0.6255 |
| PS0610-06 | 3/8"                 | 5/8"   | 3/4"   | 0.3765         | 0.3775 | 0.6260 | 0.6270 | 0.730    | 0.750 | 824                          | 412   | 0.20               | 0.6270                   | 0.6280 | 0.6250    | 0.6255 |
| PS0710-06 | 7/16"                | 5/8"   | 3/4"   | 0.4390         | 0.4400 | 0.6260 | 0.6270 | 0.730    | 0.750 | 962                          | 481   | 0.23               | 0.6270                   | 0.6280 | 0.6250    | 0.6255 |
| PS0812-04 | 1/2"                 | 3/4"   | 1/2"   | 0.5015         | 0.5025 | 0.7510 | 0.7520 | 0.480    | 0.500 | 722                          | 361   | 0.15               | 0.7520                   | 0.7530 | 0.7500    | 0.7505 |
| PS0812-06 | 1/2"                 | 3/4"   | 3/4"   | 0.5015         | 0.5025 | 0.7510 | 0.7520 | 0.730    | 0.750 | 1098                         | 549   | 0.25               | 0.7520                   | 0.7530 | 0.7500    | 0.7505 |
| PS0812-08 | 1/2"                 | 3/4"   | 1"     | 0.5015         | 0.5025 | 0.7510 | 0.7520 | 0.980    | 1.000 | 1474                         | 737   | 0.35               | 0.7520                   | 0.7530 | 0.7500    | 0.7505 |
| PS1014-06 | 5/8"                 | 7/8"   | 3/4"   | 0.6265         | 0.6275 | 0.8760 | 0.8770 | 0.730    | 0.750 | 1372                         | 686   | 0.30               | 0.8770                   | 0.8780 | 0.8750    | 0.8755 |
| PS1014-08 | 5/8"                 | 7/8"   | 1"     | 0.6265         | 0.6275 | 0.8760 | 0.8770 | 0.980    | 1.000 | 1842                         | 921   | 0.45               | 0.8770                   | 0.8780 | 0.8750    | 0.8755 |
| PS1216-08 | 3/4"                 | 1"     | 1"     | 0.7515         | 0.7525 | 1.0010 | 1.0020 | 0.980    | 1.000 | 2210                         | 1105  | 0.50               | 1.0020                   | 1.0030 | 0.9995    | 1.0000 |
| PS1216-10 | 3/4"                 | 1"     | 1.25"  | 0.7515         | 0.7525 | 1.0010 | 1.0020 | 1.230    | 1.250 | 2777                         | 1389  | 0.65               | 1.0020                   | 1.0030 | 0.9995    | 1.0000 |
| PS1620-12 | 1"                   | 1-1/4" | 1-1/2" | 1.0015         | 1.0025 | 1.2510 | 1.2520 | 1.480    | 1.500 | 4446                         | 2223  | 0.95               | 1.2520                   | 1.2530 | 1.2490    | 1.2500 |
| PS2024-16 | 1-1/4"               | 1-1/2" | 2"     | 1.2515         | 1.2525 | 1.5010 | 1.5020 | 1.980    | 2.000 | 7434                         | 3717  | 1.55               | 1.5020                   | 1.5030 | 1.4990    | 1.5000 |
| PS2428-16 | 1-1/2"               | 1-3/4" | 2"     | 1.5015         | 1.5025 | 1.7510 | 1.7520 | 1.980    | 2.000 | 8918                         | 4459  | 1.80               | 1.7520                   | 1.7530 | 1.7490    | 1.7500 |
| PS2832-24 | 1-3/4"               | 2"     | 3"     | 1.7515         | 1.7525 | 2.0010 | 2.0020 | 2.980    | 3.000 | 15658                        | 7829  | 3.15               | 2.0020                   | 2.0030 | 1.9990    | 2.0000 |
| PS3236-24 | 2"                   | 2-1/4" | 3"     | 2.0015         | 2.0025 | 2.2510 | 2.2520 | 2.980    | 3.000 | 17894                        | 8947  | 3.55               | 2.2520                   | 2.2530 | 2.2490    | 2.2500 |
| PS4044-24 | 2-1/2"               | 2-3/4" | 3"     | 2.5015         | 2.5025 | 2.7510 | 2.7520 | 2.980    | 3.000 | 22364                        | 11182 | 4.85               | 2.7520                   | 2.7530 | 2.7490    | 2.7500 |
| PS4852-28 | 3"                   | 3-1/4" | 3-1/2" | 3.0015         | 3.0025 | 3.2510 | 3.2520 | 3.480    | 3.500 | 31336                        | 15668 | 6.10               | 3.2520                   | 3.2530 | 3.2485    | 3.2495 |

### ORDERING INFORMATION

| PS                                 | 12                          | 16                          | 08                           |
|------------------------------------|-----------------------------|-----------------------------|------------------------------|
| Type                               | I.D.                        | O.D.                        | Length                       |
| PS:<br>Precision Sleeve<br>Bearing | I.D. in 1/16"<br>Increments | O.D. in 1/16"<br>Increments | Length in 1/8"<br>Increments |

**Note:** Lengths not listed above must be specially quoted.  
Additional sizes are available within our online configurator.

Configure  
Online



**Only certified Simplicity 60 Plus  
Shafting provides maximum linear  
bearing performance.**

Inch Series—page 52 Metric Series—page 90



### INSTALLATION INSTRUCTIONS

1. Slip the bearing sleeve into the housing and epoxy into place with Loctite® or similar type bonding agent.

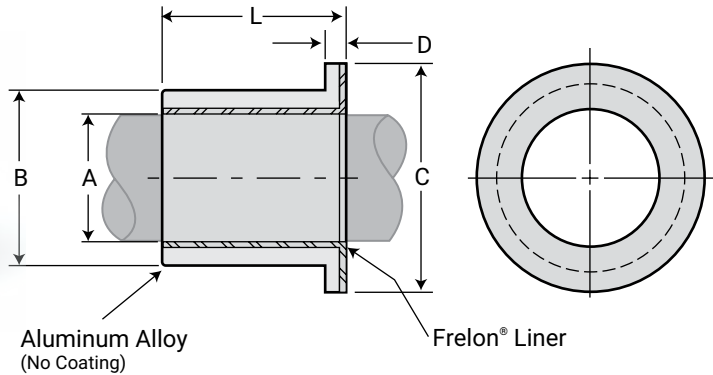


**Do NOT let any of the adhesive touch the bearing liner. It will harden and interfere with the running clearance.**

2. Freeze the bearings at 0°F (-17.75°C) for 30-45 minutes. Using gloves, remove the bearings from the freezer and slip them into the housing. As they heat to room temperature, full contact between the bearing and housing will be achieved. The greatest advantage to this technique over traditional pressing is greater accuracy in alignment.

# Simplicity® Sleeve Bearings with Flange

## Sleeve Bearings with Flange PSF



### DIMENSIONAL INFORMATION

| Part No.   | Nominal Bearing Size |        |        | A Bearing I.D. |        | B O.D. |        | C Flange O.D. | D Flange Width | L Length |       | MAX. Static Load lb. Frelon® |       | Bearing Weight OZ. | Recommended Housing Bore |           |        |        |
|------------|----------------------|--------|--------|----------------|--------|--------|--------|---------------|----------------|----------|-------|------------------------------|-------|--------------------|--------------------------|-----------|--------|--------|
|            | I.D.                 | O.D.   | Length | MIN            | MAX    | MIN    | MAX    |               |                | MIN      | MAX   | GOLD                         | J & W |                    | Slip Fit & Epoxy         | Press Fit | MIN    | MAX    |
| PSF0305-02 | 3/16"                | 5/16"  | 1/4"   | 0.1890         | 0.1900 | 0.3135 | 0.3145 | 0.4370        | 0.0625         | 0.230    | 0.250 | 130                          | 65    | 0.023              | 0.3145                   | 0.3155    | 0.3125 | 0.3130 |
| PSF0305-04 | 3/16"                | 5/16"  | 1/2"   | 0.1890         | 0.1900 | 0.3135 | 0.3145 | 0.4370        | 0.0625         | 0.480    | 0.500 | 272                          | 136   | 0.044              | 0.3145                   | 0.3155    | 0.3125 | 0.3130 |
| PSF0406-02 | 1/4"                 | 3/8"   | 1/4"   | 0.2515         | 0.2525 | 0.3760 | 0.3770 | 0.5000        | 0.0625         | 0.230    | 0.250 | 174                          | 87    | 0.031              | 0.3770                   | 0.3780    | 0.3750 | 0.3755 |
| PSF0406-03 | 1/4"                 | 3/8"   | 3/8"   | 0.2515         | 0.2525 | 0.3760 | 0.3770 | 0.5000        | 0.0625         | 0.355    | 0.375 | 268                          | 134   | 0.044              | 0.3770                   | 0.3780    | 0.3750 | 0.3755 |
| PSF0406-04 | 1/4"                 | 3/8"   | 1/2"   | 0.2515         | 0.2525 | 0.3760 | 0.3770 | 0.5000        | 0.0625         | 0.480    | 0.500 | 362                          | 181   | 0.055              | 0.3770                   | 0.3780    | 0.3750 | 0.3755 |
| PSF0610-04 | 3/8"                 | 5/8"   | 1/2"   | 0.3765         | 0.3775 | 0.6260 | 0.6270 | 0.8750        | 0.1250         | 0.480    | 0.500 | 542                          | 271   | 0.20               | 0.6270                   | 0.6280    | 0.6250 | 0.6255 |
| PSF0610-06 | 3/8"                 | 5/8"   | 3/4"   | 0.3765         | 0.3775 | 0.6260 | 0.6270 | 0.8750        | 0.1250         | 0.730    | 0.750 | 824                          | 412   | 0.25               | 0.6270                   | 0.6280    | 0.6250 | 0.6255 |
| PSF0710-06 | 7/16"                | 5/8"   | 3/4"   | 0.4390         | 0.4400 | 0.6260 | 0.6270 | 0.9375        | 0.1250         | 0.730    | 0.750 | 962                          | 481   | 0.20               | 0.6270                   | 0.6280    | 0.6250 | 0.6255 |
| PSF0812-04 | 1/2"                 | 3/4"   | 1/2"   | 0.5015         | 0.5025 | 0.7510 | 0.7520 | 1.0000        | 0.1250         | 0.480    | 0.500 | 722                          | 361   | 0.25               | 0.7520                   | 0.7530    | 0.7500 | 0.7505 |
| PSF0812-06 | 1/2"                 | 3/4"   | 3/4"   | 0.5015         | 0.5025 | 0.7510 | 0.7520 | 1.0000        | 0.1250         | 0.730    | 0.750 | 1098                         | 549   | 0.30               | 0.7520                   | 0.7530    | 0.7500 | 0.7505 |
| PSF0812-08 | 1/2"                 | 3/4"   | 1"     | 0.5015         | 0.5025 | 0.7510 | 0.7520 | 1.0000        | 0.1250         | 0.980    | 1.000 | 1474                         | 737   | 0.40               | 0.7520                   | 0.7530    | 0.7500 | 0.7505 |
| PSF1014-06 | 5/8"                 | 7/8"   | 3/4"   | 0.6265         | 0.6275 | 0.8760 | 0.8770 | 1.0000        | 0.1250         | 0.730    | 0.750 | 1372                         | 686   | 0.35               | 0.8770                   | 0.8780    | 0.8750 | 0.8755 |
| PSF1014-08 | 5/8"                 | 7/8"   | 1"     | 0.6265         | 0.6275 | 0.8760 | 0.8770 | 1.0000        | 0.1250         | 0.980    | 1.000 | 1842                         | 921   | 0.45               | 0.8770                   | 0.8780    | 0.8750 | 0.8755 |
| PSF1216-08 | 3/4"                 | 1"     | 1"     | 0.7515         | 0.7525 | 1.0010 | 1.0020 | 1.2500        | 0.1250         | 0.980    | 1.000 | 2210                         | 1105  | 0.55               | 1.0020                   | 1.0030    | 0.9995 | 1.0000 |
| PSF1620-12 | 1"                   | 1-1/4" | 1-1/2" | 1.0015         | 1.0025 | 1.2510 | 1.2520 | 1.5000        | 0.1250         | 1.480    | 1.500 | 4446                         | 2223  | 1.05               | 1.2520                   | 1.2530    | 1.2490 | 1.2500 |
| PSF2024-16 | 1-1/4"               | 1-1/2" | 2"     | 1.2515         | 1.2525 | 1.5010 | 1.5020 | 1.7500        | 0.1250         | 1.980    | 2.000 | 7434                         | 3717  | 1.80               | 1.5020                   | 1.5030    | 1.4990 | 1.5000 |
| PSF2428-16 | 1-1/2"               | 1-3/4" | 2"     | 1.5015         | 1.5025 | 1.7510 | 1.7520 | 2.0000        | 0.1250         | 1.980    | 2.000 | 8918                         | 4459  | 2.16               | 1.7520                   | 1.7530    | 1.7490 | 1.7500 |
| PSF2832-24 | 1-3/4"               | 2"     | 3"     | 1.7515         | 1.7525 | 2.0010 | 2.0020 | 2.2500        | 0.1250         | 2.980    | 3.000 | 15658                        | 7829  | 3.30               | 2.0020                   | 2.0030    | 1.9990 | 2.0000 |
| PSF3236-24 | 2"                   | 2-1/4" | 3"     | 2.0015         | 2.0025 | 2.2510 | 2.2520 | 2.5000        | 0.1250         | 2.980    | 3.000 | 17894                        | 8947  | 3.75               | 2.2520                   | 2.2530    | 2.2490 | 2.2500 |
| PSF4044-24 | 2-1/2"               | 2-3/4" | 3"     | 2.5015         | 2.5025 | 2.7510 | 2.7520 | 3.0000        | 0.1250         | 2.980    | 3.000 | 22364                        | 11182 | 4.60               | 2.7520                   | 2.7530    | 2.7490 | 2.7500 |
| PSF4852-28 | 3"                   | 3-1/4" | 3-1/2" | 3.0015         | 3.0025 | 3.2510 | 3.2520 | 3.5000        | 0.1250         | 3.480    | 3.500 | 31336                        | 15668 | 6.30               | 3.2520                   | 3.2530    | 3.2485 | 3.2495 |

### ORDERING INFORMATION

| PSF                                             | 12                          | 16                          | 08                           |
|-------------------------------------------------|-----------------------------|-----------------------------|------------------------------|
| Type                                            | I.D.                        | O.D.                        | Length                       |
| PSF:<br>Precision Sleeve<br>Bearing with Flange | I.D. in 1/16"<br>Increments | O.D. in 1/16"<br>Increments | Length in 1/8"<br>Increments |

Note: Lengths not listed above must be specially quoted.

Additional sizes are available within our online configurator.

Configure  
Online



Only certified Simplicity 60 Plus  
Shafting provides maximum linear  
bearing performance.

Inch Series—page 52 Metric Series—page 90



### INSTALLATION INSTRUCTIONS

- Slip the bearing sleeve into the housing and epoxy into place with Loctite® or similar type bonding agent.

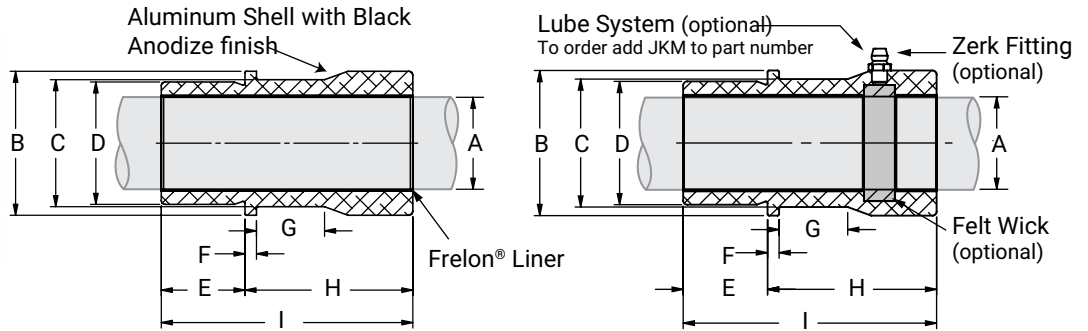


Do NOT let any of the adhesive touch the bearing liner. It will harden and interfere with the running clearance.

- Freeze the bearings at 0°F (-17.75°C) for 30-45 minutes. Using gloves, remove the bearings from the freezer and slip them into the housing. As they heat to room temperature, full contact between the bearing and housing will be achieved. The greatest advantage to this technique over traditional pressing is greater accuracy in alignment.

# Simplicity® Die Set Bushings

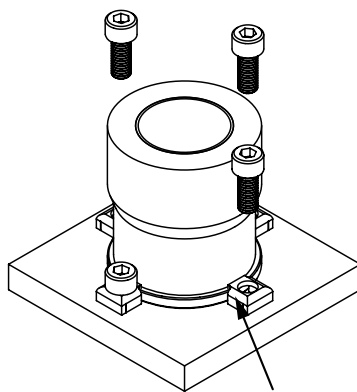
## Die Set Bushings PAC



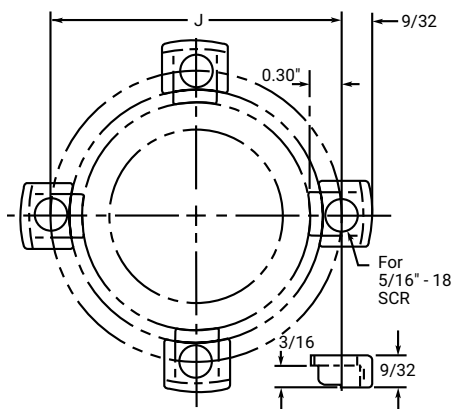
### DIMENSIONAL INFORMATION

| P = Precision<br>C = Compensated | Part No. | Nominal Size in. | A Bearing I.D. |        | B Flange & Barrel O.D. |       | C Clamp Dia. | D Pilot O.D. |        | E Pilot Length | F Flange Length | G Recess Length | H Head Length | I Overall Length | Effective Surface Area sq. in. | MAX Static Load lb. |       | Bearing Weight lb. |
|----------------------------------|----------|------------------|----------------|--------|------------------------|-------|--------------|--------------|--------|----------------|-----------------|-----------------|---------------|------------------|--------------------------------|---------------------|-------|--------------------|
|                                  |          |                  | MIN            | MAX    | MIN                    | MAX   | MIN          | MIN          | MAX    |                |                 |                 |               |                  |                                | Frelon® GOLD        | J & W |                    |
| P                                | PACZ750  | 3/4              | 0.750          | 0.7510 | 1.285                  | 1.300 | 1.012        | 1.1245       | 1.1250 | 0.812          | 0.188           | 0.712           | 2.000         | 2.812            | 2.209                          | 6626                | 3313  | 0.625              |
| C                                | PACZ750C |                  | 0.753          | 0.7540 |                        |       |              |              |        |                |                 |                 |               |                  |                                |                     |       |                    |
| P                                | PACZ100  | 1                | 1.000          | 1.0010 | 1.723                  | 1.738 | 1.450        | 1.4995       | 1.5000 | 0.875          | 0.188           | 0.812           | 2.250         | 3.125            | 3.272                          | 9817                | 4909  | 1.000              |
| C                                | PACZ100C |                  | 1.003          | 1.0040 |                        |       |              |              |        |                |                 |                 |               |                  |                                |                     |       |                    |
| P                                | PACZ125  | 1-1/4            | 1.250          | 1.2510 | 2.097                  | 2.112 | 1.825        | 1.7495       | 1.7500 | 1.125          | 0.188           | 0.812           | 2.375         | 3.500            | 4.581                          | 13744               | 6872  | 1.500              |
| C                                | PACZ125C |                  | 1.254          | 1.2550 |                        |       |              |              |        |                |                 |                 |               |                  |                                |                     |       |                    |
| P                                | PACZ150  | 1-1/2            | 1.500          | 1.5012 | 2.346                  | 2.361 | 2.075        | 1.9995       | 2.0000 | 1.375          | 0.188           | 1.112           | 2.750         | 4.125            | 6.480                          | 19439               | 9719  | 2.000              |
| C                                | PACZ150C |                  | 1.504          | 1.5050 |                        |       |              |              |        |                |                 |                 |               |                  |                                |                     |       |                    |
| P                                | PACZ200  | 2                | 2.000          | 2.0014 | 3.095                  | 3.110 | 2.825        | 2.4995       | 2.5000 | 1.625          | 0.188           | 1.112           | 3.000         | 4.625            | 9.687                          | 29060               | 14530 | 4.188              |
| C                                | PACZ200C |                  | 2.005          | 2.0064 |                        |       |              |              |        |                |                 |                 |               |                  |                                |                     |       |                    |
| P                                | PACZ250  | 2-1/2            | 2.500          | 2.5016 | 3.595                  | 3.610 | 3.325        | 2.9995       | 3.0000 | 1.875          | 0.188           | 1.112           | 3.500         | 5.375            | 14.072                         | 42215               | 21108 | 6.000              |
| C                                | PACZ250C |                  | 2.505          | 2.5065 |                        |       |              |              |        |                |                 |                 |               |                  |                                |                     |       |                    |
| P                                | PACZ300  | 3                | 3.000          | 3.0020 | 4.345                  | 4.360 | 4.075        | 3.6245       | 3.6250 | 1.875          | 0.188           | 1.112           | 4.000         | 5.875            | 18.457                         | 55371               | 27685 | 10.000             |
| C                                | PACZ300C |                  | 3.006          | 3.0080 |                        |       |              |              |        |                |                 |                 |               |                  |                                |                     |       |                    |

- Notes:** (1) Formula used for effective surface area is  $(\pi * ID * L)/3$ .  
 (2) Shell material is aluminum.  
 (3) For lubrication system add JKM, example: PACZ750JKM.  
 (4) Max static load is effective surface area times max load for FrelonGOLD®.  
 (5) – 3000 psi is the rating for FrelonGOLD®: 1500 psi is the rating for Frelon J & W.



4 PAC clamps are shipped with each die set.  
 Extra clamps can be ordered using part # PACCLAMP.



Dimension for calculating bolt circle:  $J = C + 0.60"$



# Plain Bearings Accessories

## Retaining Rings (External)

| FL Series | Part No. |
|-----------|----------|
| FL03      | 6010001  |
| FL04      | 6010002  |
| FL06      | 6010003  |
| FL08      | 6010004  |
| FL10      | 6010005  |
| FL12      | 6010006  |
| FL16      | 6010007  |
| FL20      | 6010008  |
| FL24      | 6010009  |
| FL32      | 6010010  |
| FL40      | 6010011  |
| FL48      | 6010012  |
| FL64      | 6010013  |
| FM Series | Part No. |
| FM05      | 6010014  |
| FM08      | 6010015  |
| FM10      | 6010016  |
| FM12      | 6010017  |
| FM16      | 6010018  |
| FM20      | 6010019  |
| FM25      | 6010020  |
| FM30      | 6010021  |
| FM40      | 6010022  |
| FM50      | 6010023  |
| FM60      | 6010024  |
| FM80      | 6010025  |

## Seals

| FL Series    | Part No. |         |          |
|--------------|----------|---------|----------|
|              | Polymod  | Viton   | Urethane |
| FL08         | 6030001  | 6030009 | 6030017  |
| FL10         | 6030002  | 6030010 | 6030018  |
| FL12         | 6030003  | 6030011 | 6030019  |
| FL16         | 6030004  | 6030012 | 6030020  |
| FL20         | 6030005  | 6030013 | 6030021  |
| FL24         | 6030006  | 6030014 | 6030022  |
| FL32         | 6030007  | 6030015 | 6030023  |
| FL40         | 6030008  | 6030016 | 6030024  |
| FL48         | N/A      | N/A     | 6030025  |
| FL64         | N/A      | N/A     | 6030026  |
| FM/FJ Series | Part No. |         |          |
| FM20/FJ20    | N/A      | N/A     | 6030027  |
| FM25/FJ25    | N/A      | N/A     | 6030028  |
| FM30/FJ30    | N/A      | N/A     | 6030029  |
| FJ35         | N/A      | N/A     | 6030030  |
| FJ38         | N/A      | N/A     | 6030030  |
| FM40/FJ40    | N/A      | N/A     | 6030031  |
| FM50/FJ50    | N/A      | N/A     | 6030032  |
| FM60/FJ60    | N/A      | N/A     | 6030033  |
| FM80/FJ80    | N/A      | N/A     | 6030034  |
| FJ100        | N/A      | N/A     | 6030052  |
| FJ120        | N/A      | N/A     | 6030053  |

## O-Rings

| FL Series    | Part No.        |         |
|--------------|-----------------|---------|
|              | Nitrile buna 70 | Viton   |
| FL04         | 6000001         | N/A     |
| FL06         | 6000002         | 6000037 |
| FL08         | 6000003         | 6000038 |
| FL10         | 6000004         | 6000039 |
| FL12         | 6000005         | 6000040 |
| FL16         | 6000006         | 6000041 |
| FL20         | 6000007         | 6000042 |
| FL24         | 6000008         | 6000043 |
| FL32         | 6000009         | 6000044 |
| FL40         | 6000010         | 6000045 |
| FL48         | 6000011         | 6000046 |
| FL64         | 6000012         | 6000047 |
| FM/FJ Series | Part No.        |         |
| FM08         | 6000014         | N/A     |
| FM10         | 6000015         | N/A     |
| FM12         | 6000016         | N/A     |
| FM16         | 6000017         | N/A     |
| FM20         | 6000018         | N/A     |
| FM25         | 6000019         | N/A     |
| FM30         | 6000020         | N/A     |
| FM40         | 6000021         | N/A     |
| FM50         | 6000022         | N/A     |
| FM60         | 6000023         | N/A     |
| FM80         | 6000024         | N/A     |

## Retaining Rings (Internal)

| *Inch Open | Part No. |                 | *Metric Open | Part No. |                  |
|------------|----------|-----------------|--------------|----------|------------------|
|            | Steel    | Stainless Steel |              | Steel    | *Stainless Steel |
| PN08       | 6010035  | 6010064         | PMN12        | 6010044  | N/A              |
| PN10       | 6010036  | 6010066         | PMN16        | 6010045  | 6010107          |
| PN12       | 6010037  | 6010068         | PMN20        | 6010046  | N/A              |
| PN16       | 6010038  | 6010070         | PMN25        | 6010047  | N/A              |
| PN20       | 6010039  | 6010072         | PMN30        | 6010048  | 6010083          |
| PN24       | 6010040  | 6010074         | PMN40        | 6010049  | N/A              |
| PN32       | 6010041  | 6010076         | PMN50        | 6010050  | N/A              |
| Closed     | Part No. |                 | Closed       | Part No. |                  |
| P04        | 6010026  | 6010052         | PM08         | 6010042  | N/A              |
| P06        | 6010027  | 6010053         | PM10         | 6010043  | N/A              |
| P08        | 6010028  | 6010054         | PM12         | 6010044  | N/A              |
| P10        | 6010029  | 6010055         | PM16         | 6010045  | 6010107          |
| P12        | 6010030  | 6010056         | PM20         | 6010046  | N/A              |
| P16        | 6010031  | 6010057         | PM25         | 6010047  | N/A              |
| P20        | 6010032  | 6010058         | PM30         | 6010048  | 6010083          |
| P24        | 6010033  | 6010059         | PM40         | 6010049  | N/A              |
| P32        | 6010034  | 6010060         | PM50         | 6010050  | N/A              |

## Zerk Fittings

| Inch              | Part No. |
|-------------------|----------|
| 1/4-28" Steel     | 6050002  |
| 1/4-28" Stainless | 6050003  |
| Metric            | Part No. |
| M8 x 1.0 Steel    | 6050001  |

## Roll Pin

| Inch Open   | Part No. |
|-------------|----------|
| PN08        | 6060001  |
| PN10        | 6060002  |
| PN12        | 6060003  |
| PN16        | 6060004  |
| PN20        | 6060005  |
| PN24        | 6060006  |
| PN32        | 6060007  |
| Metric Open | Part No. |
| PMN12       | 6060010  |
| PMN16       | 6060009  |
| PMN20       | 6060009  |
| PMN25       | 6060010  |
| PMN30       | 6060010  |
| PMN40       | 6060012  |
| PMN50       | 6060012  |

\* Purchased retaining ring components (an accessory item listed above) are the custom's responsibility to trim/cut tabbed ends. When purchased as part of a PBC Linear complete pre-assembled open pillow block assembly, tabbed ends will be trimmed/cut at factory prior to shipment.

# Ball Bearings Selection Guide



Inch Series



ISO Metric Series



JIS Metric Series

| Sizes       | Product Type & Description                                                                                               |                                                                                                                                                                                                                                                                                                                                                                   | Available In: |        |      | Found on Page |    |     |
|-------------|--------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|--------|------|---------------|----|-----|
|             |                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                   | Open          | Closed | Wide | I             | M  | J   |
| I<br>M<br>J | <b>Precision</b><br>                    | Materials: steel with polymer retainer<br><br>Each ball bearing consists of an outer cylinder, ball retainer, balls, and two double seals.                                                                                                                                                                                                                        | •             | •      |      | 34            | 78 | 100 |
| I<br>M      | <b>Pillow Blocks</b><br>                | Materials: aluminum housing with clear anodized coating, inner steel, and polymer bearing<br><br>Size interchangeable, industry standard pillow block housing.                                                                                                                                                                                                    | •             | •      |      | 38            | 71 |     |
| I           | <b>Pillow Blocks – Double Wide</b><br>  | Materials: aluminum housing with clear anodized coating, inner steel, and polymer bearing<br><br>Extended length, size interchangeable, industry standard pillow block housing.                                                                                                                                                                                   | •             | •      | •    | 39            |    |     |
| I           | <b>Precision Plus Self-Aligning</b><br> | Materials: steel and polymer<br><br>Interchangeable with industry standard super-type ball bearings. Inserts provide 1/2° self-alignment in all directions when used in a straight bore pillow block or housing.                                                                                                                                                  | •             | •      |      | 35            | 78 |     |
| M           | <b>Thin Wall</b><br>                    | Materials: steel with polymer retainer<br><br>A thin wall bushing in European metric sizes.                                                                                                                                                                                                                                                                       |               | •      |      |               | 88 |     |
| I<br>M<br>J | <b>Double Wide</b><br>                | Materials: steel with polymer retainer<br><br>Extended length ball bearings consisting of steel outer cylinder, ball retainer, balls, and two double seals.                                                                                                                                                                                                       |               | •      | •    | 40            | 80 | 101 |
| M<br>J      | <b>Flange Mount</b><br>               | Materials: steel with polymer retainer<br><br>Standard ball bearing with either a square or round flange.                                                                                                                                                                                                                                                         |               | •      |      |               | 82 | 102 |
| M<br>J      | <b>Flange Mount – Double Wide</b><br> | Materials: steel with polymer retainer<br><br>Extended length standard ball bearing with either a square or round flange.                                                                                                                                                                                                                                         |               | •      | •    |               | 84 | 104 |
| M<br>J      | <b>Flange Mount – Center</b><br>      | Materials: aluminum alloy housing with clear anodized coating, inner bearing steel, and polymer retainer<br><br>Extended length standard ball bearing with a center located square or round flange.                                                                                                                                                               |               | •      |      |               | 86 | 106 |
| I           | <b>Linear Slide Assemblies</b><br>    | Materials: alloy steel, 440 stainless steel, or chrome plated shafts, aluminum support rails, standard self-aligning pillowblocks<br>Ball bearing slide assemblies.<br>Standard components include: mounting plate, pillow block assemblies, steel shafts, and support rails. Options include shaft materials, lead screws, ball screws, hand cranks, and motors. |               |        |      | 109           |    |     |
| I<br>M      | <b>Round Shafting</b><br>             | Materials: hardened steel, 440 stainless steel<br><br>Cut to length, random lengths, machined, pre-drilled, or tapped.<br>Shaft assemblies and support rails also available.                                                                                                                                                                                      |               |        |      | 52            | 89 |     |

PERFORMANCE

# Ball Bearings Overview

## Product Overview

### High Precision and Rigidity

The Simplicity® ball bearing is produced from a solid steel outer cylinder and incorporates an industrial strength polymer retainer.

### Ease of Assembly

The standard type of linear ball bearing can be loaded from any direction. Precision control is possible using only the shaft supporter, and the mounting surface can be machined easily.

### Ease of Replacement

Linear ball bearings of each type are completely interchangeable because of their standardized dimensions and strict precision control. Replacement because of wear or damage is therefore easy and accurate.

### Materials

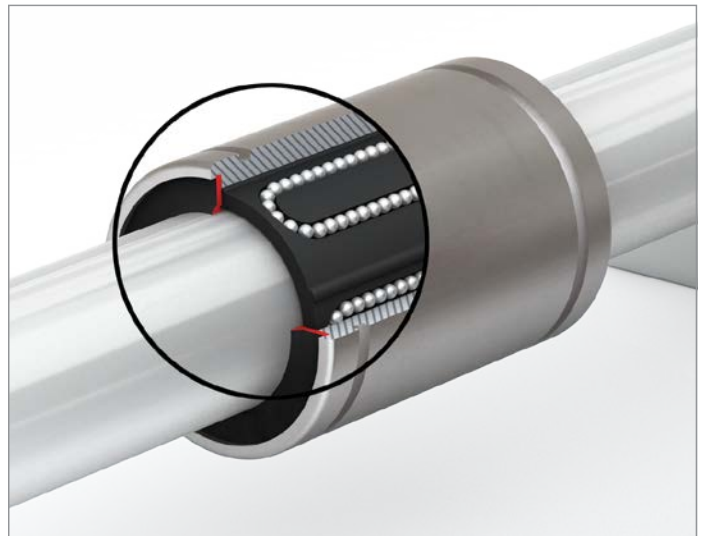
Ball bearings consist of an outer cylinder, ball retainer, balls, double seals, and two end rings. The ball retainer which holds the balls in the recirculating tracks is held inside the outer cylinder by end rings.

- Parts are assembled to optimize their required functions
- The outer shell is heat treated to ensure long life
- The ball retainer is molded from a durable polymer to ensure smooth and quiet motion
- Double seals are standard

## Variety of Types

PBC Linear offers a full line of ball bearings that include:

- Inch, ISO Metric, and JIS Metric sizes
- Self-aligning super ball bearings in Inch sizes
- Double wide in Inch, ISO Metric, and JIS Metric sizes
- Square and round flange in ISO Metric and JIS Metric sizes
- Double wide square and round flange in ISO Metric and JIS Metric sizes
- Double wide with center flange location in ISO Metric and JIS Metric sizes
- Pillow blocks, open and closed, in Inch and ISO Metric
- Double wide pillow blocks in Inch sizes



**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

# Ball Bearings Overview

Simplicity® linear ball bearings are available in a variety of configurations designed to meet a range of application needs.

## Bearings – IP, EP, and JP Series (Inch, ISO, and JIS Metric)

- Solid steel outer shell

## Pillow Blocks – IPP and EPP (Inch and ISO Metric)

- Aluminum housing with bearing insert
- Industrial strength polymer ball retainer
- End rings with integrated seals standard
- Used in standard PBC Linear pillow blocks that supply 1/2° self-alignment in all directions
- Excellent rigidity while providing smooth, quiet operation

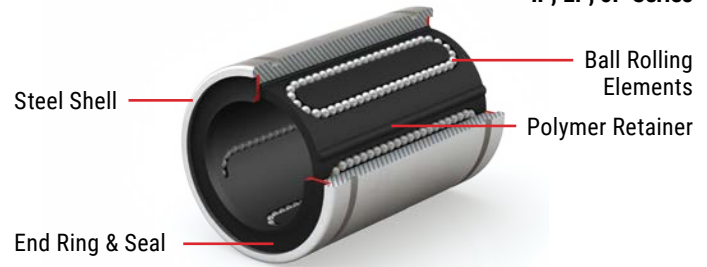
## IPS and EPS Series

- Outer shell is of high strength polymer
- Ball bearing raceway inserts are hardened steel
- Inserts allow smooth ball rotation while maintaining even preload with the shaft or inner race
- Inserts provide 1/2° self-alignment in all directions when used in a straight bore pillow block or housing
- Provide increased load capacity and life in a lightweight design

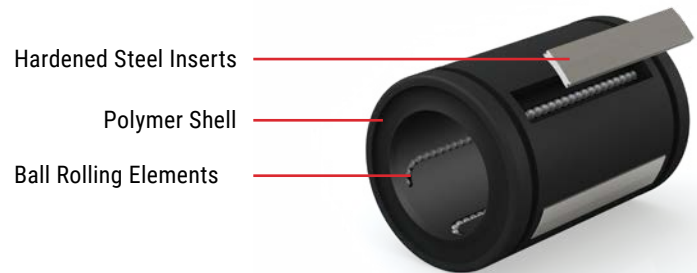
## Flanged Bearings – EP, and JP Series (ISO, and JIS Metric)

- Solid steel outer shell
- Industrial strength polymer ball retainer
- End rings with integrated seals standard
- Excellent rigidity while providing smooth, quiet operation

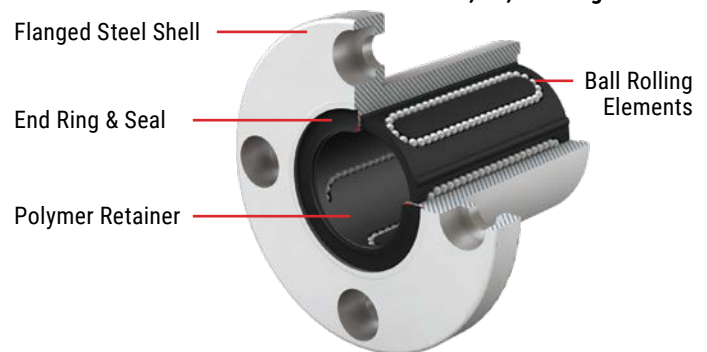
### IP, EP, JP Series



### IPS Series



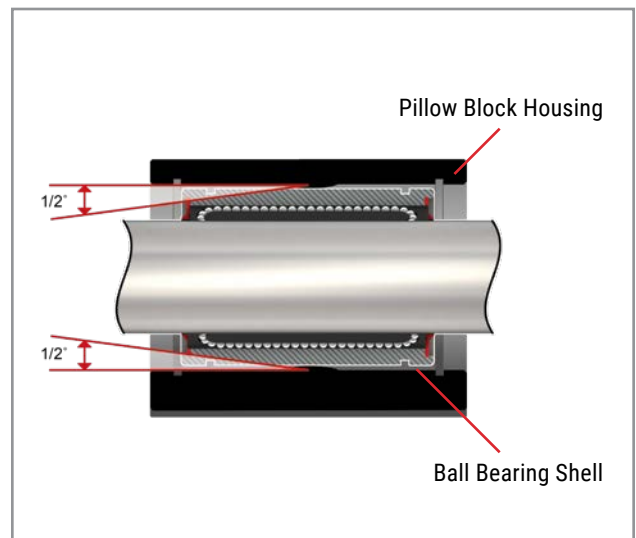
### IP, EP, JP Flanged Series



## Self-Aligning Pillow Blocks

Pillow blocks combine linear ball bearings with PBC Linear's self aligning pillow block to compensate for misalignment or shaft deflection in the application

- Straight OD bearings are used in standard PBC Linear pillow blocks that supply 1/2° self-alignment in all directions
- Straight bore pillow blocks are also available for applications which demand more rigidity
- PBC Linear's bearings are size interchangeable with industry standard ball bearings and with Simplicity plain bearings

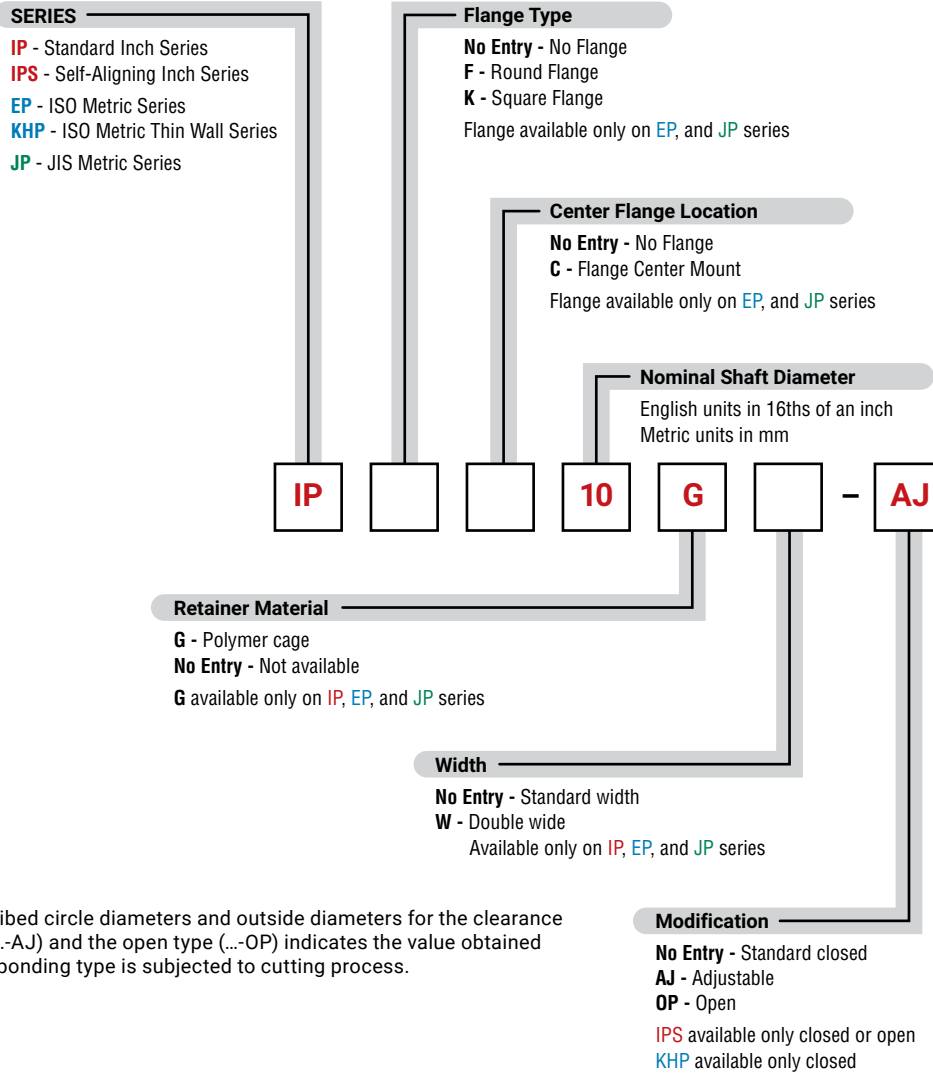


# Ordering Information Linear Ball Bearings

## Ball Bearings

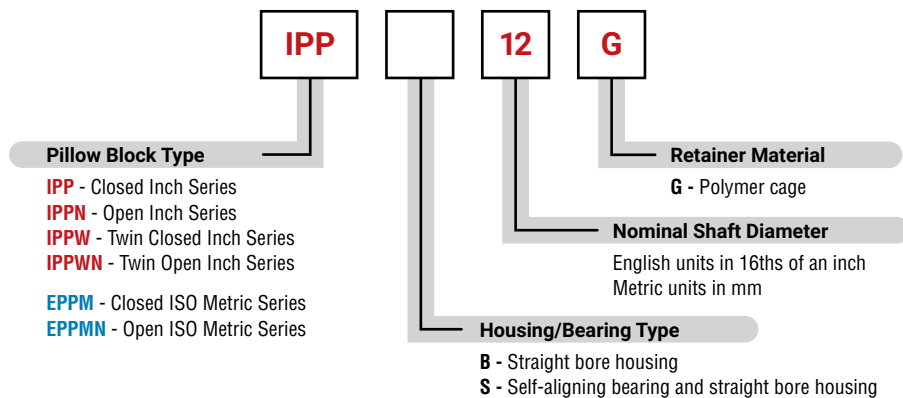


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**Note:** Precision of inscribed circle diameters and outside diameters for the clearance adjustable type (...AJ) and the open type (...OP) indicates the value obtained before the corresponding type is subjected to cutting process.

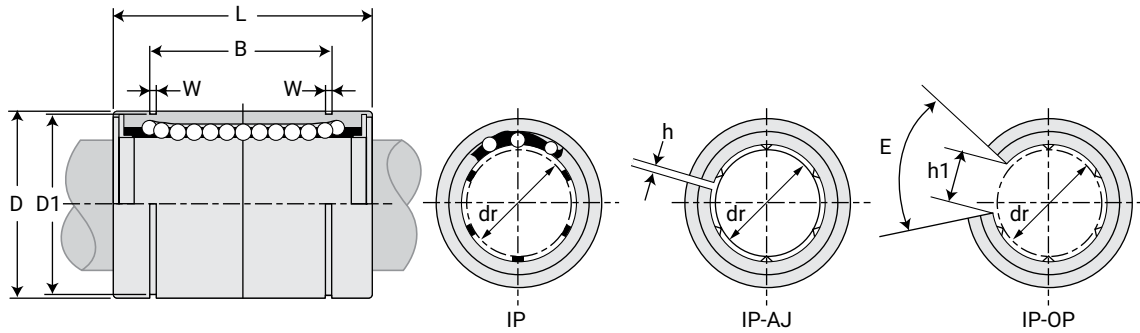
## Ball Bearing Pillow Blocks





# Linear Ball Bearings Precision

## Ball Bearings IP



IP – Standard Closed

IPxx-AJ – Adjustable

IPxx-OP – Standard Open



## DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.        |            |               | Nominal Diameter |           |                  | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                  |          |                  |          |                  |
|-----------------|------------|---------------|------------------|-----------|------------------|--------------|-------------|-------------------------------|------------------|----------|------------------|----------|------------------|
| Standard Closed | Adjustable | Standard Open | Size<br>in.      | Dr<br>in. | Tolerance<br>in. |              |             | D<br>in.                      | Tolerance<br>in. | L<br>in. | Tolerance<br>in. | B<br>in. | Tolerance<br>in. |
| IP4G            | -          | -             | 1/4              | 0.2500    | 0/-0.0005        | 4            | 8           | 0.5000                        | 0/-0.00045       | 0.7500   | 0/-0.008         | 0.5110   | 0/-0.008         |
| IP6G            | -          | -             | 3/8              | 0.3750    | 0/-0.0005        | 4            | 15          | 0.6250                        | 0/-0.00050       | 0.8750   | 0/-0.008         | 0.6358   | 0/-0.008         |
| IP8G            | IP8G-AJ    | IP8G-OP       | 1/2              | 0.5000    | 0/-0.0005        | 4            | 42          | 0.8750                        | 0/-0.00050       | 1.2500   | 0/-0.008         | 0.9625   | 0/-0.008         |
| IP10G           | IP10G-AJ   | IP10G-OP      | 5/8              | 0.6250    | 0/-0.0005        | 5            | 85          | 1.1250                        | 0/-0.00050       | 1.5000   | 0/-0.008         | 1.1039   | 0/-0.008         |
| IP12G           | IP12G-AJ   | IP12G-OP      | 3/4              | 0.7500    | 0/-0.0005        | 5            | 104         | 1.2500                        | 0/-0.00065       | 1.6250   | 0/-0.008         | 1.1657   | 0/-0.008         |
| IP16G           | IP16G-AJ   | IP16G-OP      | 1                | 1.0000    | 0/-0.0005        | 6            | 220         | 1.5625                        | 0/-0.00065       | 2.2500   | 0/-0.012         | 1.7547   | 0/-0.012         |
| IP20G           | IP20G-AJ   | IP20G-OP      | 1-1/4            | 1.2500    | 0/-0.0006        | 6            | 465         | 2.0000                        | 0/-0.00075       | 2.6250   | 0/-0.012         | 2.0047   | 0/-0.012         |
| IP24G           | IP24G-AJ   | IP24G-OP      | 1-1/2            | 1.5000    | 0/-0.0006        | 6            | 720         | 2.3750                        | 0/-0.00075       | 3.0000   | 0/-0.012         | 2.4118   | 0/-0.012         |
| IP32G           | IP32G-AJ   | IP32G-OP      | 2                | 2.0000    | 0/-0.0008        | 6            | 1310        | 3.0000                        | 0/-0.00090       | 4.0000   | 0/-0.012         | 3.1917   | 0/-0.012         |

| Part No.        |            |               | Nominal Diameter |           |                  | Major Dimensions & Tolerances |           |          |           |                    |                            |                                | Load Ratings        |                     |
|-----------------|------------|---------------|------------------|-----------|------------------|-------------------------------|-----------|----------|-----------|--------------------|----------------------------|--------------------------------|---------------------|---------------------|
| Standard Closed | Adjustable | Standard Open | Size<br>in.      | dr<br>in. | Tolerance<br>in. | W<br>in.                      | D1<br>in. | H<br>in. | h1<br>in. | E<br>Slot<br>Angle | Max<br>Eccentricity<br>in. | Max Radial<br>Clearance<br>in. | Dynamic<br>C<br>lb. | Static<br>Co<br>lb. |
| IP4G            | -          | -             | 1/4              | 0.2500    | 0/-0.0005        | 0.0390                        | 0.4687    | -        | -         | -                  | 0.0004                     | -0.0001                        | 46                  | 59                  |
| IP6G            | -          | -             | 3/8              | 0.3750    | 0/-0.0005        | 0.0390                        | 0.5880    | -        | -         | -                  | 0.0004                     | -0.0001                        | 50                  | 70                  |
| IP8G            | IP8G-AJ    | IP8G-OP       | 1/2              | 0.5000    | 0/-0.0005        | 0.0459                        | 0.8209    | 0.06     | 0.3400    | 80°                | 0.0004                     | -0.0001                        | 114                 | 176                 |
| IP10G           | IP10G-AJ   | IP10G-OP      | 5/8              | 0.6250    | 0/-0.0005        | 0.0559                        | 1.0590    | 0.06     | 0.3750    | 80°                | 0.0004                     | -0.0001                        | 174                 | 265                 |
| IP12G           | IP12G-AJ   | IP12G-OP      | 3/4              | 0.7500    | 0/-0.0005        | 0.0559                        | 1.1760    | 0.06     | 0.4375    | 60°                | 0.0005                     | -0.0002                        | 193                 | 307                 |
| IP16G           | IP16G-AJ   | IP16G-OP      | 1                | 1.0000    | 0/-0.0005        | 0.0679                        | 1.4687    | 0.06     | 0.5625    | 50°                | 0.0005                     | -0.0002                        | 220                 | 352                 |
| IP20G           | IP20G-AJ   | IP20G-OP      | 1-1/4            | 1.2500    | 0/-0.0006        | 0.0679                        | 1.8859    | 0.10     | 0.6250    | 50°                | 0.0007                     | -0.0003                        | 352                 | 615                 |
| IP24G           | IP24G-AJ   | IP24G-OP      | 1-1/2            | 1.5000    | 0/-0.0006        | 0.0859                        | 2.2389    | 0.12     | 0.7500    | 50°                | 0.0007                     | -0.0003                        | 490                 | 903                 |
| IP32G           | IP32G-AJ   | IP32G-OP      | 2                | 2.0000    | 0/-0.0008        | 0.1029                        | 2.8379    | 0.12     | 1.000     | 50°                | 0.0009                     | -0.0005                        | 858                 | 1784                |

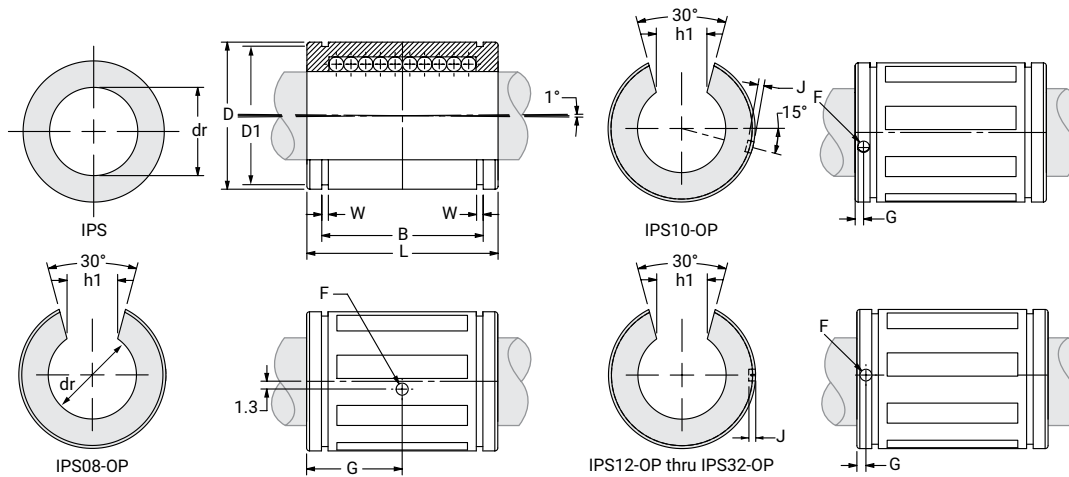


Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.

Inch Series—page 52 Metric Series—page 90

# Linear Ball Bearings Precision Plus Self Aligning

## Precision Plus Self Aligning Ball bearings IPS & IPSXX-OP



IPS – Self Aligning Closed

IPSxx-OP – Self Aligning Open



### DIMENSIONAL INFORMATION

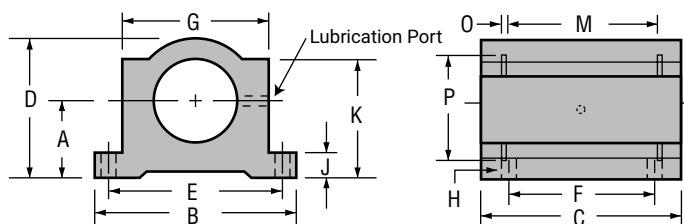
| Part No.<br>Self<br>Aligning<br>Closed | Nominal Diameter |           |                  | Ball<br>Circuit | Weight<br>lb. | Major Dimensions & Tolerances |          |                  |          |                  |          |           | Load Ratings        |                     |
|----------------------------------------|------------------|-----------|------------------|-----------------|---------------|-------------------------------|----------|------------------|----------|------------------|----------|-----------|---------------------|---------------------|
|                                        | Size<br>in.      | dr<br>in. | Tolerance<br>in. |                 |               | D<br>in.                      | L<br>in. | Tolerance<br>in. | B<br>in. | Tolerance<br>in. | W<br>in. | D1<br>in. | Dynamic<br>C<br>lb. | Static<br>Co<br>lb. |
| IPS04                                  | 1/4              | 0.2500    | 0/-0.0005        | 4               | 0.009         | 0.5000                        | 0.7500   | 0/-0.015         | 0.515    | 0/-0.015         | 0.0390   | 0.4687    | 57                  | 49                  |
| IPS06                                  | 3/8              | 0.3750    | 0/-0.0005        | 4               | 0.014         | 0.6250                        | 0.8750   | 0/-0.015         | 0.703    | 0/-0.015         | 0.0390   | 0.5880    | 78                  | 66                  |
| IPS08                                  | 1/2              | 0.5000    | 0/-0.0005        | 4               | 0.043         | 0.8750                        | 1.2500   | 0/-0.020         | 1.032    | 0/-0.020         | 0.0459   | 0.8209    | 190                 | 190                 |
| IPS10                                  | 5/8              | 0.6250    | 0/-0.0005        | 5               | 0.103         | 1.1250                        | 1.5000   | 0/-0.020         | 1.112    | 0/-0.020         | 0.0559   | 1.0590    | 290                 | 340                 |
| IPS12                                  | 3/4              | 0.7500    | 0/-0.0005        | 6               | 0.123         | 1.2500                        | 1.6250   | 0/-0.020         | 1.272    | 0/-0.020         | 0.0559   | 1.1760    | 470                 | 430                 |
| IPS16                                  | 1                | 1.0000    | 0/-0.0005        | 6               | 0.265         | 1.5625                        | 2.2500   | 0/-0.020         | 1.886    | 0/-0.020         | 0.0679   | 1.4687    | 820                 | 780                 |
| IPS20                                  | 1-1/4            | 1.2500    | 0/-0.0006        | 6               | 0.485         | 2.0000                        | 2.6250   | 0/-0.025         | 2.011    | 0/-0.025         | 0.0679   | 1.8859    | 1230                | 1270                |
| IPS24                                  | 1-1/2            | 1.5000    | 0/-0.0006        | 6               | 0.750         | 2.3750                        | 3.0000   | 0/-0.030         | 2.422    | 0/-0.030         | 0.0859   | 2.2389    | 1479                | 1540                |
| IPS32                                  | 2                | 2.0000    | 0/-0.0008        | 6               | 1.411         | 3.0000                        | 4.0000   | 0/-0.040         | 3.206    | 0/-0.040         | 0.1029   | 2.8379    | 2230                | 2580                |

### DIMENSIONAL INFORMATION

| Part No.<br>Self<br>Aligning<br>Open | Nominal Diameter |           |                  | Ball<br>Circuit | Weight<br>lb. | Major Dimensions & Tolerances |          |                  |          |                  |          |           |           |          |          |          |                     | Load Ratings        |  |
|--------------------------------------|------------------|-----------|------------------|-----------------|---------------|-------------------------------|----------|------------------|----------|------------------|----------|-----------|-----------|----------|----------|----------|---------------------|---------------------|--|
|                                      | Size<br>in.      | dr<br>in. | Tolerance<br>in. |                 |               | D<br>in.                      | L<br>in. | Tolerance<br>in. | B<br>in. | Tolerance<br>in. | W<br>in. | D1<br>in. | h1<br>in. | F<br>in. | G<br>in. | J<br>in. | Dynamic<br>C<br>lb. | Static<br>Co<br>lb. |  |
|                                      |                  |           |                  |                 |               |                               |          |                  |          |                  |          |           |           |          |          |          |                     |                     |  |
| IPS08-OP                             | 1/2              | 0.5000    | 0/-0.0005        | 3               | 0.033         | 0.8750                        | 1.2500   | 0/-0.020         | 1.032    | 0/-0.020         | 0.0459   | 0.8209    | 0.313     | 0.136    | 0.6250   | through  | 210                 | 159                 |  |
| IPS10-OP                             | 5/8              | 0.6250    | 0/-0.0005        | 4               | 0.083         | 1.1250                        | 1.5000   | 0/-0.020         | 1.112    | 0/-0.020         | 0.0559   | 1.0590    | 0.375     | 0.105    | 0.1250   | 0.039    | 320                 | 340                 |  |
| IPS12-OP                             | 3/4              | 0.7500    | 0/-0.0005        | 5               | 0.102         | 1.2500                        | 1.6250   | 0/-0.020         | 1.272    | 0/-0.020         | 0.0559   | 1.1760    | 0.438     | 0.136    | 0.1250   | 0.059    | 470                 | 430                 |  |
| IPS16-OP                             | 1                | 1.0000    | 0/-0.0005        | 5               | 0.220         | 1.5625                        | 2.2500   | 0/-0.020         | 1.886    | 0/-0.020         | 0.0679   | 1.4687    | 0.563     | 0.136    | 0.1250   | 0.047    | 830                 | 780                 |  |
| IPS20-OP                             | 1-1/4            | 1.2500    | 0/-0.0006        | 5               | 0.419         | 2.0000                        | 2.6250   | 0/-0.025         | 2.011    | 0/-0.025         | 0.0679   | 1.8859    | 0.625     | 0.201    | 0.1875   | 0.090    | 1230                | 1270                |  |
| IPS24-OP                             | 1-1/2            | 1.5000    | 0/-0.0006        | 5               | 0.639         | 2.3750                        | 3.0000   | 0/-0.030         | 2.422    | 0/-0.030         | 0.0859   | 2.2389    | 0.750     | 0.201    | 0.1875   | 0.090    | 1479                | 1540                |  |
| IPS32-OP                             | 2                | 2.0000    | 0/-0.0008        | 5               | 1.168         | 3.0000                        | 4.0000   | 0/-0.040         | 3.206    | 0/-0.040         | 0.1029   | 2.8379    | 1.000     | 0.265    | 0.3125   | through  | 2250                | 2580                |  |

# Linear Ball Bearings Precision Plus Pillow Blocks with Lubrication Ports

## Closed Pillow Blocks IPPS

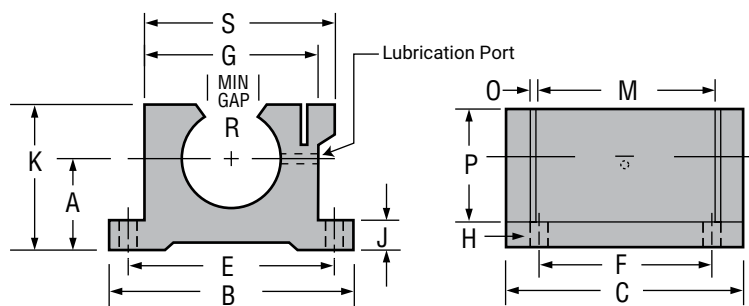


### DIMENSIONAL INFORMATION

| Part No. | Nom. Brg. I.D.<br>in. | A<br>Centerline<br>+/- 0.001 | B<br>Width | C<br>Length | D<br>Height | E<br>+/- 0.010 | F<br>+/- 0.010 | G<br>Body<br>Width | H<br>Bolt<br>Hole | J<br>Flange<br>Thick | K     | M<br>GRV.<br>Space | O<br>GRV.<br>Width | P<br>GRV.<br>Dia. | Assem. WT.<br>lb | Load Ratings    |                 |
|----------|-----------------------|------------------------------|------------|-------------|-------------|----------------|----------------|--------------------|-------------------|----------------------|-------|--------------------|--------------------|-------------------|------------------|-----------------|-----------------|
|          |                       |                              |            |             |             |                |                |                    |                   |                      |       |                    |                    |                   |                  | Dynamic<br>C lb | Static<br>Co lb |
| IPPS08G  | 1/2                   | 0.687                        | 2.000      | 1.69        | 1.250       | 1.688          | 1.000          | 1.375              | #6 5/32"          | 0.250                | 1.125 | 1.250              | 0.046              | 0.931             | 0.200            | 230             | 159             |
| IPPS10G  | 5/8                   | 0.875                        | 2.500      | 1.94        | 1.625       | 2.125          | 1.125          | 1.750              | #8 3/16"          | 0.281                | 1.438 | 1.500              | 0.056              | 1.197             | 0.500            | 400             | 264             |
| IPPS12G  | 3/4                   | 0.937                        | 2.750      | 2.06        | 1.750       | 2.375          | 1.250          | 1.875              | #8 3/16"          | 0.313                | 1.563 | 1.625              | 0.056              | 1.330             | 0.600            | 470             | 372             |
| IPPS16G  | 1                     | 1.187                        | 3.250      | 2.81        | 2.188       | 2.875          | 1.750          | 2.375              | #10 7/32"         | 0.375                | 1.938 | 2.250              | 0.068              | 1.671             | 1.200            | 850             | 667             |
| IPPS20G  | 1-1/4                 | 1.500                        | 4.000      | 3.63        | 2.813       | 3.500          | 2.000          | 3.000              | #10 7/32"         | 0.438                | 2.500 | 2.625              | 0.068              | 2.122             | 2.500            | 1230            | 992             |
| IPPS24G  | 1-1/2                 | 1.750                        | 4.750      | 4.00        | 3.250       | 4.125          | 2.500          | 3.500              | 1/4" 9/32"        | 0.500                | 2.875 | 3.000              | 0.086              | 2.519             | 3.800            | 1480            | 1258            |
| IPPS32G  | 2                     | 2.125                        | 6.000      | 5.00        | 4.063       | 5.250          | 3.250          | 4.500              | 3/8" 13/32"       | 0.625                | 3.625 | 4.000              | 0.103              | 3.182             |                  | 2430            | 2165            |

Notes: (1) All IPPS series pillow blocks use IPS series self-aligning bearings.  
(2) Includes grease zerk fittings for relubrication.

## Open Pillow Blocks IPPSN



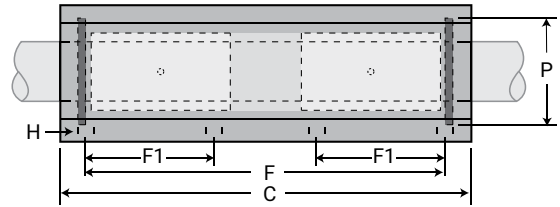
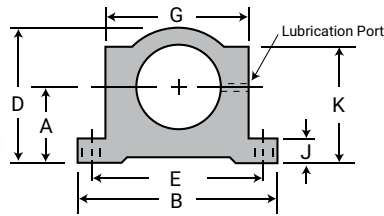
### DIMENSIONAL INFORMATION

| Part No. | Nom. Brg. I.D.<br>in. | A<br>Centerline<br>+/- 0.001 | B<br>Width | C<br>Length | E<br>+/- 0.010 | F<br>+/- 0.010 | G<br>Body<br>Width | H<br>Bolt<br>Hole | J<br>Flange<br>Thick | K<br>Flange<br>Height | M<br>GRV.<br>Space | O<br>GRV.<br>Width | P<br>GRV.<br>Dia. | R<br>Min<br>Open | S<br>Overall<br>Width | Assem. WT.<br>lb | Load Ratings    |                 |
|----------|-----------------------|------------------------------|------------|-------------|----------------|----------------|--------------------|-------------------|----------------------|-----------------------|--------------------|--------------------|-------------------|------------------|-----------------------|------------------|-----------------|-----------------|
|          |                       |                              |            |             |                |                |                    |                   |                      |                       |                    |                    |                   |                  |                       |                  | Dynamic<br>C lb | Static<br>Co lb |
| IPPSN08G | 1/2                   | 0.687                        | 2.000      | 1.50        | 1.688          | 1.000          | 1.375              | #6 5/32"          | 0.250                | 1.125                 | 1.250              | 0.046              | 0.931             | 0.313            | 1.438                 | 0.200            | 230             | 159             |
| IPPSN10G | 5/8                   | 0.875                        | 2.500      | 1.75        | 2.125          | 1.125          | 1.750              | #8 3/16"          | 0.281                | 1.438                 | 1.500              | 0.056              | 1.197             | 0.375            | 1.813                 | 0.400            | 400             | 264             |
| IPPSN12G | 3/4                   | 0.937                        | 2.750      | 1.88        | 2.375          | 1.250          | 1.875              | #8 3/16"          | 0.313                | 1.563                 | 1.625              | 0.056              | 1.330             | 0.438            | 1.938                 | 0.500            | 470             | 372             |
| IPPSN16G | 1                     | 1.187                        | 3.250      | 2.63        | 2.875          | 1.750          | 2.375              | #10 7/32"         | 0.375                | 1.938                 | 2.250              | 0.068              | 1.671             | 0.563            | 2.438                 | 1.000            | 850             | 667             |
| IPPSN20G | 1-1/4                 | 1.500                        | 4.000      | 3.38        | 3.500          | 2.000          | 3.000              | #10 7/32"         | 0.438                | 2.500                 | 2.625              | 0.068              | 2.122             | 0.625            | 3.125                 | 2.100            | 1230            | 992             |
| IPPSN24G | 1-1/2                 | 1.750                        | 4.750      | 3.75        | 4.125          | 2.500          | 3.500              | 1/4" 9/32"        | 0.500                | 2.875                 | 3.000              | 0.086              | 2.519             | 0.750            | 3.625                 | 3.200            | 1480            | 1258            |
| IPPSN32G | 2                     | 2.125                        | 6.000      | 4.75        | 5.250          | 3.250          | 43.500             | 3/8" 13/32"       | 0.625                | 3.625                 | 4.000              | 0.103              | 3.182             | 1.000            | 4.688                 |                  | 2430            | 2165            |

Notes: (1) All IPPS series pillow blocks use IPS series self-aligning bearings.  
(2) Includes grease zerk fittings for relubrication.

# Linear Ball Bearings Precision Plus Twin Pillow Blocks with Lubrication Ports

## Closed Twin Pillow Blocks IPPSW

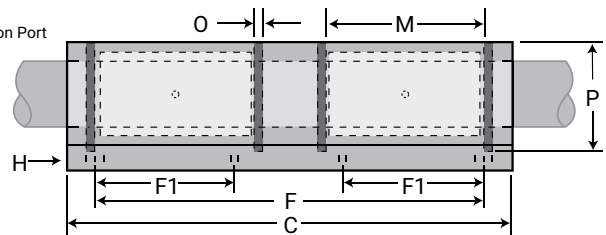
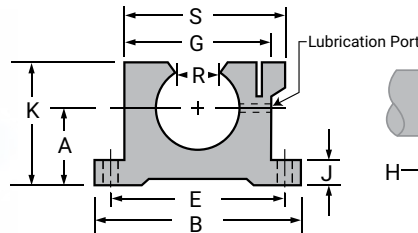


### DIMENSIONAL INFORMATION

| Part No. | Nom. Brg. I.D.<br>in. | A<br>Centerline<br>+/- 0.001 | B<br>Width | C<br>Length | D<br>Height | E<br>+/- 0.010 | F<br>+/- 0.010 | F1<br>+/- 0.010 | G<br>Body<br>Width | H<br>Bolt<br>Hole | J<br>Flange<br>Thick | K     | P<br>GRV.<br>Dia. | Assem. WT.<br>lb | Load Ratings<br>Dynamic C lb Static Co lb |      |
|----------|-----------------------|------------------------------|------------|-------------|-------------|----------------|----------------|-----------------|--------------------|-------------------|----------------------|-------|-------------------|------------------|-------------------------------------------|------|
| IPPSW08G | 1/2                   | 0.687                        | 2.000      | 3.500       | 1.250       | 1.688          | 2.500          | 1.000           | 1.375              | #6 5/32"          | 0.250                | 1.125 | 0.931             | 0.50             | 460                                       | 318  |
| IPPSW10G | 5/8                   | 0.875                        | 2.500      | 4.000       | 1.625       | 2.125          | 3.000          | 1.125           | 1.750              | #8 3/16"          | 0.281                | 1.438 | 1.197             | 1.00             | 800                                       | 528  |
| IPPSW12G | 3/4                   | 0.937                        | 2.750      | 4.500       | 1.750       | 2.375          | 3.500          | 1.250           | 1.875              | #8 3/16"          | 0.313                | 1.563 | 1.330             | 1.20             | 940                                       | 744  |
| IPPSW16G | 1                     | 1.187                        | 3.250      | 6.000       | 2.188       | 2.875          | 4.500          | 1.750           | 2.375              | #10 7/32"         | 0.375                | 1.938 | 1.671             | 2.20             | 1700                                      | 1334 |
| IPPSW20G | 1-1/4                 | 1.500                        | 4.000      | 7.500       | 2.813       | 3.500          | 5.500          | 2.000           | 3.000              | #10 7/32"         | 0.438                | 2.500 | 2.122             | 4.50             | 2460                                      | 1984 |
| IPPSW24G | 1-1/2                 | 1.750                        | 4.750      | 9.000       | 3.250       | 4.125          | 6.500          | 2.500           | 3.500              | 1/4" 9/32"        | 0.500                | 2.875 | 2.519             | 6.30             | 2960                                      | 2516 |
| IPPSW32G | 2                     | 2.125                        | 6.000      | 10.000      | 4.063       | 5.250          | 8.250          | 3.250           | 4.500              | 3/8" 13/32"       | 0.625                | 3.182 | 2.519?            |                  | 4860                                      | 4330 |

Notes: (1) All IPPS series pillow blocks use IPS series self-aligning bearings.  
(2) Includes grease zerk fittings for relubrication.

## Open Twin Pillow Blocks IPPSWN



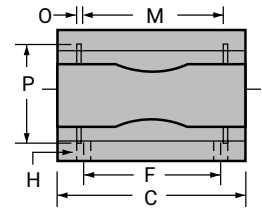
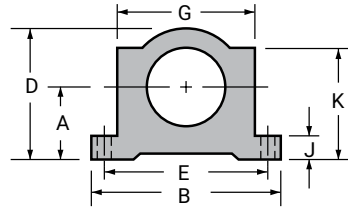
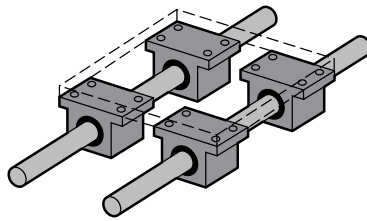
### DIMENSIONAL INFORMATION

| Part No.  | Nom. Brg. I.D.<br>in. | A<br>Centerline<br>+/- 0.001 | B<br>Width | C<br>Length | E<br>+/- 0.010 | F<br>+/- 0.010 | F1<br>+/- 0.010 | G<br>Body<br>Width | H<br>Bolt<br>Hole | J<br>Flange<br>Thick | K<br>Height | M<br>GRV.<br>Space | O<br>GRV.<br>Width | P<br>GRV.<br>Dia. | R<br>MIN<br>Open | S<br>Overall<br>Width | Assem. WT.<br>lb | Load Ratings<br>Dynamic C lb Static Co lb |      |
|-----------|-----------------------|------------------------------|------------|-------------|----------------|----------------|-----------------|--------------------|-------------------|----------------------|-------------|--------------------|--------------------|-------------------|------------------|-----------------------|------------------|-------------------------------------------|------|
| IPPSWN08G | 1/2                   | 0.687                        | 2.000      | 3.500       | 1.688          | 2.500          | 1.000           | 1.375              | #6 5/32"          | 0.250                | 1.125       | 1.250              | 0.046              | 0.931             | 0.313            | 1.438                 | 0.40             | 460                                       | 318  |
| IPPSWN10G | 5/8                   | 0.875                        | 2.500      | 4.000       | 2.125          | 3.000          | 1.125           | 1.750              | #8 3/16"          | 0.281                | 1.438       | 1.500              | 0.056              | 1.197             | 0.375            | 1.813                 | 0.80             | 800                                       | 528  |
| IPPSWN12G | 3/4                   | 0.937                        | 2.750      | 4.500       | 2.375          | 3.500          | 1.250           | 1.875              | #8 3/16"          | 0.313                | 1.563       | 1.625              | 0.056              | 1.330             | 0.438            | 1.938                 | 1.00             | 940                                       | 744  |
| IPPSWN16G | 1                     | 1.187                        | 3.250      | 6.000       | 2.875          | 4.500          | 1.750           | 2.375              | #10 7/32"         | 0.375                | 1.938       | 2.250              | 0.068              | 1.671             | 0.563            | 2.438                 | 2.00             | 1700                                      | 1334 |
| IPPSWN20G | 1-1/4                 | 1.500                        | 4.000      | 7.500       | 3.500          | 5.500          | 2.000           | 3.000              | #10 7/32"         | 0.438                | 2.500       | 2.625              | 0.068              | 2.122             | 0.625            | 3.125                 | 4.00             | 2460                                      | 1984 |
| IPPSWN24G | 1-1/2                 | 1.750                        | 4.750      | 9.000       | 4.125          | 6.500          | 2.500           | 3.500              | 1/4" 9/32"        | 0.500                | 2.875       | 3.000              | 0.086              | 2.519             | 0.750            | 3.625                 | 6.00             | 2960                                      | 2516 |
| IPPSWN32G | 2                     | 2.125                        | 6.000      | 10.000      | 5.250          | 8.250          | 3.250           | 4.500              | 3/8" 13/32"       | 0.625                | 3.625       | 4.000              | 0.103              | 3.182             | 1.000            | 4.688                 |                  | 4860                                      | 4330 |

Notes: (1) All IPPS series pillow blocks use IPS series self-aligning bearings.  
(2) Includes grease zerk fittings for relubrication.

# Linear Ball Bearings Precision Pillow Blocks

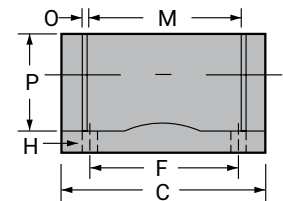
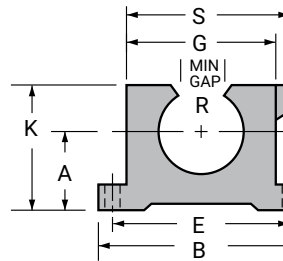
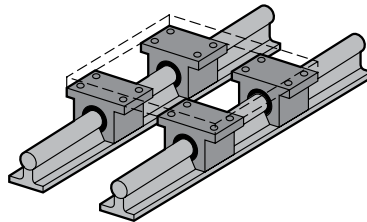
## Ball Bearings – Closed Pillow Blocks IPP



| Part No.  | Nom. Brg. Dia. | A<br>Centerline<br>+/- 0.001 | B<br>Width | C<br>Length | D<br>Height | E<br>+/- 0.010 | F<br>+/- 0.010 | G<br>Body Width | H    |        | J<br>Flng. Thick | K<br>Height | M<br>GRV. Space | O<br>GRV. Width | P<br>Grv. Dia. | Smalley Ret. Ring Part No. | Assem. WT. lb. | Load Ratings lb |           |
|-----------|----------------|------------------------------|------------|-------------|-------------|----------------|----------------|-----------------|------|--------|------------------|-------------|-----------------|-----------------|----------------|----------------------------|----------------|-----------------|-----------|
|           |                |                              |            |             |             |                |                |                 | Bolt | Hole   |                  |             |                 |                 |                |                            |                | Dynamic C       | Static Co |
| Precision | in.            |                              |            |             |             |                |                |                 |      |        |                  |             |                 |                 |                |                            |                |                 |           |
| IPP04G    | 1/4            | 0.437                        | 1.625      | 1.19        | 0.813       | 1.312          | 0.750          | 1.000           | #6   | 5/32"  | 0.188            | 0.750       | 0.750           | 0.039           | 0.532          | WH-51                      | 0.099          | 46              | 59        |
| IPP06G    | 3/8            | 0.500                        | 1.750      | 1.31        | 0.938       | 1.437          | 0.875          | 1.125           | #6   | 5/32"  | 0.188            | 0.875       | 0.875           | 0.039           | 0.665          | WH-65                      | 0.129          | 50              | 70        |
| IPP08G    | 1/2            | 0.687                        | 2.000      | 1.69        | 1.250       | 1.688          | 1.000          | 1.375           | #6   | 5/32"  | 0.250            | 1.125       | 1.250           | 0.046           | 0.931          | WH-90                      | 0.250          | 114             | 176       |
| IPP10G    | 5/8            | 0.875                        | 2.500      | 1.94        | 1.625       | 2.125          | 1.125          | 1.750           | #8   | 3/16"  | 0.281            | 1.438       | 1.500           | 0.056           | 1.197          | WH-115                     | 0.500          | 174             | 265       |
| IPP12G    | 3/4            | 0.937                        | 2.750      | 2.06        | 1.750       | 2.375          | 1.250          | 1.875           | #8   | 3/16"  | 0.313            | 1.563       | 1.625           | 0.056           | 1.330          | WH-128                     | 0.580          | 193             | 307       |
| IPP16G    | 1              | 1.187                        | 3.250      | 2.81        | 2.188       | 2.875          | 1.750          | 2.375           | #10  | 7/32"  | 0.375            | 1.938       | 2.250           | 0.068           | 1.671          | WH-156                     | 1.000          | 220             | 352       |
| IPP20G    | 1-1/4          | 1.500                        | 4.000      | 3.63        | 2.813       | 3.500          | 2.000          | 3.000           | #10  | 7/32"  | 0.438            | 2.500       | 2.625           | 0.068           | 2.122          | WH-200                     | 2.000          | 352             | 615       |
| IPP24G    | 1-1/2          | 1.750                        | 4.750      | 4.00        | 3.250       | 4.125          | 2.500          | 3.500           | 1/4" | 9/32"  | 0.500            | 2.875       | 3.000           | 0.086           | 2.519          | WH-237                     | 3.000          | 490             | 903       |
| IPP32G    | 2              | 2.125                        | 6.000      | 5.00        | 4.063       | 5.250          | 3.250          | 4.500           | 3/8" | 13/32" | 0.625            | 3.625       | 4.000           | 0.103           | 3.182          | WH-300                     | 6.500          | 858             | 1784      |

**Notes:** (1) Pre-assembled IPP series pillow blocks include self-aligning housing and IP series precision bearings.  
(2) Straight bore, "B" option must be ordered for non-self aligning pillow block assemblies.

## Ball Bearings – Open Pillow Blocks IPPN



| Part No.  | Nom. Brg. Dia. | A<br>Centerline<br>+/- 0.001 | B<br>Width<br>+/- 0.010 | C<br>Length | E<br>+/- 0.010 | F<br>+/- 0.010 | G<br>Body Width | H    |        | J<br>Flng Thick | K<br>Height | M<br>GRV. Space | O<br>GRV. Width | P<br>GRV. Dia. | R<br>MIN. Open | S<br>Overall Width | Eaton Ret. Ring Part No. | Assem. WT. lb. | Load Ratings lb |           |
|-----------|----------------|------------------------------|-------------------------|-------------|----------------|----------------|-----------------|------|--------|-----------------|-------------|-----------------|-----------------|----------------|----------------|--------------------|--------------------------|----------------|-----------------|-----------|
|           |                |                              |                         |             |                |                |                 | Bolt | Hole   |                 |             |                 |                 |                |                |                    |                          |                | Dynamic C       | Static Co |
| Precision | in.            |                              |                         |             |                |                |                 |      |        |                 |             |                 |                 |                |                |                    |                          |                |                 |           |
| IPPN08G   | 1/2            | 0.687                        | 2.00                    | 1.50        | 1.688          | 1.000          | 1.375           | #6   | 5/32"  | 0.250           | 1.125       | 1.250           | 0.046           | 0.931          | 0.313          | 1.438              | MNAN-87                  | 0.25           | 114             | 176       |
| IPPN10G   | 5/8            | 0.875                        | 2.50                    | 1.75        | 2.125          | 1.125          | 1.750           | #8   | 3/16"  | 0.281           | 1.438       | 1.500           | 0.056           | 1.197          | 0.375          | 1.813              | MNAN-112                 | 0.50           | 174             | 265       |
| IPPN12G   | 3/4            | 0.937                        | 2.75                    | 1.88        | 2.375          | 1.250          | 1.875           | #8   | 3/16"  | 0.313           | 1.563       | 1.625           | 0.056           | 1.330          | 0.438          | 1.938              | MNAN-125                 | 0.58           | 193             | 307       |
| IPPN16G   | 1              | 1.187                        | 3.25                    | 2.63        | 2.875          | 1.750          | 2.375           | #10  | 7/32"  | 0.375           | 1.938       | 2.250           | 0.068           | 1.671          | 0.563          | 2.438              | MNAN-156                 | 1.00           | 220             | 352       |
| IPPN20G   | 1-1/4          | 1.500                        | 4.00                    | 3.38        | 3.500          | 2.000          | 3.000           | #10  | 7/32"  | 0.438           | 2.500       | 2.625           | 0.068           | 2.122          | 0.625          | 3.125              | MNAN-200                 | 2.00           | 352             | 615       |
| IPPN24G   | 1-1/2          | 1.750                        | 4.75                    | 3.75        | 4.125          | 2.500          | 3.500           | 1/4" | 9/32"  | 0.500           | 2.875       | 3.000           | 0.086           | 2.519          | 0.750          | 3.625              | MNAN-237                 | 3.00           | 490             | 903       |
| IPPN32G   | 2              | 2.125                        | 6.00                    | 4.75        | 5.250          | 3.250          | 4.500           | 3/8" | 13/32" | 0.625           | 3.625       | 4.000           | 0.103           | 3.182          | 1.000          | 4.688              | MNAN-300                 | 6.50           | 858             | 1784      |

**Notes:** (1) Pre-assembled IPP series pillow blocks include self-aligning housing and IP series precision bearings.  
(2) Straight bore, "B" option must be ordered for non-self aligning pillow block assemblies.



**Simplicity Linear Slides: Pre-Assembled Pillow Block, Shaft, and Support Rail—page 108**



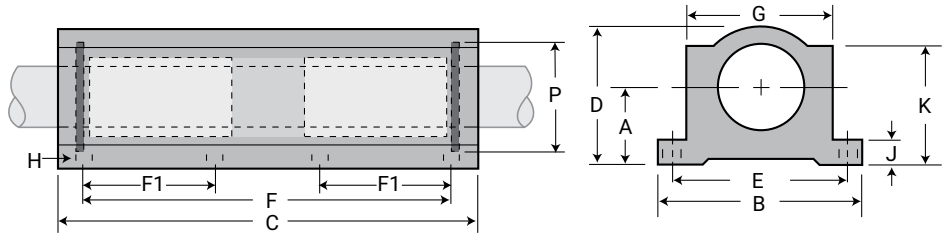
**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**



# Linear Ball Bearings Precision Twin Pillow Blocks

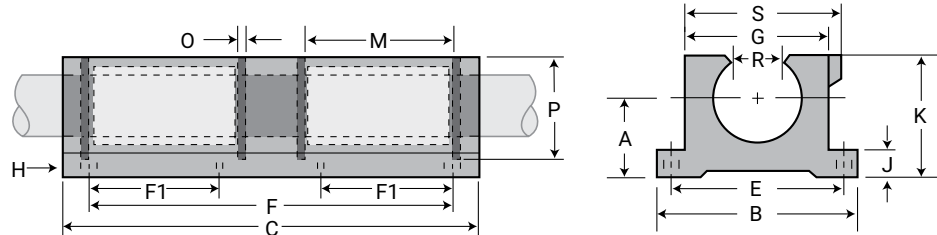
## Ball Bearings – Twin Closed Pillow Blocks IPPW



| Part No.  | Nom. Brg. Dia. | A                   | B     | C      | D      | E        | F        | F1       | G          | H    |        | J     | K      | P        | Smalley Ret. Ring Part No. | Assem. WT. | Load Ratings |           |
|-----------|----------------|---------------------|-------|--------|--------|----------|----------|----------|------------|------|--------|-------|--------|----------|----------------------------|------------|--------------|-----------|
|           |                | Centerline +/-0.001 | Width | Length | Height | +/- .010 | +/- .010 | +/- .010 | Body Width | Bolt | Hole   | Thick | Height | Grv. Dia |                            |            | Dynamic C    | Static Co |
| Precision | in.            |                     |       |        |        |          |          |          |            |      |        |       |        |          |                            |            |              |           |
| IPPW04G   | 1/4            | 0.437               | 1.625 | 2.50   | 0.813  | 1.312    | 2.000    | .750     | 1.000      | #6   | 5/32"  | 0.188 | 0.750  | 0.532    | WH-51                      | 0.197      | 92           | 118       |
| IPPW06G   | 3/8            | 0.500               | 1.750 | 2.75   | 0.938  | 1.437    | 2.250    | .875     | 1.125      | #6   | 5/32"  | 0.188 | 0.875  | 0.665    | WH-65                      | 0.258      | 100          | 140       |
| IPPW08G   | 1/2            | 0.687               | 2.000 | 3.50   | 1.250  | 1.688    | 2.500    | 1.000    | 1.375      | #6   | 5/32"  | 0.250 | 1.125  | 0.931    | WH-90                      | 0.500      | 228          | 352       |
| IPPW10G   | 5/8            | 0.875               | 2.500 | 4.00   | 1.625  | 2.125    | 3.000    | 1.125    | 1.750      | #8   | 3/16"  | 0.281 | 1.438  | 1.197    | WH-115                     | 1.000      | 348          | 530       |
| IPPW12G   | 3/4            | 0.937               | 2.750 | 4.50   | 1.750  | 2.375    | 3.500    | 1.250    | 1.875      | #8   | 3/16"  | 0.313 | 1.563  | 1.330    | WH-128                     | 1.125      | 386          | 614       |
| IPPW16G   | 1              | 1.187               | 3.250 | 6.00   | 2.188  | 2.875    | 4.500    | 1.750    | 2.375      | #10  | 7/32"  | 0.375 | 1.938  | 1.671    | WH-156                     | 2.188      | 440          | 704       |
| IPPW20G   | 1-1/4          | 1.500               | 4.000 | 7.50   | 2.813  | 3.500    | 5.500    | 2.000    | 3.000      | #10  | 7/32"  | 0.438 | 2.500  | 2.122    | WH-200                     | 4.250      | 704          | 1230      |
| IPPW24G   | 1-1/2          | 1.750               | 4.750 | 9.00   | 3.250  | 4.125    | 6.500    | 2.500    | 3.500      | 1/4" | 9/32"  | 0.500 | 2.875  | 2.519    | WH-237                     | 6.375      | 980          | 1806      |
| IPPW32G   | 2              | 2.125               | 6.000 | 10.00  | 4.063  | 5.250    | 8.250    | 3.250    | 4.500      | 3/8" | 13/32" | 0.625 | 3.625  | 3.182    | WH-300                     | 13.500     | 1716         | 3568      |

**Notes:** (1) Pre-assembled IPP series pillow blocks include self-aligning housing and IP series precision bearings.  
(2) Straight bore, "B" option must be ordered for non-self aligning pillow block assemblies.

## Ball Bearings – Twin Open Pillow Blocks IPPWN

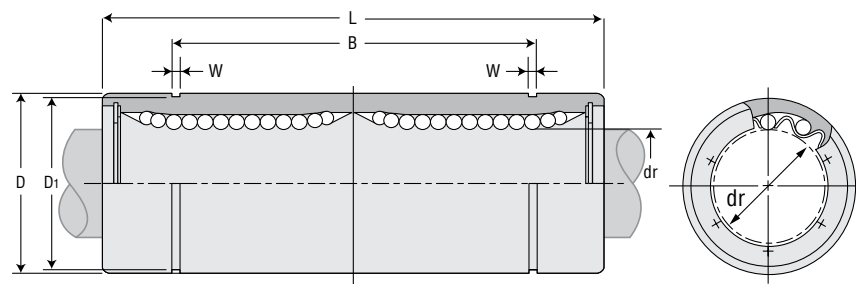


| Part No.  | Nom.<br>Brg.<br>Dia. | A                      | B     | C      | E            | F            | F1           | G             | H    |        | J             | K      | M             | O            | P            | R            | S                | Eaton<br>Ret.<br>Ring<br>Part No. | Assem.<br>WT. | Load<br>Ratings<br>lb |              |
|-----------|----------------------|------------------------|-------|--------|--------------|--------------|--------------|---------------|------|--------|---------------|--------|---------------|--------------|--------------|--------------|------------------|-----------------------------------|---------------|-----------------------|--------------|
|           |                      | Centerline<br>+/-0.001 | Width | Length | +/-<br>0.010 | +/-<br>0.010 | +/-<br>0.010 | Body<br>Width | Bolt | Hole   | Fng.<br>Thick | Height | GRV.<br>Space | GRV.<br>Wide | GRV.<br>Dia. | MIN.<br>Open | Overall<br>Width |                                   |               | Dynamic<br>C          | Static<br>Co |
| Precision | in.                  |                        |       |        |              |              |              |               |      |        |               |        |               |              |              |              |                  |                                   | lb.           |                       |              |
| IPPWN08G  | 1/2                  | 0.687                  | 2.00  | 3.500  | 1.688        | 2.500        | 1.000        | 1.375         | #6   | 5/32"  | 0.250         | 1.125  | 1.250         | 0.046        | 0.931        | 0.313        | 1.438            | MNAN-87                           | 0.400         | 228                   | 352          |
| IPPWN10G  | 5/8                  | 0.875                  | 2.50  | 4.000  | 2.125        | 3.000        | 1.125        | 1.750         | #8   | 3/16"  | 0.281         | 1.438  | 1.500         | 0.056        | 1.197        | 0.375        | 1.813            | MNAN-112                          | 0.910         | 348                   | 530          |
| IPPWN12G  | 3/4                  | 0.937                  | 2.75  | 4.500  | 2.375        | 3.500        | 1.250        | 1.875         | #8   | 3/16"  | 0.313         | 1.563  | 1.625         | 0.056        | 1.330        | 0.438        | 1.938            | MNAN-125                          | 1.060         | 386                   | 614          |
| IPPWN16G  | 1                    | 1.187                  | 3.25  | 6.000  | 2.875        | 4.500        | 1.750        | 2.375         | #10  | 7/32"  | 0.375         | 1.938  | 2.250         | 0.068        | 1.671        | 0.563        | 2.438            | MNAN-156                          | 1.970         | 440                   | 704          |
| IPPWN20G  | 1-1/4                | 1.500                  | 4.00  | 7.500  | 3.500        | 5.500        | 2.000        | 3.000         | #10  | 7/32"  | 0.438         | 2.500  | 2.625         | 0.068        | 2.122        | 0.625        | 3.125            | MNAN-200                          | 3.725         | 704                   | 1230         |
| IPPWN24G  | 1-1/2                | 1.750                  | 4.75  | 9.000  | 4.125        | 6.500        | 2.500        | 3.500         | 1/4" | 9/32"  | 0.500         | 2.875  | 3.000         | 0.086        | 2.519        | 0.750        | 3.625            | MNAN-237                          | 5.800         | 980                   | 1806         |
| IPPWN32G  | 2                    | 2.125                  | 6.00  | 10.00  | 5.250        | 8.250        | 3.250        | 4.500         | 3/8" | 13/32" | 0.625         | 3.625  | 4.000         | 0.103        | 3.182        | 1.000        | 4.688            | MNAN-300                          | 12.125        | 1716                  | 3568         |

**Notes:** (1) Pre-assembled IPP series pillow blocks include self-aligning housing and IP series precision bearings.  
(2) Straight bore, "B" option must be ordered for non-self aligning pillow block assemblies.

# Linear Ball Bearings Double Wide

## Double Wide Ball Bearings IP-W



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.               | Nominal Diameter |           |                  | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                  |          |                  |          |                  |
|------------------------|------------------|-----------|------------------|--------------|-------------|-------------------------------|------------------|----------|------------------|----------|------------------|
|                        | Size<br>in.      | dr<br>in. | Tolerance<br>in. |              |             | D<br>in.                      | Tolerance<br>in. | L<br>in. | Tolerance<br>in. | B<br>in. | Tolerance<br>in. |
| <b>Standard Closed</b> |                  |           |                  |              |             |                               |                  |          |                  |          |                  |
| IP4GW                  | 1/4              | 0.25      | 0/-0.0004        | 4            | 18          | 0.5000                        | 0/-0.00050       | 1.3750   | 0/-0.012         | 1.0220   | 0/-0.012         |
| IP8GW                  | 1/2              | 0.5000    | 0/-0.0004        | 4            | 80          | 0.8750                        | 0/-0.00065       | 2.3750   | 0/-0.012         | 1.9250   | 0/-0.012         |
| IP10GW                 | 5/8              | 0.6250    | 0/-0.0004        | 4            | 160         | 1.1250                        | 0/-0.00065       | 2.8125   | 0/-0.012         | 2.2079   | 0/-0.012         |
| IP12GW                 | 3/4              | 0.7500    | 0/-0.0005        | 5            | 195         | 1.2500                        | 0/-0.00075       | 3.0937   | 0/-0.012         | 2.3314   | 0/-0.012         |
| IP16GW                 | 1                | 1.0000    | 0/-0.0005        | 6            | 410         | 1.5625                        | 0/-0.00075       | 4.2813   | 0/-0.016         | 3.5094   | 0/-0.16          |
| IP20GW                 | 1-1/4            | 1.2500    | 0/-0.0006        | 6            | 820         | 2.0000                        | 0/-0.00090       | 5.0000   | 0/-0.016         | 4.0094   | 0/-0.16          |
| IP24GW                 | 1-1/2            | 1.5000    | 0/-0.0006        | 6            | 1250        | 2.3750                        | 0/-0.00090       | 5.6875   | 0/-0.016         | 4.8236   | 0/-0.16          |
| IP32GW                 | 2                | 2.0000    | 0/-0.0006        | 6            | 2350        | 3.0000                        | 0/-0.00100       | 7.7500   | 0/-0.016         | 6.3834   | 0/-0.16          |

| Part No.               | Nominal Diameter |           |                  | Major Dimensions & Tolerances |           |                            | Load Ratings        |                     |
|------------------------|------------------|-----------|------------------|-------------------------------|-----------|----------------------------|---------------------|---------------------|
|                        | Size<br>in.      | dr<br>in. | Tolerance<br>in. | W<br>in.                      | D1<br>in. | MAX<br>Eccentricity<br>in. | Dynamic<br>C<br>lb. | Static<br>Co<br>lb. |
| <b>Standard Closed</b> |                  |           |                  |                               |           |                            |                     |                     |
| IP4GW                  | 1/4              | 0.25      | 0/-0.0004        | 0.0390                        | 0.4687    | 0.0006                     | 72                  | 119                 |
| IP8GW                  | 1/2              | 0.5000    | 0/-0.0004        | 0.0459                        | 0.8209    | 0.0005                     | 182                 | 352                 |
| IP10GW                 | 5/8              | 0.6250    | 0/-0.0004        | 0.0559                        | 1.0590    | 0.0005                     | 276                 | 528                 |
| IP12GW                 | 3/4              | 0.7500    | 0/-0.0005        | 0.0559                        | 1.1760    | 0.0007                     | 307                 | 615                 |
| IP16GW                 | 1                | 1.0000    | 0/-0.0005        | 0.0679                        | 1.4687    | 0.0007                     | 352                 | 705                 |
| IP20GW                 | 1-1/4            | 1.2500    | 0/-0.0006        | 0.0679                        | 1.8859    | 0.0009                     | 562                 | 1234                |
| IP24GW                 | 1-1/2            | 1.5000    | 0/-0.0006        | 0.0859                        | 2.2389    | 0.0009                     | 771                 | 1807                |
| IP32GW                 | 2                | 2.0000    | 0/-0.0006        | 0.1029                        | 2.8379    | 0.0011                     | 1366                | 3574                |



Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.

Inch Series—page 52 Metric Series—page 90

# Roller Pillow Block Bearings Overview

## Roller Pillow Blocks

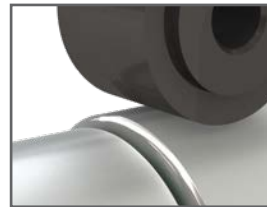
The Roller Pillow Block provides key performance benefits such as high load capacities, high speeds, and design compatibility—providing size interchangeability with industry standard blocks. In contaminated environments, the roller bearings push particulates out of the way or roll seamlessly over them. Large rollers in the Roller Pillow Block system are well suited for long travel applications, minimizing vibration and providing smooth and quiet travel over joined shafts.

The Roller Pillow Block solution is available for shaft diameters from 0.5"–3.0" and in three standard configurations; single, double, and twin. This provides dynamic load ratings ranging from 800 to 12500 pounds, a low coefficient of friction, and high speed capabilities.

The Roller Pillow Block system is well suited for a wide range of applications, including material handling, transfer lines, welding equipment, architectural and structural doors, and much more.



**Eccentric bearing adjustment enables fine-tuned adjustments**



**Large cam follower navigates joined shafts and rail assemblies with ease**

- Designed for high loads and/or speeds
- Loads up to 12,500 pounds
- Simplified installation and alignment
- Self-aligning
- Adjustable
- Superior for joined rail applications
- Standard mounting holes
- Interchangeability with industry standards
- Re-buildable
- Visit [pbcllinear.com](http://pbcllinear.com) to configure a product solution with our configurator



# Roller Pillow Block Bearings Overview

## Reliability

- Large cam follower design with side seals delivers superior contaminant resistance
- Excels in long travel joined shafts or rail assemblies
- Accessories such as lubrication ports and scrapers available for ease of maintenance and maximum life

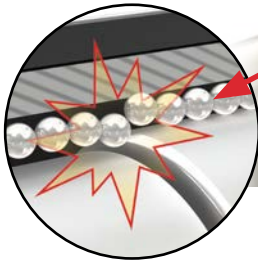


Roller pillow block's large cam follower navigates joined shafts and rail assemblies with ease



Watch the product overview video

Misalignment of shafts due to installation procedures or non-matched shafts can lead to premature or catastrophic ball bearing failures



## High Performance

- Speeds up to 2.5 times faster than a linear ball bearing pillow block
- Higher dynamic load capacity compared to industry standard linear ball bearing pillow blocks
- Smoother travel equals lower vibration and noise

### Dynamic Load Ratings

#### Shaft Diameter

| 1" | 1 1/2" | 2" |
|----|--------|----|
|----|--------|----|



Open-Style Ball Bearing

|        |        |        |
|--------|--------|--------|
| 220 lb | 490 lb | 858 lb |
|--------|--------|--------|

### Single Roller Pillow Block



|        |          |          |
|--------|----------|----------|
| 955 lb | 1,660 lb | 2,400 lb |
|--------|----------|----------|

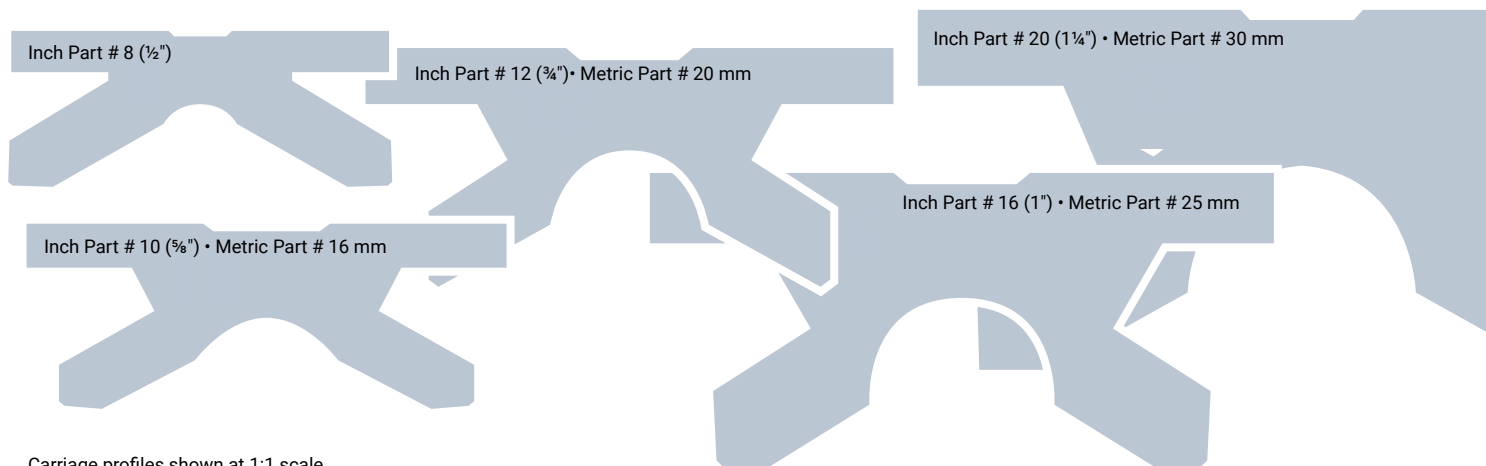
### Double & Twin Roller Pillow Block



|          |          |          |
|----------|----------|----------|
| 1,910 lb | 3,320 lb | 4,800 lb |
|----------|----------|----------|

Dynamic load rating for a 3" shaft would be 6,260 lb for the Single Roller Pillow Block and 12,520 lb for the Double and Twin Roller Pillow Block.

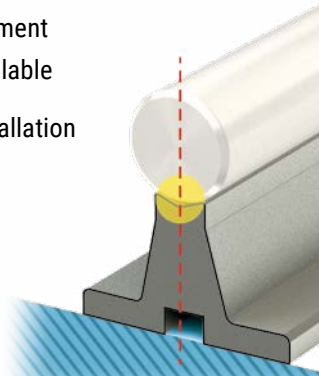
PERFORMANCE



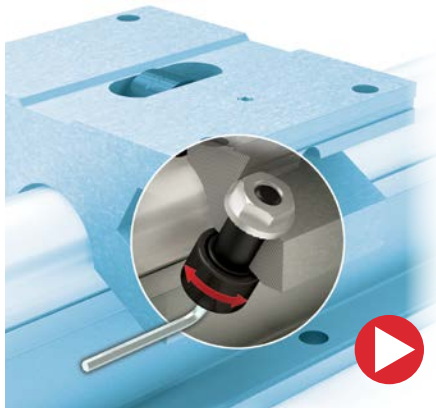
# Roller Pillow Block Bearings Overview

## Lower System Cost

- Simplified installation and alignment
- Floating pillow block option available accommodating up to 0.125" out-of-parallelism, reducing installation time and cost dramatically
- Simple eccentric bearing adjustment allows for tailored bearing fit to application requirements



V-block shaped support rail design aligns shaft centerlines simplifying joined rail assemblies

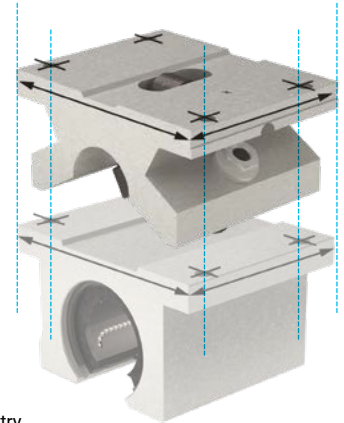
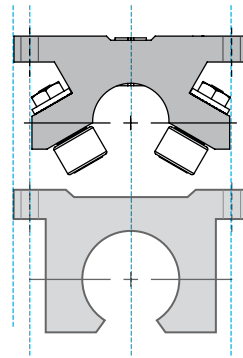


Watch the Roller Pillow Block adjustment video

Eccentric bearing adjustment enables fine-tuned adjustments

## Design Compatibility

- Interchangeability to industry standard mounting holes and centerlines for linear bearing pillow blocks from leading competitors



PBC Linear Roller Pillow Block is industry standard interchangeable, simplifying replacement and lowering costs

**Note:** When a linear ball bearing failure occurs, the shafting is easily damaged and needs to be replaced. When using the roller pillow block, that is not always the case. Consult factory for details.

PERFORMANCE

Inch Part # 48 (3")

Inch Part # 32 (2")

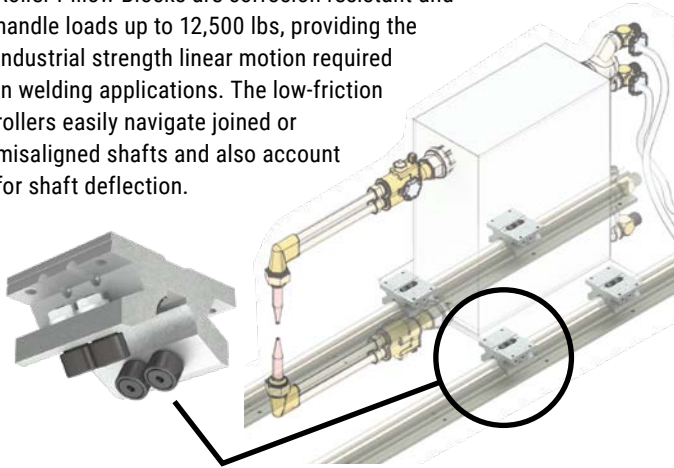
Inch Part # 24 (1½")



# Roller Pillow Block Applications

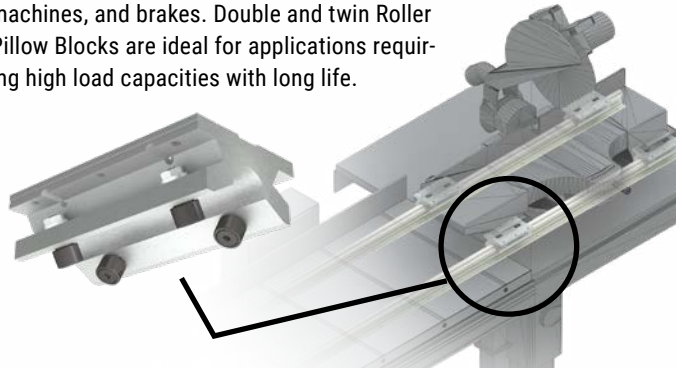
## Welding Machines

Roller Pillow Blocks are corrosion resistant and handle loads up to 12,500 lbs, providing the industrial strength linear motion required in welding applications. The low-friction rollers easily navigate joined or misaligned shafts and also account for shaft deflection.



## Industrial Stop Gauge & Push Feed System

The twin Roller Pillow Block provides the rigidity of a heavy duty bearing system for band saws, punches, bending machines, and brakes. Double and twin Roller Pillow Blocks are ideal for applications requiring high load capacities with long life.



## Rack Systems & Industrial Container Mobility



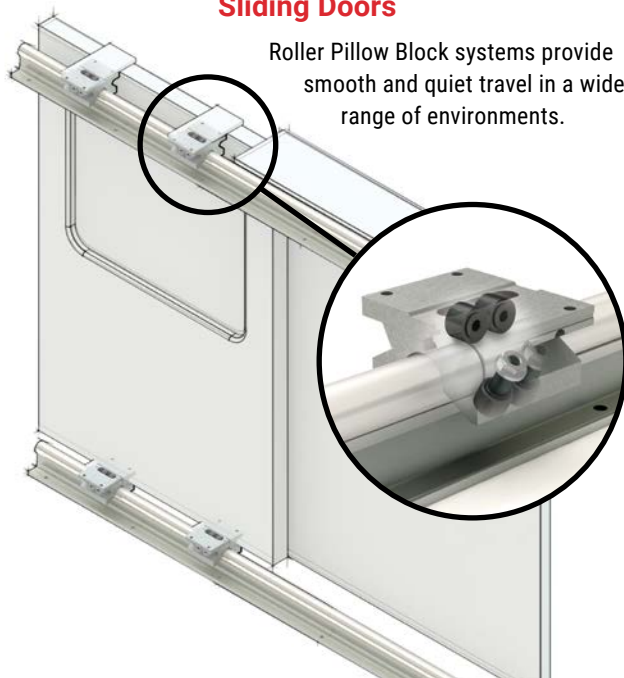
The Roller Pillow Block system carries heavy loads and easily maneuvers over joined or misaligned shafts over long travels. The system is corrosion resistant and provides high speeds and rigidity in the toughest applications.

Roller Bearings move smoothly over misaligned and joined shafts over long travels.



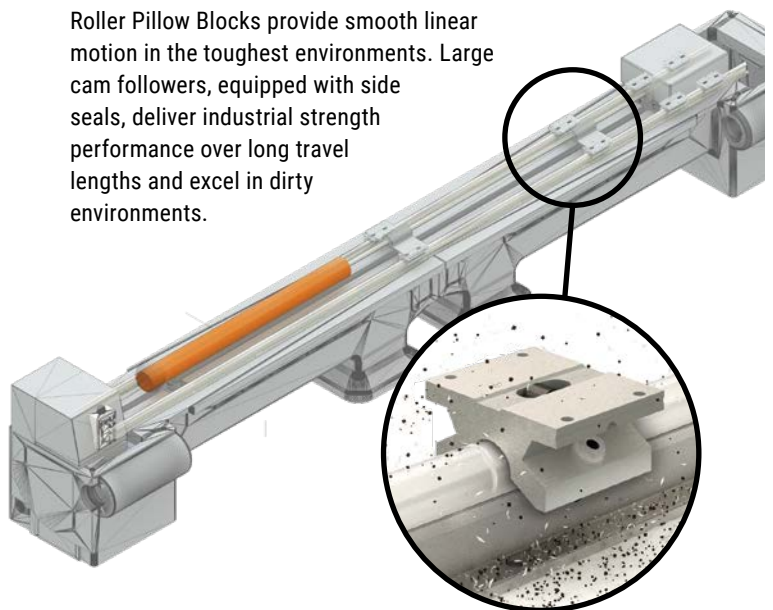
## Sliding Doors

Roller Pillow Block systems provide smooth and quiet travel in a wide range of environments.



## Pipe Mill

Roller Pillow Blocks provide smooth linear motion in the toughest environments. Large cam followers, equipped with side seals, deliver industrial strength performance over long travel lengths and excel in dirty environments.



# Roller Pillow Block Bearings

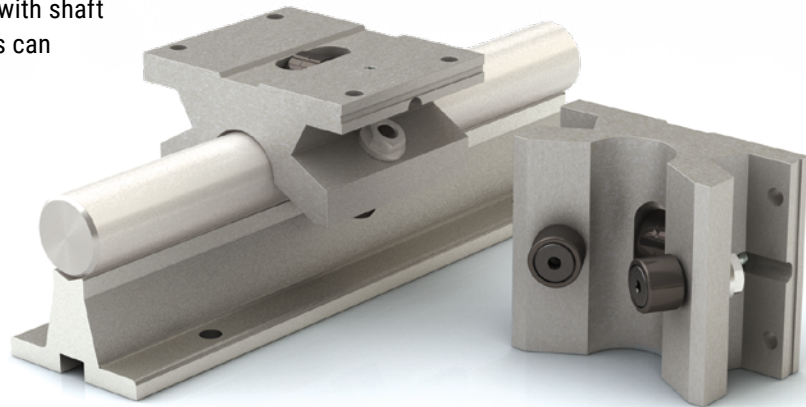
## Single Roller Pillow Block SPB-OPN

Low friction single Roller Pillow Blocks are selected for standard linear movement or for situations with shaft deflection. Self-aligning Roller Pillow Blocks can handle a half of a degree in misalignment.

**Note:** To learn more about turning a curve with a single Roller Pillow Block, please reference the technical information on page 156.

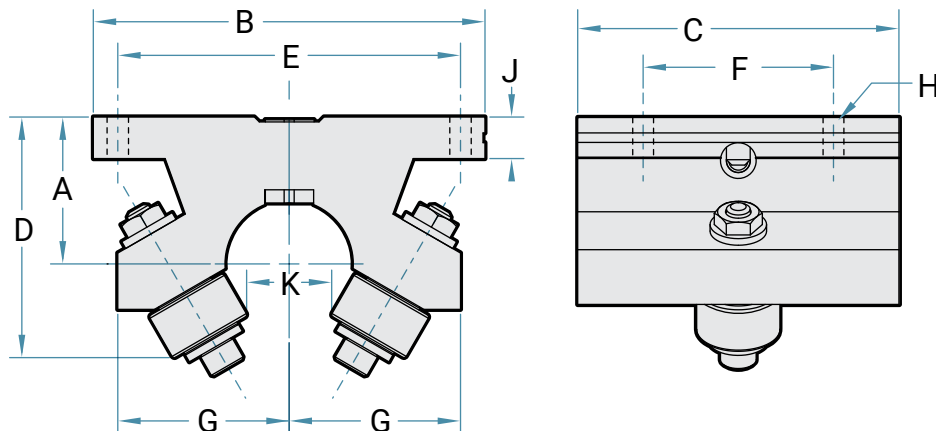


Configure  
Online



Dimensions and Load Ratings Inch Shafting

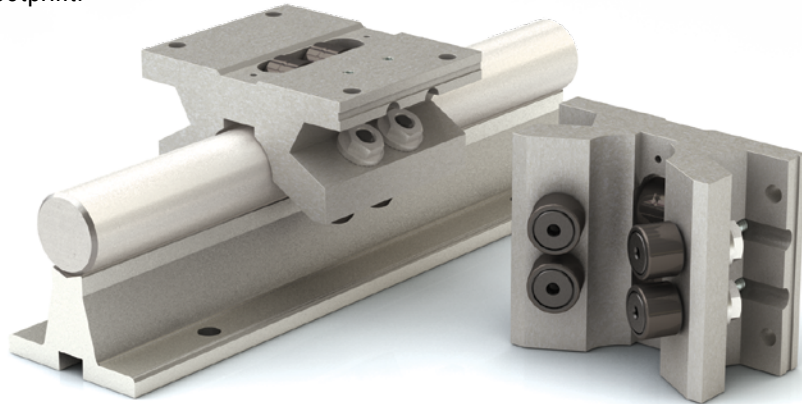
| Part Number | Shaft Diameter<br>in. | DYN. Load Rating<br>lb. | Weight<br>lb. | A<br>±0.003 | B<br>in. | C<br>in. | D<br>in. | E<br>±0.005 | F<br>±0.005 | G<br>in. | H<br>Bolt<br>Hole | J<br>in. | K<br>in. |
|-------------|-----------------------|-------------------------|---------------|-------------|----------|----------|----------|-------------|-------------|----------|-------------------|----------|----------|
| SPB-08-OPN  | 1/2                   | 400                     | 0.40          | 0.687       | 2.000    | 1.500    | 1.156    | 1.688       | 1.000       | 1.000    | #6<br>0.1563      | 0.240    | 0.313    |
| SPB-10-OPN  | 5/8                   | 500                     | 0.50          | 0.875       | 2.500    | 1.750    | 1.406    | 2.125       | 1.125       | 1.063    | #8<br>0.1875      | 0.270    | 0.375    |
| SPB-12-OPN  | 3/4                   | 600                     | 0.60          | 0.937       | 2.750    | 1.875    | 1.563    | 2.375       | 1.250       | 1.063    | #8<br>0.1875      | 0.303    | 0.438    |
| SPB-16-OPN  | 1                     | 955                     | 1.00          | 1.187       | 3.254    | 2.625    | 2.000    | 2.875       | 1.750       | 1.375    | #10<br>0.2188     | 0.360    | 0.688    |
| SPB-20-OPN  | 1-1/4                 | 1400                    | 2.00          | 1.500       | 4.000    | 3.375    | 2.563    | 3.500       | 2.000       | 1.750    | #10<br>0.2188     | 0.424    | 0.813    |
| SPB-24-OPN  | 1-1/2                 | 1660                    | 2.80          | 1.750       | 4.750    | 3.750    | 2.875    | 4.125       | 2.500       | 1.875    | 1/4<br>0.2813     | 0.474    | 1.063    |
| SPB-32-OPN  | 2                     | 2400                    | 5.00          | 2.125       | 6.000    | 4.750    | 3.500    | 5.250       | 3.250       | 2.500    | 3/8<br>0.4063     | 0.600    | 1.375    |
| SPB-48-OPN  | 3                     | 6260                    | 14.00         | 3.500       | 8.375    | 5.500    | 5.500    | 7.000       | 4.000       | 3.875    | 5/8<br>0.6563     | 1.000    | 2.125    |



# Roller Pillow Block Bearings

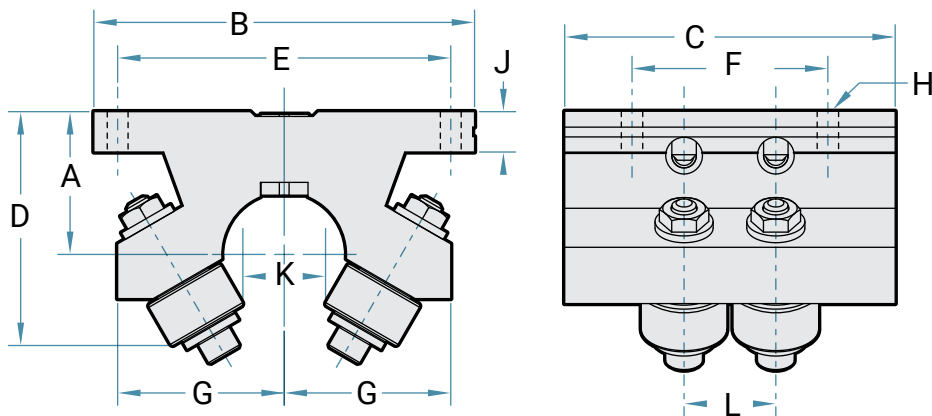
## Double Roller Pillow Block DPB-OPN

Double the capacity of the Single Roller Pillow Block. The double Roller Pillow Blocks offer twice the dynamic load rating in a similar mounting footprint. The Double Roller Pillow Blocks are used when longer travel life or an increase in load capacity is required.



Dimensions and Load Ratings Inch Shafting

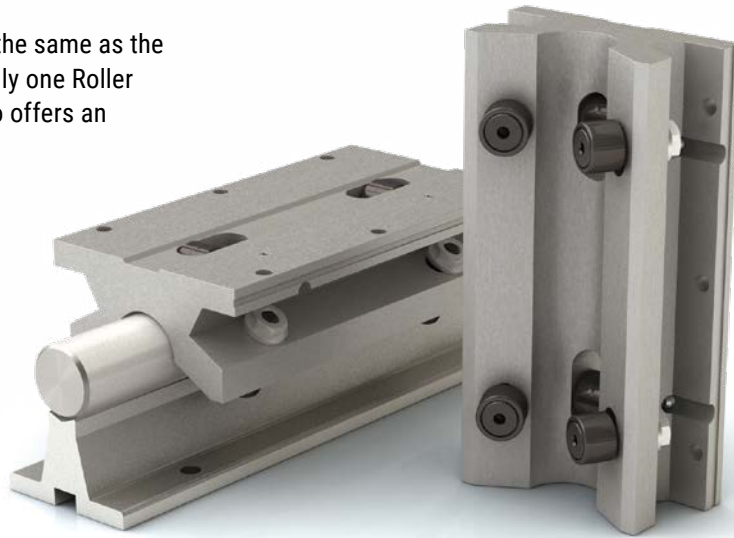
| Part Number | Shaft Diameter | DYN. Load Rating | Weight | A     | B      | C     | D     | E     | F      | G      | H   |        | J     | K     | L     |
|-------------|----------------|------------------|--------|-------|--------|-------|-------|-------|--------|--------|-----|--------|-------|-------|-------|
|             | in.            | lb.              |        | lb.   | ±0.003 | in.   | in.   | in.   | ±0.005 | ±0.005 | in. | Bolt   | Hole  | in.   | in.   |
| DPB-08-OPN  | 1/2            | 800              | 0.50   | 0.687 | 2.000  | 2.000 | 1.156 | 1.688 | 1.625  | 1.000  | #6  | 0.1563 | 0.240 | 0.313 | 0.562 |
| DPB-10-OPN  | 5/8            | 1000             | 0.70   | 0.875 | 2.500  | 2.500 | 1.406 | 2.125 | 2.000  | 1.063  | #8  | 0.1875 | 0.270 | 0.375 | 0.526 |
| DPB-12-OPN  | 3/4            | 1200             | 0.80   | 0.937 | 2.750  | 2.625 | 1.563 | 2.375 | 1.250  | 1.063  | #8  | 0.1875 | 0.300 | 0.438 | 0.562 |
| DPB-16-OPN  | 1              | 1910             | 1.20   | 1.187 | 3.254  | 2.625 | 2.000 | 2.875 | 1.750  | 1.375  | #10 | 0.2188 | 0.360 | 0.688 | 0.720 |
| DPB-20-OPN  | 1-1/4          | 2800             | 2.30   | 1.500 | 4.000  | 3.375 | 2.563 | 3.500 | 2.000  | 1.750  | #10 | 0.2188 | 0.424 | 0.813 | 0.937 |
| DPB-24-OPN  | 1-1/2          | 3320             | 3.00   | 1.750 | 4.750  | 3.750 | 2.875 | 4.125 | 2.500  | 1.875  | 1/4 | 0.2813 | 0.474 | 1.063 | 0.937 |
| DPB-32-OPN  | 2              | 4800             | 5.50   | 2.125 | 6.000  | 4.750 | 3.500 | 5.250 | 3.250  | 2.500  | 3/8 | 0.4063 | 0.603 | 1.375 | 1.187 |
| DPB-48-OPN  | 3              | 12520            | 20.00  | 3.500 | 8.375  | 7.250 | 5.500 | 7.000 | 5.875  | 3.875  | 5/8 | 0.6563 | 1.000 | 2.125 | 2.080 |



# Roller Pillow Block Bearings

## Twin Roller Pillow Block **TWN-OPN**

The Twin Roller Pillow Block load rating is the same as the double and is a good choice when using only one Roller Pillow Block per shaft. The twin model also offers an additional pair of mounting holes.



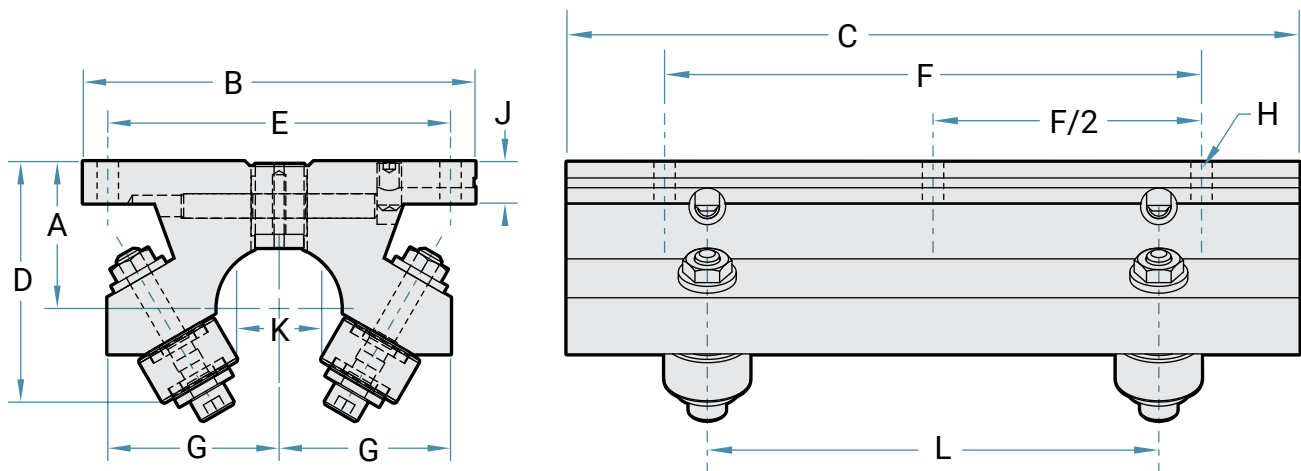
Dimensions and Load Ratings Inch Shafting

| Part Number | Shaft Diameter | DYN. Load Rating | Weight | A      | B     | C     | D     | E      | F      | G     | H    |        | J     | K     | L     |
|-------------|----------------|------------------|--------|--------|-------|-------|-------|--------|--------|-------|------|--------|-------|-------|-------|
|             | in.            |                  |        | ±0.003 | in.   | in.   | in.   | ±0.005 | ±0.005 | in.   | Bolt | Hole   | in.   | in.   | in.   |
| TWN-08-OPN  | 1/2            | 800              | 0.80   | 0.687  | 2.000 | 3.50  | 1.156 | 1.688  | 2.50   | 1.000 | #6   | 0.1563 | 0.240 | 0.313 | 1.500 |
| TWN-10-OPN  | 5/8            | 1000             | 1.00   | 0.875  | 2.500 | 4.00  | 1.406 | 2.125  | 3.00   | 1.063 | #8   | 0.1875 | 0.270 | 0.375 | 2.125 |
| TWN-12-OPN  | 3/4            | 1200             | 1.20   | 0.937  | 2.750 | 4.50  | 1.563 | 2.375  | 3.50   | 1.063 | #8   | 0.1875 | 0.300 | 0.438 | 2.500 |
| TWN-16-OPN  | 1              | 1910             | 2.30   | 1.187  | 3.254 | 6.00  | 2.000 | 2.875  | 4.50   | 1.375 | #10  | 0.2188 | 0.360 | 0.688 | 3.750 |
| TWN-20-OPN  | 1-1/4          | 2800             | 4.40   | 1.500  | 4.000 | 7.50  | 2.563 | 3.500  | 5.50   | 1.750 | #10  | 0.2188 | 0.424 | 0.813 | 4.625 |
| TWN-24-OPN  | 1-1/2          | 3320             | 6.50   | 1.750  | 4.750 | 9.00  | 2.875 | 4.125  | 6.50   | 1.875 | 1/4  | 0.2813 | 0.474 | 1.063 | 5.500 |
| TWN-32-OPN  | 2              | 4800             | 12.40  | 2.125  | 6.000 | 12.00 | 3.500 | 5.250  | 10.50  | 2.500 | 3/8  | 0.4063 | 0.600 | 1.375 | 8.250 |

INCH

ISO METRIC

JIS METRIC





# Roller Pillow Block Accessories

INCH

ISO METRIC

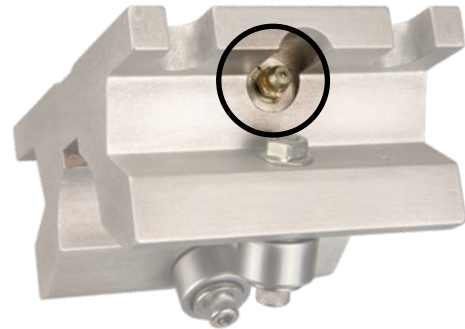
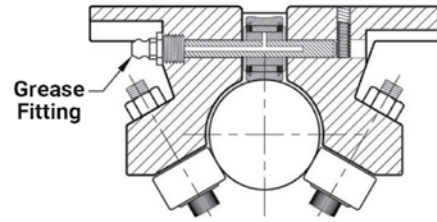
JIS METRIC

## Top Grease Option

Roller Pillow Block rollers are lubricated and sealed. In some applications it is desired to re-grease the main support roller. The top grease option can help achieve full bearing life in applications that reduce or contaminate the grease of the roller. Such conditions may exist in applications where solvents or contaminants leach out the grease through the vents in the seals, or where contaminants are so fine or extreme they must be purged out of the roller with fresh grease. The top grease option is also recommended when high speeds or high temperatures are present. The top grease option is available on pillow blocks that are 1-1/4" or larger.

To order, add the suffix, "TG" after the pillow block model number.

**Note:** Shock, vibration, and moments may affect the life of the pillow block.

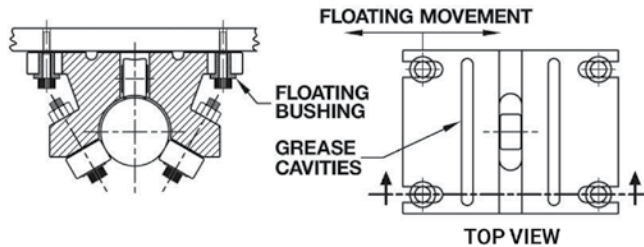


## Floating Option

The only product on the market that addresses the non-parallel shafting problem is a Roller Pillow Block with the floating option. Also useful when trying to align long shafts, floating Roller Pillow Blocks should be used on one shaft with the standard pillow block on the other. Special grease is included for the grooves on top of each floating pillow block.

During installation do not over-tighten the mounting bushings as this will cause them to bind.

To order, add the prefix, "F-" to the single, double, or twin Roller Pillow Block number.

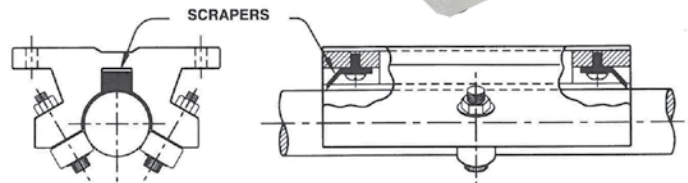
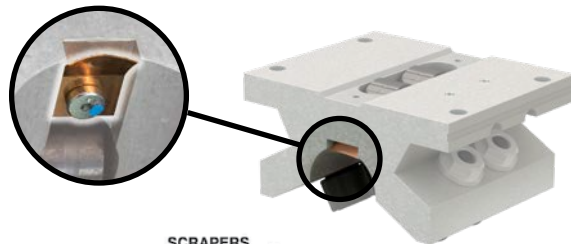


| Pillow Block Size | Floating Movement |
|-------------------|-------------------|
| 8                 | 0.0625"           |
| 10                | 0.0625"           |
| 12                | 0.0625"           |
| 16                | 0.0938"           |
| 20                | 0.1250"           |
| 24                | 0.1250"           |
| 32                | 0.1563"           |
| 48                | 0.1875"           |
| 64                | 0.1875"           |

## Scraper Option

Reduce the amount of dirt accumulation that lands on the top of the Roller Pillow Block shaft with the scraper option. Available only on specially machined pillow blocks, the scraper is mounted to each end of the bearing assembly to clean the shaft in either direction. Made from spring-tempered beryllium copper that conforms to the shaft diameter, the scraper will perform successfully after a short break in period. Scraper model is not available as a retrofit.

To order this option, add the suffix "-S" after the pillow block model number.





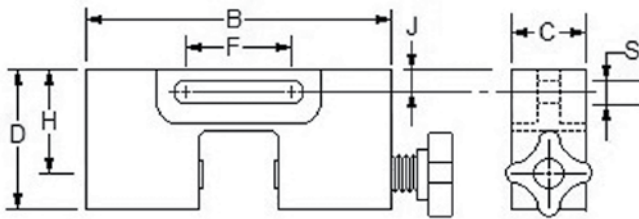
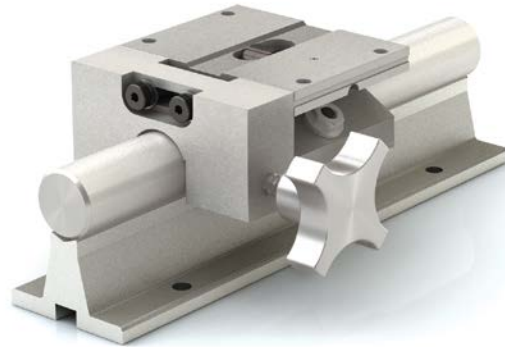
# Roller Pillow Block Accessories

## Linear Carriage Lock

The linear carriage lock is a positive locking device for linear slides, carriages, and bearings.

The locks are:

- Self-centering
- Corrosion resistant
- Strong holding
- Contaminant resistant
- Easily mounted
- Maintenance-free



| Part Number | Shaft Diameter in. | D in. | B in. | C in. | J in. | F in. | H in. | S in. |
|-------------|--------------------|-------|-------|-------|-------|-------|-------|-------|
| LCL-08      | 1/2                | 0.92  | 2.00  | 1     | 0.22  | 0.81  | 0.69  | 0.26  |
| LCL-12      | 3/4                | 1.25  | 2.75  | 1     | 0.22  | 0.81  | 0.94  | 0.26  |
| LCL-16      | 1                  | 1.60  | 3.25  | 1     | 0.27  | 0.81  | 1.18  | 0.26  |
| LCL-24      | 1-1/2              | 2.29  | 4.75  | 1     | 0.40  | 0.81  | 1.75  | 0.26  |
| LCL-32      | 2                  | 2.85  | 6.00  | 1     | 0.50  | 1.25  | 2.13  | 0.50  |

**Note:** When ordering with a Roller Pillow Block that it will be mounted to, just add "-LCL" to the Roller Pillow Block part number (EX: SPB-12-0PN-LCL)

## Pillow Block Rebuild Kits

The Roller Pillow Block rebuild kit contains all the parts required for a complete unit rebuild:

- One fixed side roller
- One eccentric side roller
- One top support roller
- One top roller axle
- One set screw



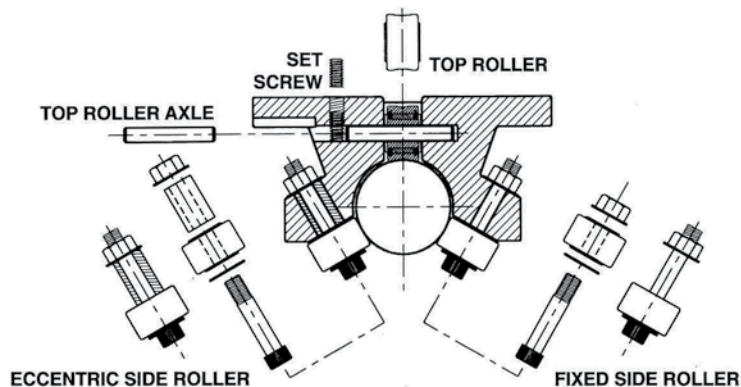
FUBK08-16

FUBK20-48

| Part Number | Shaft Diameter |
|-------------|----------------|
| FUBK08      | 1/2"           |
| FUBK10      | 5/8"           |
| FUBK12      | 3/4"           |
| FUBK16      | 1"             |
| FUBK20      | 1-1/4"         |
| FUBK24      | 1-1/2"         |
| FUBK32      | 2"             |
| FUBK48      | 3"             |

To rebuild a Double or Twin Roller Pillow Block, please order 2 kits.

All parts of a Roller Pillow Block should be replaced before re-installation.



# Shaft & Rail Systems

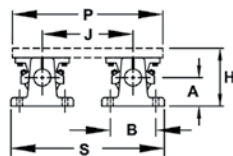
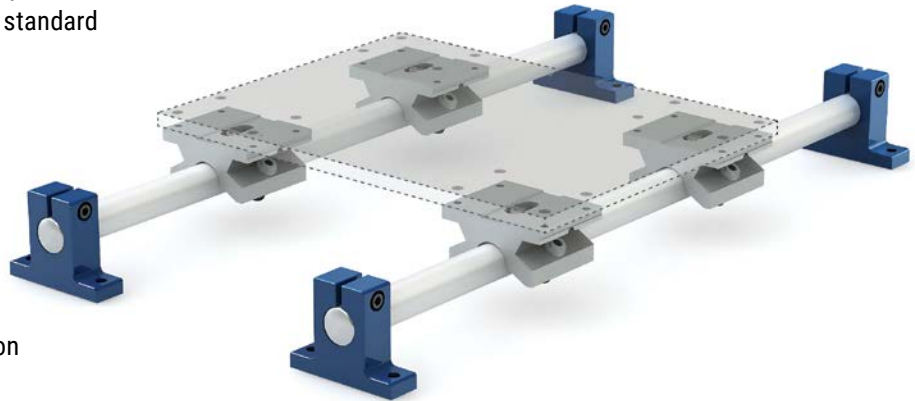
## Shaft & Rail Systems

PBC Linear offers shaft and rail systems composed of world-class linear motion components in six standard configurations in four different sizes.

These systems also come with the option of carriage plates with or without mounted pillow blocks.

## Support Block System

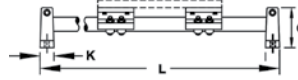
Support block systems are manufactured with Roller Pillow Block(s), 60 Plus® precision case hardened and ground shaft, and two steel support blocks.



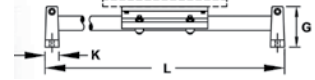
Support Block System  
End View



Single Pillow Block System  
Part Number Prefix: **S1S**



Double Pillow Block System  
Part Number Prefix: **S1D**



Twin Pillow Block System  
Part Number Prefix: **S1T**

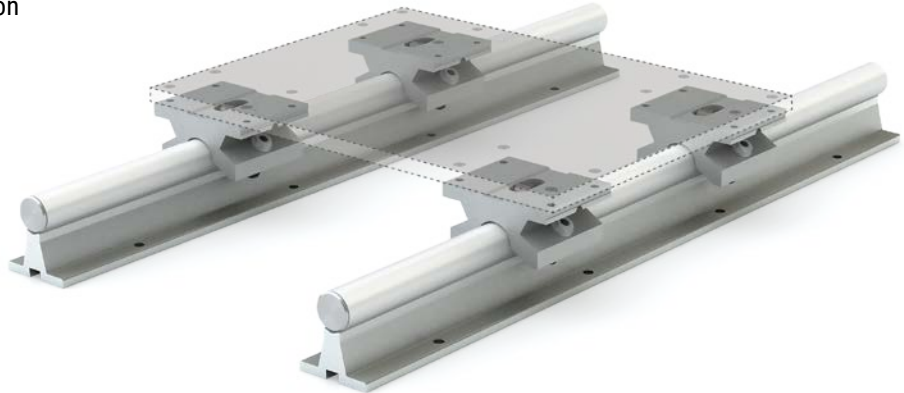
## Technical Information

| Type<br>Roller<br>Pillow<br>Block | Part<br>Number | Shaft<br>Diameter<br>in. | Total Basic<br>Dynamic<br>Rating<br>lb. | Number<br>Roller<br>Pillow<br>Blocks | Number<br>Support<br>Blocks | Number<br>Hardened<br>Shafts | A<br>in. | B<br>in. | G<br>in. | H<br>in. | J<br>in. | K<br>in. | P<br>in. | S<br>in. |
|-----------------------------------|----------------|--------------------------|-----------------------------------------|--------------------------------------|-----------------------------|------------------------------|----------|----------|----------|----------|----------|----------|----------|----------|
| Single                            | <b>S1S08</b>   | 0.50                     | 800                                     | 2                                    | 2                           | 1                            | 1.00     | 2.00     | 1.63     | 2.187    | 3.25     | 0.63     | 5.50     | 5.25     |
| Double                            | <b>S1D08</b>   | 0.50                     | 1600                                    | 2                                    | 2                           | 1                            | 1.00     | 2.00     | 1.63     | 2.187    | 3.25     | 0.63     | 5.50     | 5.25     |
| Twin                              | <b>S1T08</b>   | 0.50                     | 800                                     | 1                                    | 2                           | 1                            | 1.00     | 2.00     | 1.63     | 2.187    | 3.25     | 0.63     | 5.50     | 5.25     |
| Single                            | <b>S1S12</b>   | 0.75                     | 1200                                    | 2                                    | 2                           | 1                            | 1.25     | 2.75     | 2.13     | 2.937    | 4.50     | 0.75     | 7.50     | 7.25     |
| Double                            | <b>S1D12</b>   | 0.75                     | 2400                                    | 2                                    | 2                           | 1                            | 1.25     | 2.75     | 2.13     | 2.937    | 4.50     | 0.75     | 7.50     | 7.25     |
| Twin                              | <b>S1T12</b>   | 0.75                     | 1200                                    | 1                                    | 2                           | 1                            | 1.25     | 2.75     | 2.13     | 2.937    | 4.50     | 0.75     | 7.50     | 7.25     |
| Single                            | <b>S1S16</b>   | 1.00                     | 1910                                    | 2                                    | 2                           | 1                            | 1.50     | 3.25     | 2.63     | 3.437    | 5.50     | 1.00     | 9.00     | 8.75     |
| Double                            | <b>S1D16</b>   | 1.00                     | 3820                                    | 2                                    | 2                           | 1                            | 1.50     | 3.25     | 2.63     | 3.437    | 5.50     | 1.00     | 9.00     | 8.75     |
| Twin                              | <b>S1T16</b>   | 1.00                     | 1910                                    | 1                                    | 2                           | 1                            | 1.50     | 3.25     | 2.63     | 3.437    | 5.50     | 1.00     | 9.00     | 8.75     |
| Single                            | <b>S1S24</b>   | 1.50                     | 3320                                    | 2                                    | 2                           | 1                            | 2.00     | 4.75     | 3.50     | 5.000    | 8.00     | 1.25     | 13.00    | 12.75    |
| Double                            | <b>S1D24</b>   | 1.50                     | 6640                                    | 2                                    | 2                           | 1                            | 2.00     | 4.75     | 3.50     | 5.000    | 8.00     | 1.25     | 13.00    | 12.75    |
| Twin                              | <b>S1T24</b>   | 1.50                     | 3320                                    | 1                                    | 2                           | 1                            | 2.00     | 4.75     | 3.50     | 5.000    | 8.00     | 1.25     | 13.00    | 12.75    |

# Shaft & Rail Systems

## Support Rail Systems

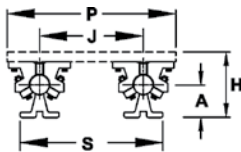
Support rail systems are manufactured with Roller Pillow Blocks and 60 Plus® precision case hardened and ground shaft that is mounted on a continuous aluminum support rail. To prevent the carriage from sliding off the shaft, end stops can be purchased.



INCH

ISO METRIC

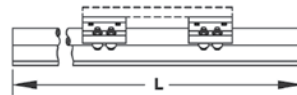
JIS METRIC



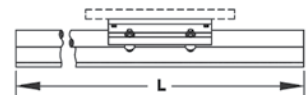
End View



Single Pillow Block System  
Part Number Prefix: **S2S**



Double Pillow Block  
Part Number Prefix: **S2D**



Twin Pillow Block  
Part Number Prefix: **S2T**

## Technical Information

| Type<br>Roller<br>Pillow Block | Part<br>Number | Shaft<br>Diameter<br>in. | Total Basic<br>Dynamic<br>Rating<br>lb. | Number<br>Roller<br>Pillow Blocks | Number<br>Continuous<br>Support Rail | Number<br>Hardened<br>Shafts | A<br>in. | H<br>in. | J<br>in. | P<br>in. | S<br>in. |
|--------------------------------|----------------|--------------------------|-----------------------------------------|-----------------------------------|--------------------------------------|------------------------------|----------|----------|----------|----------|----------|
| Single                         | S2S08          | 1/2                      | 800                                     | 2                                 | 1                                    | 1                            | 1.125    | 2.187    | 3.25     | 5.5      | 4.75     |
| Double                         | S2D08          | 1/2                      | 1600                                    | 2                                 | 1                                    | 1                            | 1.125    | 2.187    | 3.25     | 5.5      | 4.75     |
| Twin                           | S2T08          | 1/2                      | 800                                     | 1                                 | 1                                    | 1                            | 1.125    | 2.187    | 3.25     | 5.5      | 4.75     |
| Single                         | S2S12          | 3/4                      | 1200                                    | 2                                 | 1                                    | 1                            | 1.500    | 2.937    | 4.50     | 7.5      | 6.25     |
| Double                         | S2D12          | 3/4                      | 2400                                    | 2                                 | 1                                    | 1                            | 1.500    | 2.937    | 4.50     | 7.5      | 6.25     |
| Twin                           | S2T12          | 3/4                      | 1200                                    | 1                                 | 1                                    | 1                            | 1.500    | 2.937    | 4.50     | 7.5      | 6.25     |
| Single                         | S2S16          | 1                        | 1910                                    | 2                                 | 1                                    | 1                            | 1.750    | 3.437    | 5.50     | 9.0      | 7.63     |
| Double                         | S2D16          | 1                        | 3820                                    | 2                                 | 1                                    | 1                            | 1.750    | 3.437    | 5.50     | 9.0      | 7.63     |
| Twin                           | S2T16          | 1                        | 1910                                    | 1                                 | 1                                    | 1                            | 1.750    | 3.437    | 5.50     | 9.0      | 7.63     |
| Single                         | S2S24          | 1-1/2                    | 3320                                    | 2                                 | 1                                    | 1                            | 2.500    | 5.000    | 8.00     | 13.0     | 11.00    |
| Double                         | S2D24          | 1-1/2                    | 6640                                    | 2                                 | 1                                    | 1                            | 2.500    | 5.000    | 8.00     | 13.0     | 11.00    |
| Twin                           | S2T24          | 1-1/2                    | 3320                                    | 1                                 | 1                                    | 1                            | 2.500    | 5.000    | 8.00     | 13.0     | 11.00    |

# Round Shafting

## Simplicity 60 Plus® Shafting

PBC Linear® formulated a linear shaft designed specifically for optimal bearing performance – 60 Plus Shafting. Advanced process capabilities maintain the ideal surface finish for linear bearings resulting in the longest life and highest performing shaft-to-bearing combination available:

Optimized surface finish

Faster break-in and better Frelon® transfer for plain bearings

Longest life possible, less down time and maintenance

Straight to within 0.001" to 0.002" per foot cumulative, except on 3/8" diameter and smaller



See Pages 59–60 for machining options.



## Inch Shaft Part • Numbering Chart



Configure Online

### Special

**CM** - Custom Machine

**SL** - Specified Length

### Shaft Length

**Inch** - 000.000

### Shaft Material

**Blank** - 1060 CS

**SS** - 440 SS

**SS420** - 420 SS

**SS316** - 316 SS\* \*\*

**CP** - Chrome plate\*\*

**AR** - Armoloy\*\*

\* 300 Series available in most diameters

\*\*Available as special quotes

| Code  | Class Description                      |
|-------|----------------------------------------|
| NIL   | Inch Class L Shaft (Steel)             |
| NIPDL | Inch Class L Predrill (Steel)          |
| CC    | Feather Inch (Aluminum)                |
| CCPDL | Feather Inch Predrill (Aluminum)       |
| SR    | Inch Support Rail (Aluminum)           |
| SRA   | Inch Support Rail Assembly (Aluminum)  |
| CCR   | Feather Rail Assembly (Aluminum)       |
| LSRA  | Inch Low Support Rail Assembly (Steel) |
| LSR   | Inch Low Support Rail (Steel)          |
| LSG   | Inch Low Support Rail Assembly (Steel) |
| NIS   | Inch Class S Shaft (Steel)             |
| NIN   | Inch Class N Shaft (Steel)             |

| Code | Desc.  |
|------|--------|
| 03   | 3/16"  |
| 04   | 1/4"   |
| 06   | 3/8"   |
| 08   | 1/2"   |
| 10   | 5/8"   |
| 12   | 3/4"   |
| 16   | 1"     |
| 20   | 1 1/4" |
| 24   | 1 1/2" |
| 32   | 2"     |
| 40   | 2 1/2" |
| 48   | 3"     |
| 64   | 4"     |

### Sample Part Numbers

Feather inch, 1" diameter and 15" long

**CC16-015.000-SL**

Support rail assembly 1.5" diameter  
440 stainless steel and 12" long

**SRA24SS-012.000-SL**

# Round Shafting Steel & Stainless Steel

**Simplicity**  
**60 PLUS**  
SHAFTING

## Simplicity RC60 Steel Solid Shafting NI

RC 60 Plus case hardened steel shafting

Optimized for Simplicity bearings and linear ball bearings

Available cut-to-length or full lengths

Length tolerance:

3/16" – 1-1/4" shaft = +/- 0.030"

1-3/8" – 2" shaft = +/- 0.060"

2-1/2" – 4" shaft = +/- 0.125"



INCH

ISO METRIC

JIS METRIC

| Part No.       | Nominal Dia.<br>in. | Dia. Tolerance Class L*<br>in. |        | Dia. Tolerance Class S*<br>in. |           | Dia. Tolerance Class N*<br>in. |           | Max Length<br>in. | Min Hardness Depth<br>in. | Weight Per In.<br>lb. |
|----------------|---------------------|--------------------------------|--------|--------------------------------|-----------|--------------------------------|-----------|-------------------|---------------------------|-----------------------|
|                |                     | MIN                            | MAX**  | MIN                            | MAX**     | MIN                            | MAX*      |                   |                           |                       |
| NI* 03-xxx.xxx | 3/16"               | 0.1865                         | 0.1870 | –                              | –         | –                              | –         | 252               | 0.027                     | 0.008                 |
| NI* 04-xxx.xxx | 1/4"                | 0.2490                         | 0.2495 | 0.2485***                      | 0.2490*** | 0.2498***                      | 0.2500*** | 252               | 0.027                     | 0.014                 |
| NI* 06-xxx.xxx | 3/8"                | 0.3740                         | 0.3745 | 0.3735***                      | 0.3740*** | 0.3748***                      | 0.3750*** | 252               | 0.027                     | 0.031                 |
| NI* 08-xxx.xxx | 1/2"                | 0.4990                         | 0.4995 | 0.4985                         | 0.4990    | 0.4998                         | 0.5000    | 180               | 0.040                     | 0.055                 |
| NI* 10-xxx.xxx | 5/8"                | 0.6240                         | 0.6245 | 0.6235                         | 0.6240    | 0.6248                         | 0.6250    | 180               | 0.040                     | 0.086                 |
| NI* 12-xxx.xxx | 3/4"                | 0.7490                         | 0.7495 | 0.7485                         | 0.7490    | 0.7498                         | 0.7500    | 180               | 0.060                     | 0.125                 |
| NI* 14-xxx.xxx | 7/8"                | 0.8740                         | 0.8745 | –                              | –         | 0.8748                         | 0.8750    | 180               | 0.060                     | 0.170                 |
| NI* 16-xxx.xxx | 1"                  | 0.9990                         | 0.9995 | 0.9985                         | 0.9990    | 0.9998                         | 1.0000    | 180               | 0.080                     | 0.222                 |
| NI* 18-xxx.xxx | 1-1/8"              | 1.1240                         | 1.1245 | –                              | –         | 1.1248                         | 1.1250    | 180               | 0.080                     | 0.281                 |
| NI* 20-xxx.xxx | 1-1/4"              | 1.2490                         | 1.2495 | 1.2485                         | 1.2490    | 1.2498                         | 1.2500    | 180               | 0.080                     | 0.348                 |
| NI* 22-xxx.xxx | 1-3/8"              | 1.3740                         | 1.3745 | –                              | –         | 1.3747                         | 1.3750    | 180               | 0.080                     | 0.420                 |
| NI* 24-xxx.xxx | 1-1/2"              | 1.4989                         | 1.4994 | 1.4984                         | 1.4989    | 1.4997                         | 1.5000    | 180               | 0.080                     | 0.500                 |
| NI* 28-xxx.xxx | 1-3/4"              | 1.7490                         | 1.7495 | –                              | –         | 1.7497                         | 1.7500    | 180               | 0.100                     | 0.681                 |
| NI* 32-xxx.xxx | 2"                  | 1.9987                         | 1.9994 | 1.9980                         | 1.9987    | 1.9997                         | 2.0000    | 180               | 0.100                     | 0.890                 |
| NI* 40-xxx.xxx | 2-1/2"              | 2.4985                         | 2.4993 | 2.4977                         | 2.4985    | 2.4996                         | 2.5000    | 180               | 0.100                     | 1.391                 |
| NI* 48-xxx.xxx | 3"                  | 2.9983                         | 2.9992 | 2.9974                         | 2.9983    | 2.9996                         | 3.0000    | 180               | 0.100                     | 2.003                 |
| NI* 64-xxx.xxx | 4"                  | 3.9976                         | 3.9988 | –                              | –         | –                              | –         | 140               | 0.100                     | 3.560                 |

\*Third letter of Part No. reflects the shaft class (NIL for Class L, NIS for Class S, and NIN for Class N).

\*\*MAX length subject to change.

\*\*\*1/4" and 3/8" shafting are available in class S and N for volume requests only.

Notes: (1) Specify length in part number using inches.

(2) Example: for 1/2" class T shafting total length 15" = NIL08-015.000

(3) Surface finish bearing recommended 8–10 Ra.

## 440 & 420 Stainless Steel Solid Shafting NI\_SS & NI\_SS420

| Part No.         |                     | Nominal Dia.<br>in. | Dia. Tolerance Class L<br>in. |        | Dia. Tolerance Class S*<br>in. |           | Max Length<br>in. | Min Hardness Depth<br>in. | Weight Per In.<br>lb. |
|------------------|---------------------|---------------------|-------------------------------|--------|--------------------------------|-----------|-------------------|---------------------------|-----------------------|
| 440 SS           | 420 SS              |                     | MIN                           | MAX    | MIN                            | MAX**     |                   |                           |                       |
| NI* 03SS-xxx.xxx | NI* 03SS420-xxx.xxx | 3/16"               | 0.1865                        | 0.1870 | N/A                            | N/A       | 252               | 0.027                     | 0.008                 |
| NI* 04SS-xxx.xxx | NI* 04SS420-xxx.xxx | 1/4"                | 0.2490                        | 0.2495 | 0.2485***                      | 0.2490*** | 252               | 0.027                     | 0.014                 |
| NI* 06SS-xxx.xxx | NI* 06SS420-xxx.xxx | 3/8"                | 0.3740                        | 0.3745 | 0.3735***                      | 0.3740*** | 252               | 0.027                     | 0.031                 |
| NI* 08SS-xxx.xxx | NI* 08SS420-xxx.xxx | 1/2"                | 0.4990                        | 0.4995 | 0.4985                         | 0.4990    | 154               | 0.040                     | 0.055                 |
| NI* 10SS-xxx.xxx | NI* 10SS420-xxx.xxx | 5/8"                | 0.6240                        | 0.6245 | 0.6235                         | 0.6240    | 154               | 0.040                     | 0.087                 |
| NI* 12SS-xxx.xxx | NI* 12SS420-xxx.xxx | 3/4"                | 0.7490                        | 0.7495 | 0.7485                         | 0.7490    | 154               | 0.060                     | 0.125                 |
| NI* 16SS-xxx.xxx | NI* 16SS420-xxx.xxx | 1"                  | 0.9990                        | 0.9995 | 0.9985                         | 0.9990    | 176               | 0.080                     | 0.222                 |
| NI* 20SS-xxx.xxx | NI* 20SS420-xxx.xxx | 1-1/4"              | 1.2490                        | 1.2495 | 1.2485                         | 1.2490    | 154               | 0.080                     | 0.348                 |
| NI* 24SS-xxx.xxx | NI* 24SS420-xxx.xxx | 1-1/2"              | 1.4989                        | 1.4994 | 1.4984                         | 1.4989    | 154               | 0.080                     | 0.498                 |
| NI* 32SS-xxx.xxx | NI* 32SS420-xxx.xxx | 2"                  | 1.9987                        | 1.9994 | 1.9980                         | 1.9987    | 154               | 0.100                     | 0.886                 |

\*Third letter of Part No. reflects the shaft class (NIL for Class L, NIS for Class S, and NIN for Class N).

\*\*MAX length subject to change.

\*\*\*1/4" and 3/4" shafting are available in class S for volume requests only.

440 & 420 stainless steel  
RC 50 Plus™ hardness

Optimized for Simplicity bearings  
and linear ball bearings

Available cut-to-length or  
random lengths

Length tolerance:

3/16" – 1-1/4" shaft = +/- 0.030"

1-3/8" – 2" shaft = +/- 0.060"

2-1/2" – 4" shaft = +/- 0.125"



Email an Application Engineer



## Pre-Drilled & Tapped

Steel **NIPDL** • 440 Stainless Steel **NIPDLxxSS** • 420 Stainless Steel **NIPDLxxSS420** • 316 Stainless Steel **NIPDLxxSS316**

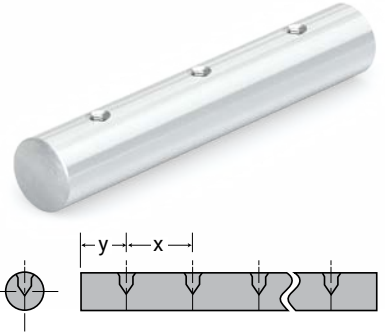
| Part No. |           |              |              | Nominal Dia.<br>in. | Dia. Tolerance<br>Class L<br>in. |        | Standard Hole Spacing |   | Thread  | Max Length<br>in. | Weight Per Inch<br>lb. |
|----------|-----------|--------------|--------------|---------------------|----------------------------------|--------|-----------------------|---|---------|-------------------|------------------------|
| Steel    | 440 SS    | 420 SS       | 316 SS       |                     | MIN                              | MAX    | X                     | Y |         |                   |                        |
| NIPDL08  | NIPDL08SS | NIPDL08SS420 | NIPDL08SS316 | 1/2"                | 0.4990                           | 0.4995 | 4                     | 2 | 6-32    | 144               | 0.055                  |
| NIPDL10  | NIPDL10SS | NIPDL10SS420 | NIPDL10SS316 | 5/8"                | 0.6240                           | 0.6245 | 4                     | 2 | 8-32    | 144               | 0.086                  |
| NIPDL12  | NIPDL12SS | NIPDL12SS420 | NIPDL12SS316 | 3/4"                | 0.7490                           | 0.7495 | 6                     | 3 | 10-32   | 144               | 0.125                  |
| NIPDL16  | NIPDL16SS | NIPDL16SS420 | NIPDL16SS316 | 1"                  | 0.9990                           | 0.9995 | 6                     | 3 | 1/4-20  | 144               | 0.222                  |
| NIPDL20  | NIPDL20SS | NIPDL20SS420 | NIPDL20SS316 | 1-1/4"              | 1.2490                           | 1.2495 | 6                     | 3 | 5/16-18 | 144               | 0.348                  |
| NIPDL24  | NIPDL24SS | NIPDL24SS420 | NIPDL24SS316 | 1-1/2"              | 1.4989                           | 1.4994 | 8                     | 4 | 3/8-16  | 132               | 0.500                  |
| NIPDL32  | NIPDL32SS | NIPDL32SS420 | NIPDL32SS316 | 2"                  | 1.9987                           | 1.9994 | 8                     | 4 | 1/2-13  | 132               | 0.890                  |
| NIPDL48  | *         | *            | *            | 3"                  | 2.9983                           | 2.9992 | 8                     | 4 | 3/4-10  | 132               | 2.003                  |

Part Numbers are complete when Length and Type are added.

**Example:** Complete Part Number for a 1 inch diameter 440 Stainless Steel shaft of 24 inches = NIPDL16SS-024.000-SL

\*Special orders available on this option.

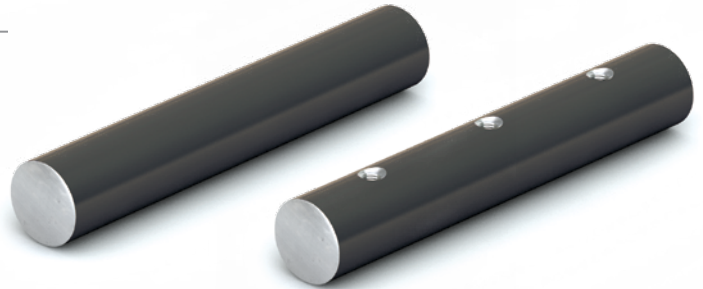
**Notes:** (1) Specify length in part number using inches. **Example:** 1/2" shafting at a length of 15" = NIPDL08-015.000  
(3) Customer specifies 'y' dimension, if different than standard. Hole-to-hole tolerance = +/-0.015".  
(4) Consult factory for chrome plated or 303 stainless steel shafting.



## Ceramic Coated

- Aluminum alloy base material
- Optimized for FrelonGOLD® liners
- Interchanges with solid and pre-drilled shafting
- Non-magnetic and vibration resistant
- Weld splatter, paints, and contaminants will not stick
- Ceramic-like coating provides hardness up to RC70 and increased corrosion resistance
- NOT to be used with linear ball bearings (*Does not apply to linear guide products – MR, UG, UGA, etc*)
- NOT compatible with linear ball bearings or roller pillow block assemblies

Length tolerance: 3/16" – 1-1/4" shaft = +/- 0.030"  
1-3/8" – 2" shaft = +/- 0.060"  
2-1/2" – 4" shaft = +/- 0.125"



## Solid Shafting CC

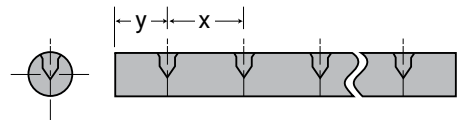
| Part No.     | Nominal Dia.<br>in. | Diameter Tolerance |        | MAX Length<br>in. | Weight<br>lb./in. |
|--------------|---------------------|--------------------|--------|-------------------|-------------------|
|              |                     | MIN                | MAX    |                   |                   |
| CC03-xxx.xxx | 3/16"               | 0.1863             | 0.1871 | 138               | 0.003             |
| CC04-xxx.xxx | 1/4"                | 0.2488             | 0.2496 | 138               | 0.005             |
| CC06-xxx.xxx | 3/8"                | 0.3738             | 0.3746 | 138               | 0.010             |
| CC08-xxx.xxx | 1/2"                | 0.4988             | 0.4996 | 138               | 0.019             |
| CC10-xxx.xxx | 5/8"                | 0.6238             | 0.6246 | 138               | 0.030             |
| CC12-xxx.xxx | 3/4"                | 0.7488             | 0.7496 | 138               | 0.043             |
| CC16-xxx.xxx | 1"                  | 0.9988             | 0.9996 | 138               | 0.077             |
| CC20-xxx.xxx | 1-1/4"              | 1.2488             | 1.2496 | 138               | 0.120             |
| CC24-xxx.xxx | 1-1/2"              | 1.4987             | 1.4995 | 138               | 0.173             |
| CC32-xxx.xxx | 2"                  | 1.9985             | 1.9995 | 138               | 0.308             |

**Notes:** (1) Specify length in part number using inches.  
**Example:** 1/2" shafting total length 36" long = CC08-036.000.  
(2) Ends of cut-to-length shafting are not coated.  
(3) Fully coated shafting is available on special request.

## Pre-Drilled & Tapped CCPDL

| Part No.        | Nominal Dia.<br>in. | Diameter Tolerance |        | Standard Hole Spacing |   | Thread  | MAX Length<br>in. | Weight<br>lb./in. |
|-----------------|---------------------|--------------------|--------|-----------------------|---|---------|-------------------|-------------------|
|                 |                     | MIN                | MAX    | X                     | Y |         |                   |                   |
| CCPDL08-xxx.xxx | 1/2"                | 0.4988             | 0.4996 | 4                     | 2 | 6-32    | 138               | 0.019             |
| CCPDL10-xxx.xxx | 5/8"                | 0.6238             | 0.6246 | 4                     | 2 | 8-32    | 138               | 0.030             |
| CCPDL12-xxx.xxx | 3/4"                | 0.7488             | 0.7496 | 6                     | 3 | 10-32   | 138               | 0.043             |
| CCPDL16-xxx.xxx | 1"                  | 0.9988             | 0.9996 | 6                     | 3 | 1/4-20  | 138               | 0.077             |
| CCPDL20-xxx.xxx | 1-1/4"              | 1.2488             | 1.2496 | 6                     | 3 | 5/16-18 | 138               | 0.120             |
| CCPDL24-xxx.xxx | 1-1/2"              | 1.4987             | 1.4995 | 8                     | 4 | 3/8-16  | 138               | 0.173             |
| CCPDL32-xxx.xxx | 2"                  | 1.9985             | 1.9995 | 8                     | 4 | 1/2-13  | 138               | 0.308             |

**Notes:** (1) Specify length in part number using inches.  
**Example:** 1/2" shafting total length 36" long = CCPDL08-036.000.  
(2) Ends of cut-to-length shafting are not coated.  
(3) Fully coated shafting is available on special request.  
(4) Counterbore 0.063" from top.  
(5) Customer specifies 'y' dimension, if different than standard.



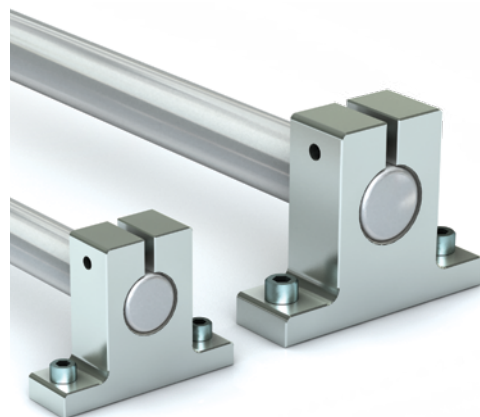
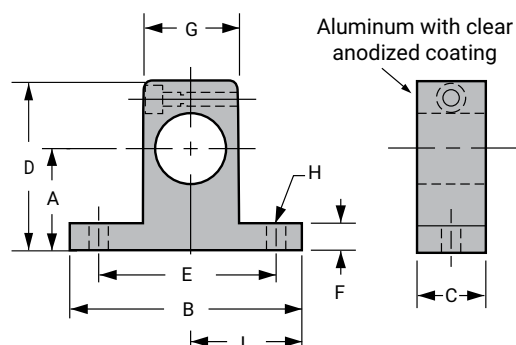
# Shafting End Support Blocks

## Aluminum End Support Block NSB

End support blocks can be used for end or intermittent shaft support. The aluminum end support block is lightweight and strong, and can be used with all shaft types. Ideally, they should be used where deflection between supports is not a problem.

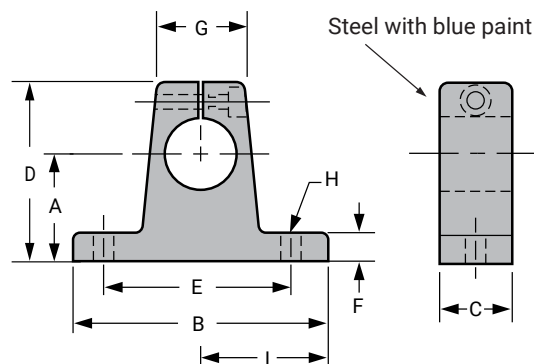
Available in inch sizes from 1/4" - 2"

Instant bolt-down installation



| Part No. | Nominal Dia.<br>in. | A<br>+/-<br>0.001 | B     | C     | D     | E<br>+/-<br>0.001 | F     | G     | H     |        | I<br>+/-<br>0.001 | Weight<br>lb. |
|----------|---------------------|-------------------|-------|-------|-------|-------------------|-------|-------|-------|--------|-------------------|---------------|
| NSB04    | 1/4"                | 0.687             | 1.500 | 0.500 | 1.050 | 1.125             | 0.250 | 0.500 | #6    | 5/32"  | 0.750             | 0.038         |
| NSB06    | 3/8"                | 0.750             | 1.625 | 0.563 | 1.175 | 1.250             | 0.250 | 0.688 | #6    | 5/32"  | 0.800             | 0.044         |
| NSB08    | 1/2"                | 1.000             | 2.000 | 0.625 | 1.625 | 1.500             | 0.250 | 0.875 | #8    | 3/16"  | 1.000             | 0.079         |
| NSB10    | 5/8"                | 1.000             | 2.500 | 0.688 | 1.750 | 1.875             | 0.313 | 1.000 | #10   | 7/32"  | 1.250             | 0.112         |
| NSB12    | 3/4"                | 1.250             | 2.500 | 0.750 | 2.055 | 2.000             | 0.313 | 1.250 | #10   | 7/32"  | 1.375             | 0.148         |
| NSB16    | 1"                  | 1.500             | 3.055 | 1.000 | 2.500 | 2.500             | 0.375 | 1.500 | 1/4"  | 9/32"  | 1.625             | 0.313         |
| NSB20    | 1-1/4"              | 1.750             | 3.750 | 1.125 | 3.000 | 3.000             | 0.438 | 2.000 | 5/16" | 11/32" | 2.000             | 0.527         |
| NSB24    | 1-1/2"              | 2.000             | 4.375 | 1.250 | 3.500 | 3.500             | 0.500 | 2.250 | 5/16" | 11/32" | 2.375             | 0.755         |
| NSB32    | 2"                  | 2.500             | 5.500 | 1.500 | 4.375 | 4.500             | 0.625 | 3.000 | 3/8"  | 13/32" | 3.000             | 1.464         |

## Steel End Support Block LSB



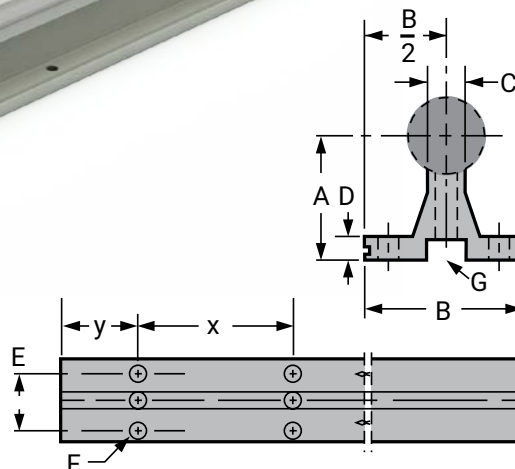
| Part No.    | Retired Part No. | Nom. Shaft Diameter | A<br>±0.002 | B     | C     | D     | E<br>±0.005 | F     | G     | H    |       | I<br>+/-<br>0.001 | Weight<br>lb. |
|-------------|------------------|---------------------|-------------|-------|-------|-------|-------------|-------|-------|------|-------|-------------------|---------------|
| LSB08       | SB-8             | 1/2                 | 1.000       | 2.000 | 0.625 | 1.625 | 1.500       | 0.250 | 0.750 | #10  | 7/32  | 1.000             | 0.270         |
| LSB10       | SB-10            | 5/8                 | 1.000       | 2.500 | 0.750 | 1.750 | 1.875       | 0.312 | 0.875 | #10  | 7/32  | 1.250             | 0.400         |
| LSB12       | SB-12            | 3/4                 | 1.250       | 2.750 | 0.750 | 2.125 | 2.000       | 0.375 | 1.000 | 1/4  | 9/32  | 1.375             | 0.520         |
| LSB16       | SB-16            | 1                   | 1.500       | 3.312 | 1.000 | 2.625 | 2.500       | 0.375 | 1.375 | 1/4  | 9/32  | 1.656             | 1.110         |
| LSB20       | SB-20            | 1-1/4               | 1.750       | 4.000 | 1.250 | 3.000 | 3.000       | 0.437 | 1.750 | 5/16 | 11/32 | 2.000             | 1.910         |
| LSB24       | SB-24            | 1-1/2               | 2.000       | 4.750 | 1.250 | 3.500 | 3.500       | 0.500 | 2.000 | 5/16 | 11/32 | 2.375             | 2.520         |
| LSB32       | SB-32            | 2                   | 2.500       | 6.000 | 1.500 | 4.500 | 5.000       | 0.625 | 2.625 | 3/8  | 13/32 | 3.000             | 5.100         |
| LSB32-4.500 | -                | 2                   | 2.500       | 6.000 | 1.500 | 4.500 | 4.500       | 0.625 | 2.625 | 3/8  | 13/32 | 3.000             | 5.100         |

## Rail Assembly – Aluminum Support Rail **SRA**

Two piece assembly RC60 steel shaft and aluminum support rail standard

Other shaft materials – 440, 420, 316 stainless steel, and ceramic coated aluminum

No coating



Available cut-to-length, tolerance:

3/16" – 1-1/4" shaft = +/- 0.030"

1-3/8" – 2" shaft = +/- 0.060"

2-1/2" – 4" shaft = +/- 0.125"

| Part No.   |            |         | Nominal Dia.<br>in. | Diameter Tolerance |        | A<br>+/-0.002 | B     | C     | D     | E     | F     |       | Standard Hole Spacing |   | Weight<br>lb./in. |
|------------|------------|---------|---------------------|--------------------|--------|---------------|-------|-------|-------|-------|-------|-------|-----------------------|---|-------------------|
| Shaft Size | Material** | Length  |                     | MIN                | MAX    |               |       |       |       |       | Bolt  | Hole  | X                     | Y |                   |
| SRA08      | _____      | _____SL | 1/2                 | 0.4988             | 0.4996 | 1.125         | 1.500 | 0.250 | 0.188 | 1.000 | #6    | 0.169 | 4                     | 2 | 0.101             |
| SRA10      | _____      | _____SL | 5/8                 | 0.6238             | 0.6246 | 1.125         | 1.625 | 0.313 | 0.250 | 1.125 | #8    | 0.193 | 4                     | 2 | 0.145             |
| SRA12      | _____      | _____SL | 3/4                 | 0.7488             | 0.7496 | 1.500         | 1.750 | 0.375 | 0.250 | 1.250 | #10   | 0.221 | 6                     | 3 | 0.202             |
| SRA16      | _____      | _____SL | 1                   | 0.9988             | 0.9996 | 1.750         | 2.125 | 0.500 | 0.250 | 1.500 | 1/4"  | 0.281 | 6                     | 3 | 0.328             |
| SRA20      | _____      | _____SL | 1-1/4               | 1.2488             | 1.2496 | 2.125         | 2.500 | 0.563 | 0.313 | 1.875 | 5/16" | 0.343 | 6                     | 3 | 0.493             |
| SRA24      | _____      | _____SL | 1-1/2               | 1.4987             | 1.4995 | 2.500         | 3.000 | 0.688 | 0.375 | 2.250 | 5/16" | 0.343 | 8                     | 4 | 0.711             |
| SRA32      | _____      | _____SL | 2                   | 1.9985             | 1.9995 | 3.250         | 3.750 | 0.875 | 0.500 | 2.750 | 3/8"  | 0.406 | 8                     | 4 | 1.231             |
| SRA48      | _____      | _____SL | 3                   | 2.9983             | 2.9992 | 4.000         | 6.000 | 1.400 | 0.750 | 4.250 | 3/4"  | 0.630 | 8                     | 4 | 2.641             |

● Part Numbers are complete when **Material** and **Length** are added.  
Default material is 1060 steel when no Material is specified.

\*\*For other steel options add below code into **Material** location:

**CC** Ceramic Coated Shafting  
**SS** 440 Stainless Steel  
**SS420** 420 Stainless Steel  
**SS316** 316 Stainless Steel

**Example 1:** The Complete Part Number for a 1 inch diameter 440 Stainless Steel shaft of 24 inches is **SRA16SS-024.000-SL**

**Example 2:** The Complete Part Number for a 3/4 inch diameter 1060 Steel shaft of 18 inches is **SRA12-018.000-SL**

**Note:** Specify length in part number using inches.

**Example:** for 1/2" shafting total length 36" long = SRA08-036.000.

Customer specifies 'y' dimension, if different than standard.

**Contact PBC Linear for other available hole patterns.**

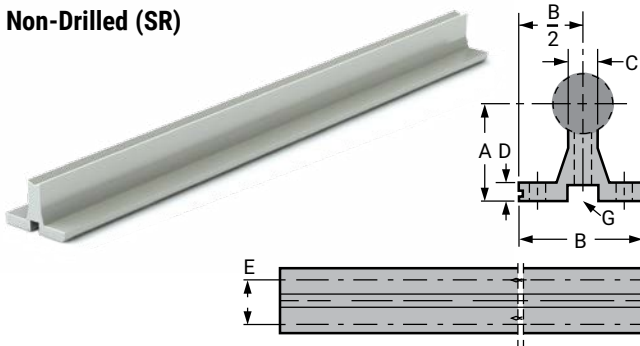
\* For diameter tolerances on Ceramic Coated Shafting, see tables on page 54

# Shafting Rail Assemblies

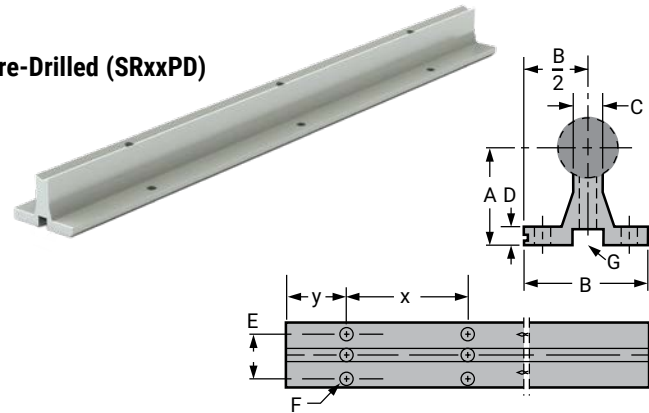
**Simplicity**  
**60 PLUS**  
SHAFTING

## Support Rail – Aluminum SR & SR\_PD

### Non-Drilled (SR)



### Pre-Drilled (SRxxPD)



| Part No.     |                | Nominal Dia. | A        | B     | C     | D     | E     | Standard Hole Spacing |   | G Recommended Mounting Hole Size |                  |                 | MAX Length | Weight  |
|--------------|----------------|--------------|----------|-------|-------|-------|-------|-----------------------|---|----------------------------------|------------------|-----------------|------------|---------|
| Non-Drilled  | Pre-Drilled    | In.          | +/-0.002 |       |       |       |       | X                     | Y | Hole                             | Screw            | Fastener Length | +0/-0.125  | Lb./in. |
| SR08-xxx.xxx | SR08PD-xxx.xxx | 1/2"         | 1.125    | 1.500 | 0.250 | 0.188 | 1.000 | 4                     | 2 | 0.169                            | 6-32 x 7/8"      | 7/8"            | 48         | 0.045   |
| SR10-xxx.xxx | SR10PD-xxx.xxx | 5/8"         | 1.125    | 1.625 | 0.313 | 0.250 | 1.125 | 4                     | 2 | 0.193                            | 8-32 x 7/8"      | 7/8"            | 48         | 0.058   |
| SR12-xxx.xxx | SR12PD-xxx.xxx | 3/4"         | 1.500    | 1.750 | 0.375 | 0.250 | 1.250 | 6                     | 3 | 0.221                            | 10-32 x 7/8"     | 7/8"            | 48         | 0.077   |
| SR16-xxx.xxx | SR16PD-xxx.xxx | 1"           | 1.750    | 2.125 | 0.500 | 0.250 | 1.500 | 6                     | 3 | 0.281                            | 1/4-20 x 1-1/2"  | 1-1/2"          | 48         | 0.104   |
| SR20-xxx.xxx | SR20PD-xxx.xxx | 1-1/4"       | 2.125    | 2.500 | 0.563 | 0.313 | 1.875 | 6                     | 3 | 0.343                            | 5/16-18 x 1-3/4" | 1-3/4"          | 48         | 0.145   |
| SR24-xxx.xxx | SR24PD-xxx.xxx | 1-1/2"       | 2.500    | 3.000 | 0.688 | 0.375 | 2.250 | 8                     | 4 | 0.406                            | 3/8-16 x 2"      | 2"              | 48         | 0.210   |
| SR32-xxx.xxx | SR32PD-xxx.xxx | 2"           | 3.250    | 3.750 | 0.875 | 0.500 | 2.750 | 8                     | 4 | 0.531                            | 1/2-13 x 2-1/2"  | 2-1/2"          | 48         | 0.342   |
| SR48-xxx.xxx | SR48PD-xxx.xxx | 3            | 4.000    | 6.000 | 1.400 | 0.750 | 4.250 | 8                     | 4 | 0.625                            | 3/4-10 x 3-1/4"  | 3"              | 48         | 0.638   |

**Notes:** (1) Specify length in part number. **Example:** 1/2" shafting support rail to 24" length = SR08-024.000 (Aluminum alloy construction, no coating).  
(2) Shafts and support rails sold separately. Customer specifies 'y' dimension. Shaft rails and assemblies are available in long lengths, consult factory.  
(3) **Contact PBC Linear for other available hole patterns.**

## Rail Assembly – Ceramic Coated CCR

Ceramic-like coating provides hardness up to RC70 and increased corrosion resistance

Optimized for FrelonGOLD® liners

NOT to be used with linear ball bearings

(Does not apply to linear guide products – MR, UG, UGA, etc)

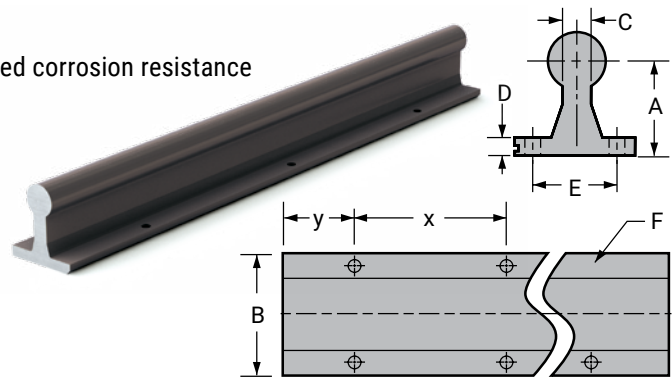
Economical, lightweight alternative to traditional steel shafting

One-piece integrated design eliminates assembly time

Weld splatter, paints, and contaminants will not stick

Non-magnetic and vibration resistant

Pre-drilled with standard X hole spacing\*



| Part No.      | Nominal Dia. | Diameter Tolerance |        | A        | B     | C     | D     | E     | F     |       | Standard Hole Spacing |   | MAX Length | Weight  |
|---------------|--------------|--------------------|--------|----------|-------|-------|-------|-------|-------|-------|-----------------------|---|------------|---------|
|               | in.          | MIN                | MAX    | +/-0.002 |       |       |       |       | Bolt  | Hole  | X                     | Y | in.        | Lb./in. |
| CCR08-xxx.xxx | 1/2          | 0.4988             | 0.4996 | 1.125    | 1.500 | 0.250 | 0.188 | 1.000 | #6    | 0.169 | 4                     | 2 | 120        | 0.019   |
| CCR10-xxx.xxx | 5/8          | 0.6238             | 0.6246 | 1.125    | 1.625 | 0.313 | 0.250 | 1.125 | #8    | 0.193 | 4                     | 2 | 120        | 0.030   |
| CCR12-xxx.xxx | 3/4          | 0.7488             | 0.7496 | 1.500    | 1.750 | 0.375 | 0.250 | 1.250 | #10   | 0.221 | 6                     | 3 | 120        | 0.043   |
| CCR16-xxx.xxx | 1            | 0.9988             | 0.9996 | 1.750    | 2.125 | 0.500 | 0.250 | 1.500 | 1/4"  | 0.281 | 6                     | 3 | 120        | 0.076   |
| CCR20-xxx.xxx | 1-1/4        | 1.2488             | 1.2496 | 2.125    | 2.500 | 0.563 | 0.313 | 1.875 | 5/16" | 0.343 | 6                     | 3 | 120        | 0.119   |
| CCR24-xxx.xxx | 1-1/2        | 1.4987             | 1.4995 | 2.500    | 3.000 | 0.688 | 0.375 | 2.250 | 5/16" | 0.343 | 8                     | 4 | 120        | 0.172   |
| CCR32-xxx.xxx | 2            | 1.9985             | 1.9995 | 3.250    | 3.750 | 0.875 | 0.500 | 2.750 | 3/8"  | 0.406 | 8                     | 4 | 120        | 0.305   |

**Notes:** (1) Specify length in part number using inches.  
**Example:** 1/2" shafting total length 36" long = CCR08-036.000.  
(2) Cut-to-length rails may not be coated on the ends.  
(3) **Contact PBC Linear for other available hole patterns.**

**DO NOT** use with linear ball bearings or roller pillow block assemblies.  
\*Customer specified 'Y' dimension.

# Shafting Low Support Rails

INCH

ISO METRIC

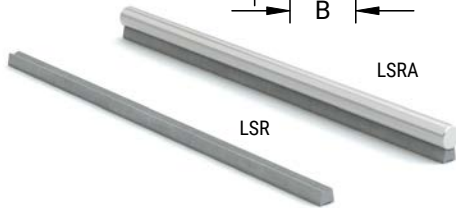
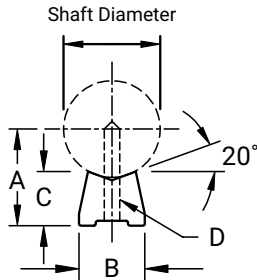
JIS METRIC

## Low Support Rail – Steel LSR

The AISI C-1018 steel LSR shaft support is a low support rail with a reduced footprint, and 40% lower profile than other support rails. This is an excellent choice for applications requiring compact low shaft support. The standard length for LSR type supports is 48".

No coating

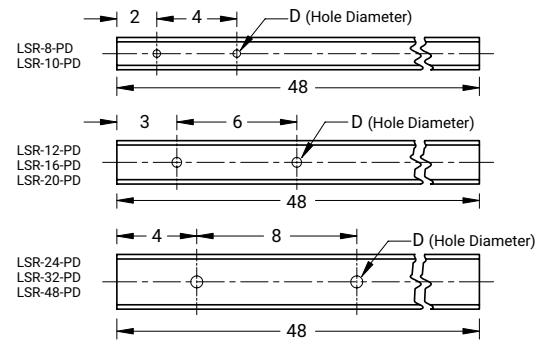
Length tolerance +0", -1/8".



| Part No. | Assembly Part No. | Shaft Dia. in. | A +/-0.002 | B +/-0.005 | C (Ref) | D Bolt  | Hole  | Hole Spacing For LSR-Pd Pre-Drilled |   | Weight Per 48" (Approximate) lb. +/-0.001 | Assembly Weight Per 48" (Approximate) lb. +/-0.001 |
|----------|-------------------|----------------|------------|------------|---------|---------|-------|-------------------------------------|---|-------------------------------------------|----------------------------------------------------|
| LSR-8    | LSRA-8            | 1/2            | 0.562      | 0.370      | 0.341   | 6-32    | 0.169 | 2                                   | 4 | 1.320                                     | 3.960                                              |
| LSR-10   | LSRA-10           | 5/8            | 0.687      | 0.450      | 0.412   | 8-32    | 0.193 | 2                                   | 4 | 1.950                                     | 6.078                                              |
| LSR-12   | LSRA-12           | 3/4            | 0.750      | 0.510      | 0.420   | 10-32   | 0.221 | 3                                   | 6 | 2.250                                     | 8.250                                              |
| LSR-16   | LSRA-16           | 1              | 1.000      | 0.690      | 0.560   | 1/4-20  | 0.281 | 3                                   | 6 | 4.250                                     | 14.910                                             |
| LSR-20   | LSRA-20           | 1-1/4          | 1.187      | 0.780      | 0.626   | 5/16-18 | 0.343 | 3                                   | 6 | 5.080                                     | 21.780                                             |
| LSR-24   | LSRA-24           | 1-1/2          | 1.375      | 0.930      | 0.703   | 3/8-16  | 0.406 | 4                                   | 8 | 6.720                                     | 30.720                                             |
| LSR-32   | LSRA-32           | 2              | 1.750      | 1.180      | 0.845   | 1/2-13  | 0.531 | 4                                   | 8 | 11.000                                    | 53.720                                             |
| LSR-48   | LSRA-48           | 3              | 2.750      | 1.875      | 1.404   | 3/4-10  | 0.812 | 4                                   | 8 | 27.920                                    | 124.060                                            |

### How to order

- Available as cut to length options up to a max length of 144".  
**Example:** 48" would be LSR12-048.000-SL
- If standard mounting holes are required, specify low shaft rails with pre-drilled mounting holes by part number. For example, LSR-12-PD. Hole sizes and spacings are shown in the table.
- If other than standard hole spacing is required, please provide drawings with all dimensions, tolerances, and quantity. With or without mounting holes, low shaft rails will be supplied in 48" lengths when ordered by part number.



## Low Support Rail & Shaft Set LSG

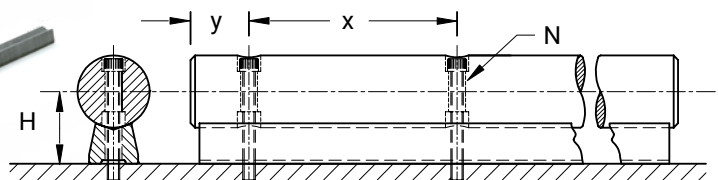
Precision case hardened and ground shaft, plus an LSR steel support rail, effectively doubles the life of the shaft by allowing it to be turned over for a fresh surface when wear becomes evident. Both sides of the shaft are counterbored so the shaft may be rotated 180°, and rebolted for use on the new side. This guide is sold as a two-piece set; the shaft and support are not assembled. The guide is then bolted down through the top of the shaft to reduce installation time. The shafts are also available in 400 series stainless steel. Drilled through and counterbored shafts may not be suitable for all linear bearings.

No coating



| Part No. | Shaft Dia. in. | H in. | B in. | Y in. | X in. | N in. | Weight Per in. lb. |
|----------|----------------|-------|-------|-------|-------|-------|--------------------|
| LSG-10   | 5/8            | 0.687 | 0.450 | 2     | 4     | #5    | 0.132              |
| LSG-12   | 3/4            | 0.750 | 0.510 | 3     | 6     | #6    | 0.171              |
| LSG-16   | 1              | 1.000 | 0.690 | 3     | 6     | #10   | 0.311              |
| LSG-20   | 1-1/4          | 1.187 | 0.780 | 3     | 6     | 5/16  | 0.454              |
| LSG-24   | 1-1/2          | 1.375 | 0.930 | 4     | 8     | 3/8   | 0.640              |
| LSG-32   | 2              | 1.750 | 1.180 | 4     | 8     | 1/2   | 1.119              |

**Note:** Customer specifies 'y' dimension.





# Custom Machining Options for Shafts

Configure Now



## Special Machining

Standard 60 Plus shafting, which is available from stock, can be cut with special length tolerances. 60 Plus shafting may also be drilled with a variety of radial holes and tapped if needed. Shafts can be supplied with flats, keyways, and reduced diameters. Shafts can also be plated.

There is an extra charge for all special machining operations. For specific prices, send your drawing or technical description to PBC Linear.

## Special Length Tolerances

Standard length tolerances for shafting are:

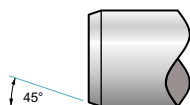
|                    |                             |
|--------------------|-----------------------------|
| < 1 1/4" diameter  | $\pm 1/32"$ ( $\pm 0.03"$ ) |
| 1 3/8"-2" diameter | $\pm 1/16"$ ( $\pm 0.06"$ ) |
| > 2" diameter      | $\pm 1/8"$ ( $\pm 0.125"$ ) |

All SR, LSR, SRA, LSRA, and CCR are  $+0.000"/-0.125"$ . Contact us with special requirements.

## Special Straightness Tolerances

PBC Linear standard length tolerances are 0.001 to 0.002"/ft cumulative. Except for 3/8" diameters and less. Contact us with special requirements.

## Standard Chamfers



| Diameter    | Size        | Tolerance                          |
|-------------|-------------|------------------------------------|
| $\leq 3/8"$ | Break Edge  | $\pm 0.005-0.010" \times 45^\circ$ |
| 10 mm-7/8"  | 1/32" x 45° | $\pm 0.005"$                       |
| 1"-2"       | 1/16" x 45° | $\pm 0.010"$                       |
| 2 1/2"-3"   | 1/8" x 45°  | $\pm 0.010"$                       |

Special chamfer at any angle can be supplied for an additional charge.

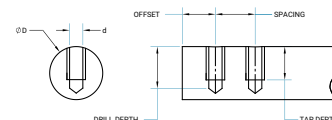
## Machining Shaft Ends

Certain complex machined ends may require annealing. Consult the factory on whether annealing is needed for your custom machined end. Customer must specify if they want to forego the annealing for their custom machined end.

Contact the factory for special options.

## Radial Holes Drilled and Tapped to Center of Shaft

U.N.C. or U.N.F.  
Class 2-B thread.



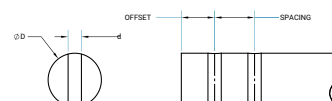
|                    |                               |
|--------------------|-------------------------------|
| Hole to Hole       | $\pm 0.010"$ Non-Accum        |
| Hole to Centerline | $\pm 0.0075"$                 |
| Hole to End        | $\pm 0.030"$ ( $\pm 0.06$ mm) |

**Note:** Hole depth full threads to 1/2" of the shaft diameter.

## Radial Holes Drilled and Tapped through Shaft



## Radial Holes Drilled through Shaft



|                    |                        |
|--------------------|------------------------|
| Hole Diameter      | $\pm 0.005"$           |
| Hole to Hole       | $\pm 0.010"$ Non-Accum |
| Hole to Centerline | $\pm 0.0075"$          |
| Hole to End        | $\pm 0.030"$           |

## Radial Holes Drilled and Reamed through Shafts



|                    |                        |
|--------------------|------------------------|
| Hole Diameter      | $\pm 0.001"$           |
| Hole to Hole       | $\pm 0.010"$ Non-Accum |
| Hole to Centerline | $\pm 0.0075"$          |
| Hole to End        | $\pm 0.030"$           |

## Threaded Shaft Diameter

Standard threads are either Unified National Coarse or Unified National Fine, Class 2-A fit. Shafts will be annealed and soft around the circumference of threaded areas within the case



|                  |                      |
|------------------|----------------------|
| Standard Threads | UNC or UNF Class 2-A |
|------------------|----------------------|

**Note:** Threading area will be annealed and soft.

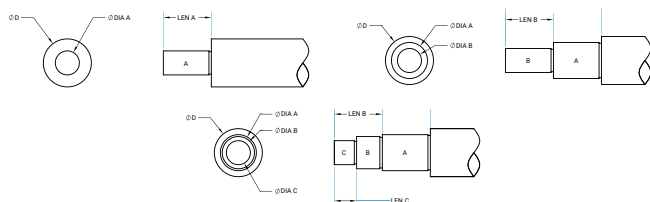
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## Reduced Shaft Diameter

Standard diameter tolerances on turned down diameters are  $\pm 0.001"$ . Special tolerances of  $\pm 0.0001"$  are available. Runout is within  $0.001"$  total indicator reading. Two-step shaft diameter reduction is also available.



Normal Tolerance  
Concentricity

$\pm 0.001"$   
 $\pm 0.002"$  MAX T.I.R.

## Coaxial Holes Drilled and Tapped in Center of End of Shaft



Concentricity

$0.01"$

Diameter of Holes

$\pm 0.006"$

Bored Holes

$\pm 0.001"$

Bolt Circles

$\pm 2^\circ$

Coaxial on Both Ends

OAL  $\pm 0.015"$

Axial on One End

OAL  $\pm 0.030"$

**Note:** Depth is twice the diameter of the tap minimum.

## Dowel Joints



Match over joint of  $0.002$  Maximum TIR

All Linear Dimensions

$\pm 0.010"$

First Hole

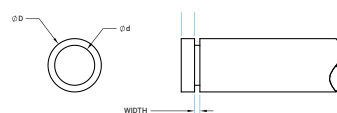
$\pm 0.0075"$

Shaft Diameter

$5/8"$  to  $3"$

**Note:** Ends machined square without chamfer.

## Retaining Ring Groove



Location Tolerance

$\pm 0.062"$  Standard

$\pm 0.005"$  Custom

## Butted Joints

Ends machined square, no chamfer. Available for all nominal shaft diameters.

Perpendicularity

$\pm 0.001"$  MAX

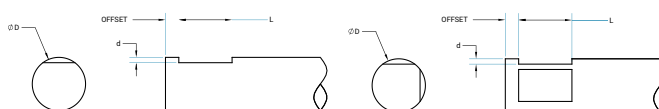
All Linear Dimensions

$\pm 0.010"$

**Note:** Ends machined square without chamfer.

## Flat(s) on Shaft

Flats are available. Flats extending over large portion of shaft or entire length of shaft are not available. Cutting into hardened layer would cause considerable warping and subsequent straightening costs would be prohibitive.



Location Tolerance

$\pm 0.010"$

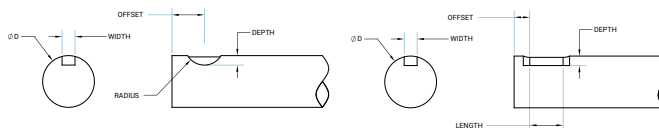
**Note:** Bottom corners of flat will have a  $0.030"$  radius due to manufacturing process.

## Keyways

Keyways may be square, flat or American Standard Woodruff. Available for nominal shaft diameters from  $1/2"$  through  $4"$ .



Other options available.  
Contact us for a quote.



Width

$\pm 0.001"$

Length

$\pm 0.010"$

Linear Locations

$\pm 0.010"$

Location to C/L

$\pm 0.0075"$

Depth

$1/2"$  width + "M" on table 8

**Note:** Square or American Standard Woodruff.  
Maximum length in house is  $48"$ .

# Simplicity® Square Bearings and Shafting

## Product Overview

- Runs on a single, square shaft eliminating costly components
- Maintains radial integrity and can eliminate the need for parallel shafting
- Can be mounted in any orientation
- Housings are aluminum alloy with a standard anodized finish
- Utilizes standard bearing plugs
- Adjustable to maintain tight running clearances, contingent upon shafting
- Bearing plugs are easily replaced

## Same characteristics of the standard round-way Simplicity bearings:

- Self-lubricating
- High load capacity
- Wide temperature range:  
(-400°F/+400°F)  
(-240°C/+204°C)
- Excel in contaminated environments
- High shock loading abilities
- Low wear rates

## Adjustable Bearing Plugs

**Bearing material:** Part number APN16E plug with Frelon® J is standard for PST stainless steel square shafting. Part number APN16 plug with FrelonGOLD® is also available for applications to be run on steel. Plug material is 316 stainless steel.

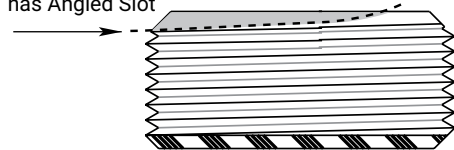
- Bearing plugs can be purchased separately
- Ideal for use in many applications as a wear pad
- Bearing surface area = 0.300 in<sup>2</sup>
- Max static load capacity per plug (Frelon J)= 450 lb.
- The use of green Loctite or similar is recommended to hold the adjustable bearing plugs in position while allowing relative ease of adjustment

## ORDERING INFORMATION

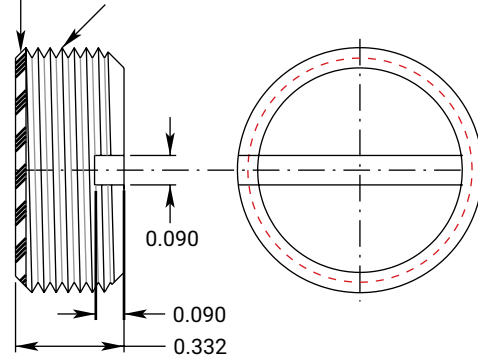
| Part No. | Description                                                                                                    |
|----------|----------------------------------------------------------------------------------------------------------------|
| APN16E   | Standard: Adjustable bearing plug with Frelon J bearing liner. Use with 300 series stainless or soft shafting. |
| APN16    | Optional: Adjustable bearing plug with FrelonGOLD bearing liner. Use with steel shafting.                      |



Frelon® Bearing Surface has Angled Slot



Frelon® Bearing Surface (Approx. 0.025 thick)  
3/4 - 20  
CLASS #2 Thread



FrelonGOLD  
APN16



Frelon J  
APN16E



# Simplicity® Square Shafting, Bearings & Plugs

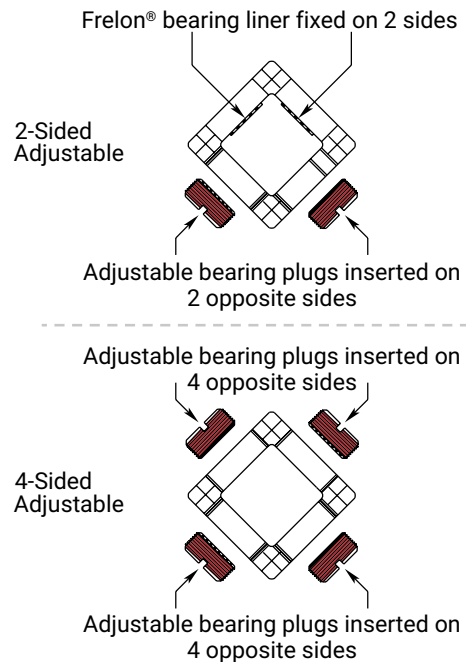
## Square Bearing Cutaway View



2-Sided Adjustable



4-Sided Adjustable



### APPLICATION NOTE

Use removable Loctite thread locker to hold the adjustable bearing plugs in position.

Two parameters must be met in the design and use of square bearings:

1. The 2:1 ratio for cantilevered loads applies to square bearings in the same way as roundway Simplicity® bearings. Binding will occur if the ratio is not met.

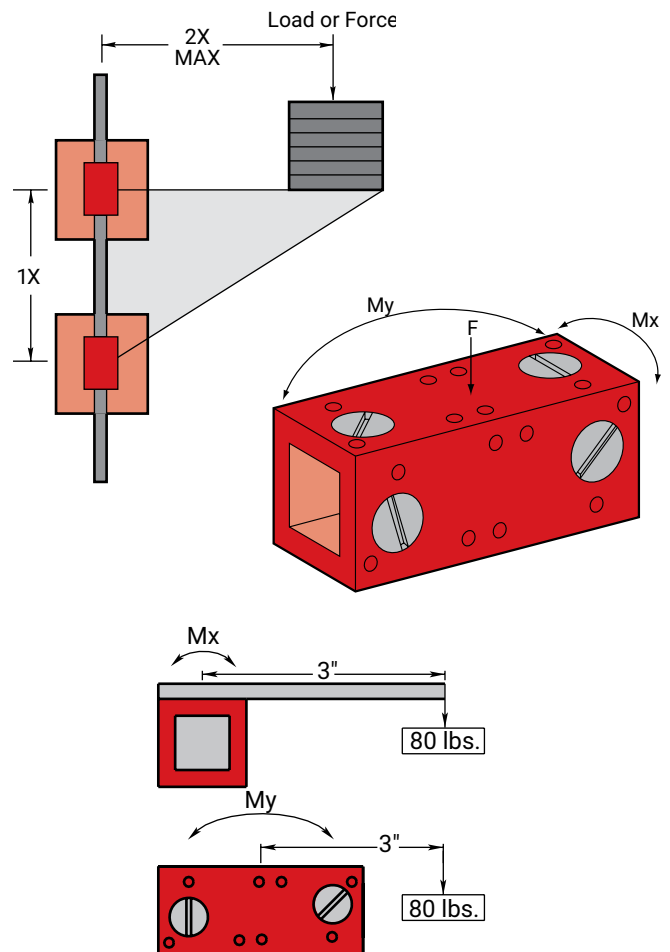
**Note:** If only one bearing is used, the 2:1 applies from plug centers.

2. The maximum load and moment load must be met.  
To calculate the acceptable cantilever or lever arm, multiply the length (from center of the bearing to the center of the load) times the weight. The result must be less than the moment load for that orientation.

**Example:** Distance of cantilever = 3"  
Amount of load = 40 lb.  
3" x 80 lb. = 240 in-lb.

### SQUARE BEARING LOAD INFORMATION

| Part No. | MAX Moments<br>Torsional Capacities in.-lb. |      | Max Force<br>lb.<br>F |
|----------|---------------------------------------------|------|-----------------------|
|          | Mx                                          | My   |                       |
| SB16     | 74                                          | 165  | 920                   |
| SBL16    | 74                                          | 475  | 920                   |
| SB24     | 416                                         | 402  | 1840                  |
| SBL24    | 416                                         | 1413 | 1840                  |



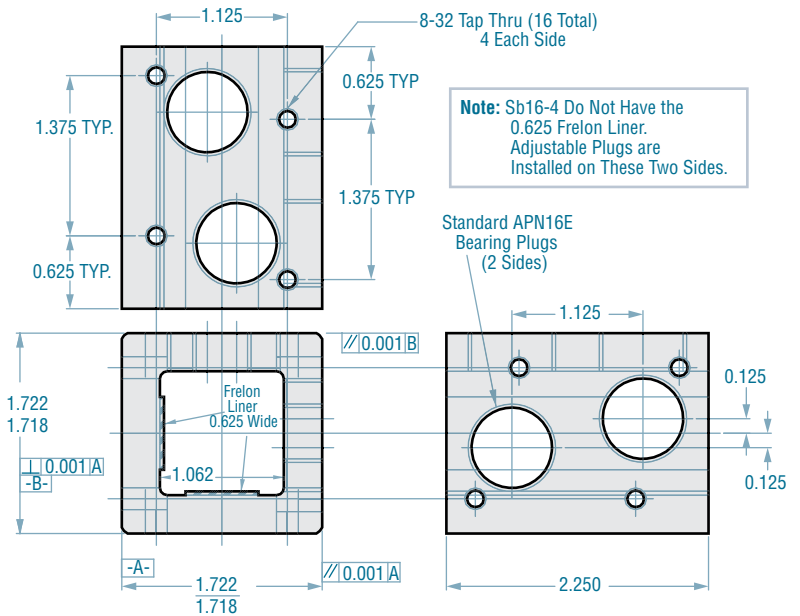
# Simplicity® Square Bearings • 1.0 Inch

## ORDERING INFORMATION

| Part No. | Description                                                                                                           | Bearing Weight lb. |
|----------|-----------------------------------------------------------------------------------------------------------------------|--------------------|
| SB16-2E  | Standard 1.0" two-sided adjustable square bearing with Frelon® J plugs for stainless steel shafting.                  | 0.48               |
| SB16-2   | Optional 1.0" two-sided adjustable square bearing with FrelonGOLD® plugs for steel shafting.                          | 0.48               |
| SB16-4E  | Standard 1.0" four-sided adjustable square bearing with Frelon J plugs for stainless steel shafting.                  | 0.56               |
| SB16-4   | Optional 1.0" four-sided adjustable square bearing with FrelonGOLD plugs for steel shafting.                          | 0.56               |
| SBL16-2E | Standard 1.0" extended length, two-sided adjustable square bearing with Frelon J plugs for stainless steel shafting.  | 0.77               |
| SBL16-2  | Optional 1.0" extended length, two-sided adjustable square bearing with FrelonGOLD plugs for steel shafting.          | 0.77               |
| SBL16-4E | Standard 1.0" extended length, four-sided adjustable square bearing with Frelon J plugs for stainless steel shafting. | 0.85               |
| SBL16-4  | Optional 1.0" extended length, four-sided adjustable square bearing with FrelonGOLD plugs for steel shafting.         | 0.85               |

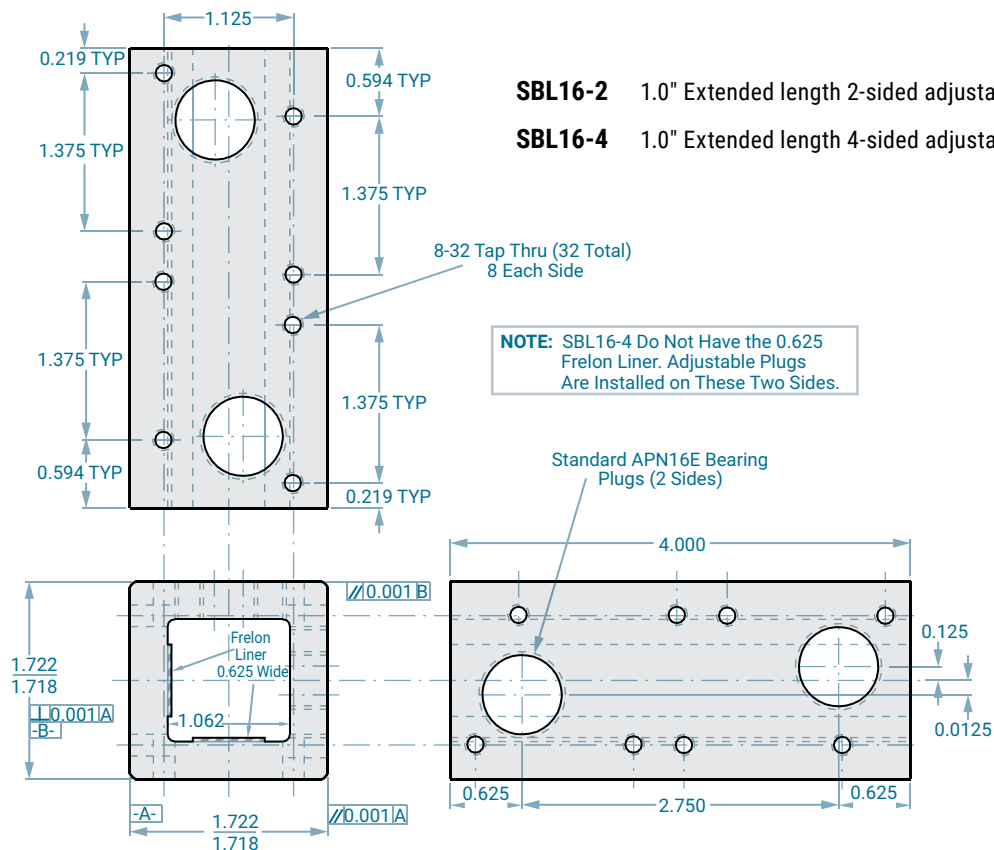
**SB16-2** 1.0" 2-sided adjustable square bearing

**SB16-4** 1.0" 4-sided adjustable square bearing



**SBL16-2** 1.0" Extended length 2-sided adjustable square bearing

**SBL16-4** 1.0" Extended length 4-sided adjustable square bearing





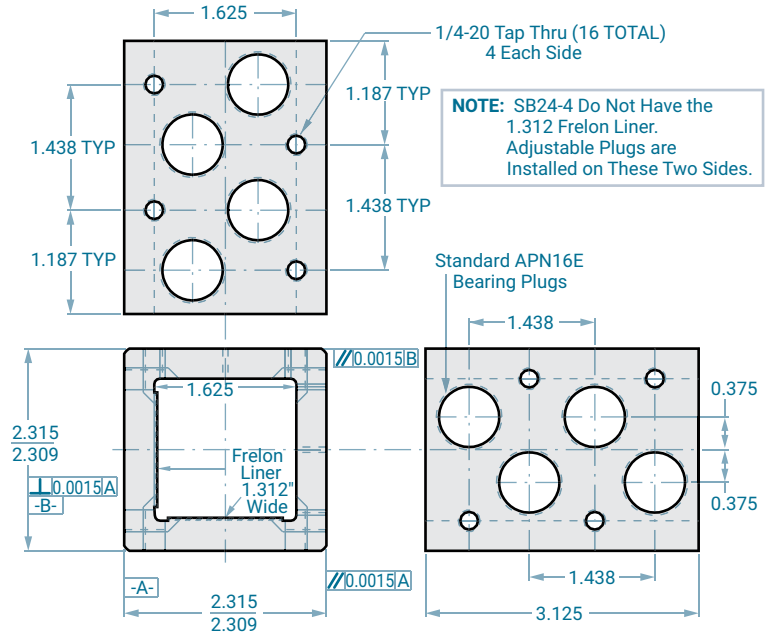
# Simplicity® 1.5 Inch • Square Bearings

## ORDERING INFORMATION

| Part No. | Description                                                                                                           | Bearing Weight lb. |
|----------|-----------------------------------------------------------------------------------------------------------------------|--------------------|
| SB24-2E  | Standard 1.5" two-sided adjustable square bearing with Frelon® J plugs for stainless steel shafting.                  | 0.96               |
| SB24-2   | Optional 1.5" two-sided adjustable square bearing with FrelonGOLD® plugs for steel shafting.                          | 0.96               |
| SB24-4E  | Standard 1.5" four-sided adjustable square bearing with Frelon J plugs for stainless steel shafting.                  | 1.12               |
| SB24-4   | Optional 1.5" four-sided adjustable square bearing with FrelonGOLD plugs for steel shafting.                          | 1.12               |
| SBL24-2E | Standard 1.5" extended length, two-sided adjustable square bearing with Frelon J plugs for stainless steel shafting.  | 1.71               |
| SBL24-2  | Optional 1.5" extended length, two-sided adjustable square bearing with FrelonGOLD plugs for steel shafting.          | 1.71               |
| SBL24-4E | Standard 1.5" extended length, four-sided adjustable square bearing with Frelon J plugs for stainless steel shafting. | 1.84               |
| SBL24-4  | Optional 1.5" extended length, four-sided adjustable square bearing with FrelonGOLD plugs for steel shafting.         | 1.84               |

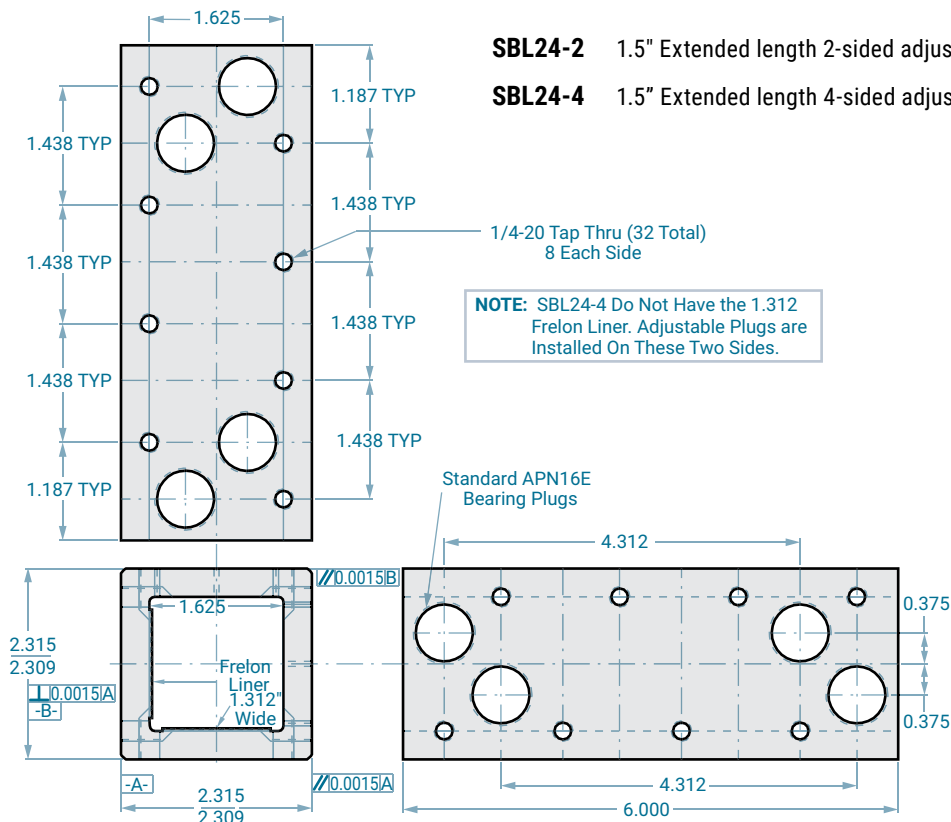
**SB24-2** 1.5" 2-Sided adjustable square bearing

**SB24-4** 1.5" 4-Sided adjustable square bearing



**SBL24-2** 1.5" Extended length 2-sided adjustable square bearing

**SBL24-4** 1.5" Extended length 4-sided adjustable square bearing



# Simplicity® Square Shafting & Accessories

## Square Shafting

- 304 Stainless steel (standard) is highly corrosion resistant
- Buffed and polished to provide an excellent running surface for Frelon® J
- Both 1" and 1.5" available cut to any length up to 20 feet
- Wall thickness is  $\approx 0.120"$

| Part No.      | Description                                        | Weight lb./in. |
|---------------|----------------------------------------------------|----------------|
| PST16-xxx.xxx | Standard 1.0" 304 stainless steel square shafting. | 0.12           |
| PST24-xxx.xxx | Standard 1.5" 304 stainless steel square shafting. | 0.18           |

**Note:** Specify length in part number using inches.  
Example: for 1.0" shafting total length 15" = PST16-015.000.

## Steel Shafting PST

Specify length in inches

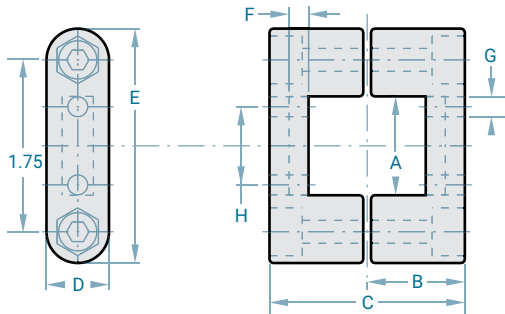


## Mounting Accessories

All mounting accessories are made from cast 356-T6 aluminum for good strength and corrosion resistance.



**Square Clamp PFL**  
Includes: 2 M6 x 1 Hex head bolts



| PART NO. | A    | B     | C     | D     | E     | F     | G     | H     |
|----------|------|-------|-------|-------|-------|-------|-------|-------|
| PFL1000  | 1.00 | 0.984 | 1.968 | 0.630 | 2.362 | 0.197 | 0.200 | 0.787 |
| PFL1500  | 1.50 | 1.338 | 2.677 | 0.787 | 2.953 | 0.276 | 0.256 | 1.024 |

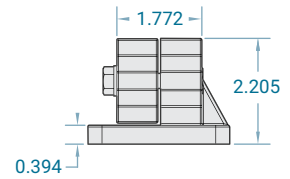
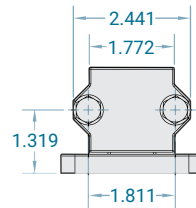
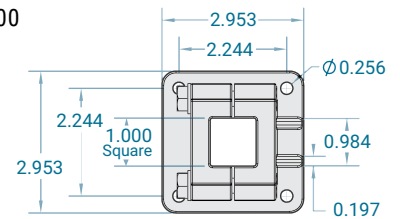
**Cross Mount PKX1515**  
1-1/2" only



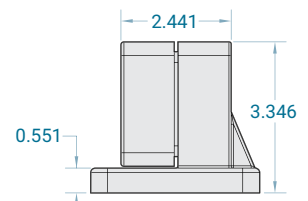
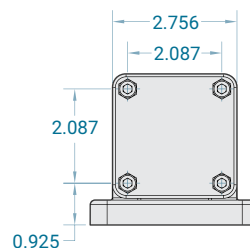
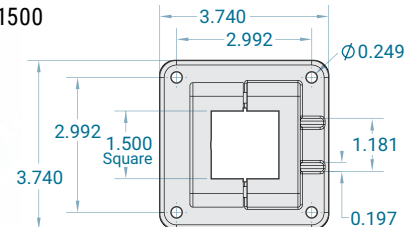
**Cross Mount Round & Square PXM1515**  
1-1/2" only



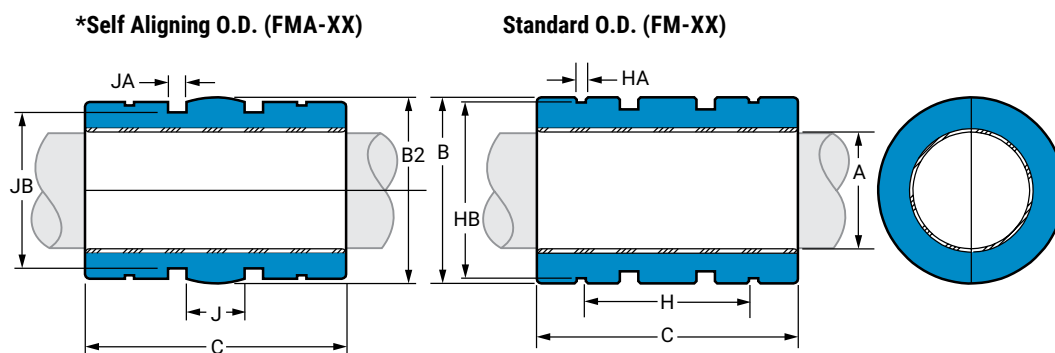
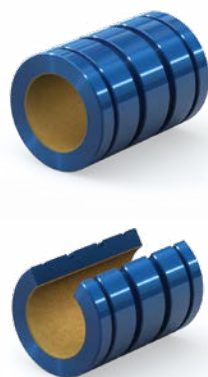
**Flange Base PBH1000**



**Flange Base PBH1500**



# Simplicity® Linear Plain Bearings



\*Except for the O.D., bearings with the self-aligning feature have the same dimensions and tolerances as the standard bearing. There is a spherical crown on the O.D. to create the self-aligning feature. They are for use in a straight bore housing. Add an "A" to the part number for self-aligning bearings.

## DIMENSIONAL INFORMATION

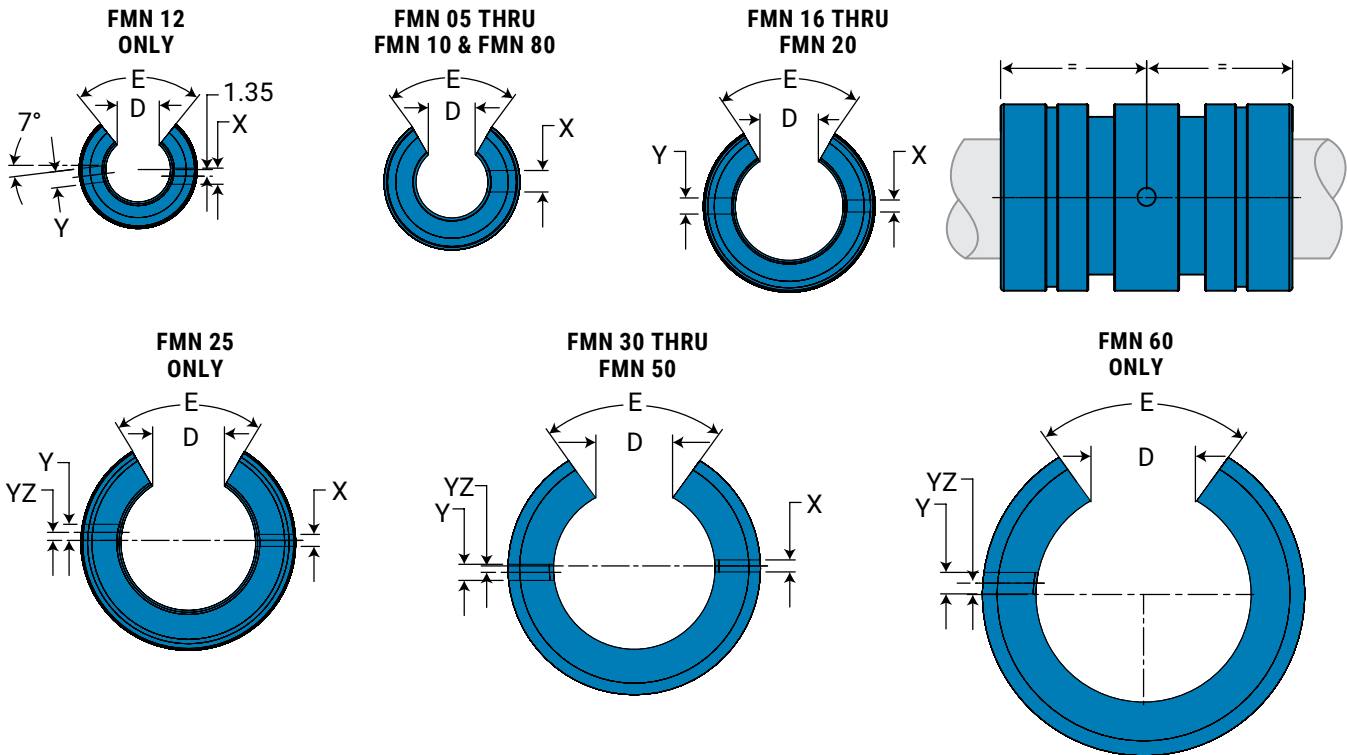
| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |        |              |                   |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |         |                |        | B                |     | B2                     |         | C Length |     | Concentric | Bearing Weight |
|------------------------------------------------------------|--------|--------------|-------------------|--------|-------------------------------------------------------------|---------|----------------|--------|------------------|-----|------------------------|---------|----------|-----|------------|----------------|
| Part No.                                                   |        | Nominal Size | A Bearing I.d. F8 |        | Part No.                                                    |         | A Bearing I.d. |        | Standard O.d. H7 |     | Self-Aligning O.D. FMA |         | MIN      | MAX | MAX mm     | Kg.            |
| Closed                                                     | Open   | mm           | MIN               | MAX    | Closed                                                      | Open    | MIN            | MAX    | MIN              | MAX | MIN                    | MAX     | MIN      | MAX |            |                |
| FM 05                                                      | FMN 05 | 5            | 5.010             | 5.028  | FMC 05                                                      | FMCN 05 | 5.060          | 5.078  | 11.982           | 12  | 11.941                 | 11.966  | 21.619   | 22  | 0.0254     | 0.004          |
| FM 08                                                      | FMN 08 | 8            | 8.013             | 8.035  | FMC 08                                                      | FMCN 08 | 8.063          | 8.085  | 15.982           | 16  | 15.941                 | 15.966  | 24.619   | 25  | 0.0254     | 0.009          |
| FM 10                                                      | FMN 10 | 10           | 10.013            | 10.035 | FMC 10                                                      | FMCN 10 | 10.063         | 10.085 | 18.979           | 19  | 18.938                 | 18.964  | 28.619   | 29  | 0.0254     | 0.014          |
| FM 12                                                      | FMN 12 | 12           | 12.016            | 12.043 | FMC 12                                                      | FMCN 12 | 12.066         | 12.093 | 21.979           | 22  | 21.938                 | 21.963  | 31.619   | 32  | 0.0254     | 0.017          |
| FM 16                                                      | FMN 16 | 16           | 16.016            | 16.043 | FMC 16                                                      | FMCN 16 | 16.066         | 16.093 | 25.979           | 26  | 25.938                 | 25.964  | 35.619   | 36  | 0.0254     | 0.028          |
| FM 20                                                      | FMN 20 | 20           | 20.020            | 20.053 | FMC 20                                                      | FMCN 20 | 20.096         | 20.129 | 31.975           | 32  | 31.938                 | 31.963  | 44.619   | 45  | 0.0254     | 0.054          |
| FM 25                                                      | FMN 25 | 25           | 25.020            | 25.053 | FMC 25                                                      | FMCN 25 | 25.096         | 25.129 | 39.975           | 40  | 39.936                 | 39.962  | 57.619   | 58  | 0.0254     | 0.109          |
| FM 30                                                      | FMN 30 | 30           | 30.020            | 30.053 | FMC 30                                                      | FMCN 30 | 30.096         | 30.129 | 46.975           | 47  | 46.937                 | 46.962  | 67.619   | 68  | 0.0254     | 0.176          |
| FM 40                                                      | FMN 40 | 40           | 40.025            | 40.064 | FMC 40                                                      | FMCN 40 | 40.127         | 40.166 | 61.970           | 62  | 61.935                 | 61.961  | 79.619   | 80  | 0.0254     | 0.356          |
| FM 50                                                      | FMN 50 | 50           | 50.025            | 50.064 | FMC 50                                                      | FMCN 50 | 50.127         | 50.166 | 74.970           | 75  | 74.935                 | 74.960  | 99.619   | 100 | 0.0254     | 0.628          |
| FM 60                                                      | FMN 60 | 60           | 60.030            | 60.076 | FMC 60                                                      | FMCN 60 | 60.182         | 60.228 | 89.965           | 90  | 89.931                 | 89.957  | 124.619  | 125 | 0.0380     | 1.117          |
| FM 80                                                      | FMN 80 | 80           | 80.030            | 80.076 | FMC 80                                                      | FMCN 80 | 80.182         | 80.228 | 119.965          | 120 | 119.931                | 119.957 | 164.619  | 165 | 0.0510     | 2.679          |

## MOUNTING DIMENSIONS

| Part No. |        | Nominal Size | H                  | HA                   | HB                  | Ret. Ring Part No. | J                    | JA                | JB               | Metric O'ring Size |
|----------|--------|--------------|--------------------|----------------------|---------------------|--------------------|----------------------|-------------------|------------------|--------------------|
| Closed   | Open   | mm           | Between Ret. Rings | Ret. Ring GRV. Width | Ret. Ring GRV. Dia. | Din 471            | Between O'ring GRVS. | O'ring GRV. Width | O'ring GRV. Dia. |                    |
| FM 05    | FMN 05 | 5            | 12                 | 1.14                 | 11.5                | 12                 | 5                    | 2                 | 9.86             | 9.7 x 1.3          |
| FM 08    | FMN 08 | 8            | 14                 | 1.14                 | 15.2                | 16                 | 5.33                 | 2                 | 13.2             | 13 x 1.7           |
| FM 10    | FMN 10 | 10           | 19.4               | 1.32                 | 18.0                | 19                 | 5.63                 | 2.44              | 15.7             | 15.5 x 2           |
| FM 12    | FMN 12 | 12           | 20                 | 1.32                 | 21.0                | 22                 | 6                    | 3.17              | 17.9             | 17.5 x 2.5         |
| FM 16    | FMN 16 | 16           | 22                 | 1.32                 | 24.9                | 26                 | 8                    | 3.17              | 21.9             | 21.5 x 2.5         |
| FM 20    | FMN 20 | 20           | 28                 | 1.63                 | 30.3                | 32                 | 10                   | 3.17              | 27.9             | 27.5 x 2.5         |
| FM 25    | FMN 25 | 25           | 40                 | 1.90                 | 37.5                | 40                 | 12.5                 | 3.17              | 35.9             | 35.5 x 2.5         |
| FM 30    | FMN 30 | 30           | 48                 | 1.90                 | 44.5                | 47                 | 15                   | 3.17              | 42.7             | 42.52 x 2.62       |
| FM 40    | FMN 40 | 40           | 56                 | 2.20                 | 59.0                | 62                 | 20                   | 4.1               | 56.3             | 56 x 3.5           |
| FM 50    | FMN 50 | 50           | 72                 | 2.70                 | 72.0                | 75                 | 25                   | 4.1               | 69.2             | 69 x 3.5           |
| FM 60    | FMN 60 | 60           | 95                 | 3.20                 | 86.4                | 90                 | 30                   | 7.1               | 81.7             | 81 x 5             |
| FM 80    | FMN 80 | 80           | 125                | 4.17                 | 116.1               | 120                | 40                   | 7.1               | 111.7            | 111 x 5            |

# Simplicity® Linear Plain Bearings

## Linear Plain Bearings FMN



### OPEN DIMENSIONAL INFORMATION

| Part No. | Nominal Size mm | D Slot Wide MIN | E Slot Angle | X Ret. Hole Dia. | Y Ret. Hole Dia. | Yz Ret. Hole Locate | Bearing Wt. Kg. |
|----------|-----------------|-----------------|--------------|------------------|------------------|---------------------|-----------------|
| FMN 05   | 5               | 3.2             | 60           | 2.2              | N/A              | N/A                 | 0.0034          |
| FMN 08   | 8               | 5.1             | 60           | 3.0              | N/A              | N/A                 | 0.0077          |
| FMN 10   | 10              | 6.4             | 60           | 3.0              | N/A              | N/A                 | 0.0119          |
| FMN 12   | 12              | 7.6             | 78           | 3.0              | 3.0              | 7.0                 | 0.0156          |
| FMN 16   | 16              | 10.4            | 78           | 2.2              | 3.0              | 0                   | 0.0213          |
| FMN 20   | 20              | 10.8            | 60           | 2.2              | 3.0              | 0                   | 0.0439          |
| FMN 25   | 25              | 13.2            | 60           | 3.0              | 3.0              | 1.5                 | 0.0893          |
| FMN 30   | 30              | 14.2            | 72           | 3.0              | 3.0              | 2.0                 | 0.1460          |
| FMN 40   | 40              | 19.5            | 72           | 3.0              | 3.0              | 1.5                 | 0.2948          |
| FMN 50   | 50              | 24.0            | 72           | 3.0              | 5.0              | 2.5                 | 0.5202          |
| FMN 60   | 60              | 29.6            | 72           | N/A              | 6.0              | 0                   | 0.9199          |
| FMN 80   | 80              | 39.0            | 72           | N/A              | 8.0              | 0                   | 2.2269          |

### LOAD & SPEED DATA

|          | Effective Surface Area | MAX Static Load lb.<br>Frelon® |       | Effective Surface Area | MAX Static Load N<br>Frelon |        |
|----------|------------------------|--------------------------------|-------|------------------------|-----------------------------|--------|
| Part No. | sq. in.                | GOLD                           | J     | CM²                    | GOLD                        | J & W  |
| FMN 05   | 0.171                  | 511                            | 256   | 1.10                   | 2276                        | 1138   |
| FMN 08   | 0.310                  | 926                            | 463   | 2.00                   | 4120                        | 2060   |
| FMN 10   | 0.450                  | 1345                           | 672   | 2.90                   | 5984                        | 2992   |
| FMN 12   | 0.589                  | 1777                           | 888   | 3.80                   | 7907                        | 3953   |
| FMN 16   | 0.899                  | 2667                           | 1334  | 5.80                   | 11870                       | 5935   |
| FMN 20   | 1.395                  | 4167                           | 2083  | 9.00                   | 18541                       | 9270   |
| FMN 25   | 2.248                  | 6715                           | 3358  | 14.50                  | 29881                       | 14941  |
| FMN 30   | 3.162                  | 9444                           | 4722  | 20.40                  | 42026                       | 21013  |
| FMN 40   | 4.960                  | 14814                          | 7407  | 32.00                  | 65923                       | 32962  |
| FMN 50   | 7.750                  | 23147                          | 11574 | 50.00                  | 103005                      | 51503  |
| FMN 60   | 11.625                 | 34721                          | 17360 | 75.00                  | 154508                      | 77254  |
| FMN 80   | 20.460                 | 61120                          | 30554 | 132.00                 | 271933                      | 135967 |

**Note:** MAX PV (m/min. \* kg/sq. cm)

FrelonGOLD® = 430 PV

Frelon J = 215 PV

MAX Speed Running Dry (m/min.)

FrelonGOLD = 91.4

Frelon J = 42.6

MAX Speed Running

with Lubrication (m/min.)

FrelonGOLD = 251.5

Frelon J = 122

MAX PV (m/s. \* N/mm<sup>2</sup>)

FrelonGOLD = 0.70 PV

Frelon J = 0.35 PV

MAX Speed Running Dry (m/s)

FrelonGOLD = 1.52

Frelon J = 0.71

MAX Speed Running

with Lubrication (m/s)

FrelonGOLD = 4.19

Frelon J = 2.03



**Plain Bearing Accessories:**  
Retaining Rings, Seals, O-Rings—page 29

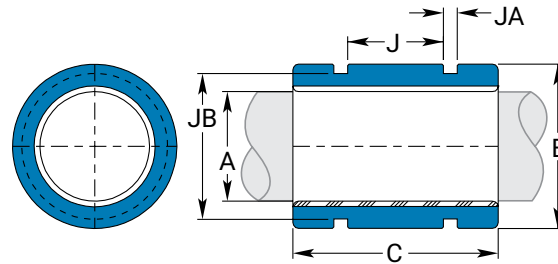
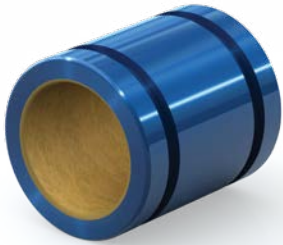


**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

# Simplicity® Thin Wall Bearings

## Plain Bearings – Compact Thin Wall FG



### DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |                       |                      |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |                   |        | B<br>O.D.<br>H7 |     | C<br>Length |     | Concentric | Bearing Weight |
|------------------------------------------------------------|-----------------------|----------------------|--------|-------------------------------------------------------------|-------------------|--------|-----------------|-----|-------------|-----|------------|----------------|
| Part No.<br>Closed                                         | Nominal<br>Size<br>mm | A<br>Bearing I.D. F8 |        | Part No.<br>Closed                                          | A<br>Bearing I.D. |        | MIN             | MAX | MIN         | MAX | MAX mm     | Kg.            |
| FG 06                                                      | 6                     | 6.010                | 6.028  | FGC 06                                                      | 6.060             | 6.078  | 11.98           | 12  | 17.619      | 18  | 0.0254     | 0.004          |
| FG 08                                                      | 8                     | 8.013                | 8.035  | FGC 08                                                      | 8.063             | 8.085  | 14.98           | 15  | 19.619      | 20  | 0.0254     | 0.006          |
| FG 10                                                      | 10                    | 10.013               | 10.035 | FGC 10                                                      | 10.063            | 10.085 | 16.98           | 17  | 21.619      | 22  | 0.0254     | 0.008          |
| FG 12                                                      | 12                    | 12.016               | 12.043 | FGC 12                                                      | 12.066            | 12.093 | 21.98           | 22  | 26.619      | 27  | 0.0254     | 0.018          |
| FG 15                                                      | 15                    | 15.016               | 15.043 | FGC 15                                                      | 15.066            | 15.093 | 24.98           | 25  | 27.619      | 28  | 0.0254     | 0.022          |
| FG 16                                                      | 16                    | 16.016               | 16.043 | FGC 16                                                      | 16.066            | 16.093 | 25.98           | 26  | 29.619      | 30  | 0.0254     | 0.025          |
| FG 18                                                      | 18                    | 18.020               | 18.053 | FGC 18                                                      | 18.096            | 18.129 | 27.98           | 28  | 29.619      | 30  | 0.0254     | 0.027          |
| FG 20                                                      | 20                    | 20.020               | 20.053 | FGC 20                                                      | 20.096            | 20.129 | 31.98           | 32  | 34.619      | 35  | 0.0254     | 0.044          |
| FG 25                                                      | 25                    | 25.020               | 25.053 | FGC 25                                                      | 25.096            | 25.129 | 39.98           | 40  | 44.619      | 45  | 0.0254     | 0.091          |
| FG 30                                                      | 30                    | 30.020               | 30.053 | FGC 30                                                      | 30.096            | 30.129 | 44.98           | 45  | 53.619      | 54  | 0.0254     | 0.127          |
| FG 35                                                      | 35                    | 35.025               | 35.064 | FGC 35                                                      | 35.127            | 35.166 | 51.98           | 52  | 61.619      | 62  | 0.0254     | 0.189          |
| FG 40                                                      | 40                    | 40.025               | 40.064 | FGC 40                                                      | 40.127            | 40.166 | 59.98           | 60  | 71.619      | 72  | 0.0254     | 0.301          |
| FG 50                                                      | 50                    | 50.025               | 50.064 | FGC 50                                                      | 50.127            | 50.166 | 74.98           | 75  | 89.619      | 90  | 0.0254     | 0.596          |

### MOUNTING DIMENSIONS

| Part No.  |             | Nominal<br>Size | J<br>Between<br>O-Ring<br>GRVS. | Ja<br>O-Ring<br>GRV.<br>Width | Jb<br>O-Ring<br>GRV.<br>Dia. | O-Ring<br>Size | O-Ring<br>Part<br>Number |
|-----------|-------------|-----------------|---------------------------------|-------------------------------|------------------------------|----------------|--------------------------|
| Precision | Compensated |                 |                                 |                               |                              |                |                          |
| FG 06     | FGC 06      | 6               | N/A                             | N/A                           | N/A                          | N/A            | N/A                      |
| FG 08     | FGC 08      | 8               | 8.0                             | 2.032                         | 12.201                       | 12 x 1.7       | 6000025                  |
| FG 10     | FGC 10      | 10              | 8.3                             | 2.032                         | 14.415                       | 14 x 1.6       | 6000026                  |
| FG 12     | FGC 12      | 12              | 12.0                            | 3.175                         | 17.907                       | 17.5 x 2.5     | 6000016                  |
| FG 15     | FGC 15      | 15              | 12.7                            | 3.175                         | 20.671                       | 20 x 2.65      | 6000029                  |
| FG 16     | FGC 16      | 16              | 12.7                            | 3.175                         | 21.882                       | 21.5 x 2.5     | 6000017                  |
| FG 18     | FGC 08      | 18              | 14.0                            | 3.175                         | 23.885                       | 23.5 x 2.5     | 6000031                  |
| FG 20     | FGC 20      | 20              | 17.0                            | 3.175                         | 27.864                       | 27.5 x 2.5     | 6000018                  |
| FG 25     | FGC 25      | 25              | 24.0                            | 3.175                         | 35.865                       | 35.5 x 2.5     | 6000019                  |
| FG 30     | FGC 30      | 30              | 30.0                            | 3.175                         | 40.895                       | 40 x 2.5       | 6000034                  |
| FG 35     | FGC 35      | 35              | 36.0                            | 4.115                         | 46.200                       | 46 x 3.5       | 6000035                  |
| FG 40     | FGC 40      | 40              | 37.3                            | 4.115                         | 54.255                       | 53 x 3.5       | 6000036                  |
| FG 50     | FGC 50      | 50              | 50                              | 4.115                         | 69.215                       | 69 x 3.5       | 6000022                  |

### LOAD & SPEED DATA

| Part No. | Effective<br>Surface<br>Area<br>CM <sup>2</sup> | Max Static Load lb.<br>Frelon® |       | Effective<br>Surface<br>Area<br>CM <sup>2</sup> | MAX Static Load N<br>Frelon |       |
|----------|-------------------------------------------------|--------------------------------|-------|-------------------------------------------------|-----------------------------|-------|
|          |                                                 | GOLD                           | J & W |                                                 | GOLD                        | J & W |
| FG 06    | 1.1                                             | 498                            | 249   | 1.10                                            | 2217                        | 1109  |
| FG 08    | 1.6                                             | 741                            | 370   | 1.60                                            | 3296                        | 1648  |
| FG 10    | 2.2                                             | 1018                           | 509   | 2.20                                            | 4532                        | 2266  |
| FG 12    | 3.2                                             | 1499                           | 749   | 3.20                                            | 6671                        | 3335  |
| FG 15    | 4.2                                             | 1944                           | 972   | 4.20                                            | 8652                        | 4326  |
| FG 16    | 4.8                                             | 2222                           | 1111  | 4.80                                            | 9888                        | 4944  |
| FG 18    | 5.4                                             | 2500                           | 1250  | 5.40                                            | 11125                       | 5562  |
| FG 20    | 7.0                                             | 3241                           | 1620  | 7.00                                            | 14421                       | 7210  |
| FG 25    | 11.3                                            | 5207                           | 2604  | 11.30                                           | 23171                       | 11586 |
| FG 30    | 16.2                                            | 7500                           | 3750  | 16.20                                           | 33374                       | 16687 |
| FG 35    | 21.7                                            | 10048                          | 5024  | 21.70                                           | 44714                       | 22357 |
| FG 40    | 28.8                                            | 13333                          | 6666  | 28.80                                           | 59331                       | 29665 |
| FG 50    | 45.0                                            | 20833                          | 10416 | 45.00                                           | 92705                       | 46352 |



**Plain Bearing Accessories: Retaining Rings, Seals, O-Rings**  
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**Only certified Simplicity 60 Plus Shafting provides  
maximum linear bearing performance.**

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**Note:** MAX PV (m/min. \* kg/sq. cm)

FrelonGOLD® = 430 PV

Frelon J = 215 PV

MAX Speed Running Dry (m/min.)

FrelonGOLD = 91.4

Frelon J = 42.6

MAX Speed Running

with Lubrication (m/min.)

FrelonGOLD = 251.5

Frelon J = 122

MAX PV (m/s. \* N/mm<sup>2</sup>)

FrelonGOLD = 0.70 PV

Frelon J = 0.35 PV

MAX Speed Running Dry (m/s)

FrelonGOLD = 1.52

Frelon J = 0.71

MAX Speed Running

with Lubrication (m/s)

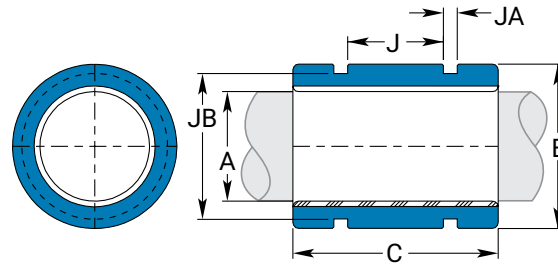
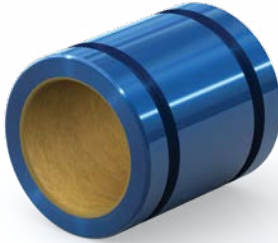
FrelonGOLD = 4.19

Frelon J = 2.03



# Simplicity® Thin Wall Bearings

## Plain Bearings – Compact Thin Wall FMT



### DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |              |                      |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |                   |        | B<br>O.D.<br>H7 |     | C<br>Length |     | Concentric | Bearing Weight |
|------------------------------------------------------------|--------------|----------------------|--------|-------------------------------------------------------------|-------------------|--------|-----------------|-----|-------------|-----|------------|----------------|
| Part No.                                                   | Nominal Size | A<br>Bearing I.D. F8 |        | Part No.                                                    | A<br>Bearing I.D. |        | MIN             | MAX | MIN         | MAX | MAX mm     | Kg.            |
| Closed                                                     | mm           | MIN                  | MAX    | Closed                                                      | MIN               | MAX    |                 |     |             |     |            |                |
| FMT 06                                                     | 6            | 6.010                | 6.028  | FMTC 06                                                     | 6.060             | 6.078  | 11.982          | 12  | 21.619      | 22  | 0.0254     | 0.0057         |
| FMT 08                                                     | 8            | 8.013                | 8.035  | FMTC 08                                                     | 8.063             | 8.085  | 14.982          | 15  | 23.619      | 24  | 0.0254     | 0.0071         |
| FMT 10                                                     | 10           | 10.013               | 10.035 | FMTC 10                                                     | 10.063            | 10.085 | 16.982          | 17  | 25.619      | 26  | 0.0254     | 0.0085         |
| FMT 12                                                     | 12           | 12.016               | 12.043 | FMTC 12                                                     | 12.066            | 12.093 | 18.979          | 19  | 27.619      | 28  | 0.0254     | 0.0113         |
| FMT 14                                                     | 14           | 14.016               | 14.043 | FMTC 14                                                     | 14.066            | 14.093 | 20.979          | 21  | 27.619      | 28  | 0.0254     | 0.0128         |
| FMT 16                                                     | 16           | 16.016               | 16.043 | FMTC 16                                                     | 16.066            | 16.093 | 23.979          | 24  | 29.619      | 30  | 0.0254     | 0.0184         |
| FMT 20                                                     | 20           | 20.020               | 20.053 | FMTC 20                                                     | 20.096            | 20.129 | 27.979          | 28  | 29.619      | 30  | 0.0254     | 0.0227         |
| FMT 25                                                     | 25           | 25.020               | 25.053 | FMTC 25                                                     | 25.096            | 25.129 | 34.975          | 35  | 39.619      | 40  | 0.0254     | 0.0439         |
| FMT 30                                                     | 30           | 30.020               | 30.053 | FMTC 30                                                     | 30.096            | 30.129 | 39.975          | 40  | 49.619      | 50  | 0.0254     | 0.0652         |
| FMT 40                                                     | 40           | 40.025               | 40.064 | FMTC 40                                                     | 40.127            | 40.166 | 51.970          | 52  | 59.619      | 60  | 0.0254     | 0.1233         |
| FMT 50                                                     | 50           | 50.025               | 50.064 | FMTC 50                                                     | 50.127            | 50.166 | 61.970          | 62  | 69.619      | 70  | 0.0254     | 0.1772         |

### MOUNTING DIMENSIONS

| Part No.  |             | Nominal Size | J<br>Between<br>O-Ring<br>GRVS. | JA<br>O-Ring<br>GRV.<br>Width | JB<br>O-Ring<br>GRV.<br>Dia. | O-Ring<br>Size | O-Ring<br>Part<br>Number |
|-----------|-------------|--------------|---------------------------------|-------------------------------|------------------------------|----------------|--------------------------|
| Precision | Compensated |              |                                 |                               |                              |                |                          |
| FMT 06    | FMTC 06     | 6            | N/A                             | N/A                           | N/A                          | N/A            | N/A                      |
| FMT 08    | FMTC 08     | 8            | 10.0                            | 2.000                         | 12.200                       | 12 x 1.7       | 6000025                  |
| FMT 10    | FMTC 10     | 10           | 12.0                            | 2.000                         | 14.400                       | 14 x 1.6       | 6000026                  |
| FMT 12    | FMTC 12     | 12           | 14.0                            | 2.000                         | 16.600                       | 16 x 1.5       | 6000027                  |
| FMT 14    | FMTC 14     | 14           | 14.0                            | 2.000                         | 18.500                       | 18 x 1.5       | 6000028                  |
| FMT 16    | FMTC 16     | 16           | 14.0                            | 2.000                         | 21.300                       | 21.1 x 1.6     | 6000030                  |
| FMT 20    | FMTC 20     | 20           | 14.0                            | 2.000                         | 25.500                       | 25 x 1.5       | 6000032                  |
| FMT 25    | FMTC 25     | 25           | 22.0                            | 3.200                         | 30.900                       | 30.5 x 2.5     | 6000033                  |
| FMT 30    | FMTC 30     | 30           | 30.0                            | 3.200                         | 35.900                       | 35.5 x 2.5     | 6000019                  |
| FMT 40    | FMTC 40     | 40           | 40.0                            | 4.100                         | 46.200                       | 46 x 3.5       | 6000035                  |
| FMT 50    | FMTC 50     | 50           | 50.0                            | 4.100                         | 56.300                       | 26 x 3.5       | 6000021                  |

### LOAD & SPEED DATA

| Part No. | Effective Surface Area<br>CM <sup>2</sup> | Max Static Load<br>lb.<br>Frelon® |       | Effective Surface Area<br>CM <sup>2</sup> | MAX Static Load<br>N<br>Frelon |       |
|----------|-------------------------------------------|-----------------------------------|-------|-------------------------------------------|--------------------------------|-------|
|          |                                           | GOLD                              | J & W |                                           | GOLD                           | J & W |
| FMT 06   | 0.202                                     | 613                               | 307   | 1.3                                       | 2727                           | 1364  |
| FMT 08   | 0.295                                     | 891                               | 445   | 1.9                                       | 3963                           | 1982  |
| FMT 10   | 0.403                                     | 1204                              | 602   | 2.6                                       | 5356                           | 2678  |
| FMT 12   | 0.527                                     | 1556                              | 778   | 3.4                                       | 6926                           | 3463  |
| FMT 14   | 0.605                                     | 1816                              | 908   | 3.9                                       | 8083                           | 4042  |
| FMT 16   | 0.744                                     | 2222                              | 1111  | 4.8                                       | 9888                           | 4944  |
| FMT 20   | 0.930                                     | 2778                              | 1389  | 6.0                                       | 12361                          | 6180  |
| FMT 25   | 1.550                                     | 4629                              | 2315  | 10.0                                      | 20601                          | 10301 |
| FMT 30   | 2.325                                     | 6944                              | 3472  | 15.0                                      | 30902                          | 15451 |
| FMT 40   | 3.720                                     | 11111                             | 5555  | 24.0                                      | 49442                          | 24721 |
| FMT 50   | 5.425                                     | 16203                             | 8102  | 35.0                                      | 72104                          | 36052 |

**Note:** MAX PV (m/min. \* kg/sq. cm)

FrelonGOLD® = 430 PV

Frelon J = 215 PV

MAX Speed Running Dry (m/min.)

FrelonGOLD = 91.4

Frelon J = 42.6

MAX Speed Running

with Lubrication (m/min.)

FrelonGOLD = 251.5

Frelon J = 122

MAX PV (m/s. \* N/mm<sup>2</sup>)

FrelonGOLD = 0.70 PV

Frelon J = 0.35 PV

MAX Speed Running Dry (m/s)

FrelonGOLD = 1.52

Frelon J = 0.71

MAX Speed Running

with Lubrication (m/s)

FrelonGOLD = 4.19

Frelon J = 2.03



**Plain Bearing Accessories: Retaining Rings, Seals, O-Rings**  
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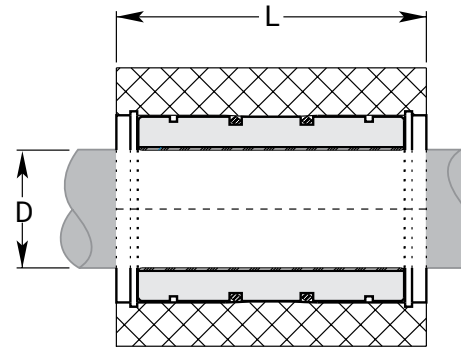
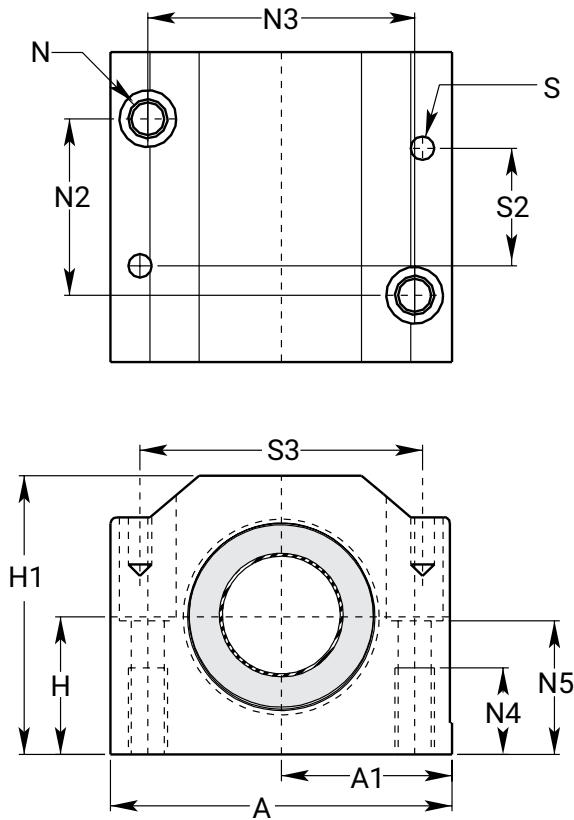


**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

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# Simplicity® Closed Pillow Blocks

## Plain Bearings – Closed Pillow Blocks PM



## DIMENSIONAL INFORMATION

| Part No.  |             | D              | H          |        |       |       |        |            |    |     |    |      |     |     |     |  | Max Static Load lb. |       | Max Static Load N |       | Assem. |
|-----------|-------------|----------------|------------|--------|-------|-------|--------|------------|----|-----|----|------|-----|-----|-----|--|---------------------|-------|-------------------|-------|--------|
| Closed    |             | Nom. Brg. I.D. | Centerline | H1     | A     | A1    | L      | N          |    |     |    |      |     |     |     |  | Frelon®             |       | Frelon            |       | WT.    |
| Precision | Compensated | mm             | 0.015      | Height | Width | 0.013 | Length | Bolt       | N2 | N3  | N4 | N5   | S   | S2  | S3  |  | GOLD                | J & W | GOLD              | J & W | Kg.    |
| PM 08     | PM 08 C     | 8              | 15         | 28     | 35    | 17.5  | 32     | M4 x 0.7   | 20 | 25  | 9  | 14.5 | N/A | N/A | N/A |  | 926                 | 463   | 4120              | 2060  | 0.069  |
| PM 10     | PM 10 C     | 10             | 16         | 31.5   | 40    | 20    | 36     | M5 x 0.8   | 20 | 29  | 11 | 15   | 4   | 29  | 31  |  | 1345                | 672   | 5984              | 2992  | 0.095  |
| PM 12     | PM 12 C     | 12             | 18         | 35     | 43    | 21.5  | 39     | M5 x 0.8   | 23 | 32  | 11 | 16.5 | 4   | 32  | 34  |  | 1777                | 888   | 7907              | 3953  | 0.118  |
| PM 16     | PM 16 C     | 16             | 22         | 42     | 53    | 26.5  | 43     | M6 x 1.0   | 26 | 40  | 13 | 21   | 4   | 35  | 42  |  | 2667                | 1334  | 11870             | 5935  | 0.200  |
| PM 20     | PM 20 C     | 20             | 25         | 50     | 59.3  | 30    | 54     | M8 x 1.25  | 32 | 45  | 18 | 24   | 5   | 45  | 50  |  | 4167                | 2083  | 18541             | 9270  | 0.329  |
| PM 25     | PM 25 C     | 25             | 30         | 60     | 78    | 39    | 67     | M10 x 1.5  | 40 | 60  | 22 | 29   | 6   | 20  | 64  |  | 6715                | 3358  | 29881             | 14941 | 0.655  |
| PM 30     | PM 30 C     | 30             | 35         | 71     | 87    | 43.5  | 79     | M10 x 1.5  | 45 | 68  | 22 | 34   | 6   | 30  | 72  |  | 9444                | 4722  | 42026             | 21013 | 1.020  |
| PM 40     | PM 40 C     | 40             | 45         | 91     | 108   | 54    | 91     | M12 x 1.75 | 58 | 86  | 26 | 44   | 8   | 35  | 90  |  | 14814               | 7407  | 65923             | 32962 | 1.846  |
| PM 50     | PM 50 C     | 50             | 50         | 105    | 132   | 66    | 113    | M16 x 2.0  | 50 | 108 | 34 | 49   | 10  | 42  | 108 |  | 23147               | 11574 | 103005            | 51503 | 3.169  |

**Notes:** (1) Standard pillow block assembly includes self-aligning housing and precision bearing.  
 (2) All standard metric pillow blocks use standard FM series bearings.  
 (3) Straight bore pillow block assembly includes standard O.D. FM series bearing in straight bore housing.

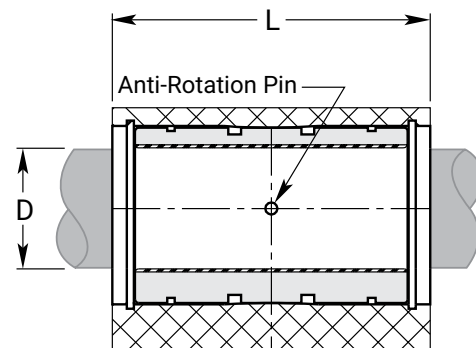
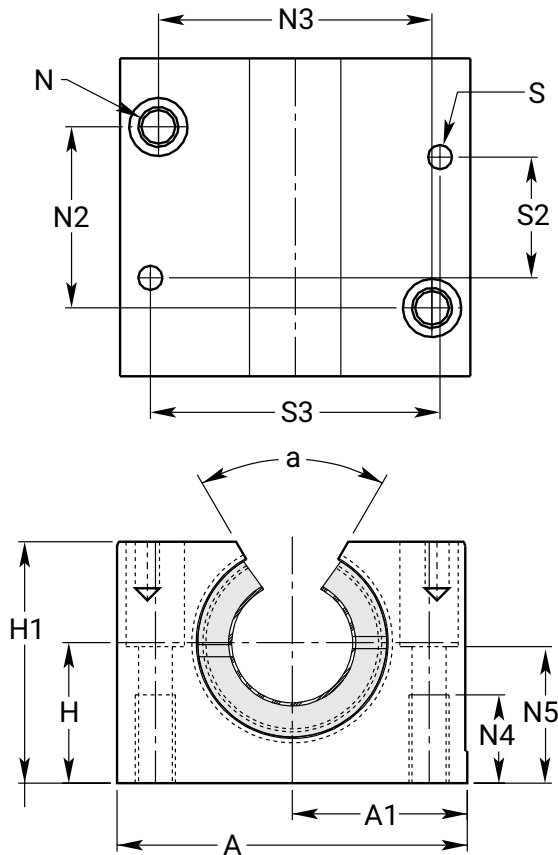


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# Simplicity® Open Pillow Blocks

## Plain Bearings – Open Pillow Blocks PMN



### DIMENSIONAL INFORMATION

| Part No.  |             | D<br>Nom.<br>Brg.<br>I.d. | H<br>Centerline | H1     | A     | A1    | L      | N          |    |     |    |      |    |    |     | A  | Max Static Load lb. |       | Max Static Load N |       | Assem.<br>WT. |
|-----------|-------------|---------------------------|-----------------|--------|-------|-------|--------|------------|----|-----|----|------|----|----|-----|----|---------------------|-------|-------------------|-------|---------------|
| Open      |             |                           |                 |        |       |       |        |            |    |     |    |      |    |    |     |    | Frelon®             |       | Frelon            |       |               |
| Precision | Compensated | MIN                       | 0.015           | Height | Width | 0.013 | Length | Bolt       | N2 | N3  | N4 | N5   | S  | S2 | S3  | mm | GOLD                | J & W | GOLD              | J & W | Kg.           |
| PMN 12    | PMN 12C     | 12                        | 18              | 28     | 43    | 21.5  | 39     | M5 x 0.8   | 23 | 32  | 11 | 16.5 | 4  | 32 | 34  | 66 | 1777                | 888   | 7907              | 3953  | 0.096         |
| PMN 16    | PMN 16C     | 16                        | 22              | 35     | 53    | 26.5  | 43     | M6 x 1.0   | 26 | 40  | 13 | 21   | 4  | 35 | 42  | 68 | 2667                | 1334  | 11870             | 5935  | 0.162         |
| PMN 20    | PMN 20C     | 20                        | 25              | 42     | 60    | 30    | 54     | M8 x 1.25  | 32 | 45  | 18 | 24   | 5  | 45 | 50  | 60 | 4167                | 2083  | 18541             | 9270  | 0.267         |
| PMN 25    | PMN 25C     | 25                        | 30              | 51     | 78    | 39    | 67     | M10 x 1.5  | 40 | 60  | 20 | 29   | 6  | 20 | 64  | 60 | 6715                | 3358  | 29881             | 14941 | 0.536         |
| PMN 30    | PMN 30C     | 30                        | 35              | 60     | 87    | 43.5  | 79     | M10 x 1.5  | 45 | 68  | 22 | 34   | 6  | 30 | 72  | 60 | 9444                | 4722  | 42026             | 21013 | 0.831         |
| PMN 40    | PMN 40C     | 40                        | 45              | 77     | 108   | 54    | 91     | M12 x 1.75 | 58 | 86  | 26 | 44   | 8  | 35 | 90  | 60 | 14814               | 7407  | 65923             | 32962 | 1.499         |
| PMN 50    | PMN 50C     | 50                        | 50              | 88     | 132   | 66    | 113    | M16 x 2.0  | 50 | 108 | 34 | 49   | 10 | 42 | 108 | 60 | 23147               | 11574 | 103005            | 51503 | 2.539         |

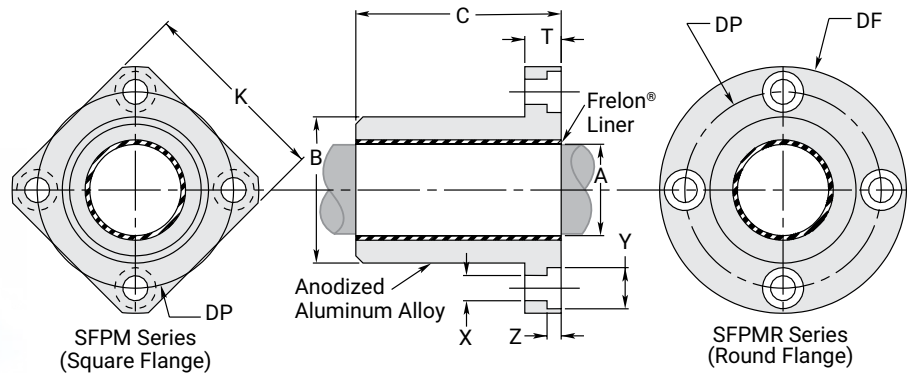


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# Simplicity® Flange Bearings

## Flange Bearings SFPM



## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |          |                      |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |           |                   |        | Nominal<br>Size | B<br>Body O.D.<br>H7 |     | C<br>Length<br>H13 |     | Effective<br>Surface<br>Area | Max Static<br>Load N |         |       |
|------------------------------------------------------------|----------|----------------------|--------|-------------------------------------------------------------|-----------|-------------------|--------|-----------------|----------------------|-----|--------------------|-----|------------------------------|----------------------|---------|-------|
| Part No.                                                   |          | A<br>Bearing I.D. F8 |        | Part No.                                                    |           | A<br>Bearing I.d. |        |                 | MIN                  | MAX | MIN                | MAX |                              | CM <sup>2</sup>      | Frelon® |       |
| Square                                                     | Round    | MIN                  | MAX    | Square                                                      | Round     | MIN               | MAX    |                 |                      |     |                    |     |                              |                      | GOLD    | J & W |
| SFPM 08                                                    | SFPMR 08 | 8.013                | 8.035  | SFPM 08C                                                    | SFPMR 08C | 8.063             | 8.085  | 8               | 15.982               | 16  | 24.8               | 25  | 2.094                        | 4316                 | 2168    |       |
| SFPM 12                                                    | SFPMR 12 | 12.016               | 12.043 | SFPM 12C                                                    | SFPMR 12C | 12.066            | 12.093 | 12              | 21.979               | 22  | 31.8               | 32  | 4.021                        | 8280                 | 4159    |       |
| SFPM 16                                                    | SFPMR 16 | 16.016               | 16.043 | SFPM 16C                                                    | SFPMR 16C | 16.066            | 16.093 | 16              | 25.979               | 26  | 35.8               | 36  | 6.032                        | 12429                | 6239    |       |
| SFPM 20                                                    | SFPMR 20 | 20.020               | 20.053 | SFPM 20C                                                    | SFPMR 20C | 20.096            | 20.129 | 20              | 31.975               | 32  | 44.8               | 45  | 9.425                        | 19414                | 9751    |       |
| SFPM 25                                                    | SFPMR 25 | 25.020               | 25.053 | SFPM 25C                                                    | SFPMR 25C | 25.096            | 25.129 | 25              | 39.975               | 40  | 57.7               | 58  | 15.184                       | 31284                | 15706   |       |
| SFPM 30                                                    | SFPMR 30 | 30.020               | 30.053 | SFPM 30C                                                    | SFPMR 30C | 30.096            | 30.129 | 30              | 46.975               | 47  | 67.7               | 68  | 21.363                       | 44008                | 22102   |       |
| SFPM 40                                                    | SFPMR 40 | 40.025               | 40.064 | SFPM 40C                                                    | SFPMR 40C | 40.127            | 40.166 | 40              | 61.970               | 62  | 79.7               | 80  | 33.510                       | 69033                | 34669   |       |
| SFPM 50                                                    | SFPMR 50 | 50.025               | 50.064 | SFPM 50C                                                    | SFPMR 50C | 50.127            | 50.166 | 50              | 74.970               | 75  | 99.7               | 100 | 52.360                       | 107871               | 54161   |       |
| SFPM 60                                                    | SFPMR 60 | 60.030               | 60.076 | SFPM 60C                                                    | SFPMR 60C | 60.182            | 60.228 | 60              | 89.965               | 90  | 124.6              | 125 | 78.540                       | 161796               | 81246   |       |
| SFPM 80                                                    | SFPMR 80 | 80.030               | 80.076 | SFPM 80C                                                    | SFPMR 80C | 80.182            | 80.228 | 80              | 119.965              | 120 | 164.6              | 165 | 138.230                      | 284765               | 142991  |       |

Notes: (1) Formula used for effective surface area is  $(\pi * ID * L)/3$ .

(2) Max static load is effective surface area times MAX load for FrelonGOLD®.

(3) - 210 kgf/cm<sup>2</sup> is the rating for FrelonGOLD; 105.45 kgf/cm<sup>2</sup> is the rating for Frelon J.

## MOUNTING DIMENSIONS

| Part No. |          | K<br>Square | DF<br>O.D. | T<br>Length | Dp<br>Bolt<br>Circle | X<br>Hole | Y<br>C'Bore<br>Depth | Z<br>C'Bore<br>Depth | Clamping<br>Bolt | Concentricity | Squareness | SFPM<br>Weight<br>Kg. | SFPMR<br>Weight<br>Kg. |
|----------|----------|-------------|------------|-------------|----------------------|-----------|----------------------|----------------------|------------------|---------------|------------|-----------------------|------------------------|
| Square   | Round    | MAX.        | MAX.       | MAX.        |                      |           |                      |                      |                  |               |            |                       |                        |
| SFPM 08  | SFPMR 08 | 25          | 32         | 8           | 24                   | 3.5       | 6                    | 3.1                  | M 3              | 0.012         | 0.012      | 0.018                 | 0.022                  |
| SFPM 12  | SFPMR 12 | 32          | 42         | 9           | 32                   | 4.5       | 7.5                  | 4.1                  | M 4              | 0.012         | 0.012      | 0.037                 | 0.046                  |
| SFPM 16  | SFPMR 16 | 35          | 46         | 9           | 36                   | 4.5       | 7.5                  | 4.1                  | M 4              | 0.012         | 0.012      | 0.047                 | 0.058                  |
| SFPM 20  | SFPMR 20 | 42          | 54         | 11          | 43                   | 5.5       | 9                    | 5.1                  | M 5              | 0.015         | 0.015      | 0.085                 | 0.101                  |
| SFPM 25  | SFPMR 25 | 50          | 62         | 11          | 51                   | 5.5       | 9                    | 5.1                  | M 5              | 0.015         | 0.015      | 0.156                 | 0.172                  |
| SFPM 30  | SFPMR 30 | 60          | 76         | 14          | 62                   | 6.6       | 11                   | 6.1                  | M 6              | 0.015         | 0.015      | 0.257                 | 0.293                  |
| SFPM 40  | SFPMR 40 | 75          | 98         | 18          | 80                   | 9.0       | 14                   | 8.1                  | M 8              | 0.017         | 0.017      | 0.500                 | 0.595                  |
| SFPM 50  | SFPMR 50 | 88          | 112        | 18          | 94                   | 9.0       | 14                   | 8.1                  | M 8              | 0.017         | 0.017      | 0.825                 | 0.930                  |
| SFPM 60  | SFPMR 60 | 106         | 134        | 24          | 112                  | 11.0      | 17                   | 11.1                 | M 10             | 0.020         | 0.020      | 1.506                 | 1.697                  |
| SFPM 80  | SFPMR 80 | 136         | 164        | 24          | 142                  | 11.0      | 17                   | 11.1                 | M 10             | 0.020         | 0.020      | 3.308                 | 3.483                  |

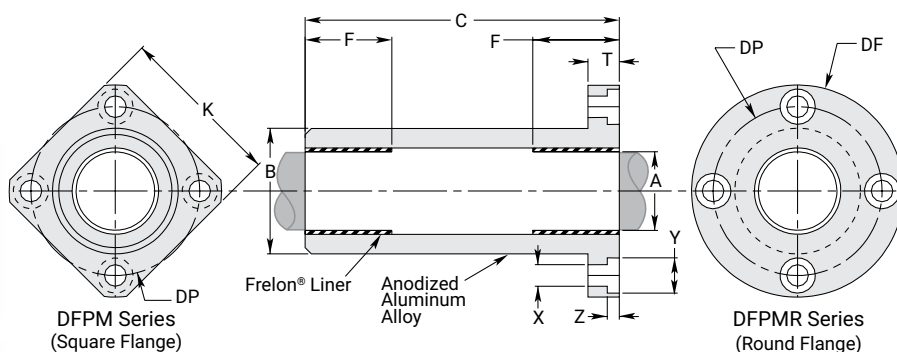


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# Simplicity® Flange Bearings

## Flange Bearings DFPM



## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |          |                      |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |           |                   |        | Nominal<br>Size | B<br>Body O.D.<br>H7 |     | C<br>Length |     | F<br>Length<br>Each<br>End | Effective<br>Surface<br>Area<br>CM <sup>2</sup> | MAX Static<br>Load N |       |
|------------------------------------------------------------|----------|----------------------|--------|-------------------------------------------------------------|-----------|-------------------|--------|-----------------|----------------------|-----|-------------|-----|----------------------------|-------------------------------------------------|----------------------|-------|
| Part No.                                                   |          | A<br>Bearing I.D. F8 |        | Part No.                                                    |           | A<br>Bearing I.D. |        |                 | MIN                  | MAX | MIN         | MAX |                            |                                                 | Frelon®              |       |
| Square                                                     | Round    | MIN                  | MAX    | Square                                                      | Round     | MIN               | MAX    |                 |                      |     |             |     |                            |                                                 |                      |       |
| DFPM 08                                                    | DFPMR 08 | 8.013                | 8.035  | DFPM 08C                                                    | DFPMR 08C | 8.063             | 8.085  | 8               | 15.982               | 16  | 44.7        | 45  | 12.1                       | 2.027                                           | 4179                 | 2099  |
| DFPM 12                                                    | DFPMR 12 | 12.016               | 12.043 | DFPM 12C                                                    | DFPMR 12C | 12.066            | 12.093 | 12              | 21.979               | 22  | 56.7        | 57  | 15.4                       | 3.870                                           | 7976                 | 4002  |
| DFPM 16                                                    | DFPMR 16 | 16.016               | 16.043 | DFPM 16C                                                    | DFPMR 16C | 16.066            | 16.093 | 16              | 25.979               | 26  | 69.7        | 70  | 20.4                       | 6.836                                           | 14087                | 7073  |
| DFPM 20                                                    | DFPMR 20 | 20.020               | 20.053 | DFPM 20C                                                    | DFPMR 20C | 20.096            | 20.129 | 20              | 31.975               | 32  | 79.7        | 80  | 22.1                       | 9.257                                           | 19071                | 9575  |
| DFPM 25                                                    | DFPMR 25 | 25.020               | 25.053 | DFPM 25C                                                    | DFPMR 25C | 25.096            | 25.129 | 25              | 39.975               | 40  | 111.6       | 112 | 33.1                       | 17.331                                          | 35708                | 17933 |
| DFPM 30                                                    | DFPMR 30 | 30.020               | 30.053 | DFPM 30C                                                    | DFPMR 30C | 30.096            | 30.129 | 30              | 46.975               | 47  | 122.6       | 123 | 35                         | 21.991                                          | 45303                | 22749 |
| DFPM 40                                                    | DFPMR 40 | 40.025               | 40.064 | DFPM 40C                                                    | DFPMR 40C | 40.127            | 40.166 | 40              | 61.970               | 62  | 150.6       | 151 | 44                         | 36.861                                          | 75939                | 38131 |
| DFPM 50                                                    | DFPMR 50 | 50.025               | 50.064 | DFPM 50C                                                    | DFPMR 50C | 50.127            | 50.166 | 50              | 74.970               | 75  | 191.6       | 192 | 69.5                       | 72.780                                          | 149936               | 75282 |
| DFPM 60                                                    | DFPMR 60 | 60.030               | 60.076 | DFPM 60C                                                    | DFPMR 60C | 60.182            | 60.228 | 60              | 89.965               | 90  | 208.6       | 209 | 73                         | 91.735                                          | 188980               | 94892 |

**Notes:** (1) Formula used for effective surface area is (pi \* ID \* L)/3.

(2) MAX static load is effective surface area times MAX load for FrelonGOLD®.

(3) - 210 kgf/cm<sup>2</sup> is the rating for FrelonGOLD®; 105.45 kgf/cm<sup>2</sup> is the rating for Frelon J.

(4) Frelon pads in each end (F dimension).

## MOUNTING DIMENSIONS

| Part No. |          | K   | DF          | T             | DP             | X    | Y               | Z               | Clamping | Concentricity | Squareness | DFPM<br>Weight<br>Kg. | DFPMR<br>Weight<br>Kg. |
|----------|----------|-----|-------------|---------------|----------------|------|-----------------|-----------------|----------|---------------|------------|-----------------------|------------------------|
| Square   | Round    | MAX | O.D.<br>MAX | Length<br>MAX | Bolt<br>Circle | Hole | C'bore<br>Depth | C'bore<br>Depth | Bolt     |               |            |                       |                        |
| DFPM 08  | DFPMR 08 | 25  | 32          | 8             | 24             | 3.5  | 6               | 3.1             | M 3      | 0.015         | 0.015      | 0.027                 | 0.031                  |
| DFPM 12  | DFPMR 12 | 32  | 42          | 9             | 32             | 4.5  | 7.5             | 4.1             | M 4      | 0.015         | 0.015      | 0.055                 | 0.064                  |
| DFPM 16  | DFPMR 16 | 35  | 46          | 9             | 36             | 4.5  | 7.5             | 4.1             | M 4      | 0.015         | 0.015      | 0.078                 | 0.089                  |
| DFPM 20  | DFPMR 20 | 42  | 54          | 11            | 43             | 5.5  | 9               | 5.1             | M 5      | 0.017         | 0.017      | 0.133                 | 0.149                  |
| DFPM 25  | DFPMR 25 | 50  | 62          | 11            | 51             | 5.5  | 9               | 5.1             | M 5      | 0.017         | 0.017      | 0.270                 | 0.286                  |
| DFPM 30  | DFPMR 30 | 60  | 76          | 14            | 62             | 6.6  | 11              | 6.1             | M 6      | 0.017         | 0.017      | 0.413                 | 0.450                  |
| DFPM 40  | DFPMR 40 | 75  | 98          | 18            | 80             | 9.0  | 14              | 8.1             | M 8      | 0.020         | 0.020      | 0.846                 | 0.942                  |
| DFPM 50  | DFPMR 50 | 88  | 112         | 18            | 94             | 9.0  | 14              | 8.1             | M 8      | 0.020         | 0.020      | 1.450                 | 1.556                  |
| DFPM 60  | DFPMR 60 | 106 | 134         | 24            | 112            | 11.0 | 17              | 11.1            | M 10     | 0.025         | 0.025      | 2.329                 | 2.519                  |



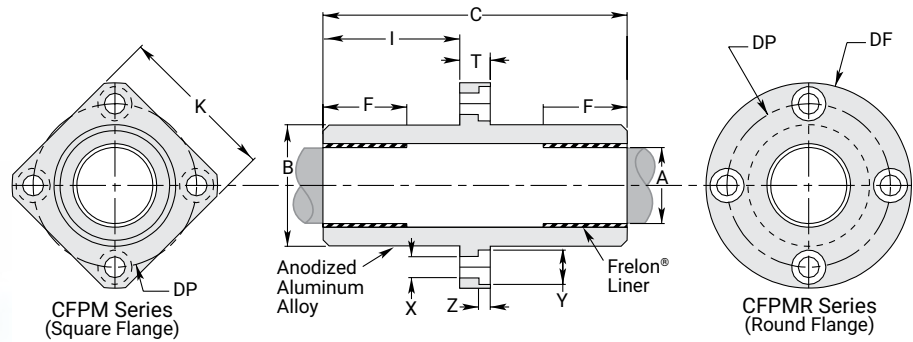
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**Inch Series—page 52 Metric Series—page 90**



# Simplicity® Flange Bearings

## Flange Bearings CFPM



## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |          |                      |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |           |                   |        | Nominal<br>Size | B<br>Body O.D. H7 |     | C<br>Length |       | I<br>Length to<br>Fling. | F<br>Length<br>Each End | Effective<br>Surface<br>Area<br>CM <sup>2</sup> | MAX Static<br>Load N |       |
|------------------------------------------------------------|----------|----------------------|--------|-------------------------------------------------------------|-----------|-------------------|--------|-----------------|-------------------|-----|-------------|-------|--------------------------|-------------------------|-------------------------------------------------|----------------------|-------|
| Part No.                                                   |          | A<br>Bearing I.D. F8 |        | Part No.                                                    |           | A<br>Bearing I.D. |        |                 |                   |     |             |       |                          |                         |                                                 | Frelon®              |       |
| Square                                                     | Round    | MIN                  | MAX    | Square                                                      | Round     | MIN               | MAX    |                 | mm                | MIN | MAX         | MIN   |                          |                         |                                                 | MAX                  | GOLD  |
| CFPM 08                                                    | CFPMR 08 | 8.013                | 8.035  | CFPM 08C                                                    | CFPMR 08C | 8.063             | 8.085  | 8               | 15.982            | 16  | 45.7        | 46.3  | 19.0                     | 12.1                    | 2.027                                           | 4179                 | 2099  |
| CFPM 12                                                    | CFPMR 12 | 12.016               | 12.043 | CFPM 12C                                                    | CFPMR 12C | 12.066            | 12.093 | 12              | 21.979            | 22  | 60.7        | 61.3  | 26.0                     | 15.4                    | 3.870                                           | 7976                 | 4002  |
| CFPM 16                                                    | CFPMR 16 | 16.016               | 16.043 | CFPM 16C                                                    | CFPMR 16C | 16.066            | 16.093 | 16              | 25.979            | 26  | 67.7        | 68.3  | 29.5                     | 20.4                    | 6.836                                           | 14087                | 7073  |
| CFPM 20                                                    | CFPMR 20 | 20.020               | 20.053 | CFPM 20C                                                    | CFPMR 20C | 20.096            | 20.129 | 20              | 31.975            | 32  | 79.7        | 80.3  | 34.5                     | 22.1                    | 9.257                                           | 19071                | 9575  |
| CFPM 25                                                    | CFPMR 25 | 25.020               | 25.053 | CFPM 25C                                                    | CFPMR 25C | 25.096            | 25.129 | 25              | 39.975            | 40  | 111.7       | 112.3 | 50.5                     | 33.1                    | 17.331                                          | 35708                | 17933 |
| CFPM 30                                                    | CFPMR 30 | 30.020               | 30.053 | CFPM 30C                                                    | CFPMR 30C | 30.096            | 30.129 | 30              | 46.975            | 47  | 122.7       | 123.3 | 54.5                     | 35                      | 21.991                                          | 45303                | 22749 |
| CFPM 40                                                    | CFPMR 40 | 40.025               | 40.064 | CFPM 40C                                                    | CFPMR 40C | 40.127            | 40.166 | 40              | 61.970            | 62  | 150.7       | 151.3 | 66.5                     | 44                      | 36.861                                          | 75939                | 38131 |
| CFPM 50                                                    | CFPMR 50 | 50.025               | 50.064 | CFPM 50C                                                    | CFPMR 50C | 50.127            | 50.166 | 50              | 74.970            | 75  | 191.7       | 192.3 | 87.0                     | 69.5                    | 72.780                                          | 149936               | 75282 |
| CFPM 60                                                    | CFPMR 60 | 60.030               | 60.076 | CFPM 60C                                                    | CFPMR 60C | 60.182            | 60.228 | 60              | 89.965            | 90  | 208.7       | 209.3 | 92.5                     | 73                      | 91.735                                          | 188980               | 94892 |

- Notes:** (1) Formula used for effective surface area is  $(\pi * ID * L)/3$ .  
 (2) MAX static load is effective surface area times MAX load for FrelonGOLD®.  
 (3) - 210 kgf/cm<sup>2</sup> is the rating for FrelonGOLD®; 105.45 kgf/cm<sup>2</sup> is the rating for Frelon J.  
 (4) Frelon pads in each end (F dimension).

## MOUNTING DIMENSIONS

| Part No. |          | K<br>Square | DF<br>O.D. | T<br>Length | Dp<br>Bolt<br>Circle | X<br>Hole | Y<br>C'Bore<br>Depth | Z<br>C'Bore<br>Depth | Clamping<br>Bolt | Concentricity | Squareness | CFPM<br>Weight<br>Kg. | CFPMR<br>Weight<br>Kg. |
|----------|----------|-------------|------------|-------------|----------------------|-----------|----------------------|----------------------|------------------|---------------|------------|-----------------------|------------------------|
| Square   | Round    | MAX         | MAX        | MAX         |                      |           |                      |                      |                  |               |            |                       |                        |
| CFPM 08  | CFPMR 08 | 25          | 32         | 8           | 24                   | 3.5       | 6                    | 3.1                  | M 3              | 0.015         | 0.015      | 0.027                 | 0.031                  |
| CFPM 12  | CFPMR 12 | 32          | 42         | 9           | 32                   | 4.5       | 7.5                  | 4.1                  | M 4              | 0.015         | 0.015      | 0.058                 | 0.067                  |
| CFPM 16  | CFPMR 16 | 35          | 46         | 9           | 36                   | 4.5       | 7.5                  | 4.1                  | M 4              | 0.015         | 0.015      | 0.077                 | 0.088                  |
| CFPM 20  | CFPMR 20 | 42          | 54         | 11          | 43                   | 5.5       | 9                    | 5.1                  | M 5              | 0.017         | 0.017      | 0.133                 | 0.149                  |
| CFPM 25  | CFPMR 25 | 50          | 62         | 11          | 51                   | 5.5       | 9                    | 5.1                  | M 5              | 0.017         | 0.017      | 0.270                 | 0.286                  |
| CFPM 30  | CFPMR 30 | 60          | 76         | 14          | 62                   | 6.6       | 11                   | 6.1                  | M 6              | 0.017         | 0.017      | 0.413                 | 0.450                  |
| CFPM 40  | CFPMR 40 | 75          | 98         | 18          | 80                   | 9.0       | 14                   | 8.1                  | M 8              | 0.020         | 0.020      | 0.846                 | 0.942                  |
| CFPM 50  | CFPMR 50 | 88          | 112        | 18          | 94                   | 9.0       | 14                   | 8.1                  | M 8              | 0.020         | 0.020      | 1.450                 | 1.556                  |
| CFPM 60  | CFPMR 60 | 106         | 134        | 24          | 112                  | 11.0      | 17                   | 11.1                 | M 10             | 0.025         | 0.025      | 2.329                 | 2.519                  |

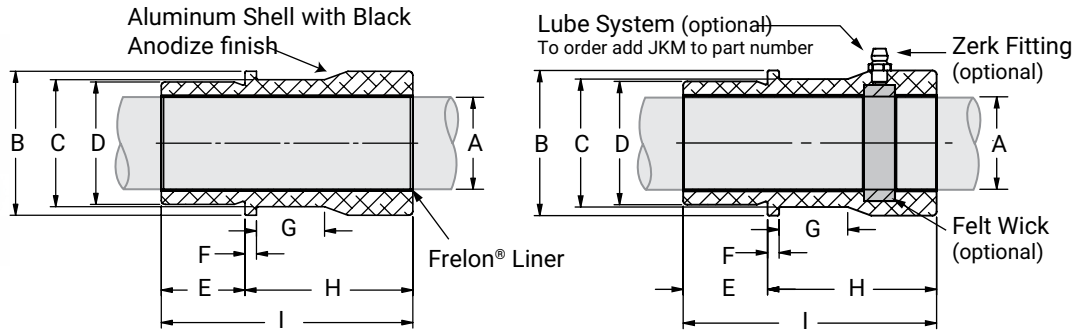


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# Simplicity® Die Set Bushings

## Die Set Bushings PACM



## DIMENSIONAL INFORMATION

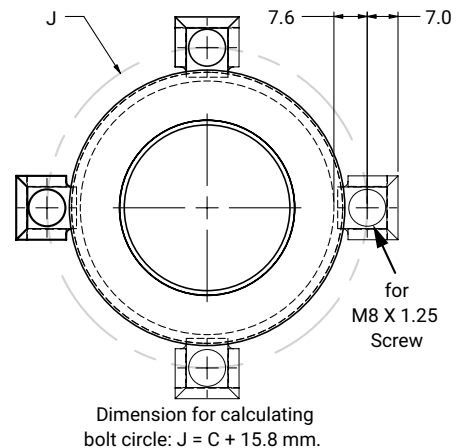
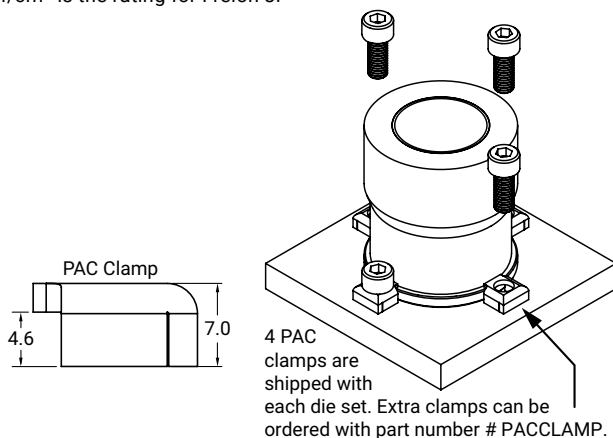
| P = Precision<br>C = Compensated |          | Nominal<br>Size | A            |        | B                          |     | C             | D                | E   |                 | F                | G                | H              | I                 | Effective<br>Surface<br>Area | MAX Static<br>Load N |       | Bearing<br>Weight |       |
|----------------------------------|----------|-----------------|--------------|--------|----------------------------|-----|---------------|------------------|-----|-----------------|------------------|------------------|----------------|-------------------|------------------------------|----------------------|-------|-------------------|-------|
|                                  | Part No. |                 | Bearing I.D. |        | Flange & Barrel<br>O.D. H7 |     | Clamp<br>Dia. | Pilot O.D.<br>H7 | MAX | Pilot<br>Length | Flange<br>Length | Recess<br>Length | Head<br>Length | Overall<br>Length |                              | Frelon®              |       |                   |       |
|                                  |          | mm              | MIN          | MAX    | MIN                        | MAX | MIN           | MIN              | MAX |                 |                  |                  |                |                   | CM²                          | GOLD                 | J & W | Kg.               |       |
| P                                | PACMZ19  | 19              | 19.020       | 19.053 | 33.975                     | 34  | 29            | 27.979           | 28  | 18              |                  | 18               | 52             | 70                | 13.928                       | 28694                | 14411 |                   |       |
| C                                | PACMZ19C |                 | 19.096       | 19.129 |                            |     |               |                  |     |                 |                  |                  |                |                   |                              |                      |       |                   |       |
| P                                | PACMZ25  | 25              | 25.020       | 25.053 | 43.975                     | 44  | 39            | 37.975           | 38  | 23              |                  | 20               | 57             | 80                | 20.944                       | 43144                | 21670 |                   |       |
| C                                | PACMZ25C |                 | 25.096       | 25.129 |                            |     |               |                  |     |                 |                  |                  |                |                   |                              |                      |       |                   |       |
| P                                | PACMZ32  | 32              | 32.020       | 32.053 | 52.970                     | 53  | 48            | 44.975           | 45  | 26              |                  | 20               | 64             | 90                | 30.159                       | 62127                | 31196 |                   |       |
| C                                | PACMZ32C |                 | 32.096       | 32.129 |                            |     |               |                  |     |                 |                  |                  |                |                   |                              |                      |       |                   |       |
| P                                | PACMZ40  | 40              | 40.025       | 40.064 | 62.970                     | 63  | 58            | 53.970           | 54  | 30              |                  | 5                | 25             | 70                | 100                          | 41.888               | 86289 |                   | 43331 |
| C                                | PACMZ40C |                 | 40.127       | 40.166 |                            |     |               |                  |     |                 |                  |                  |                |                   |                              |                      |       |                   |       |
| P                                | PACMZ50  | 50              | 50.025       | 50.064 | 78.970                     | 79  | 74            | 64.970           | 65  | 35              | 25               | 75               | 110            | 57.596            | 118652                       | 59576                |       |                   |       |
| C                                | PACMZ50C |                 | 50.127       | 50.166 |                            |     |               |                  |     |                 |                  |                  |                |                   |                              |                      |       |                   |       |
| P                                | PACMZ63  | 63              | 63.030       | 63.076 | 91.965                     | 92  | 87            | 80.970           | 81  | 48              | 25               | 82               | 130            | 85.765            | 106056                       | 88722                |       |                   |       |
| C                                | PACMZ63C |                 | 63.182       | 63.228 |                            |     |               |                  |     |                 |                  |                  |                |                   |                              |                      |       |                   |       |
| P                                | PACMZ80  | 80              | 80.030       | 80.076 | 110.965                    | 111 | 106           | 99.965           | 100 | 48              | 25               | 102              | 150            | 125.664           | 258876                       | 129992               |       |                   |       |
| C                                | PACMZ80C |                 | 80.182       | 80.228 |                            |     |               |                  |     |                 |                  |                  |                |                   |                              |                      |       |                   |       |

- Notes: (1) Formula used for effective surface area is  $(\pi * ID * L)/3$ .  
 (2) Shell material is aluminum..  
 (3) For lubrication system add JKM, example: PACMZ750JKM.  
 (4) MAX static load is effective surface area times max load for FrelonGOLD®.  
 (5) – 210 kgf/cm<sup>2</sup> is the rating for FrelonGOLD;  
 105.45 kgf/cm<sup>2</sup> is the rating for Frelon J.



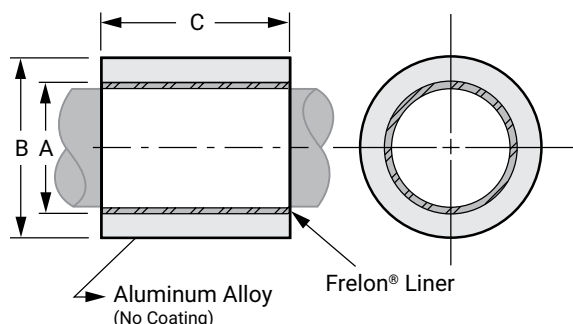
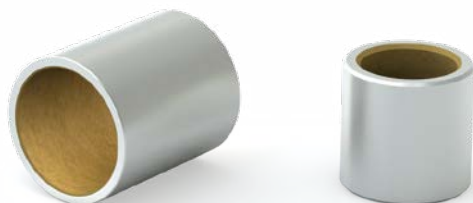
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# Simplicity® Sleeve Bearings

## Sleeve Bearings PSM



## DIMENSIONAL INFORMATION

| Part No.   | Nominal Bearing Size |      |        | A Bearing I.D. |        | B O.D. S7 |        | C Length |     | Max Static Load Kg.<br>Frelon® |       | MAX Static Load N<br>Frelon |       | Bearing Weight<br>Kg | Recommended Housing Bore |        |           |        |
|------------|----------------------|------|--------|----------------|--------|-----------|--------|----------|-----|--------------------------------|-------|-----------------------------|-------|----------------------|--------------------------|--------|-----------|--------|
|            | I.D.                 | O.D. | Length | MIN            | MAX    | MIN       | MAX    | MIN      | MAX | GOLD                           | J & W | GOLD                        | J & W |                      | Slip Fit & Epoxy         |        | Press Fit |        |
|            |                      |      |        |                |        |           |        |          |     |                                |       |                             |       | MIN.                 | MAX                      | MIN    | MAX       |        |
| PSM0610-06 | 6                    | 10   | 6      | 6.028          | 6.058  | 10.023    | 10.038 | 5.75     | 6   | 76                             | 38    | 745                         | 373   | 0.00084              | 10.038                   | 10.063 | 10.000    | 10.015 |
| PSM0610-10 | 6                    | 10   | 10     | 6.028          | 6.058  | 10.023    | 10.038 | 9.75     | 10  | 126                            | 63    | 1236                        | 618   | 0.00140              | 10.038                   | 10.063 | 10.000    | 10.015 |
| PSM0812-08 | 8                    | 12   | 8      | 8.033          | 8.066  | 12.028    | 12.046 | 7.75     | 8   | 134                            | 67    | 1314                        | 657   | 0.00140              | 12.046                   | 12.071 | 12.000    | 12.018 |
| PSM0812-12 | 8                    | 12   | 12     | 8.033          | 8.066  | 12.028    | 12.046 | 11.75    | 12  | 202                            | 101   | 1981                        | 990   | 0.00210              | 12.046                   | 12.071 | 12.000    | 12.018 |
| PSM0814-08 | 8                    | 14   | 8      | 8.033          | 8.066  | 14.028    | 14.046 | 7.75     | 8   | 134                            | 67    | 1314                        | 657   | 0.00231              | 14.046                   | 14.071 | 14.000    | 14.018 |
| PSM0814-12 | 8                    | 14   | 12     | 8.033          | 8.066  | 14.028    | 14.046 | 11.75    | 12  | 202                            | 101   | 1981                        | 990   | 0.00347              | 14.046                   | 14.071 | 14.000    | 14.018 |
| PSM1014-10 | 10                   | 14   | 10     | 10.033         | 10.066 | 14.028    | 14.046 | 9.75     | 10  | 210                            | 105   | 2059                        | 1030  | 0.00210              | 14.046                   | 14.071 | 14.000    | 14.018 |
| PSM1014-16 | 10                   | 14   | 16     | 10.033         | 10.066 | 14.028    | 14.046 | 15.75    | 16  | 336                            | 168   | 3295                        | 1647  | 0.00336              | 14.046                   | 14.071 | 14.000    | 14.018 |
| PSM1216-12 | 12                   | 16   | 12     | 12.034         | 12.070 | 16.028    | 16.046 | 11.75    | 12  | 302                            | 151   | 2961                        | 1481  | 0.00294              | 16.046                   | 16.071 | 16.000    | 16.018 |
| PSM1216-16 | 12                   | 16   | 16     | 12.034         | 12.070 | 16.028    | 16.046 | 15.75    | 16  | 404                            | 202   | 3962                        | 1981  | 0.00392              | 16.046                   | 16.071 | 16.000    | 16.018 |
| PSM1519-16 | 15                   | 19   | 16     | 15.034         | 15.070 | 19.035    | 19.056 | 15.75    | 16  | 504                            | 252   | 4942                        | 2471  | 0.00476              | 19.046                   | 19.071 | 19.000    | 19.018 |
| PSM1620-12 | 16                   | 20   | 12     | 16.041         | 16.080 | 20.035    | 20.056 | 11.50    | 12  | 404                            | 202   | 3962                        | 1981  | 0.00378              | 20.056                   | 20.081 | 20.000    | 20.021 |
| PSM1620-16 | 16                   | 20   | 16     | 16.041         | 16.080 | 20.035    | 20.056 | 15.50    | 16  | 538                            | 269   | 5276                        | 2638  | 0.00505              | 20.056                   | 20.081 | 20.000    | 20.021 |
| PSM1620-25 | 16                   | 20   | 25     | 16.041         | 16.080 | 20.035    | 20.056 | 24.50    | 25  | 840                            | 420   | 8237                        | 4119  | 0.00788              | 20.056                   | 20.081 | 20.000    | 20.021 |
| PSM2025-16 | 20                   | 25   | 16     | 20.042         | 20.084 | 25.034    | 25.057 | 15.50    | 16  | 672                            | 336   | 6590                        | 3295  | 0.00787              | 20.056                   | 25.081 | 25.000    | 25.021 |
| PSM2025-20 | 20                   | 25   | 20     | 20.042         | 20.084 | 25.034    | 25.057 | 19.50    | 20  | 840                            | 420   | 8237                        | 4119  | 0.00984              | 20.056                   | 25.081 | 25.000    | 25.021 |
| PSM2025-25 | 20                   | 25   | 25     | 20.042         | 20.084 | 25.034    | 25.057 | 24.50    | 25  | 1050                           | 525   | 10296                       | 5148  | 0.01230              | 20.056                   | 25.081 | 25.000    | 25.021 |
| PSM2025-30 | 20                   | 25   | 30     | 20.042         | 20.084 | 25.034    | 25.057 | 29.50    | 30  | 1260                           | 630   | 12356                       | 6178  | 0.01476              | 20.056                   | 25.081 | 25.000    | 25.021 |
| PSM2530-20 | 25                   | 30   | 20     | 25.042         | 25.084 | 30.035    | 30.056 | 19.50    | 20  | 1050                           | 525   | 10296                       | 5148  | 0.01202              | 30.056                   | 30.081 | 30.000    | 30.021 |
| PSM2530-25 | 25                   | 30   | 25     | 25.042         | 25.084 | 30.035    | 30.056 | 24.50    | 25  | 1312                           | 656   | 12865                       | 6433  | 0.01503              | 30.056                   | 30.081 | 30.000    | 30.021 |
| PSM2530-30 | 25                   | 30   | 30     | 25.042         | 25.084 | 30.035    | 30.056 | 29.50    | 30  | 1576                           | 788   | 15454                       | 7727  | 0.01803              | 30.056                   | 30.081 | 30.000    | 30.021 |
| PSM2535-25 | 25                   | 35   | 25     | 25.042         | 25.084 | 35.043    | 35.068 | 24.50    | 25  | 1312                           | 656   | 12865                       | 6433  | 0.03276              | 35.068                   | 35.093 | 35.000    | 30.021 |
| PSM2535-35 | 25                   | 35   | 35     | 25.042         | 25.084 | 35.043    | 35.068 | 34.50    | 35  | 1838                           | 919   | 18023                       | 9012  | 0.04586              | 35.068                   | 35.093 | 35.000    | 30.021 |
| PSM3035-25 | 30                   | 35   | 25     | 30.050         | 30.096 | 35.043    | 35.068 | 24.50    | 25  | 1576                           | 788   | 15454                       | 7727  | 0.01777              | 35.068                   | 35.093 | 35.000    | 30.021 |
| PSM3035-30 | 30                   | 35   | 30     | 30.050         | 30.096 | 35.043    | 35.068 | 29.50    | 30  | 1890                           | 945   | 18533                       | 9267  | 0.02133              | 35.068                   | 35.093 | 35.000    | 30.021 |
| PSM3040-35 | 30                   | 40   | 35     | 30.050         | 30.096 | 40.043    | 40.068 | 34.50    | 35  | 2206                           | 1103  | 21632                       | 10816 | 0.05349              | 40.068                   | 40.093 | 40.000    | 40.025 |
| PSM3040-50 | 30                   | 40   | 50     | 30.050         | 30.096 | 40.043    | 40.068 | 49.50    | 50  | 3150                           | 1575  | 30889                       | 15444 | 0.07641              | 40.068                   | 40.093 | 40.000    | 40.025 |
| PSM3545-25 | 35                   | 45   | 25     | 35.052         | 35.102 | 45.041    | 45.067 | 24.50    | 25  | 1838                           | 919   | 18023                       | 9012  | 0.04365              | 45.068                   | 45.093 | 45.000    | 45.025 |
| PSM3545-40 | 35                   | 45   | 40     | 35.052         | 35.102 | 45.041    | 45.067 | 39.50    | 40  | 2940                           | 1470  | 28830                       | 14415 | 0.06983              | 45.068                   | 45.093 | 45.000    | 45.025 |
| PSM3545-50 | 35                   | 45   | 50     | 35.052         | 35.102 | 45.041    | 45.067 | 49.50    | 50  | 3676                           | 1838  | 36047                       | 18023 | 0.08729              | 45.068                   | 45.093 | 45.000    | 45.025 |
| PSM4050-30 | 40                   | 50   | 30     | 40.052         | 40.102 | 50.043    | 50.068 | 29.50    | 30  | 2520                           | 1260  | 24711                       | 12356 | 0.05891              | 50.068                   | 50.093 | 50.000    | 50.025 |
| PSM4050-40 | 40                   | 50   | 40     | 40.052         | 40.102 | 50.043    | 50.068 | 39.50    | 40  | 3360                           | 1680  | 32948                       | 16474 | 0.07855              | 50.068                   | 50.093 | 50.000    | 50.025 |
| PSM5060-35 | 50                   | 60   | 35     | 50.062         | 50.133 | 60.053    | 60.099 | 34.50    | 35  | 3676                           | 1838  | 36047                       | 18023 | 0.08419              | 60.099                   | 60.124 | 60.000    | 60.030 |
| PSM5060-50 | 50                   | 60   | 50     | 50.062         | 50.133 | 60.053    | 60.099 | 49.50    | 50  | 5250                           | 2625  | 51482                       | 25741 | 0.12027              | 60.099                   | 60.124 | 60.000    | 60.030 |
| PSM6070-60 | 60                   | 70   | 60     | 60.063         | 60.139 | 70.053    | 70.099 | 59.50    | 60  | 7560                           | 3780  | 74133                       | 37067 | 0.17052              | 70.099                   | 70.124 | 70.000    | 70.030 |



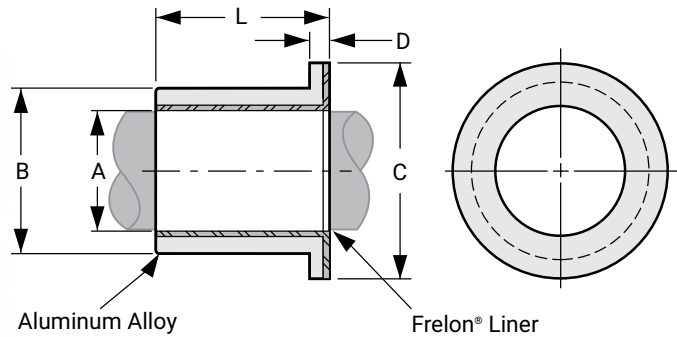
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Email an Application Engineer

# Simplicity® Sleeve Bearings with Flange

## Sleeve Bearings with Flange PSFM



### DIMENSIONAL INFORMATION

| Part No.    | Nominal Bearing Size<br>mm |      |        | A<br>Bearing I.D. |        | B<br>O.D. S7 |        | C<br>Flange<br>O.D. | D<br>Flange<br>Width | L<br>Length |     | MAX Static<br>Load Kg.<br>Frelon® |       | MAX Static<br>Load N<br>Frelon |       | Bearing<br>Weight<br>Kg | Recommended Housing Bore |        |           |        |
|-------------|----------------------------|------|--------|-------------------|--------|--------------|--------|---------------------|----------------------|-------------|-----|-----------------------------------|-------|--------------------------------|-------|-------------------------|--------------------------|--------|-----------|--------|
|             | I.D.                       | O.D. | Length | MIN               | MAX    | MIN          | MAX    |                     |                      | MIN         | MAX | GOLD                              | J & W | GOLD                           | J & W |                         | Slip Fit & Epoxy         |        | Press Fit |        |
| PSFM0610-06 | 6                          | 10   | 6      | 6.028             | 6.058  | 10.023       | 10.038 | 14                  | 2                    | 5.75        | 6   | 76                                | 38    | 745                            | 373   | 0.00126                 | 10.038                   | 10.063 | 10.00     | 10.015 |
| PSFM0610-10 | 6                          | 10   | 10     | 6.028             | 6.058  | 10.023       | 10.038 | 14                  | 2                    | 9.75        | 10  | 126                               | 63    | 1236                           | 618   | 0.00182                 | 10.038                   | 10.063 | 10.00     | 10.015 |
| PSFM0812-06 | 8                          | 12   | 6      | 8.033             | 8.066  | 12.028       | 12.046 | 16                  | 2                    | 5.75        | 6   | 100                               | 50    | 981                            | 490   | 0.00153                 | 12.046                   | 12.071 | 12.00     | 12.018 |
| PSFM0812-08 | 8                          | 12   | 8      | 8.033             | 8.066  | 12.028       | 12.046 | 16                  | 2                    | 7.75        | 8   | 134                               | 67    | 1314                           | 657   | 0.00189                 | 12.046                   | 12.071 | 12.00     | 12.018 |
| PSFM0812-12 | 8                          | 12   | 12     | 8.033             | 8.066  | 12.028       | 12.046 | 16                  | 2                    | 11.75       | 12  | 202                               | 101   | 1981                           | 990   | 0.00259                 | 12.046                   | 12.071 | 12.00     | 12.018 |
| PSFM1016-08 | 10                         | 16   | 8      | 10.033            | 10.066 | 16.028       | 16.046 | 22                  | 3                    | 7.75        | 8   | 168                               | 84    | 1647                           | 824   | 0.00421                 | 16.046                   | 16.071 | 16.00     | 16.018 |
| PSFM1016-10 | 10                         | 16   | 10     | 10.033            | 10.066 | 16.028       | 16.046 | 22                  | 3                    | 9.75        | 10  | 210                               | 105   | 2059                           | 1030  | 0.00489                 | 16.046                   | 16.071 | 16.00     | 16.018 |
| PSFM1016-16 | 10                         | 16   | 16     | 10.033            | 10.066 | 16.028       | 16.046 | 22                  | 3                    | 15.75       | 16  | 336                               | 168   | 3295                           | 1647  | 0.00694                 | 16.046                   | 16.071 | 16.00     | 16.018 |
| PSFM1218-08 | 12                         | 18   | 8      | 12.034            | 12.070 | 18.028       | 18.046 | 24                  | 3                    | 7.75        | 8   | 202                               | 101   | 1981                           | 990   | 0.00478                 | 18.046                   | 18.071 | 18.00     | 18.018 |
| PSFM1218-12 | 12                         | 18   | 12     | 12.034            | 12.070 | 18.028       | 18.046 | 24                  | 3                    | 11.75       | 12  | 302                               | 151   | 2961                           | 1481  | 0.00636                 | 18.046                   | 18.071 | 18.00     | 18.018 |
| PSFM1519-16 | 15                         | 19   | 16     | 15.034            | 15.070 | 19.028       | 19.046 | 25                  | 3                    | 15.50       | 16  | 504                               | 252   | 4942                           | 2471  | 0.00647                 | 19.046                   | 19.071 | 19.00     | 19.018 |
| PSFM1620-16 | 16                         | 20   | 16     | 16.041            | 16.080 | 20.035       | 20.056 | 27                  | 3                    | 15.55       | 16  | 538                               | 269   | 5276                           | 2638  | 0.00718                 | 20.056                   | 20.081 | 20.00     | 20.021 |
| PSFM1620-20 | 16                         | 20   | 20     | 16.041            | 16.080 | 20.035       | 20.056 | 27                  | 3                    | 19.50       | 20  | 672                               | 336   | 6590                           | 3295  | 0.00844                 | 20.056                   | 20.081 | 20.00     | 20.021 |
| PSFM1620-25 | 16                         | 20   | 25     | 16.041            | 16.080 | 20.035       | 20.056 | 27                  | 3                    | 24.50       | 25  | 840                               | 420   | 8237                           | 4119  | 0.01002                 | 20.056                   | 20.081 | 20.00     | 20.021 |
| PSFM2026-20 | 20                         | 26   | 20     | 20.042            | 20.084 | 26.035       | 26.056 | 32                  | 3                    | 19.50       | 20  | 840                               | 420   | 8237                           | 4119  | 0.01432                 | 26.056                   | 26.081 | 26.00     | 26.021 |
| PSFM2026-30 | 20                         | 26   | 30     | 20.042            | 20.084 | 26.035       | 26.056 | 32                  | 3                    | 29.50       | 30  | 1260                              | 630   | 12356                          | 6178  | 0.02035                 | 26.056                   | 26.081 | 26.00     | 26.021 |
| PSFM2530-20 | 25                         | 30   | 20     | 25.042            | 25.084 | 30.035       | 30.056 | 39                  | 3.5                  | 19.50       | 20  | 1050                              | 525   | 10296                          | 5148  | 0.01672                 | 30.056                   | 30.081 | 30.00     | 30.021 |
| PSFM2530-25 | 25                         | 30   | 25     | 25.042            | 25.084 | 30.035       | 30.056 | 39                  | 3.5                  | 24.50       | 25  | 1312                              | 656   | 12865                          | 6433  | 0.01973                 | 30.056                   | 30.081 | 30.00     | 30.021 |
| PSFM2530-32 | 25                         | 30   | 32     | 25.042            | 25.084 | 30.035       | 30.056 | 39                  | 3.5                  | 31.50       | 32  | 1680                              | 840   | 16474                          | 8237  | 0.02394                 | 30.056                   | 30.081 | 30.00     | 30.021 |
| PSFM3038-30 | 30                         | 38   | 30     | 30.050            | 30.096 | 38.043       | 38.068 | 46                  | 4                    | 29.50       | 30  | 1890                              | 945   | 18533                          | 9267  | 0.04145                 | 38.068                   | 38.093 | 38.00     | 38.021 |
| PSFM3545-35 | 35                         | 45   | 35     | 35.052            | 35.102 | 45.043       | 45.068 | 55                  | 5                    | 34.50       | 35  | 2572                              | 1286  | 25221                          | 12611 | 0.07192                 | 45.068                   | 45.093 | 45.00     | 45.025 |
| PSFM4050-40 | 40                         | 50   | 40     | 40.052            | 40.102 | 50.043       | 50.068 | 60                  | 5                    | 39.50       | 40  | 3360                              | 1680  | 32948                          | 16474 | 0.09044                 | 50.068                   | 50.093 | 50.00     | 50.025 |
| PSFM5060-50 | 50                         | 60   | 50     | 50.062            | 50.133 | 60.053       | 60.099 | 70                  | 5                    | 49.50       | 50  | 5250                              | 2625  | 51482                          | 25741 | 0.13429                 | 60.099                   | 60.124 | 60.00     | 60.030 |

### ORDERING INFORMATION

|                                            |            |            |   |              |
|--------------------------------------------|------------|------------|---|--------------|
| PSM                                        | 16         | 20         | - | 16           |
| Type                                       | I.D.       | O.D.       |   | Length       |
| PSM: Precision Sleeve Bearing              | I.D. in mm | O.D. in mm |   | Length in mm |
| PSFM: Precision Sleeve Bearing with Flange | I.D. in mm | O.D. in mm |   | Length in mm |

Note: Lengths not listed above must be specially quoted.



Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.

Inch Series—page 52 Metric Series—page 90

### INSTALLATION INSTRUCTIONS

- Slip the bearing sleeve into the housing and epoxy into place with Loctite® or similar type bonding agent.

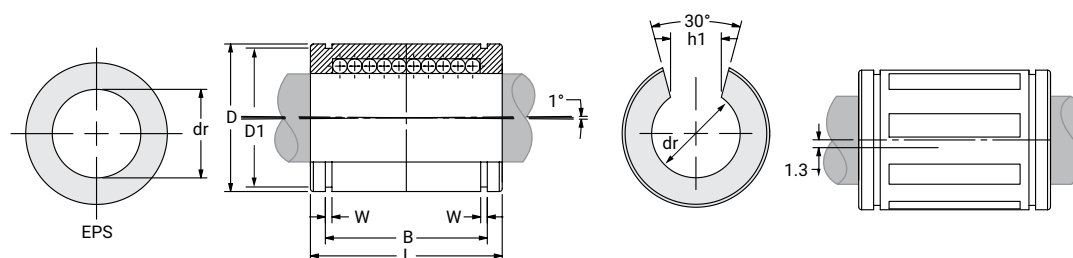


*Do NOT let any of the adhesive touch the bearing liner. It will harden and interfere with the running clearance.*

- Freeze the bearings at 0°F (-17.75°C) for 30-45 minutes. Using gloves, remove the bearings from the freezer and slip them into the housing. As they heat to room temperature, full contact between the bearing and housing will be achieved. The greatest advantage to this technique over traditional pressing is greater accuracy in alignment.

# Linear Ball Bearings Precision Plus Self Aligning

## Self Aligning Ball Bearings EPS & EPS\_OP



EPS – Self Aligning Closed

EPSxx-OP – Self Aligning Open



## DIMENSIONAL INFORMATION

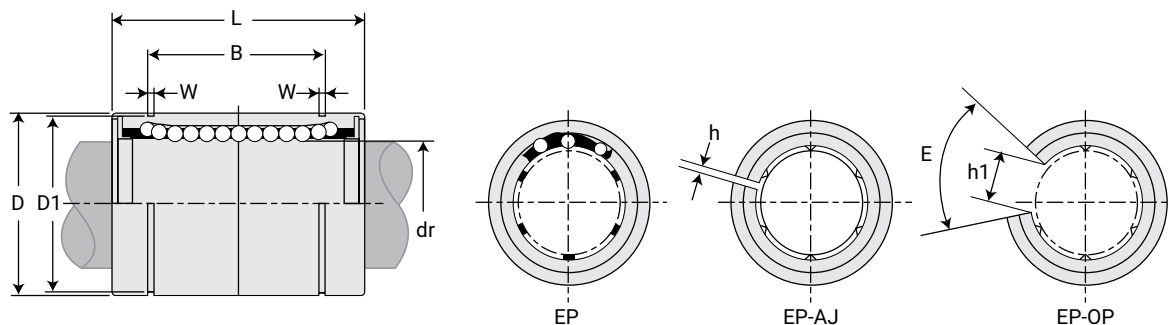
| Part No.<br>Self Aligning<br>Closed | Nominal Diameter |          |                 | Ball<br>Circuit | Weight<br>G | Major Dimensions & Tolerances |         |                 |         |                 |         |          | Load Ratings      |                   |
|-------------------------------------|------------------|----------|-----------------|-----------------|-------------|-------------------------------|---------|-----------------|---------|-----------------|---------|----------|-------------------|-------------------|
|                                     | Size<br>mm       | dr<br>mm | Tolerance<br>mm |                 |             | D<br>mm                       | L<br>mm | Tolerance<br>mm | B<br>mm | Tolerance<br>mm | W<br>mm | D1<br>mm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPS16                               | 16               | 16       | 0/-0.013        | 5               | 26          | 26                            | 36      | 0/-0.51         | 24.6    | 0/-0.51         | 1.30    | 24.9     | 1140              | 710               |
| EPS20                               | 20               | 20       | 0/-0.013        | 6               | 60          | 32                            | 45      | 0/-0.51         | 31.2    | 0/-0.51         | 1.60    | 30.5     | 2280              | 1400              |
| EPS25                               | 25               | 25       | 0/-0.013        | 6               | 120         | 40                            | 58      | 0/-0.51         | 43.7    | 0/-0.51         | 1.85    | 38.5     | 3800              | 2740              |
| EPS30                               | 30               | 30       | 0/-0.013        | 6               | 184         | 47                            | 68      | 0/-0.64         | 51.7    | 0/-0.64         | 1.85    | 44.5     | 4710              | 2800              |
| EPS40                               | 40               | 40       | 0/-0.013        | 6               | 342         | 62                            | 80      | 0/-0.76         | 60.3    | 0/-0.76         | 2.15    | 58.5     | 6500              | 5460              |
| EPS50                               | 50               | 50       | 0/-0.013        | 6               | 586         | 75                            | 100     | 0/-1.02         | 77.3    | 0/-1.02         | 2.65    | 71.5     | 11460             | 7940              |

| Part No.<br>Self Aligning<br>Open | Nominal Diameter |          |                 | Ball<br>Circuit | Weight<br>G | Major Dimensions & Tolerances |         |                 |         |                 |         |          |          |         | Load Ratings      |                   |
|-----------------------------------|------------------|----------|-----------------|-----------------|-------------|-------------------------------|---------|-----------------|---------|-----------------|---------|----------|----------|---------|-------------------|-------------------|
|                                   | Size<br>mm       | dr<br>mm | Tolerance<br>mm |                 |             | D<br>mm                       | L<br>mm | Tolerance<br>mm | B<br>mm | Tolerance<br>mm | W<br>mm | D1<br>mm | H1<br>mm | J<br>mm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPS16-OP                          | 16               | 16       | 0/-0.013        | 4               | 20          | 26                            | 36      | 0/-0.51         | 24.6    | 0/-0.51         | 1.30    | 24.9     | 0.313    | through | 1330              | 910               |
| EPS20-OP                          | 20               | 20       | 0/-0.013        | 5               | 50          | 32                            | 45      | 0/-0.51         | 31.2    | 0/-0.51         | 1.60    | 30.5     | 0.375    | 0.039   | 2310              | 1445              |
| EPS25-OP                          | 25               | 25       | 0/-0.013        | 5               | 100         | 40                            | 58      | 0/-0.51         | 43.7    | 0/-0.51         | 1.85    | 38.5     | 0.438    | 0.059   | 3910              | 2820              |
| EPS30-OP                          | 30               | 30       | 0/-0.013        | 5               | 154         | 47                            | 68      | 0/-0.64         | 51.7    | 0/-0.64         | 1.85    | 44.5     | 0.563    | 0.047   | 4850              | 2900              |
| EPS40-OP                          | 40               | 40       | 0/-0.013        | 5               | 286         | 62                            | 80      | 0/-0.76         | 60.3    | 0/-0.76         | 2.15    | 58.5     | 0.625    | 0.090   | 6700              | 5625              |
| EPS50-OP                          | 50               | 50       | 0/-0.013        | 5               | 486         | 75                            | 100     | 0/-1.02         | 77.3    | 0/-1.02         | 2.65    | 71.5     | 0.750    | 0.090   | 11700             | 8100              |



# Linear Ball Bearings Precision

## Ball Bearings EP



EP – Standard Closed



EPxx-AJ – Adjustable



EPxx-OP – Standard Open



## DIMENSIONAL INFORMATION

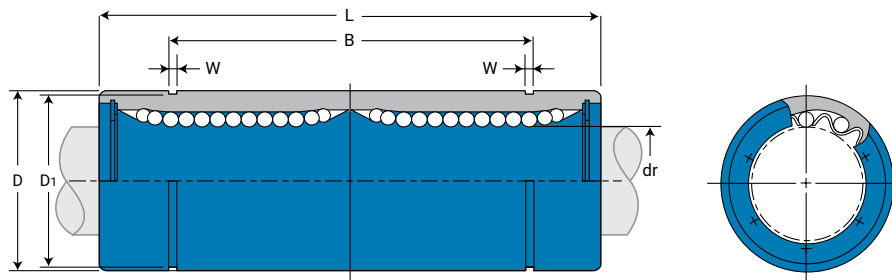
(Standard Steel Finish)

| Part No.        |            |               | Nominal Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |         |                 |
|-----------------|------------|---------------|------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|---------|-----------------|
| Standard Closed | Adjustable | Standard Open | Size<br>mm       | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm | B<br>mm | Tolerance<br>mm |
| EP5G            | -          | -             | 5                | 5        | +0.008/0        | 4            | 11          | 12                            | 0/-0.008        | 22      | 0/-0.2          | 14.5    | 0/-0.2          |
| EP8G            | -          | -             | 8                | 8        | +0.008/0        | 4            | 20          | 16                            | 0/-0.008        | 25      | 0/-0.2          | 16.5    | 0/-0.2          |
| EP10G           | -          | -             | 10               | 10       | +0.008/0        | 4            | 36          | 19                            | 0/-0.009        | 29      | 0/-0.2          | 22      | 0/-0.2          |
| EP12G           | EP12G-AJ   | EP12G-OP      | 12               | 12       | +0.008/0        | 5            | 41          | 22                            | 0/-0.009        | 32      | 0/-0.2          | 22.9    | 0/-0.2          |
| EP16G           | EP16G-AJ   | EP16G-OP      | 16               | 16       | +0.009/-0.001   | 5            | 65          | 26                            | 0/-0.009        | 36      | 0/-0.2          | 24.9    | 0/-0.2          |
| EP20G           | EP20G-AJ   | EP20G-OP      | 20               | 20       | +0.009/-0.001   | 5            | 91          | 32                            | 0/-0.011        | 45      | 0/-0.2          | 31.5    | 0/-0.2          |
| EP25G           | EP25G-AJ   | EP25G-OP      | 25               | 25       | +0.011/-0.001   | 6            | 215         | 40                            | 0/-0.011        | 58      | 0/-0.3          | 44.1    | 0/-0.3          |
| EP30G           | EP30G-AJ   | EP30G-OP      | 30               | 30       | +0.011/-0.001   | 6            | 325         | 47                            | 0/-0.011        | 68      | 0/-0.3          | 52.1    | 0/-0.3          |
| EP40G           | EP40G-AJ   | EP40G-OP      | 40               | 40       | +0.013/-0.002   | 6            | 705         | 62                            | 0/-0.013        | 80      | 0/-0.3          | 60.6    | 0/-0.3          |
| EP50G           | EP50G-AJ   | EP50G-OP      | 50               | 50       | +0.013/-0.002   | 6            | 1130        | 75                            | 0/-0.013        | 100     | 0/-0.3          | 77.6    | 0/-0.3          |

| Part No.        |            |               | Nominal Diameter |          |                 | Major Dimensions & Tolerances |          |         |          |                 |                        |                            | Load Ratings   |                |
|-----------------|------------|---------------|------------------|----------|-----------------|-------------------------------|----------|---------|----------|-----------------|------------------------|----------------------------|----------------|----------------|
| Standard Closed | Adjustable | Standard Open | Size<br>mm       | dr<br>mm | Tolerance<br>mm | W<br>mm                       | D1<br>mm | H<br>mm | H1<br>mm | E<br>Slot Angle | MAX Eccentricity<br>μm | MAX Radial Clearance<br>μm | Dynamic C<br>N | Static Co<br>N |
| EP5G            | -          | -             | 5                | 5        | +0.008/0        | 1.1                           | 11.5     | -       | -        | -               | 12                     | -5                         | 200            | 260            |
| EP8G            | -          | -             | 8                | 8        | +0.008/0        | 1.1                           | 15.2     | -       | -        | -               | 12                     | -5                         | 260            | 400            |
| EP10G           | -          | -             | 10               | 10       | +0.008/0        | 1.3                           | 18       | -       | -        | -               | 12                     | -5                         | 372            | 549            |
| EP12G           | EP12G-AJ   | EP12G-OP      | 12               | 12       | +0.008/0        | 1.3                           | 21       | 1.5     | 7.5      | 78°             | 12                     | -7                         | 410            | 590            |
| EP16G           | EP16G-AJ   | EP16G-OP      | 16               | 16       | +0.009/-0.001   | 1.3                           | 24.9     | 1.5     | 10       | 78°             | 12                     | -7                         | 770            | 1170           |
| EP20G           | EP20G-AJ   | EP20G-OP      | 20               | 20       | +0.009/-0.001   | 1.6                           | 30.3     | 2       | 10       | 60°             | 15                     | -9                         | 860            | 1370           |
| EP25G           | EP25G-AJ   | EP25G-OP      | 25               | 25       | +0.011/-0.001   | 1.85                          | 37.5     | 2       | 12.5     | 60°             | 15                     | -9                         | 980            | 1560           |
| EP30G           | EP30G-AJ   | EP30G-OP      | 30               | 30       | +0.011/-0.001   | 1.85                          | 44.5     | 2       | 12.5     | 50°             | 15                     | -9                         | 1560           | 2740           |
| EP40G           | EP40G-AJ   | EP40G-OP      | 40               | 40       | +0.013/-0.002   | 2.15                          | 59       | 3       | 16.8     | 50°             | 17                     | -13                        | 2150           | 4010           |
| EP50G           | EP50G-AJ   | EP50G-OP      | 50               | 50       | +0.013/-0.002   | 2.65                          | 72       | 3       | 21       | 50°             | 17                     | -13                        | 3820           | 7930           |

# Linear Ball Bearings Double Wide

## Double Wide Ball Bearings EP-W



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.               | Nominal Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |         |                 |
|------------------------|------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|---------|-----------------|
|                        | Size<br>mm       | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm | B<br>mm | Tolerance<br>mm |
| <b>Standard Closed</b> |                  |          |                 |              |             |                               |                 |         |                 |         |                 |
| EP8GW                  | 8                | 8        | +0.009/-0.001   | 4            | 40          | 16                            | 0/-0.009        | 45      | 0/-0.3          | 33      | 0/-0.3          |
| EP12GW                 | 12               | 12       | +0.009/-0.001   | 4            | 80          | 22                            | 0/-0.011        | 61      | 0/-0.3          | 45.8    | 0/-0.3          |
| EP16GW                 | 16               | 16       | +0.011/-0.001   | 5            | 115         | 26                            | 0/-0.011        | 68      | 0/-0.3          | 49.8    | 0/-0.3          |
| EP20GW                 | 20               | 20       | +0.011/-0.001   | 5            | 180         | 32                            | 0/-0.013        | 80      | 0/-0.3          | 61      | 0/-0.3          |
| EP25GW                 | 25               | 25       | +0.013/-0.002   | 6            | 430         | 40                            | 0/-0.013        | 112     | 0/-0.4          | 82      | 0/-0.4          |
| EP30GW                 | 30               | 30       | +0.013/-0.002   | 6            | 615         | 47                            | 0/-0.013        | 123     | 0/-0.4          | 104.2   | 0/-0.4          |
| EP40GW                 | 40               | 40       | +0.016/-0.004   | 6            | 1400        | 62                            | 0/-0.015        | 151     | 0/-0.4          | 121.2   | 0/-0.4          |
| EP50GW                 | 50               | 50       | +0.016/-0.004   | 6            | 2320        | 75                            | 0/-0.020        | 192     | 0/-0.4          | 155.2   | 0/-0.4          |

| Part No.               | Nominal Diameter |          |                 | Major Dimensions & Tolerances |          |                           | Load Ratings      |                   |
|------------------------|------------------|----------|-----------------|-------------------------------|----------|---------------------------|-------------------|-------------------|
|                        | Size<br>mm       | dr<br>mm | Tolerance<br>mm | W<br>mm                       | D1<br>mm | MAX<br>Eccentricity<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| <b>Standard Closed</b> |                  |          |                 |                               |          |                           |                   |                   |
| EP8GW                  | 8                | 8        | +0.009/-0.001   | 1.1                           | 15.2     | 15                        | 421               | 804               |
| EP12GW                 | 12               | 12       | +0.009/-0.001   | 1.3                           | 21       | 15                        | 813               | 1570              |
| EP16GW                 | 16               | 16       | +0.011/-0.001   | 1.3                           | 24.9     | 15                        | 921               | 1780              |
| EP20GW                 | 20               | 20       | +0.011/-0.001   | 1.6                           | 30.3     | 17                        | 1370              | 2740              |
| EP25GW                 | 25               | 25       | +0.013/-0.002   | 1.85                          | 38       | 17                        | 1570              | 3140              |
| EP30GW                 | 30               | 30       | +0.013/-0.002   | 1.85                          | 44.5     | 17                        | 2500              | 5490              |
| EP40GW                 | 40               | 40       | +0.016/-0.004   | 2.15                          | 59       | 20                        | 3430              | 8040              |
| EP50GW                 | 50               | 50       | +0.016/-0.004   | 2.65                          | 72       | 20                        | 6080              | 15900             |

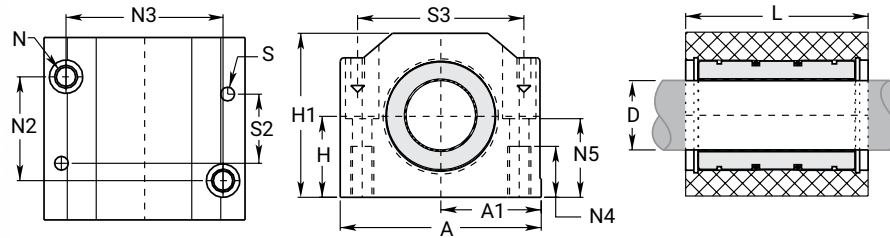


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# Linear Ball Bearings Pillow Blocks

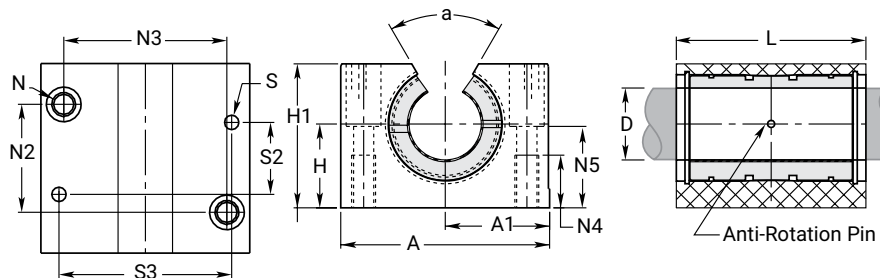
## Ball Bearings – Closed Pillow Blocks EPPM



| Part No. | D<br>Nom.<br>Brg.<br>I.D. | H<br>Centerline<br>+/- 0.015 | H1<br>Height | A<br>Width | A1<br>Centerline<br>+/- 0.013 | L<br>Length | N          |    |     |    |      |     |     |     | Assem.<br>WT.<br>Kg. | Load Ratings |              |
|----------|---------------------------|------------------------------|--------------|------------|-------------------------------|-------------|------------|----|-----|----|------|-----|-----|-----|----------------------|--------------|--------------|
|          |                           |                              |              |            |                               |             |            | N2 | N3  | N4 | N5   | S   | S2  | S3  |                      | Dynamic<br>C | Static<br>Co |
|          | Precision                 | mm                           | mm           | mm         | mm                            | mm          | Bolt       | mm | mm  | mm | mm   | mm  | mm  | mm  |                      | mm           | N            |
| EPPM08G  | 8                         | 15                           | 28           | 35         | 17.5                          | 32          | M4 x 0.7   | 20 | 25  | 9  | 14.5 | N/A | N/A | N/A | 0.069                | 260          | 400          |
| EPPM10G  | 10                        | 16                           | 31.5         | 40         | 20                            | 36          | M5 x 0.8   | 20 | 29  | 11 | 15   | 4   | 29  | 31  | 0.095                | 372          | 549          |
| EPPM12G  | 12                        | 18                           | 35           | 43         | 21.5                          | 39          | M5 x 0.8   | 23 | 32  | 11 | 16.5 | 4   | 32  | 34  | 0.118                | 410          | 590          |
| EPPM16G  | 16                        | 22                           | 42           | 53         | 26.5                          | 43          | M6 x 1.0   | 26 | 40  | 13 | 21   | 4   | 35  | 42  | 0.200                | 770          | 1170         |
| EPPM20G  | 20                        | 25                           | 50           | 60         | 30                            | 54          | M8 x 1.25  | 32 | 45  | 18 | 24   | 5   | 45  | 50  | 0.329                | 860          | 1370         |
| EPPM25G  | 25                        | 30                           | 60           | 78         | 39                            | 67          | M10 x 1.5  | 40 | 60  | 22 | 29   | 6   | 20  | 64  | 0.655                | 980          | 1560         |
| EPPM30G  | 30                        | 35                           | 71           | 87         | 43.5                          | 79          | M10 x 1.5  | 45 | 68  | 22 | 34   | 6   | 30  | 72  | 1.020                | 1560         | 2740         |
| EPPM40G  | 40                        | 45                           | 91           | 108        | 54                            | 91          | M12 x 1.75 | 58 | 86  | 26 | 44   | 8   | 35  | 90  | 1.846                | 2150         | 4010         |
| EPPM50G  | 50                        | 50                           | 105          | 132        | 66                            | 113         | M16 x 2.0  | 50 | 105 | 34 | 49   | 10  | 42  | 108 | 3.169                | 3820         | 7930         |

**Notes:** (1) Standard pillow block assembly includes self-aligning housing.  
 (2) All standard metric pillow blocks use standard EP series bearings.  
 (3) Straight bore pillow block assembly includes standard EP series bearing in straight bore housing.

## Ball Bearings – Open Pillow Blocks EPPMN

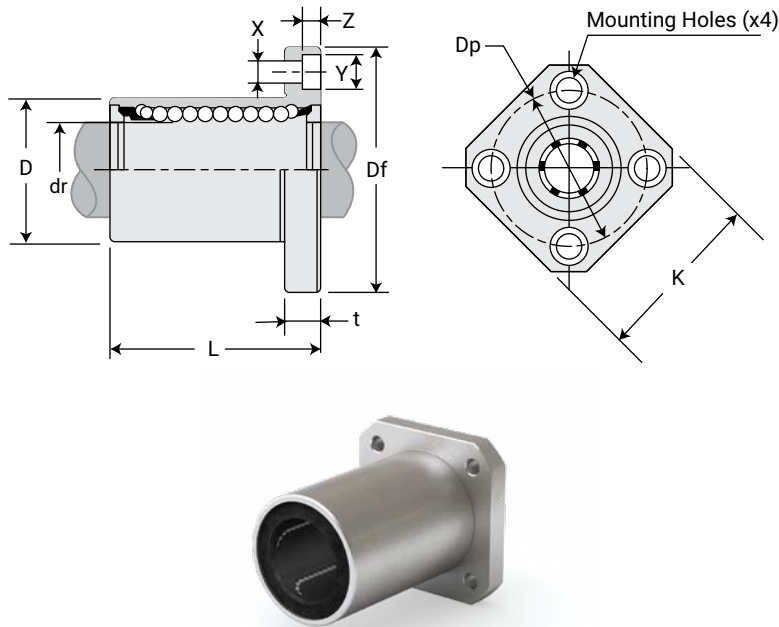


| Part No. | D<br>Nom.<br>BRG.<br>I.D. | H<br>Centerline<br>+/- 0.015 | H1<br>Height | A<br>Width | A1<br>Centerline<br>+/- 0.013 | L<br>Length | N<br>Bolt  |    |     |    |      |    |    |     |    | Assem.<br>WT.<br>Kg. | Load Ratings      |                   |
|----------|---------------------------|------------------------------|--------------|------------|-------------------------------|-------------|------------|----|-----|----|------|----|----|-----|----|----------------------|-------------------|-------------------|
|          |                           |                              |              |            |                               |             |            | N2 | N3  | N4 | N5   | S  | S2 | S3  | A  |                      | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPPMN12G | 12                        | 18                           | 28           | 43         | 21.5                          | 39          | M5 x 0.8   | 23 | 32  | 11 | 16.5 | 4  | 32 | 34  | 66 | 0.096                | 410               | 590               |
| EPPMN16G | 16                        | 22                           | 35           | 53         | 26.5                          | 43          | M6 x 1.0   | 26 | 40  | 13 | 21   | 4  | 35 | 42  | 68 | 0.162                | 770               | 1170              |
| EPPMN20G | 20                        | 25                           | 42           | 60         | 30                            | 54          | M8 x 1.25  | 32 | 45  | 18 | 24   | 5  | 45 | 50  | 60 | 0.267                | 860               | 1370              |
| EPPMN25G | 25                        | 30                           | 51           | 78         | 39                            | 67          | M10 x 1.5  | 40 | 60  | 22 | 29   | 6  | 20 | 64  | 60 | 0.536                | 980               | 1560              |
| EPPMN30G | 30                        | 35                           | 60           | 87         | 43.5                          | 79          | M10 x 1.5  | 45 | 68  | 22 | 34   | 6  | 30 | 72  | 60 | 0.831                | 1560              | 2740              |
| EPPMN40G | 40                        | 45                           | 77           | 108        | 54                            | 91          | M12 x 1.75 | 58 | 86  | 26 | 44   | 8  | 35 | 90  | 60 | 1.499                | 2150              | 4010              |
| EPPMN50G | 50                        | 50                           | 88           | 132        | 66                            | 113         | M16 x 2.0  | 50 | 105 | 34 | 49   | 10 | 42 | 108 | 60 | 2.539                | 3820              | 7930              |

**Notes:** (1) Standard pillow block assembly includes self-aligning housing.  
 (2) All standard metric pillow blocks use standard EP series bearings.

# Linear Ball Bearings Square Flange Mount

## Ball Bearings – Square Flange Mount EPK



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                 | Ball<br>Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|-----------------------------------------|------------------|----------|-----------------|-----------------|-------------|-------------------------------|-----------------|---------|-----------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>mm |                 |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm |
| EPK8G                                   | 8                | 8        | +0.008/0        | 4               | 41          | 16                            | 0/-0.013        | 25      | ±0.3            |
| EPK12G                                  | 12               | 12       | +0.008/0        | 4               | 80          | 22                            | 0/-0.016        | 32      | ±0.3            |
| EPK16G                                  | 16               | 16       | +0.009/-0.001   | 5               | 103         | 26                            | 0/-0.016        | 36      | ±0.3            |
| EPK20G                                  | 20               | 20       | +0.009/-0.001   | 5               | 182         | 32                            | 0/-0.019        | 45      | ±0.3            |
| EPK25G                                  | 25               | 25       | +0.011/-0.001   | 6               | 335         | 40                            | 0/-0.019        | 58      | ±0.3            |
| EPK30G                                  | 30               | 30       | +0.011/-0.001   | 6               | 560         | 47                            | 0/-0.019        | 68      | ±0.3            |
| EPK40G                                  | 40               | 40       | +0.013/-0.002   | 6               | 1175        | 62                            | 0/-0.022        | 80      | ±0.3            |
| EPK50G                                  | 50               | 50       | +0.013/-0.002   | 6               | 1745        | 75                            | 0/-0.022        | 100     | ±0.3            |

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                 | Major Dimensions & Tolerances – Flange |         |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|-----------------------------------------|------------------|----------|-----------------|----------------------------------------|---------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>mm | Df<br>mm                               | K<br>mm | T<br>mm | DP<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPK8G                                   | 8                | 8        | +0.008/0        | 32                                     | 25      | 5       | 24       | 3.5     | 6.5     | 3.1     | 12                 | 12               | 265               | 402               |
| EPK12G                                  | 12               | 12       | +0.008/0        | 42                                     | 32      | 6       | 32       | 4.5     | 8       | 4.1     | 12                 | 12               | 510               | 784               |
| EPK16G                                  | 16               | 16       | +0.009/-0.001   | 46                                     | 35      | 6       | 36       | 4.5     | 8       | 4.1     | 12                 | 12               | 578               | 892               |
| EPK20G                                  | 20               | 20       | +0.009/-0.001   | 54                                     | 42      | 8       | 43       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 862               | 1370              |
| EPK25G                                  | 25               | 25       | +0.011/-0.001   | 62                                     | 50      | 8       | 51       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 980               | 1570              |
| EPK30G                                  | 30               | 30       | +0.011/-0.001   | 76                                     | 60      | 10      | 62       | 6.6     | 11      | 6.1     | 15                 | 15               | 1570              | 2740              |
| EPK40G                                  | 40               | 40       | +0.013/-0.002   | 98                                     | 75      | 13      | 80       | 9       | 14      | 8.1     | 17                 | 17               | 2160              | 4020              |
| EPK50G                                  | 50               | 50       | +0.013/-0.002   | 112                                    | 88      | 13      | 94       | 9       | 14      | 8.1     | 17                 | 17               | 3820              | 7940              |

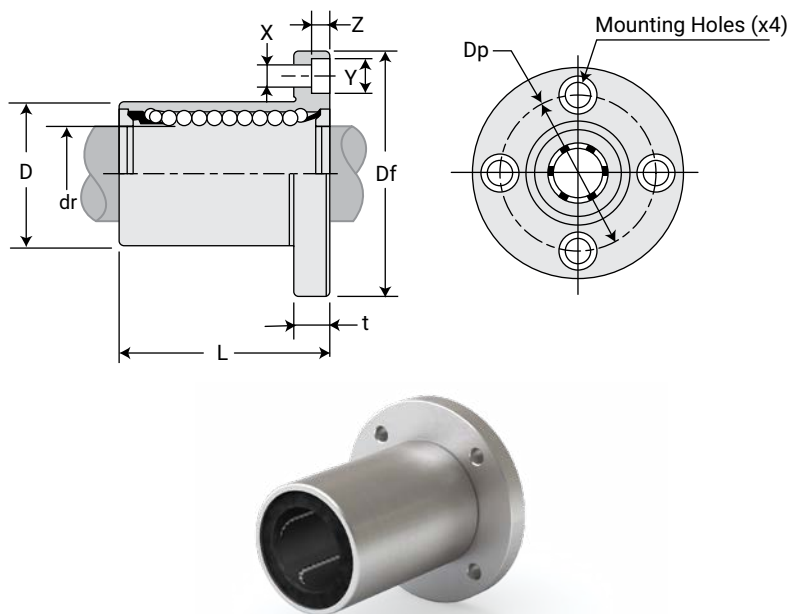


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# Linear Ball Bearings Round Flange Mount

## Ball Bearings – Round Flange Mount EPF



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|----------|------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|
|          | Size<br>mm       | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm |
| EPF8G    | 8                | 8        | +0.008/0        | 4            | 41          | 16                            | 0/-0.013        | 25      | ±0.3            |
| EPF12G   | 12               | 12       | +0.008/0        | 4            | 80          | 22                            | 0/-0.016        | 32      | ±0.3            |
| EPF16G   | 16               | 16       | +0.009/-0.001   | 5            | 103         | 26                            | 0/-0.016        | 36      | ±0.3            |
| EPF20G   | 20               | 20       | +0.009/-0.001   | 5            | 182         | 32                            | 0/-0.019        | 45      | ±0.3            |
| EPF25G   | 25               | 25       | +0.011/-0.001   | 6            | 335         | 40                            | 0/-0.019        | 58      | ±0.3            |
| EPF30G   | 30               | 30       | +0.011/-0.001   | 6            | 560         | 47                            | 0/-0.019        | 68      | ±0.3            |
| EPF40G   | 40               | 40       | +0.013/-0.002   | 6            | 1175        | 62                            | 0/-0.022        | 80      | ±0.3            |
| EPF50G   | 50               | 50       | +0.013/-0.002   | 6            | 1745        | 75                            | 0/-0.022        | 100     | ±0.3            |

| Part No. | Nominal Diameter |          |                 | Major Dimensions & Tolerances – Flange |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|----------|------------------|----------|-----------------|----------------------------------------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|          | Size<br>mm       | dr<br>mm | Tolerance<br>mm | Df<br>mm                               | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPF8G    | 8                | 8        | +0.008/0        | 32                                     | 5       | 24       | 3.5     | 6.5     | 3.1     | 12                 | 12               | 265               | 402               |
| EPF12G   | 12               | 12       | +0.008/0        | 42                                     | 6       | 32       | 4.5     | 8       | 4.1     | 12                 | 12               | 510               | 784               |
| EPF16G   | 16               | 16       | +0.009/-0.001   | 46                                     | 6       | 36       | 4.5     | 8       | 4.1     | 12                 | 12               | 578               | 892               |
| EPF20G   | 20               | 20       | +0.009/-0.001   | 54                                     | 8       | 43       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 862               | 1370              |
| EPF25G   | 25               | 25       | +0.011/-0.001   | 62                                     | 8       | 51       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 980               | 1570              |
| EPF30G   | 30               | 30       | +0.011/-0.001   | 76                                     | 10      | 62       | 6.6     | 11      | 6.1     | 15                 | 15               | 1570              | 2740              |
| EPF40G   | 40               | 40       | +0.013/-0.002   | 98                                     | 13      | 80       | 9       | 14      | 8.1     | 17                 | 17               | 2160              | 4020              |
| EPF50G   | 50               | 50       | +0.013/-0.002   | 112                                    | 13      | 94       | 9       | 14      | 8.1     | 17                 | 17               | 3820              | 7940              |



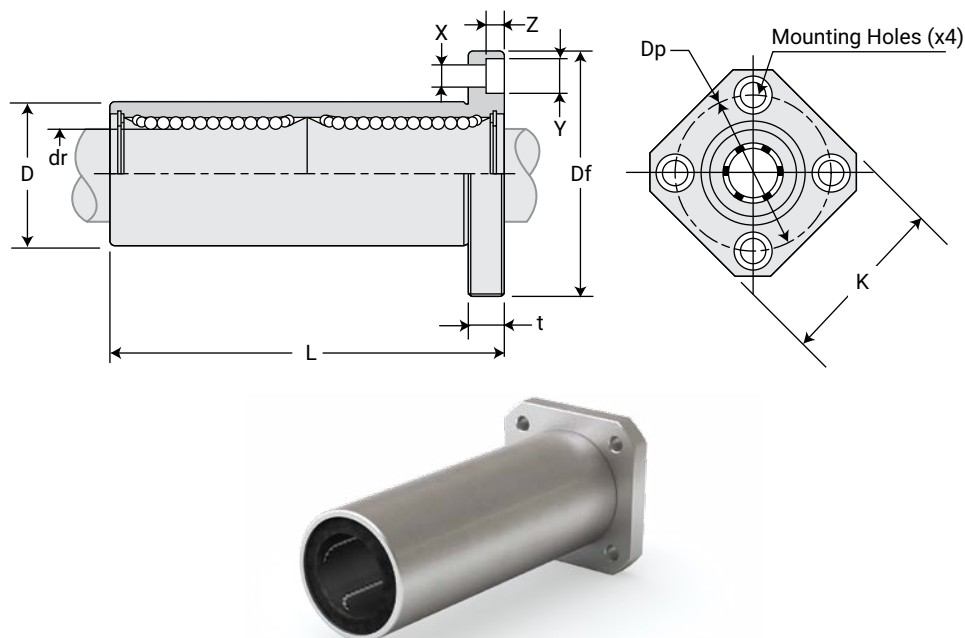
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# Linear Ball Bearings Double Wide

## Double Wide Ball Bearings – Square Flange Mount EPK-W



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Diameter |       |               | Ball Circuit | Weight G | Major Dimensions & Tolerances |              |      |              |
|----------|------------------|-------|---------------|--------------|----------|-------------------------------|--------------|------|--------------|
|          | Size mm          | dr mm | Tolerance mm  |              |          | D mm                          | Tolerance mm | L mm | Tolerance mm |
| EPK8GW   | 8                | 8     | +0.009/-0.001 | 4            | 51       | 16                            | 0/-0.013     | 45   | ±0.3         |
| EPK12GW  | 12               | 12    | +0.009/-0.001 | 4            | 90       | 22                            | 0/-0.016     | 61   | ±0.3         |
| EPK16GW  | 16               | 16    | +0.011/-0.001 | 5            | 135      | 26                            | 0/-0.016     | 70   | ±0.3         |
| EPK20GW  | 20               | 20    | +0.011/-0.001 | 5            | 225      | 32                            | 0/-0.019     | 80   | ±0.3         |
| EPK25GW  | 25               | 25    | +0.013/-0.002 | 6            | 500      | 40                            | 0/-0.019     | 112  | ±0.3         |
| EPK30GW  | 30               | 30    | +0.013/-0.002 | 6            | 720      | 47                            | 0/-0.019     | 123  | ±0.3         |
| EPK40GW  | 40               | 40    | +0.016/-0.004 | 6            | 1600     | 62                            | 0/-0.022     | 154  | ±0.3         |
| EPK50GW  | 50               | 50    | +0.016/-0.004 | 6            | 2620     | 75                            | 0/-0.022     | 192  | ±0.3         |

| Part No. | Nominal Diameter |       |               | Major Dimensions & Tolerances – Flange |      |      |       |      |      |      |                      |                    | Load Ratings |             |
|----------|------------------|-------|---------------|----------------------------------------|------|------|-------|------|------|------|----------------------|--------------------|--------------|-------------|
|          | Size mm          | dr mm | Tolerance mm  | Df mm                                  | K mm | T mm | Dp mm | X mm | Y mm | Z mm | Eccentricity $\mu$ m | Squareness $\mu$ m | Dynamic C N  | Static Co N |
| EPK8GW   | 8                | 8     | +0.009/-0.001 | 32                                     | 25   | 5    | 24    | 3.5  | 6.5  | 3.1  | 15                   | 15                 | 421          | 804         |
| EPK12GW  | 12               | 12    | +0.009/-0.001 | 42                                     | 32   | 6    | 32    | 4.5  | 8    | 4.1  | 15                   | 15                 | 813          | 1570        |
| EPK16GW  | 16               | 16    | +0.011/-0.001 | 46                                     | 35   | 6    | 36    | 4.5  | 8    | 4.1  | 15                   | 15                 | 921          | 1780        |
| EPK20GW  | 20               | 20    | +0.011/-0.001 | 54                                     | 42   | 8    | 43    | 5.5  | 9.3  | 5.1  | 17                   | 17                 | 1370         | 2740        |
| EPK25GW  | 25               | 25    | +0.013/-0.002 | 62                                     | 50   | 8    | 51    | 5.5  | 9.3  | 5.1  | 17                   | 17                 | 1570         | 3140        |
| EPK30GW  | 30               | 30    | +0.013/-0.002 | 76                                     | 60   | 10   | 62    | 6.6  | 11   | 6.1  | 17                   | 17                 | 2500         | 5490        |
| EPK40GW  | 40               | 40    | +0.016/-0.004 | 98                                     | 75   | 13   | 80    | 9    | 14   | 8.1  | 20                   | 20                 | 3430         | 8040        |
| EPK50GW  | 50               | 50    | +0.016/-0.004 | 112                                    | 88   | 13   | 94    | 9    | 14   | 8.1  | 20                   | 20                 | 6080         | 15900       |

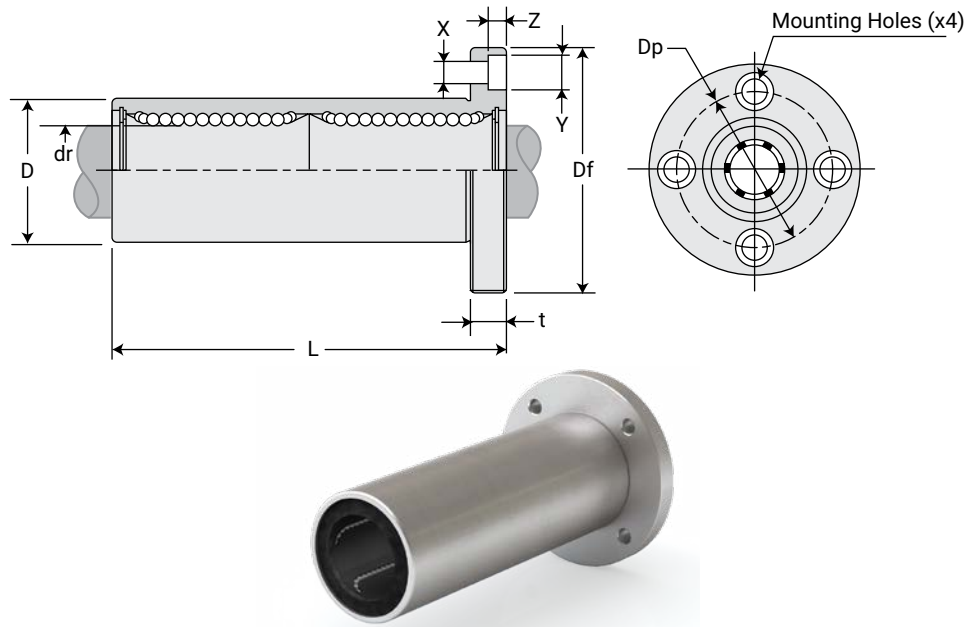


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# Linear Ball Bearings Double Wide

## Double Wide Ball Bearings – Round Flange Mount EPF-W



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                 | Ball<br>Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|-----------------------------------------|------------------|----------|-----------------|-----------------|-------------|-------------------------------|-----------------|---------|-----------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>mm |                 |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm |
| EPF8GW                                  | 8                | 8        | +0.009/-0.001   | 4               | 59          | 16                            | 0/-0.013        | 46      | ±0.3            |
| EPF12GW                                 | 12               | 12       | +0.009/-0.001   | 4               | 110         | 22                            | 0/-0.016        | 61      | ±0.3            |
| EPF16GW                                 | 16               | 16       | +0.011/-0.001   | 5               | 160         | 26                            | 0/-0.016        | 68      | ±0.3            |
| EPF20GW                                 | 20               | 20       | +0.011/-0.001   | 5               | 260         | 32                            | 0/-0.019        | 80      | ±0.3            |
| EPF25GW                                 | 25               | 25       | +0.013/-0.002   | 6               | 540         | 40                            | 0/-0.019        | 112     | ±0.3            |
| EPF30GW                                 | 30               | 30       | +0.013/-0.002   | 6               | 815         | 47                            | 0/-0.019        | 123     | ±0.3            |
| EPF40GW                                 | 40               | 40       | +0.016/-0.004   | 6               | 1805        | 62                            | 0/-0.022        | 154     | ±0.3            |
| EPF50GW                                 | 50               | 50       | +0.016/-0.004   | 6               | 2820        | 75                            | 0/-0.022        | 192     | ±0.3            |

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                 | Major Dimensions & Tolerances – Flange |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|-----------------------------------------|------------------|----------|-----------------|----------------------------------------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>mm | Df<br>mm                               | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPF8GW                                  | 8                | 8        | +0.009/-0.001   | 32                                     | 5       | 24       | 3.5     | 6.5     | 3.1     | 15                 | 15               | 421               | 804               |
| EPF12GW                                 | 12               | 12       | +0.009/-0.001   | 42                                     | 6       | 32       | 4.5     | 8       | 4.1     | 15                 | 15               | 813               | 1570              |
| EPF16GW                                 | 16               | 16       | +0.011/-0.001   | 46                                     | 6       | 36       | 4.5     | 8       | 4.1     | 15                 | 15               | 921               | 1780              |
| EPF20GW                                 | 20               | 20       | +0.011/-0.001   | 54                                     | 8       | 43       | 5.5     | 9.3     | 5.1     | 17                 | 17               | 1370              | 2740              |
| EPF25GW                                 | 25               | 25       | +0.013/-0.002   | 62                                     | 8       | 51       | 5.5     | 9.3     | 5.1     | 17                 | 17               | 1570              | 3140              |
| EPF30GW                                 | 30               | 30       | +0.013/-0.002   | 76                                     | 10      | 62       | 6.6     | 11      | 6.1     | 17                 | 17               | 2500              | 5490              |
| EPF40GW                                 | 40               | 40       | +0.016/-0.004   | 98                                     | 13      | 80       | 9       | 14      | 8.1     | 20                 | 20               | 3430              | 8040              |
| EPF50GW                                 | 50               | 50       | +0.016/-0.004   | 112                                    | 13      | 94       | 9       | 14      | 8.1     | 20                 | 20               | 6080              | 15900             |

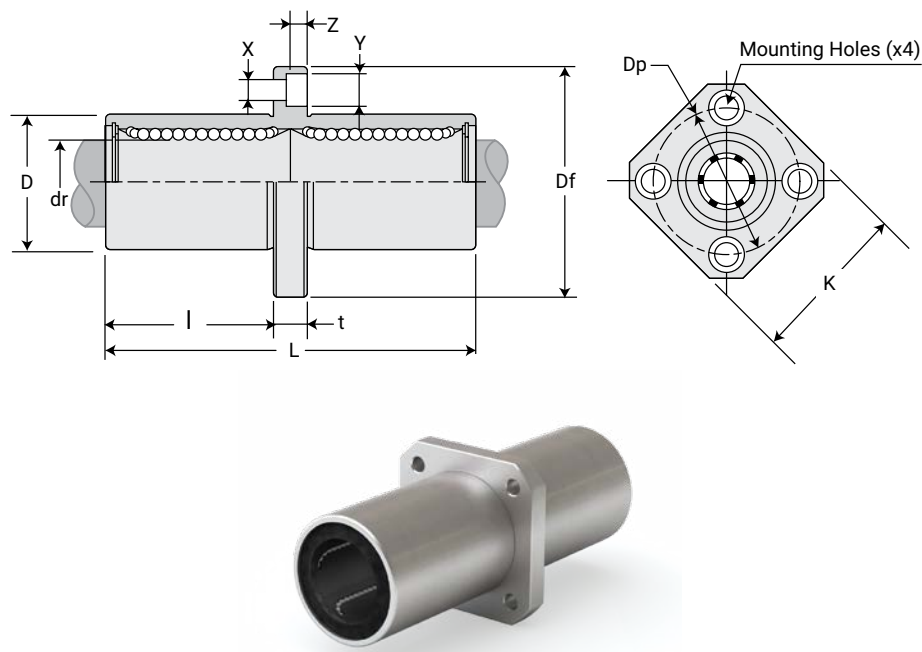


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# Linear Ball Bearings Square Flange Center Mount

## Ball Bearings – Square Flange Center Mount EPKC



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                 | Ball<br>Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|-----------------------------------------|------------------|----------|-----------------|-----------------|-------------|-------------------------------|-----------------|---------|-----------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>μm |                 |             | D<br>mm                       | Tolerance<br>μm | L<br>mm | Tolerance<br>μm |
| EPKC8G                                  | 8                | 8        | +9/-1           | 4               | 51          | 16                            | 0/-13           | 45      | ±300            |
| EPKC12G                                 | 12               | 12       | +9/-1           | 4               | 90          | 22                            | 0/-16           | 57      | ±300            |
| EPKC16G                                 | 16               | 16       | +11/-1          | 5               | 135         | 26                            | 0/-16           | 70      | ±300            |
| EPKC20G                                 | 20               | 20       | +11/-1          | 5               | 225         | 32                            | 0/-19           | 80      | ±300            |
| EPKC25G                                 | 25               | 25       | +13/-2          | 6               | 500         | 40                            | 0/-19           | 112     | ±300            |
| EPKC30G                                 | 30               | 30       | +13/-2          | 6               | 720         | 47                            | 0/-19           | 123     | ±300            |
| EPKC40G                                 | 40               | 40       | +16/-4          | 6               | 1600        | 62                            | 0/-22           | 154     | ±300            |
| EPKC50G                                 | 50               | 50       | +16/-4          | 6               | 2620        | 75                            | 0/-22           | 192     | ±300            |

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                 | Major Dimensions & Tolerances – Flange |          |         |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|-----------------------------------------|------------------|----------|-----------------|----------------------------------------|----------|---------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>μm | I<br>mm                                | Df<br>mm | K<br>mm | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPKC8G                                  | 8                | 8        | +9/-1           | 20.5                                   | 32       | 25      | 5       | 24       | 3.5     | 6.5     | 3.1     | 15                 | 15               | 421               | 804               |
| EPKC12G                                 | 12               | 12       | +9/-1           | 27.5                                   | 42       | 32      | 6       | 32       | 4.5     | 8       | 4.1     | 15                 | 15               | 813               | 1570              |
| EPKC16G                                 | 16               | 16       | +11/-1          | 31                                     | 46       | 35      | 6       | 36       | 4.5     | 8       | 4.1     | 15                 | 15               | 921               | 1780              |
| EPKC20G                                 | 20               | 20       | +11/-1          | 36                                     | 54       | 42      | 8       | 43       | 5.5     | 9.3     | 5.1     | 17                 | 17               | 1370              | 2740              |
| EPKC25G                                 | 25               | 25       | +13/-2          | 52                                     | 62       | 50      | 8       | 51       | 5.5     | 9.3     | 5.1     | 17                 | 17               | 1570              | 3140              |
| EPKC30G                                 | 30               | 30       | +13/-2          | 56.5                                   | 76       | 60      | 10      | 62       | 6.6     | 11      | 6.1     | 17                 | 17               | 2500              | 5490              |
| EPKC40G                                 | 40               | 40       | +16/-4          | 69                                     | 98       | 75      | 13      | 80       | 9       | 14      | 8.1     | 20                 | 20               | 3430              | 8040              |
| EPKC50G                                 | 50               | 50       | +16/-4          | 89.5                                   | 112      | 88      | 13      | 94       | 9       | 14      | 8.1     | 20                 | 20               | 6080              | 15900             |

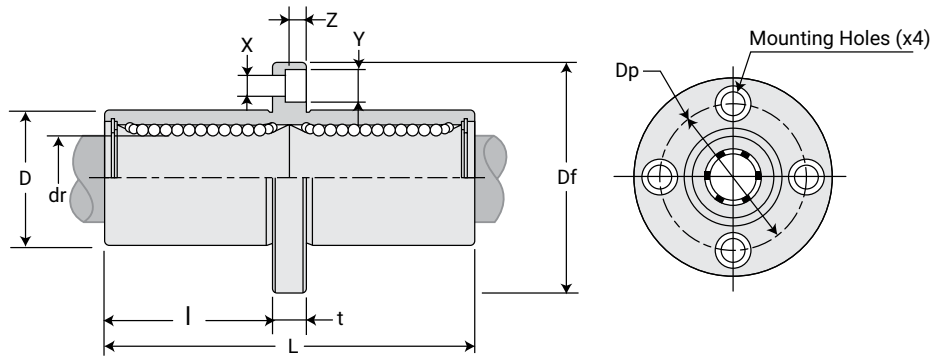


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Inch Series—page 52 Metric Series—page 90

# Linear Ball Bearings Round Flange Center Mount

## Ball Bearings – Round Flange Center Mount EPFC



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                            | Ball<br>Circuit | Weight<br>G | Major Dimensions & Tolerances |                            |         |                            |
|-----------------------------------------|------------------|----------|----------------------------|-----------------|-------------|-------------------------------|----------------------------|---------|----------------------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>$\mu\text{m}$ |                 |             | D<br>mm                       | Tolerance<br>$\mu\text{m}$ | L<br>mm | Tolerance<br>$\mu\text{m}$ |
| EPFC8G                                  | 8                | 8        | +9/-1                      | 4               | 59          | 16                            | 0/-13                      | 45      | $\pm 300$                  |
| EPFC12G                                 | 12               | 12       | +9/-1                      | 4               | 110         | 22                            | 0/-16                      | 61      | $\pm 300$                  |
| EPFC16G                                 | 16               | 16       | +11/-1                     | 5               | 160         | 26                            | 0/-16                      | 68      | $\pm 300$                  |
| EPFC20G                                 | 20               | 20       | +11/-1                     | 5               | 260         | 32                            | 0/-19                      | 80      | $\pm 300$                  |
| EPFC25G                                 | 25               | 25       | +13/-2                     | 6               | 540         | 40                            | 0/-19                      | 112     | $\pm 300$                  |
| EPFC30G                                 | 30               | 30       | +13/-2                     | 6               | 815         | 47                            | 0/-19                      | 123     | $\pm 300$                  |
| EPFC40G                                 | 40               | 40       | +16/-4                     | 6               | 1805        | 62                            | 0/-22                      | 154     | $\pm 300$                  |
| EPFC50G                                 | 50               | 50       | +16/-4                     | 6               | 2820        | 75                            | 0/-22                      | 192     | $\pm 300$                  |

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Diameter |          |                            | Major Dimensions & Tolerances – Flange |          |         |          |         |         |         |                               |                             | Load Ratings      |                   |
|-----------------------------------------|------------------|----------|----------------------------|----------------------------------------|----------|---------|----------|---------|---------|---------|-------------------------------|-----------------------------|-------------------|-------------------|
|                                         | Size<br>mm       | dr<br>mm | Tolerance<br>$\mu\text{m}$ | I<br>mm                                | Df<br>mm | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>$\mu\text{m}$ | Squareness<br>$\mu\text{m}$ | Dynamic<br>C<br>N | Static<br>Co<br>N |
| EPFC8G                                  | 8                | 8        | +9/-1                      | 20.5                                   | 32       | 5       | 24       | 3.5     | 6.5     | 3.1     | 15                            | 15                          | 421               | 804               |
| EPFC12G                                 | 12               | 12       | +9/-1                      | 27.5                                   | 42       | 6       | 32       | 4.5     | 8       | 4.1     | 15                            | 15                          | 813               | 1570              |
| EPFC16G                                 | 16               | 16       | +11/-1                     | 31                                     | 46       | 6       | 36       | 4.5     | 8       | 4.1     | 15                            | 15                          | 921               | 1780              |
| EPFC20G                                 | 20               | 20       | +11/-1                     | 36                                     | 54       | 8       | 43       | 5.5     | 9.3     | 5.1     | 17                            | 17                          | 1370              | 2740              |
| EPFC25G                                 | 25               | 25       | +13/-2                     | 52                                     | 62       | 8       | 51       | 5.5     | 9.3     | 5.1     | 17                            | 17                          | 1570              | 3140              |
| EPFC30G                                 | 30               | 30       | +13/-2                     | 56.5                                   | 76       | 10      | 62       | 6.6     | 11      | 6.1     | 17                            | 17                          | 2500              | 5490              |
| EPFC40G                                 | 40               | 40       | +16/-4                     | 69                                     | 98       | 13      | 80       | 9       | 14      | 8.1     | 20                            | 20                          | 3430              | 8040              |
| EPFC50G                                 | 50               | 50       | +16/-4                     | 89.5                                   | 112      | 13      | 94       | 9       | 14      | 8.1     | 20                            | 20                          | 6080              | 15900             |

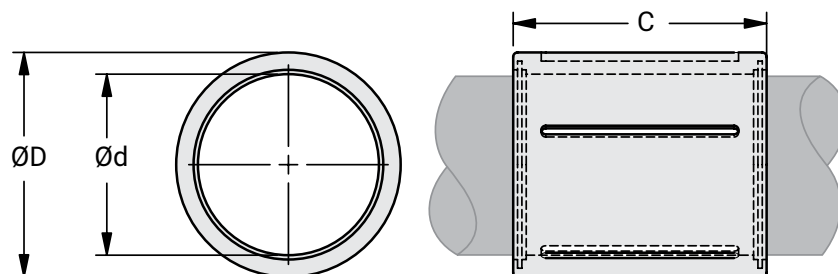


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Inch Series–page 52 Metric Series–page 90

# Linear Ball Bearings Compact Thin Wall

## Ball Bearings – Compact Thin Wall KHP



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Ød<br>mm | Tolerance<br>µm | Dimensions |                 | C<br>mm | Tolerance<br>µm | Weight<br>G | Load Rating       |                   |
|----------|----------|-----------------|------------|-----------------|---------|-----------------|-------------|-------------------|-------------------|
|          |          |                 | ØD<br>mm   | Tolerance<br>µm |         |                 |             | Dynamic<br>C<br>N | Static<br>Co<br>N |
| KHP6     | 6        | 0/+12           | 12         | -11/0           | 22      | -520/0          | 7           | 400               | 239               |
| KHP8     | 8        | 0/+15           | 15         | -11/0           | 24      | -520/0          | 12          | 435               | 280               |
| KHP10    | 10       | 0/+15           | 17         | -11/0           | 26      | -520/0          | 14.5        | 500               | 370               |
| KHP12    | 12       | 0/+18           | 19         | -13/0           | 28      | -520/0          | 18.5        | 620               | 510               |
| KHP14    | 14       | 0/+18           | 21         | -13/0           | 28      | -520/0          | 20.5        | 620               | 520               |
| KHP16    | 16       | 0/+18           | 24         | -13/0           | 30      | -520/0          | 27.5        | 800               | 620               |
| KHP20    | 20       | 0/+21           | 28         | -13/0           | 30      | -520/0          | 32.5        | 950               | 790               |
| KHP25    | 25       | 0/+21           | 35         | -16/0           | 40      | -620/0          | 66          | 1990              | 1670              |
| KHP30    | 30       | 0/+21           | 40         | -16/0           | 50      | -620/0          | 95          | 2880              | 2700              |
| KHP40    | 40       | 0/+25           | 52         | -19/0           | 60      | -740/0          | 182         | 4400              | 4450              |
| KHP50    | 50       | 0/+25           | 62         | -19/0           | 70      | -740/0          | 252         | 5500              | 6300              |



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Inch Series—page 52 Metric Series—page 90

# Roller Pillow Blocks Bearings

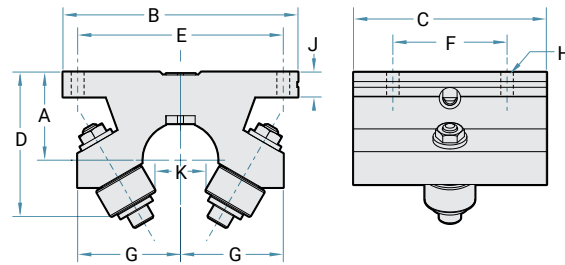


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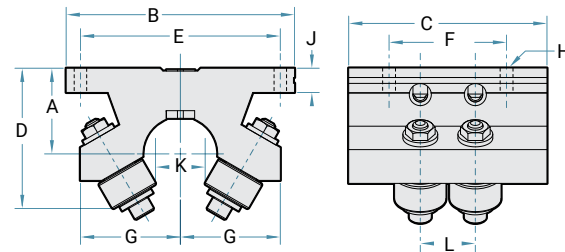
## Single Roller Pillow Block MSPB-OPN



Dimensions and Load Ratings Metric Shafting

| Part Number | Shaft Diameter<br>mm | DYN. Load Rating<br>N | Weight<br>g | A<br>±0.08 mm | B<br>mm | C<br>mm | D<br>mm | E<br>±0.13 mm | F<br>±0.13 mm | G<br>mm | H<br>Bolt Hole mm | J<br>mm | K<br>mm |
|-------------|----------------------|-----------------------|-------------|---------------|---------|---------|---------|---------------|---------------|---------|-------------------|---------|---------|
| MSPB-16-OPN | 16                   | 2224                  | 226         | 22.2758       | 63.50   | 44.450  | 35.719  | 53.975        | 28.575        | 26.988  | #8 4.763          | 6.858   | 9.525   |
| MSPB-20-OPN | 20                   | 2669                  | 275         | 24.2824       | 69.85   | 47.625  | 39.688  | 60.325        | 31.750        | 26.988  | #8 4.763          | 7.620   | 11.113  |
| MSPB-25-OPN | 25                   | 4248                  | 453         | 29.9466       | 82.55   | 66.675  | 50.800  | 73.025        | 44.450        | 34.925  | #10 5.558         | 9.144   | 17.463  |
| MSPB-30-OPN | 30                   | 6228                  | 907         | 37.2110       | 101.60  | 85.725  | 65.088  | 88.900        | 50.800        | 44.450  | #10 5.558         | 10.770  | 20.638  |

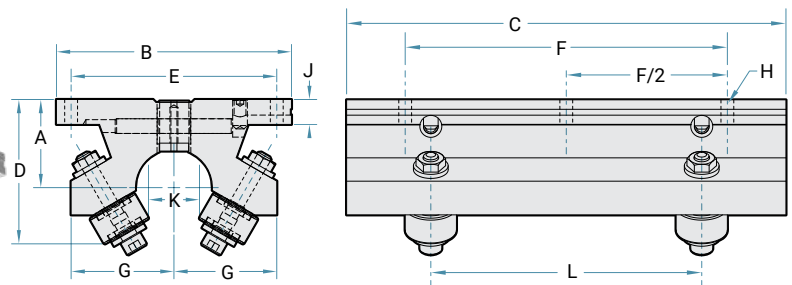
## Double Roller Pillow Block MDPB-OPN



Dimensions and Load Ratings Metric Shafting

| Part Number | Shaft Diameter<br>mm | DYN. Load Rating<br>N | Weight<br>g | A<br>±0.08 mm | B<br>mm | C<br>mm | D<br>mm | E<br>±0.13 mm | F<br>±0.13 mm | G<br>mm | H<br>Bolt Hole mm | J<br>mm | K<br>mm | L<br>mm |
|-------------|----------------------|-----------------------|-------------|---------------|---------|---------|---------|---------------|---------------|---------|-------------------|---------|---------|---------|
| MDPB-16-OPN | 16                   | 4448                  | 317         | 22.2758       | 63.50   | 63.500  | 35.719  | 53.975        | 50.80         | 26.988  | #8 4.763          | 6.858   | 9.525   | 14.2748 |
| MDPB-20-OPN | 20                   | 5338                  | 362         | 24.2824       | 69.85   | 66.675  | 39.688  | 60.325        | 31.75         | 26.988  | #8 4.763          | 7.620   | 11.113  | 14.2748 |
| MDPB-25-OPN | 25                   | 8496                  | 544         | 29.9466       | 82.55   | 66.675  | 50.800  | 73.025        | 44.45         | 34.925  | #10 5.558         | 9.144   | 17.463  | 18.2880 |
| MDPB-30-OPN | 30                   | 12455                 | 360         | 37.2110       | 101.60  | 85.725  | 65.088  | 88.900        | 50.80         | 44.450  | #10 5.558         | 10.770  | 20.638  | 23.7998 |

## Twin Roller Pillow Block MTWN-OPN



Dimensions and Load Ratings Metric Shafting

| Part Number | Shaft Diameter<br>mm | DYN. Load Rating<br>N | Weight.<br>g | A<br>±0.08 mm | B<br>mm | C<br>mm | D<br>mm | E<br>±0.13 mm | F<br>±0.13 mm | G<br>in. | H<br>Bolt Hole mm | J<br>mm | K<br>mm | L<br>mm |
|-------------|----------------------|-----------------------|--------------|---------------|---------|---------|---------|---------------|---------------|----------|-------------------|---------|---------|---------|
| MTWN-16-OPN | 16                   | 4448                  | 454          | 22.2758       | 63.50   | 101.6   | 35.719  | 53.975        | 76.2          | 26.988   | #8 4.763          | 6.858   | 9.53    | 53.975  |
| MTWN-20-OPN | 20                   | 5338                  | 544          | 24.2824       | 69.85   | 114.3   | 39.688  | 60.325        | 88.9          | 26.988   | #8 4.763          | 7.620   | 11.11   | 63.500  |
| MTWN-25-OPN | 25                   | 8496                  | 1043         | 29.9466       | 82.55   | 152.4   | 50.800  | 73.025        | 114.3         | 34.925   | #10 5.558         | 9.144   | 17.46   | 95.250  |
| MTWN-30-OPN | 30                   | 12455                 | 1995         | 37.2110       | 101.60  | 190.5   | 65.088  | 88.900        | 139.7         | 44.450   | #10 5.558         | 10.770  | 20.64   | 117.475 |



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## Simplicity 60 Plus® Shafting

PBC Linear®, formulated a linear shaft designed specifically for optimal bearing performance – 60 Plus Shafting. Advanced process capabilities maintain the ideal surface finish for linear bearings resulting in the longest life and highest performing shaft-to-bearing combination available.

Optimized surface finish

Faster break-in and better Frelon® transfer for plain bearings

Longest life possible, less down time, and maintenance

Straight to within 0.001" to 0.002" per foot cumulative, except on 3/8" diameter and smaller



See Pages 59–60 for machining options.



## Metric Shaft Part • Numbering Chart



Configure  
Online



### Special

**CM** - Custom Machine  
**SL** - Specified Length

### Shaft Length

**Millimeter** - 0000

### Shaft Material

**Blank** - 1060 CS  
**SS** - 440 SS  
**SS420** - 420 SS  
**SS316** - 316 SS\* \*\*  
**CP** - Chrome plate\*\*  
**AR** - Armoloy\*\*

\* 300 Series available in most diameters

\*\*Available as special quotes

**Note:** Chrome will have a guaranteed thickness of 0.0001" to 0.0005". Chrome thickness will be in addition to the catalog diameter of the shaft.

| Code  | Class Description                        |
|-------|------------------------------------------|
| NIM   | Metric Shaft (Steel)                     |
| NIPDM | Metric Predrill (Steel)                  |
| CCM   | Feather Metric (Aluminum)                |
| CCMDL | Feather Metric Predrill (Aluminum)       |
| SRM   | Metric Support Rail (Aluminum)           |
| SRAM  | Metric Support Rail Assembly (Aluminum)  |
| LSRM  | Metric Low Support Rail (Steel)          |
| LSGM  | Metric Low Support Rail Assembly (Steel) |

| Code | Diameter Desc. |
|------|----------------|
| 04   | 4 mm           |
| 05   | 5 mm           |
| 06   | 6 mm           |
| 08   | 8 mm           |
| 10   | 10 mm          |
| 12   | 12 mm          |
| 16   | 16 mm          |
| 20   | 20 mm          |
| 25   | 25 mm          |
| 30   | 30 mm          |
| 40   | 40 mm          |
| 50   | 50 mm          |
| 60   | 60 mm          |
| 80   | 80 mm          |

### Sample Part Numbers

Stainless Steel (SS) 20 mm diameter and 300 mm long

**NIM20SS-0300-SL**

Feather metric 12 mm diameter and 150 mm long

**CCM12-0150-SL**

# Round Shafting RC60 Steel & Stainless Steel

**Simplicity**  
**60 PLUS**  
SHAFTING

## Simplicity® 60 Plus® Shafting

PBC Linear's® development team, working in close conjunction with engineers from Lee Linear®, have together formulated a linear shaft designed specifically for optimal bearing performance – Simplicity 60 Plus Shafting. Advanced process capabilities maintain the ideal surface finish for linear bearings resulting in the longest life and highest performing shaft-to-bearing combination available.

- Optimized surface finish
- Faster break-in and better Frelon® transfer for plain bearings
- Longest life possible, less down time, and maintenance
- Straight to within 0.001" to 0.002" per foot cumulative, except on 3/8" diameter and smaller



Contact an Application Engineer for machining options.

## RC60 Steel Solid Shafting NIM

| Part No.   | Nominal Dia.<br>mm | Dia. Tolerance<br>mm |     | MAX Length<br>mm | MIN Hardness<br>Depth<br>mm | Weight<br>Kg/M |
|------------|--------------------|----------------------|-----|------------------|-----------------------------|----------------|
|            |                    | MIN                  | MAX |                  |                             |                |
| NIM04-xxxx | 4                  | 3.987                | 4   | 6400             | 0.69                        | 0.10           |
| NIM05-xxxx | 5                  | 4.987                | 5   | 6400             | 0.69                        | 0.15           |
| NIM06-xxxx | 6                  | 5.987                | 6   | 6400             | 0.69                        | 0.23           |
| NIM08-xxxx | 8                  | 7.987                | 8   | 6400             | 0.69                        | 0.39           |
| NIM10-xxxx | 10                 | 9.987                | 10  | 6400             | 0.69                        | 0.62           |
| NIM12-xxxx | 12                 | 11.987               | 12  | 3900             | 1.02                        | 0.89           |
| NIM16-xxxx | 16                 | 15.987               | 16  | 3900             | 1.02                        | 1.57           |
| NIM20-xxxx | 20                 | 19.987               | 20  | 3900             | 1.52                        | 2.45           |
| NIM25-xxxx | 25                 | 24.987               | 25  | 4300             | 2.03                        | 3.80           |
| NIM30-xxxx | 30                 | 29.987               | 30  | 3900             | 2.03                        | 5.50           |
| NIM40-xxxx | 40                 | 39.984               | 40  | 3900             | 2.03                        | 9.80           |
| NIM50-xxxx | 50                 | 49.984               | 50  | 3900             | 2.54                        | 15.30          |
| NIM60-xxxx | 60                 | 59.981               | 60  | 3900             | 2.54                        | 22.20          |
| NIM80-xxxx | 80                 | 79.981               | 80  | 3550             | 2.54                        | 39.50          |

- RC 60 Plus case hardened steel shafting
- Optimized for Simplicity® bearings and linear ball bearings
- Available cut-to-length or full lengths
- Length tolerance:  
4 mm – 30 mm shaft = +/- 0.8 mm  
40 mm – 50 mm shaft = +/- 1.6 mm  
60 mm – 80 mm shaft = +/- 3.2 mm
- Joinable for longer lengths
- Available as solid shafting or pre-drilled (See pre-drilled NIPDM on next page)

**Notes:** (1) Specify length in part number using millimeters.  
**Example:** for 25 mm shafting total length 900 mm = NIM25-0900.  
(2) Surface finish bearing recommended 8 Ra.



## 440 & 420 Stainless Steel Solid Shafting NIMxxSS & NIMxxSS420

| Part No.      |                  | Nominal Size<br>mm | Dia. Tolerance<br>mm |     | MAX Length<br>mm | MIN Hardness<br>Depth<br>mm | Weight<br>Kg/M |
|---------------|------------------|--------------------|----------------------|-----|------------------|-----------------------------|----------------|
| 440 SS        | 420 SS           |                    | MIN                  | MAX |                  |                             |                |
| NIM04SS-xxxx  | NIM04SS420-xxxx  | 4                  | 3.987                | 4   | 6400             | 0.69                        | 0.10           |
| NIM05SS-xxxx* | NIM05SS420-xxxx* | 5                  | 4.987                | 5   | 6400             | 0.69                        | 0.15           |
| NIM06SS-xxxx  | NIM06SS420-xxxx  | 6                  | 5.987                | 6   | 6400             | 0.69                        | 0.23           |
| NIM08SS-xxxx  | NIM08SS420-xxxx  | 8                  | 7.987                | 8   | 6400             | 0.69                        | 0.39           |
| NIM10SS-xxxx  | NIM10SS420-xxxx  | 10                 | 9.987                | 10  | 6400             | 0.69                        | 0.62           |
| NIM12SS-xxxx  | NIM12SS420-xxxx  | 12                 | 11.987               | 12  | 3900             | 1.02                        | 0.89           |
| NIM16SS-xxxx  | NIM16SS420-xxxx  | 16                 | 15.987               | 16  | 3900             | 1.02                        | 1.57           |
| NIM20SS-xxxx  | NIM20SS420-xxxx  | 20                 | 19.987               | 20  | 3900             | 1.52                        | 2.45           |
| NIM25SS-xxxx  | NIM25SS420-xxxx  | 25                 | 24.987               | 25  | 4300             | 2.03                        | 3.80           |
| NIM30SS-xxxx  | NIM30SS420-xxxx  | 30                 | 29.987               | 30  | 3900             | 2.03                        | 5.50           |
| NIM40SS-xxxx  | NIM40SS420-xxxx  | 40                 | 39.984               | 40  | 3900             | 2.03                        | 22.20          |
| NIM50SS-xxxx  | NIM50SS420-xxxx  | 50                 | 49.984               | 50  | 3900             | 2.54                        | 39.50          |

- 440 & 420 stainless steel RC 50 Plus™ hardness
- Optimized for Simplicity bearings and linear ball bearings
- Available cut-to-length or random lengths
- Length tolerance:  
4 mm – 30 mm shaft = +/- 0.8 mm  
40 mm – 50 mm shaft = +/- 1.6 mm  
60 mm – 80 mm shaft = +/- 3.2 mm
- Available as solid shafting or pre-drilled (See NIPDMxxSS on next page)

\*Limited availability on NIM05SS, please contact factory.

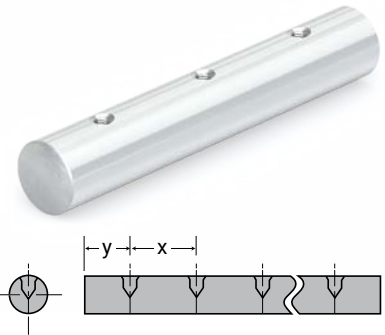


Email an Application Engineer

## Pre-Drilled & Tapped

Steel **NIPDM** • 440 Stainless Steel **NIPDMxxSS** • 420 Stainless Steel **NIPDMxxSS420**

| Part No.     |                |                   | Nominal Dia.<br>mm | Dia. Tolerance<br>mm |     | Standard Hole Spacing |     | Thread     | Max Length<br>mm | Weight<br>Kg/M |
|--------------|----------------|-------------------|--------------------|----------------------|-----|-----------------------|-----|------------|------------------|----------------|
| Steel        | 440 SS         | 420 SS            |                    | MIN                  | MAX | X                     | Y   |            |                  |                |
| NIPDM12-xxxx | NIPDM12SS-xxxx | NIPDM12SS420-xxxx | 12                 | 11.9888              | 12  | 120                   | 60  | M4 x 0.7   | 4597             | 0.89           |
| NIPDM16-xxxx | NIPDM16SS-xxxx | NIPDM16SS420-xxxx | 16                 | 15.9893              | 16  | 150                   | 75  | M5 x 0.8   | 4597             | 1.57           |
| NIPDM20-xxxx | NIPDM20SS-xxxx | NIPDM20SS420-xxxx | 20                 | 19.9873              | 20  | 150                   | 75  | M6 x 1.0   | 4597             | 2.45           |
| NIPDM25-xxxx | NIPDM25SS-xxxx | NIPDM25SS420-xxxx | 25                 | 24.9885              | 25  | 200                   | 100 | M8 x 1.25  | 4902             | 3.80           |
| NIPDM30-xxxx | NIPDM30SS-xxxx | NIPDM30SS420-xxxx | 30                 | 29.9872              | 30  | 200                   | 100 | M10 x 1.5  | 4597             | 5.50           |
| NIPDM40-xxxx | NIPDM40SS-xxxx | NIPDM40SS420-xxxx | 40                 | 39.9872              | 40  | 200                   | 100 | M10 x 1.5  | 4496             | 9.80           |
| NIPDM50-xxxx | NIPDM50SS-xxxx | NIPDM50SS420-xxxx | 50                 | 49.9846              | 50  | 200                   | 100 | M12 x 1.75 | 4496             | 15.30          |



**Notes:** (1) Specify length in part number using mm.

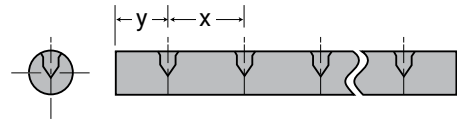
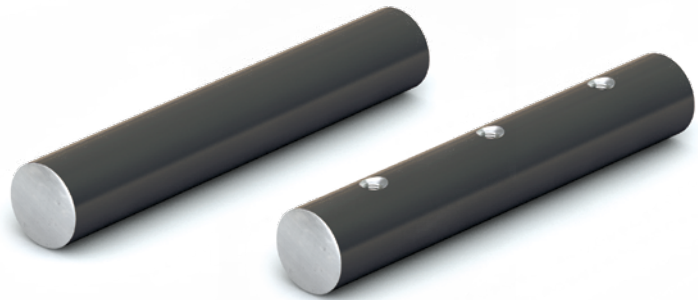
**Example:** for 12 mm shafting total length 97 mm = NIPDM12-0097.

(2) Customer specifies 'y' dimension, if different than standard. Hole-to-hole tolerance =  $\pm 0.015$ ".

(3) Consult factory for chrome plated, 303, or 316 stainless steel shafting.

## Ceramic Coated

- Aluminum alloy base material
- RC 70 ceramic coated finish
- Designed to run with Simplicity® FrelonGOLD® lined bearings
- Interchanges with solid and pre-drilled shafting
- Non-magnetic and vibration resistant
- Weld splatter, paints, and contaminants will not stick
- NOT compatible with linear ball bearings
- Length tolerance:  
4 mm – 30 mm shaft =  $\pm 0.8$  mm  
40 mm – 50 mm shaft =  $\pm 1.6$  mm  
60 mm – 80 mm shaft =  $\pm 3.2$  mm



## Solid Shafting CCM

| Part No.   | Nominal Dia.<br>mm | Dia. Tolerance<br>mm |     | MAX Length<br>mm | Weight<br>Kg/M |
|------------|--------------------|----------------------|-----|------------------|----------------|
|            |                    | MIN                  | MAX |                  |                |
| CCM06-xxxx | 6                  | 5.992                | 6   | 3500             | 0.04           |
| CCM08-xxxx | 8                  | 7.991                | 8   | 3500             | 0.07           |
| CCM10-xxxx | 10                 | 9.991                | 10  | 3500             | 0.10           |
| CCM12-xxxx | 12                 | 11.989               | 12  | 3500             | 0.15           |
| CCM16-xxxx | 16                 | 15.989               | 16  | 3500             | 0.26           |
| CCM20-xxxx | 20                 | 19.987               | 20  | 3500             | 0.41           |
| CCM25-xxxx | 25                 | 24.987               | 25  | 3500             | 0.63           |
| CCM30-xxxx | 30                 | 29.987               | 30  | 3500             | 0.92           |
| CCM40-xxxx | 40                 | 39.984               | 40  | 3500             | 1.63           |
| CCM50-xxxx | 50                 | 49.984               | 50  | 3500             | 2.55           |

**Notes:** (1) Specify length in part number using mm.

**Example:** for 8 mm shafting total length 97 mm = CCM08-0097.

(2) Ends of cut-to-length shafting are not coated.

(3) Fully coated shafting is available on special request.

## Pre-Drilled & Tapped CCMDL

| Part No.     | Nominal Dia.<br>mm | Dia. Tolerance<br>mm |     | Standard Hole Spacing |      | Thread    | MAX Length<br>mm | Weight<br>Kg/M |
|--------------|--------------------|----------------------|-----|-----------------------|------|-----------|------------------|----------------|
|              |                    | MIN                  | MAX | X                     | Y    |           |                  |                |
| CCMDL08-xxxx | 8                  | 7.991                | 8   | 101.6                 | 50.8 | M2 x 0.4  | 3500             | 0.07           |
| CCMDL10-xxxx | 10                 | 9.991                | 10  | 101.6                 | 50.8 | M3 x 0.5  | 3500             | 0.10           |
| CCMDL12-xxxx | 12                 | 11.989               | 12  | 120                   | 60   | M4 x 0.7  | 3500             | 0.15           |
| CCMDL16-xxxx | 16                 | 15.989               | 16  | 150                   | 75   | M5 x 0.8  | 3500             | 0.26           |
| CCMDL20-xxxx | 20                 | 19.987               | 20  | 150                   | 75   | M6 x 1.0  | 3500             | 0.41           |
| CCMDL25-xxxx | 25                 | 24.987               | 25  | 200                   | 100  | M8 x 1.25 | 3500             | 0.63           |
| CCMDL30-xxxx | 30                 | 29.987               | 30  | 200                   | 100  | M10 x 1.5 | 3500             | 0.92           |

**Notes:** (1) Specify length in part number using mm.

**Example:** for 10 mm shafting total length 97 mm = CCMDL08-0097.

(2) Ends of cut-to-length shafting are not coated.

(3) Fully coated shafting is available on special request.

(4) Customer specifies 'y' dimension, if different than standard.

# Shafting Rail Assemblies

**Simplicity**  
**60 PLUS**  
SHAFTING

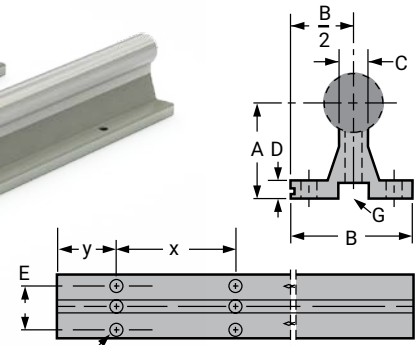
## Rail Assembly – Aluminum Support Rail SRA

Two piece assembly RC60 steel shaft and aluminum support rail standard

Other shaft materials – 440 stainless steel, 420 stainless steel, and ceramic coated aluminum

Standard length tolerances are provided on page 51

No coating



| Part No.   |            |         | Nominal Dia.<br>MM | Diameter Tolerance |     | A<br>+/-0.05 | B     | C     | D     | E  | F<br>Hole Size | Standard Hole Spacing |     | Weight<br>Kg/M |
|------------|------------|---------|--------------------|--------------------|-----|--------------|-------|-------|-------|----|----------------|-----------------------|-----|----------------|
| Shaft Size | Material** | Length  |                    | MIN                | MAX |              |       |       |       |    |                | x                     | y   |                |
| SRAM12     | _____      | -----SL | 12                 | 11.9888            | 12  | 28.00        | 43.00 | 6.60  | 4.76  | 29 | M4             | 120                   | 60  | 1.80           |
| SRAM16     | _____      | -----SL | 16                 | 15.9893            | 16  | 28.50        | 48.00 | 7.94  | 6.35  | 33 | M5             | 150                   | 75  | 2.59           |
| SRAM20     | _____      | -----SL | 20                 | 19.9873            | 20  | 38.00        | 56.00 | 9.53  | 6.35  | 37 | M6             | 150                   | 75  | 3.61           |
| SRAM25     | _____      | -----SL | 25                 | 24.9885            | 25  | 42.00        | 60.00 | 12.70 | 6.35  | 42 | M8             | 200                   | 100 | 5.86           |
| SRAM30     | _____      | -----SL | 30                 | 29.9872            | 30  | 53.00        | 74.00 | 14.29 | 7.94  | 51 | M10            | 200                   | 100 | 8.80           |
| SRAM40     | _____      | -----SL | 40                 | 39.9872            | 40  | 64.00        | 78.00 | 17.46 | 9.53  | 55 | M10            | 200                   | 100 | 12.70          |
| SRAM50     | _____      | -----SL | 50                 | 49.9846            | 50  | 70.00        | 82.00 | 20.30 | 10.50 | 62 | M12            | 200                   | 100 | 21.98          |

● Part Numbers are complete when **Material** and **Length** are added.  
Default material is 1060 steel when no Material is specified.

\*\*For other steel options add below code into **Material** location:

CC Ceramic Coated Shafting  
SS 440 Stainless Steel  
SS420 420 Stainless Steel

**Note:** Specify length in part number using millimeters.

**Example:** for 20 mm shafting total length 914 mm long = SRAM20-0914-SL.

Customer specifies 'y' dimension, if different than standard.

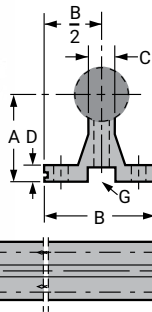
**Contact PBC Linear for other available hole patterns.**

\* For diameter tolerances on Ceramic Coated Shafting, see tables on page 92.

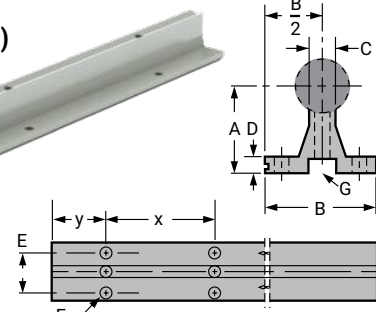
**Example 1:** The Complete Part Number for a 1 inch diameter 440 Stainless Steel shaft of 240 mm is SRAM16SS-0240-SL

## Support Rail – Aluminum SR & SR\_PD

### Non-Drilled (SRM)



### Pre-Drilled (SRMxxPD)



| Part No.    |             | Nominal Dia.<br>MM | A<br>+/-0.05 | B     | C     | D     | E  | H<br>Hole Size | G<br>Mounting Bolt Size |                    | MAX<br>Length<br>+0/-3.2 mm | Standard<br>Hole Spacing |     | Weight<br>Kg/M |
|-------------|-------------|--------------------|--------------|-------|-------|-------|----|----------------|-------------------------|--------------------|-----------------------------|--------------------------|-----|----------------|
| Non-Drilled | Pre-Drilled |                    |              |       |       |       |    |                | Screw                   | Fastener Length mm |                             | x                        | y   |                |
| SRM12       | SRM12PD     | 12                 | 28.00        | 43.00 | 6.60  | 4.76  | 29 | M4             | M4 x 0.70               | 20                 | 1200                        | 120                      | 60  | 0.803          |
| SRM16       | SRM16PD     | 16                 | 28.50        | 48.00 | 7.94  | 6.35  | 33 | M5             | M5 x 0.80               | 20                 | 1200                        | 150                      | 75  | 1.040          |
| SRM20       | SRM20PD     | 20                 | 38.00        | 56.00 | 9.53  | 6.35  | 37 | M6             | M6 x 1.00               | 30                 | 1200                        | 150                      | 75  | 1.380          |
| SRM25       | SRM25PD     | 25                 | 42.00        | 60.00 | 12.70 | 6.35  | 42 | M8             | M8 x 1.25               | 40                 | 1200                        | 200                      | 100 | 1.860          |
| SRM30       | SRM30PD     | 30                 | 53.00        | 74.00 | 14.29 | 7.94  | 51 | M10            | M10 x 1.5               | 40                 | 1200                        | 200                      | 100 | 2.590          |
| SRM40       | SRM40PD     | 40                 | 64.00        | 78.00 | 17.46 | 9.53  | 55 | M10            | M10 x 1.5               | 50                 | 1200                        | 200                      | 100 | 3.750          |
| SRM50       | SRM50PD     | 50                 | 70.00        | 82.00 | 20.30 | 10.50 | 62 | M12            | M12 x 1.75              | 70                 | 1200                        | 200                      | 100 | 6.110          |

**Notes:** (1) Specify length in part number. **Example:** for 12 mm shafting support rail to 609 mm length = SRM12-0609 (Aluminum alloy construction, no coating).

(2) Shafts and support rails sold separately. Customer specifies 'y' dimension. Shaft rails and assemblies are available in long lengths, consult factory.

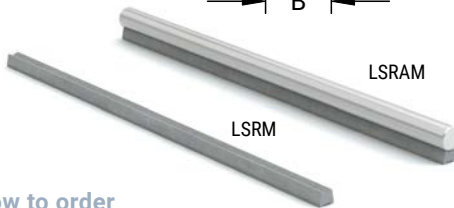
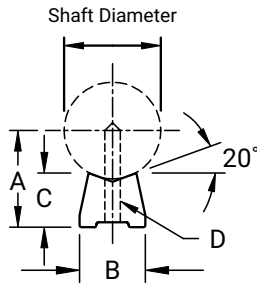
# Shafting Low Support Rails

## Low Support Rail – Steel LSRM

The AISI C-1018 steel LSRM shaft support is a low support rail with a reduced footprint, and 40% lower profile than other support rails. This is an excellent choice for applications requiring compact low shaft support. The standard length for LSRM type supports is 1200 mm.

No coating

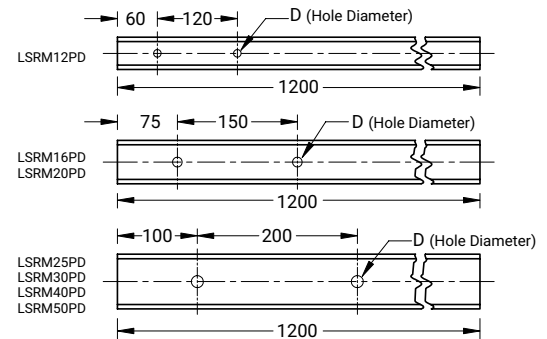
Length tolerance  
+0 mm/3 mm.



### How to order

- Available as cut to length options up to a max length of 3657 mm.  
**Example:** 1200 mm would be LSRM16-1200-SL
- If standard mounting holes are required, specify low shaft rails with pre-drilled mounting holes by part number.  
**Example:** LSRM12PD. Hole sizes and spacings are shown in the table.
- If other than standard hole spacing is required, please provide drawings with all dimensions, tolerances, and quantity. With or without mounting holes, low shaft rails will be supplied in 1200 mm lengths when ordered by part number.

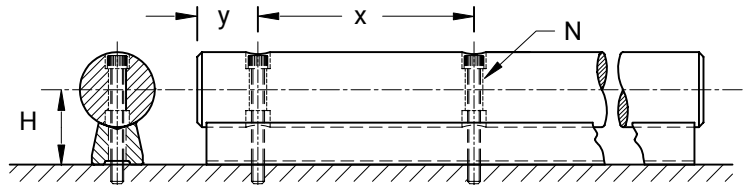
| Part No.           | Assembly Part No. | Shaft Dia.<br>mm | A<br>+/-0.05 | B<br>+/-0.05 | C<br>+/-0.05 | D<br>Hole Size | Standard Hole spacing<br>pre-drilled<br>X Y |     | Weight per 1219 mm<br>(approximate)<br>Kg | Assembly Weight per 1200 mm<br>(approximate)<br>Kg |
|--------------------|-------------------|------------------|--------------|--------------|--------------|----------------|---------------------------------------------|-----|-------------------------------------------|----------------------------------------------------|
| LSRM12<br>LSRM12PD | LSRAM-12          | 12               | 13.91        | 9.40         | 8.66         | M4             | 120                                         | 60  | 0.599                                     | 1.79                                               |
| LSRM16<br>LSRM16PD | LSRAM-16          | 16               | 17.54        | 11.43        | 10.46        | M5             | 150                                         | 75  | 0.884                                     | 2.76                                               |
| LSRM20<br>LSRM20PD | LSRAM-20          | 20               | 19.58        | 12.95        | 10.46        | M6             | 150                                         | 75  | 1.020                                     | 3.61                                               |
| LSRM25<br>LSRM25PD | LSRAM-25          | 25               | 25.22        | 17.53        | 14.22        | M8             | 200                                         | 100 | 1.980                                     | 5.86                                               |
| LSRM30<br>LSRM30PD | LSRAM-30          | 30               | 29.26        | 19.81        | 15.9         | M10            | 200                                         | 100 | 2.480                                     | 8.80                                               |
| LSRM40<br>LSRM40PD | LSRAM-40          | 40               | 35.96        | 23.62        | 17.86        | M10            | 200                                         | 100 | 3.340                                     | 12.70                                              |
| LSRM50<br>LSRM50PD | LSRAM-50          | 50               | 44.02        | 29.97        | 21.46        | M12            | 200                                         | 100 | 5.030                                     | 21.98                                              |



## Low Support Rail & Shaft Set LSG

Precision case hardened and ground shaft, plus an LSR steel support rail, effectively doubles the life of the shaft by allowing it to be turned over for a fresh surface when wear becomes evident. Both sides of the shaft are counterbored so the shaft may be rotated 180°, and rebolted for use on the new side. This guide is sold as a two-piece set; the shaft and support are not assembled. The guide is then bolted down through the top of the shaft to reduce installation time. The shafts are also available in 400 series stainless steel. Drilled through and counterbored shafts may not be suitable for all linear bearings.

No coating



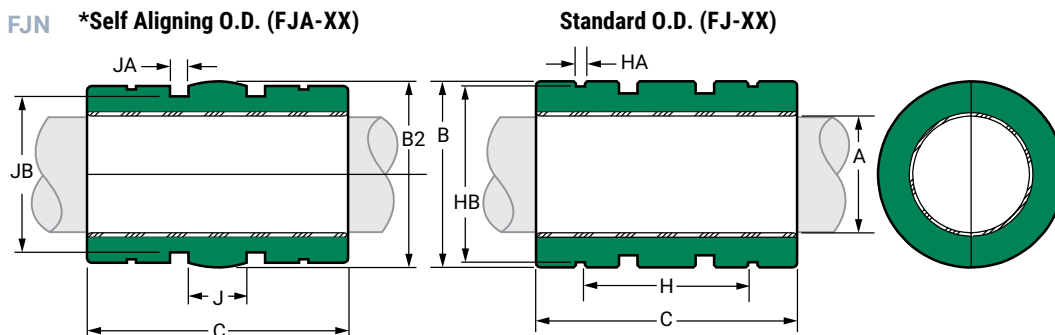
| Part No. | Shaft Dia.<br>mm | H<br>mm | B<br>mm | Y<br>mm | X<br>mm | N<br>mm | Weight per in.<br>Kg |
|----------|------------------|---------|---------|---------|---------|---------|----------------------|
| LSGM16   | 16               | 17.54   | 11.43   | 75      | 150     | #5      | 2.36                 |
| LSGM20   | 20               | 19.58   | 12.95   | 75      | 150     | #6      | 3.05                 |
| LSGM25   | 25               | 25.22   | 17.53   | 100     | 200     | #10     | 5.55                 |
| LSGM30   | 30               | 29.26   | 19.81   | 100     | 200     | 5/16    | 8.11                 |
| LSGM40   | 40               | 35.96   | 23.62   | 100     | 200     | 3/8     | 11.43                |
| LSGM50   | 50               | 44.02   | 29.97   | 100     | 200     | 1/2     | 19.98                |

**Note:** Customer specifies 'y' dimension.



# Simplicity® Linear Plain Bearings

## Linear Plain Bearing FJ & FJN \*Self Aligning O.D. (FJA-XX)



\* Except for the O.D., bearings with the self-aligning feature have the same dimensions and tolerances as the standard bearing. There is a spherical crown on the O.D. to create the self-aligning feature. They are for use in a straight bore housing. Add an "A" to the part number for self-aligning bearings.

## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |         |              |                |         | Compensated I.D. Series<br>Allows Additional Running Clearance |          |                |         | B             |     | B2                        |         | C Length |     | Concentric | Bearing Weight |
|------------------------------------------------------------|---------|--------------|----------------|---------|----------------------------------------------------------------|----------|----------------|---------|---------------|-----|---------------------------|---------|----------|-----|------------|----------------|
| Part No.                                                   |         | Nominal Size | A Bearing I.D. |         | Part No.                                                       |          | A Bearing I.D. |         | Standard O.D. |     | Self-Aligning O.D.<br>FJA |         |          |     | MAX        | Kg.            |
| Closed                                                     | Open    | mm           | MIN            | MAX     | Closed                                                         | Open     | MIN            | MAX     | MIN           | MAX | MIN                       | MAX     | MIN      | MAX |            |                |
| FJ06                                                       | N/A     | 6            | 6.010          | 6.028   | FJC 06                                                         | FJCN 06  | 6.06           | 6.078   | 11.989        | 12  | 11.943                    | 11.968  | 18.619   | 19  | 0.0254     | 0.004          |
| FJH 08                                                     | FJHN 08 | 8            | 8.013          | 8.035   | FJCH 08                                                        | FJCHN 08 | 8.063          | 8.085   | 14.989        | 15  | 14.943                    | 14.968  | 16.619   | 17  | 0.0254     | 0.005          |
| FJ 08                                                      | FJN 08  | 8            | 8.013          | 8.035   | FJC 08                                                         | FJCN 08  | 8.063          | 8.085   | 14.989        | 15  | 14.943                    | 14.968  | 23.619   | 24  | 0.0254     | 0.008          |
| FJ 10                                                      | FJN 10  | 10           | 10.013         | 10.035  | FJC 10                                                         | FJCN 10  | 10.063         | 10.086  | 18.987        | 19  | 18.936                    | 18.969  | 28.619   | 29  | 0.0254     | 0.015          |
| FJ 12                                                      | FJN 12  | 12           | 12.016         | 12.043  | FJC 12                                                         | FJCN 12  | 12.066         | 12.093  | 20.987        | 21  | 20.942                    | 20.968  | 29.619   | 30  | 0.0254     | 0.018          |
| FJ 13                                                      | FJN 13  | 13           | 13.016         | 13.043  | FJC 13                                                         | FJCN 13  | 13.066         | 13.093  | 22.987        | 23  | 22.944                    | 22.969  | 31.619   | 32  | 0.0254     | 0.024          |
| FJ 16                                                      | FJN 16  | 16           | 16.016         | 16.043  | FJC 16                                                         | FJCN 16  | 16.066         | 16.093  | 27.988        | 28  | 27.943                    | 27.968  | 36.619   | 37  | 0.0254     | 0.039          |
| FJ 20                                                      | FJN 20  | 20           | 20.020         | 20.053  | FJC 20                                                         | FJCN 20  | 20.096         | 20.129  | 31.984        | 32  | 31.941                    | 31.966  | 41.619   | 42  | 0.0254     | 0.052          |
| FJ 25                                                      | FJN 25  | 25           | 25.020         | 25.053  | FJC 25                                                         | FJCN 25  | 25.096         | 25.129  | 39.984        | 40  | 39.942                    | 39.967  | 58.619   | 59  | 0.0254     | 0.119          |
| FJ 30                                                      | FJN 30  | 30           | 30.020         | 30.053  | FJC 30                                                         | FJCN 30  | 30.096         | 30.129  | 44.984        | 45  | 44.940                    | 44.966  | 63.619   | 64  | 0.0254     | 0.149          |
| FJ 35                                                      | FJN 35  | 35           | 35.020         | 35.053  | FJC 35                                                         | FJCN 35  | 35.100         | 35.136  | 51.981        | 52  | 51.940                    | 51.966  | 69.619   | 70  | 0.0254     | 0.212          |
| FJ 38                                                      | FJN 38  | 38           | 38.025         | 38.064  | FJC 38                                                         | FJCN 38  | 38.127         | 38.166  | 56.981        | 57  | 56.940                    | 56.966  | 75.619   | 76  | 0.0254     | 0.284          |
| FJ 40                                                      | FJN 40  | 40           | 40.025         | 40.064  | FJC 40                                                         | FJCN 40  | 40.127         | 40.166  | 59.981        | 60  | 59.939                    | 59.964  | 79.619   | 80  | 0.0254     | 0.333          |
| FJ 50                                                      | FJN 50  | 50           | 50.025         | 50.064  | FJC 50                                                         | FJCN 50  | 50.127         | 50.166  | 79.981        | 80  | 79.939                    | 79.964  | 99.619   | 100 | 0.0254     | 0.823          |
| FJ 60                                                      | FJN 60  | 60           | 60.030         | 60.076  | FJC 60                                                         | FJCN 60  | 60.182         | 60.228  | 89.978        | 90  | 89.939                    | 89.964  | 109.619  | 110 | 0.0254     | 1.024          |
| FJ 80                                                      | FJN 80  | 80           | 80.030         | 80.076  | FJC 80                                                         | FJCN 80  | 80.182         | 80.228  | 119.978       | 120 | 119.939                   | 119.964 | 139.619  | 140 | 0.0380     | 2.359          |
| FJ 100                                                     | FJN 100 | 100          | 100.030        | 100.076 | FJC 100                                                        | FJCN 100 | 100.182        | 100.228 | 149.975       | 150 | 149.936                   | 149.962 | 174.619  | 175 | 0.0510     | 4.651          |
| FJ 120                                                     | FJN 120 | 120          | 120.035        | 120.089 | FJC 120                                                        | FJCN 120 | 120.190        | 120.236 | 179.975       | 180 | 179.936                   | 179.962 | 199.619  | 200 | 0.0510     | 7.706          |
| FJ 150                                                     | FJN 150 | 150          | 150.035        | 150.089 | FJC 150                                                        | FJCN 150 | 150.190        | 150.236 | 209.971       | 210 | 209.934                   | 209.959 | 239.619  | 240 | 0.0510     | 11.104         |

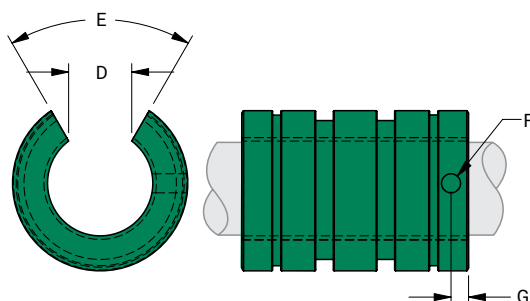
## MOUNTING DIMENSIONS

| Part No. |         | Nominal Size | H                  | HA                   | HB                  | Ret. Ring Part No. | J                    | JA                | JB               | Metric O'ring Size |
|----------|---------|--------------|--------------------|----------------------|---------------------|--------------------|----------------------|-------------------|------------------|--------------------|
| Closed   | Open    | mm           | Between RET. Rings | RET. Ring GRV. Width | RET. Ring GRV. Dia. | JIS B 2904         | Between O'ring GRVS. | O'ring GRV. Width | O'ring GRV. Dia. |                    |
| FJ06     | N/A     | 6            | 11.3               | 1.15                 | 11.5                | STW - 12           | 4.293                | 2.032             | 9.859            | 9.7 x 1.3          |
| FJH 08   | FJHN08  | 8            | 9.2                | 1.15                 | 14.3                | STW - 15           | 2.540                | 2.362             | 12.243           | 12 x 1.7           |
| FJ 08    | FJN08   | 8            | 15.2               | 1.15                 | 14.3                | STW - 15           | 7.493                | 2.362             | 12.243           | 12 x 1.7           |
| FJ 10    | FJN 10  | 10           | 19.3               | 1.35                 | 18.0                | STW - 19           | 9.500                | 2.362             | 15.700           | 15.5 x 2           |
| FJ 12    | FJN 12  | 12           | 20.3               | 1.35                 | 20.0                | STW - 20           | 10.490               | 2.362             | 18.546           | 18 x 1.5           |
| FJ 13    | FJN 13  | 13           | 20.3               | 1.35                 | 22.0                | STW - 23           | 11.481               | 2.362             | 20.544           | 20 x 1.5           |
| FJ 16    | FJN 16  | 16           | 23.2               | 1.65                 | 26.6                | STW - 28           | 11.100               | 3.556             | 23.978           | 23.5 x 2.5         |
| FJ 20    | FJN 20  | 20           | 27.2               | 1.65                 | 30.3                | STW - 32           | 15.977               | 3.556             | 27.864           | 27.5 x 2.5         |
| FJ 25    | FJN 25  | 25           | 37.2               | 1.85                 | 38.0                | STW - 40           | 19.990               | 3.556             | 35.865           | 35.5 x 2.5         |
| FJ 30    | FJN 30  | 30           | 40.7               | 1.85                 | 42.5                | STW - 45           | 22.479               | 3.556             | 40.843           | 40 x 2.5           |
| FJ 35    | FJN 35  | 35           | 44.8               | 2.20                 | 49.0                | STW - 52           | 25.984               | 4.115             | 46.200           | 46 x 3.5           |
| FJ 38    | FJN 38  | 38           | 54.3               | 2.20                 | 54.5                | STW - 58           | 28.499               | 4.115             | 51.200           | 51 x 3.5           |
| FJ 40    | FJN 40  | 40           | 56.1               | 2.20                 | 57.0                | STW - 60           | 29.997               | 4.115             | 54.225           | 53 x 3.5           |
| FJ 50    | FJN 50  | 50           | 68.6               | 2.70                 | 76.5                | STW - 80           | 39.980               | 4.750             | 74.193           | 73 x 3.5           |
| FJ 60    | FJN 60  | 60           | 78.7               | 3.15                 | 86.5                | STW - 90           | 44.983               | 7.036             | 81.738           | 81 x 5             |
| FJ 80    | FJN 80  | 80           | 97.2               | 4.15                 | 116.0               | STW - 120          | 59.995               | 7.137             | 111.727          | 111 x 5            |
| FJ 100   | FJN 100 | 100          | 117.2              | 4.15                 | 145.0               | STW - 150          | 74.981               | 7.137             | 141.199          | 140 x 5.3          |
| FJ 120   | FJN 120 | 120          | 150.3              | 4.15                 | 175.0               | STW - 180          | 89.992               | 7.137             | 171.740          | 170 x 5            |
| FJ 150   | FJN 150 | 150          | 160.3              | 5.15                 | 204.0               | STW - 210          | 104.978              | 7.137             | 201.193          | 200 x 5.3          |



# Simplicity® Linear Plain Bearings

## Linear Plain Bearing FJ & FJN



### OPEN DIMENSIONAL INFORMATION

| Part No.  |             | Nominal Size | D Slot Width MIN. | E Slot Angle | F Ret. Hole Dia. | G Ret. Hole Loc. | Bearing Weight |
|-----------|-------------|--------------|-------------------|--------------|------------------|------------------|----------------|
| Precision | Compensated | mm           |                   |              |                  |                  | Kg.            |
| FJHN 08   | FJHCN 08    | 8            | 5.1               | 60           | 2.200            | 8.460            | 0.004          |
| FJN 08    | FJCN 08     | 8            | 5.1               | 60           | 2.200            | 11.940           | 0.006          |
| FJN 10    | FJCN 10     | 10           | 7.0               | 80           | 3.454            | 1.941            | 0.012          |
| FJN 12    | FJCN 12     | 12           | 8.0               | 80           | 3.454            | 1.941            | 0.014          |
| FJN 13    | FJCN 13     | 13           | 9.0               | 80           | 3.454            | 2.441            | 0.018          |
| FJN 16    | FJCN 16     | 16           | 11.0              | 80           | 3.454            | 3.019            | 0.030          |
| FJN 20    | FJCN 20     | 20           | 11.0              | 60           | 3.454            | 3.175            | 0.044          |
| FJN 25    | FJCN 25     | 25           | 12.0              | 50           | 3.454            | 3.175            | 0.102          |
| FJN 30    | FJCN 30     | 30           | 15.0              | 50           | 5.105            | 4.763            | 0.128          |
| FJN 35    | FJCN 35     | 35           | 17.0              | 50           | 5.105            | 4.763            | 0.182          |
| FJN 38    | FJCN 38     | 38           | 18.0              | 50           | 5.105            | 4.763            | 0.245          |
| FJN 40    | FJCN 40     | 40           | 20.0              | 50           | 5.105            | 4.763            | 0.286          |
| FJN 50    | FJCN 50     | 50           | 25.0              | 50           | 6.731            | 7.938            | 0.709          |
| FJN 60    | FJCN 60     | 60           | 30.0              | 50           | 6.731            | 7.938            | 0.882          |
| FJN 80    | FJCN 80     | 80           | 40.0              | 50           | 6.731            | 13.181           | 2.031          |
| FJN 100   | FJCN 100    | 100          | 50.0              | 50           | 6.731            | 14.500           | 4.005          |
| FJN 120   | FJCN 120    | 120          | 85.0              | 80           | 6.731            | 16.103           | 5.994          |
| FJN 150   | FJCN 150    | 150          | 105.0             | 80           | 6.731            | 17.350           | 8.637          |

### LOAD & SPEED DATA

| Part No. | Effective Surface Area CM <sup>2</sup> | MAX Static Load Kg Frelon® |       | Effective Surface Area CM <sup>2</sup> | MAX Static Load N Frelon |        |
|----------|----------------------------------------|----------------------------|-------|----------------------------------------|--------------------------|--------|
|          |                                        | GOLD                       | J & W |                                        | GOLD                     | J & W  |
| FJ 06    | 1.1                                    | 528                        | 264   | 1.14                                   | 2348                     | 1174   |
| FJH 08   | 1.4                                    | 630                        | 315   | 1.40                                   | 2805                     | 1402   |
| FJ 08    | 1.9                                    | 890                        | 445   | 1.90                                   | 3962                     | 1981   |
| FJ 10    | 2.9                                    | 1344                       | 672   | 2.90                                   | 5982                     | 2991   |
| FJ 12    | 3.6                                    | 1666                       | 833   | 3.60                                   | 7413                     | 3707   |
| FJ 13    | 4.0                                    | 1926                       | 963   | 4.00                                   | 8570                     | 4285   |
| FJ 16    | 5.9                                    | 2741                       | 1371  | 5.90                                   | 12199                    | 6099   |
| FJ 20    | 8.4                                    | 3887                       | 1944  | 8.40                                   | 17298                    | 8649   |
| FJ 25    | 15.0                                   | 6827                       | 3413  | 15.00                                  | 30379                    | 15189  |
| FJ 30    | 19.0                                   | 8885                       | 4442  | 19.00                                  | 39538                    | 19769  |
| FJ 35    | 25.0                                   | 11340                      | 5670  | 25.00                                  | 50462                    | 25231  |
| FJ 38    | 29.0                                   | 13363                      | 6681  | 29.00                                  | 59464                    | 29732  |
| FJ 40    | 32.0                                   | 14808                      | 7404  | 32.00                                  | 65896                    | 32948  |
| FJ 50    | 50.0                                   | 23138                      | 11569 | 50.00                                  | 102963                   | 51482  |
| FJ 60    | 66.0                                   | 30542                      | 15721 | 66.00                                  | 135911                   | 67956  |
| FJ 80    | 112.0                                  | 51829                      | 25914 | 112.00                                 | 230637                   | 115319 |
| FJ 100   | 175.0                                  | 80982                      | 40491 | 175.00                                 | 360371                   | 180185 |
| FJ 120   | 240.0                                  | 111061                     | 55531 | 240.00                                 | 494222                   | 247111 |
| FJ 150   | 360.0                                  | 166592                     | 83296 | 360.00                                 | 741334                   | 370667 |

**Note:** MAX PV (m/min. \* kg/sq. cm)

FrelonGOLD® = 430 PV

Frelon J = 215 PV

MAX Speed Running Dry (m/min.)

FrelonGOLD = 91.4

Frelon J = 42.6

MAX Speed Running  
with Lubrication (m/min.)

FrelonGOLD = 251.5

Frelon J = 122

MAX PV (m/s. \* N/mm<sup>2</sup>)

FrelonGOLD = 0.70 PV

Frelon J = 0.35 PV

MAX Speed Running Dry (m/s)

FrelonGOLD = 1.52

Frelon J = 0.71

MAX Speed Running  
with Lubrication (m/s)

FrelonGOLD = 4.19

Frelon J = 2.03



**Plain Bearing Accessories: Retaining Rings, Seals, O-Rings**  
page 29

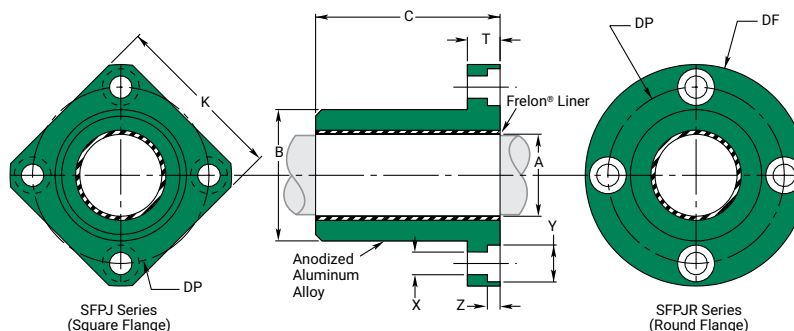


**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**

**Inch Series—page 52 Metric Series—page 90**

# Simplicity® Flange Bearings

## Flange Bearings SFPJ



## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |          |                       |                      |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |           |                   |        | B<br>Body O.D.<br>H7 |     | C<br>Length<br>H13 |     | Effective<br>Surface<br>Area<br>CM <sup>2</sup> | MAX Static<br>Load N |        |
|------------------------------------------------------------|----------|-----------------------|----------------------|--------|-------------------------------------------------------------|-----------|-------------------|--------|----------------------|-----|--------------------|-----|-------------------------------------------------|----------------------|--------|
| Part No.                                                   |          | Nominal<br>Size<br>mm | A<br>Bearing I.D. F8 |        | Part No.                                                    |           | A<br>Bearing I.d. |        | MIN                  | MAX | MIN                | MAX |                                                 | Frelon®              |        |
| Square                                                     | Round    |                       | MIN                  | MAX    | Square                                                      | Round     | MIN               | MAX    |                      |     |                    |     |                                                 | GOLD                 | J & W  |
| SFPJ 06                                                    | SFPJR 06 | 6                     | 6.010                | 6.028  | SFPJ 06C                                                    | SFPJR 06C | 6.060             | 6.078  | 11.982               | 12  | 18.8               | 19  | 1.194                                           | 2462                 | 1236   |
| SFPJ 08                                                    | SFPJR 08 | 8                     | 8.013                | 8.035  | SFPJ 08C                                                    | SFPJR 08C | 8.063             | 8.085  | 14.982               | 15  | 23.8               | 24  | 2.011                                           | 4140                 | 2080   |
| SFPJ 10                                                    | SFPJR 10 | 10                    | 10.013               | 10.035 | SFPJ 10C                                                    | SFPJR 10C | 10.063            | 10.085 | 18.979               | 19  | 28.8               | 29  | 3.037                                           | 6259                 | 3139   |
| SFPJ 12                                                    | SFPJR 12 | 12                    | 12.016               | 12.043 | SFPJ 12C                                                    | SFPJR 12C | 12.066            | 12.093 | 20.979               | 21  | 29.8               | 30  | 3.770                                           | 7770                 | 3904   |
| SFPJ 13                                                    | SFPJR 13 | 13                    | 13.016               | 13.043 | SFPJ 13C                                                    | SFPJR 13C | 13.066            | 13.093 | 22.979               | 23  | 31.8               | 32  | 4.356                                           | 8976                 | 4503   |
| SFPJ 16                                                    | SFPJR 16 | 16                    | 16.016               | 16.043 | SFPJ 16C                                                    | SFPJR 16C | 16.066            | 16.093 | 27.979               | 28  | 36.8               | 37  | 6.199                                           | 12773                | 6416   |
| SFPJ 20                                                    | SFPJR 20 | 20                    | 20.020               | 20.053 | SFPJ 20C                                                    | SFPJR 20C | 20.096            | 20.129 | 31.975               | 32  | 41.8               | 42  | 8.796                                           | 18119                | 9104   |
| SFPJ 25                                                    | SFPJR 25 | 25                    | 25.020               | 25.053 | SFPJ 25C                                                    | SFPJR 25C | 25.096            | 25.129 | 39.975               | 40  | 58.7               | 59  | 15.446                                          | 31824                | 15980  |
| SFPJ 30                                                    | SFPJR 30 | 30                    | 30.020               | 30.053 | SFPJ 30C                                                    | SFPJR 30C | 30.096            | 30.129 | 44.975               | 45  | 63.7               | 64  | 20.106                                          | 41418                | 20797  |
| SFPJ 35                                                    | SFPJR 35 | 35                    | 35.020               | 35.053 | SFPJ 35C                                                    | SFPJR 35C | 35.096            | 35.129 | 51.970               | 52  | 69.7               | 70  | 25.656                                          | 52856                | 26536  |
| SFPJ 40                                                    | SFPJR 40 | 40                    | 40.025               | 40.064 | SFPJ 40C                                                    | SFPJR 40C | 40.127            | 40.166 | 59.970               | 60  | 79.7               | 80  | 33.510                                          | 69033                | 34669  |
| SFPJ 50                                                    | SFPJR 50 | 50                    | 50.025               | 50.064 | SFPJ 50C                                                    | SFPJR 50C | 50.127            | 50.166 | 79.965               | 80  | 99.7               | 100 | 52.360                                          | 107871               | 54161  |
| SFPJ 60                                                    | SFPJR 60 | 60                    | 60.030               | 60.076 | SFPJ 60C                                                    | SFPJR 60C | 60.182            | 60.228 | 89.965               | 90  | 109.6              | 110 | 69.115                                          | 142382               | 71495  |
| SFPJ 80                                                    | SFPJR 80 | 80                    | 80.030               | 80.076 | SFPJ 80C                                                    | SFPJR 80C | 80.182            | 80.228 | 119.965              | 120 | 139.6              | 140 | 117.286                                         | 241620               | 121330 |

Notes: (1) Formula used for effective surface area is  $(\pi * ID * L)/3$ .

(2) MAX static load is effective surface area times MAX load for FrelonGOLD®.

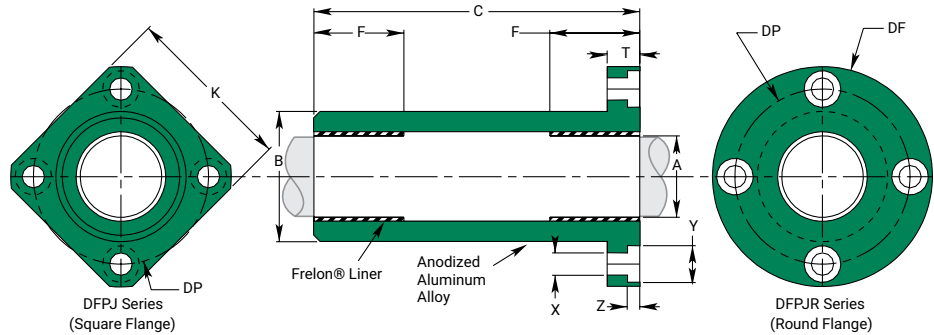
(3) - 210 kgf/cm<sup>2</sup> is the rating for FrelonGOLD®; 105.45 kgf/cm<sup>2</sup> is the rating for Frelon J.

## MOUNTING DIMENSIONS

| Part No. |          | K             | DF          | T             | DP             | X    | Y              | Z               | Clamping<br>Bolt | Concentricity | Squareness | SFPJ Weight |       | SFPJR Weight |
|----------|----------|---------------|-------------|---------------|----------------|------|----------------|-----------------|------------------|---------------|------------|-------------|-------|--------------|
| Square   | Round    | Square<br>MAX | O.D.<br>MAX | Length<br>MAX | Bolt<br>Circle | Hole | C'Bore<br>Dia. | C'Bore<br>Depth |                  |               |            | Kg          | Kg    | Kg           |
| SFPJ 06  | SFPJR 06 | 22            | 28          | 8             | 20             | 3.5  | 6              | 3.1             | M 3              | 0.012         | 0.012      | 0.011       | 0.014 |              |
| SFPJ 08  | SFPJR 08 | 25            | 32          | 8             | 24             | 3.5  | 6              | 3.1             | M 3              | 0.012         | 0.012      | 0.017       | 0.021 |              |
| SFPJ 10  | SFPJR 10 | 30            | 40          | 9             | 29             | 4.5  | 7.5            | 4.1             | M 4              | 0.012         | 0.012      | 0.029       | 0.038 |              |
| SFPJ 12  | SFPJR 12 | 32            | 42          | 9             | 32             | 4.5  | 7.5            | 4.1             | M 4              | 0.012         | 0.012      | 0.033       | 0.042 |              |
| SFPJ 13  | SFPJR 13 | 34            | 43          | 9             | 33             | 4.5  | 7.5            | 4.1             | M 4              | 0.012         | 0.012      | 0.041       | 0.048 |              |
| SFPJ 16  | SFPJR 16 | 37            | 48          | 9             | 38             | 4.5  | 7.5            | 4.1             | M 4              | 0.012         | 0.012      | 0.058       | 0.069 |              |
| SFPJ 20  | SFPJR 20 | 42            | 54          | 11            | 43             | 5.5  | 9              | 5.1             | M 5              | 0.015         | 0.015      | 0.081       | 0.097 |              |
| SFPJ 25  | SFPJR 25 | 50            | 62          | 11            | 51             | 5.5  | 9              | 5.1             | M 5              | 0.015         | 0.015      | 0.158       | 0.174 |              |
| SFPJ 30  | SFPJR 30 | 58            | 74          | 14            | 60             | 6.6  | 11             | 6.1             | M 6              | 0.015         | 0.015      | 0.216       | 0.252 |              |
| SFPJ 35  | SFPJR 35 | 64            | 82          | 14            | 67             | 6.6  | 11             | 6.1             | M 6              | 0.017         | 0.017      | 0.292       | 0.338 |              |
| SFPJ 40  | SFPJR 40 | 75            | 96          | 18            | 78             | 9.0  | 14             | 8.1             | M 8              | 0.017         | 0.017      | 0.467       | 0.547 |              |
| SFPJ 50  | SFPJR 50 | 92            | 116         | 18            | 98             | 9.0  | 14             | 8.1             | M 8              | 0.017         | 0.017      | 0.999       | 1.104 |              |
| SFPJ 60  | SFPJR 60 | 106           | 134         | 24            | 112            | 11.0 | 17             | 11.1            | M 10             | 0.020         | 0.020      | 1.359       | 1.550 |              |
| SFPJ 80  | SFPJR 80 | 136           | 164         | 24            | 142            | 11.0 | 17             | 11.1            | M 10             | 0.020         | 0.020      | 2.873       | 3.048 |              |

# Simplicity® Flange Bearings

## Flange Bearings DFPJ



## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |          |                       |                      |        | Compensated I.D. Series<br>Similar to Standard Ball Bearing |           |                   |        | B<br>Body O.D.<br>H7 |     | C<br>Length |     | F<br>Length<br>Each<br>End | Effective<br>Surface<br>Area<br>CM <sup>2</sup> | MAX Static<br>Load N |                       |
|------------------------------------------------------------|----------|-----------------------|----------------------|--------|-------------------------------------------------------------|-----------|-------------------|--------|----------------------|-----|-------------|-----|----------------------------|-------------------------------------------------|----------------------|-----------------------|
| Part No.                                                   |          | Nominal<br>Size<br>mm | A<br>Bearing I.D. F8 |        | Part No.                                                    |           | A<br>BEARING I.D. |        | MIN                  | MAX | MIN         | MAX |                            |                                                 |                      |                       |
| Square                                                     | Round    |                       | MIN                  | MAX    | Square                                                      | Round     | MIN               | MAX    |                      |     |             |     |                            |                                                 |                      | Frelon®<br>GOLD J & W |
| DFPJ 06                                                    | DFPJR 06 | 6                     | 6.010                | 6.028  | DFPJ 06C                                                    | DFPJR 06C | 6.060             | 6.078  | 11.982               | 12  | 34.7        | 35  | 12                         | 1.508                                           | 3110                 | 1560                  |
| DFPJ 08                                                    | DFPJR 08 | 8                     | 8.013                | 8.035  | DFPJ 08C                                                    | DFPJR 08C | 8.063             | 8.085  | 14.982               | 15  | 44.7        | 45  | 12                         | 2.011                                           | 4140                 | 2080                  |
| DFPJ 10                                                    | DFPJR 10 | 10                    | 10.013               | 10.035 | DFPJ 10C                                                    | DFPJR 10C | 10.063            | 10.085 | 18.979               | 19  | 54.7        | 55  | 14                         | 2.932                                           | 6043                 | 3031                  |
| DFPJ 12                                                    | DFPJR 12 | 12                    | 12.016               | 12.043 | DFPJ 12C                                                    | DFPJR 12C | 12.066            | 12.093 | 20.979               | 21  | 56.7        | 57  | 15                         | 3.770                                           | 7770                 | 3904                  |
| DFPJ 13                                                    | DFPJR 13 | 13                    | 13.016               | 13.043 | DFPJ 13C                                                    | DFPJR 13C | 13.066            | 13.093 | 22.979               | 23  | 60.7        | 61  | 16                         | 4.356                                           | 8976                 | 4503                  |
| DFPJ 16                                                    | DFPJR 16 | 16                    | 16.016               | 16.043 | DFPJ 16C                                                    | DFPJR 16C | 16.066            | 16.093 | 27.979               | 28  | 69.7        | 70  | 20                         | 6.702                                           | 13803                | 6936                  |
| DFPJ 20                                                    | DFPJR 20 | 20                    | 20.020               | 20.053 | DFPJ 20C                                                    | DFPJR 20C | 20.096            | 20.129 | 31.975               | 32  | 79.7        | 80  | 22                         | 9.215                                           | 18982                | 9535                  |
| DFPJ 25                                                    | DFPJR 25 | 25                    | 25.020               | 25.053 | DFPJ 25C                                                    | DFPJR 25C | 25.096            | 25.129 | 39.975               | 40  | 111.6       | 112 | 33                         | 17.279                                          | 35600                | 17874                 |
| DFPJ 30                                                    | DFPJR 30 | 30                    | 30.020               | 30.053 | DFPJ 30C                                                    | DFPJR 30C | 30.096            | 30.129 | 44.975               | 45  | 122.6       | 123 | 35                         | 21.991                                          | 45303                | 22749                 |
| DFPJ 35                                                    | DFPJR 35 | 35                    | 35.020               | 35.053 | DFPJ 35C                                                    | DFPJR 35C | 35.096            | 35.129 | 51.970               | 52  | 134.6       | 135 | 40                         | 29.322                                          | 60410                | 30333                 |
| DFPJ 40                                                    | DFPJR 40 | 40                    | 40.025               | 40.064 | DFPJ 40C                                                    | DFPJR 40C | 40.127            | 40.166 | 59.970               | 60  | 150.6       | 151 | 44                         | 36.861                                          | 75939                | 38131                 |
| DFPJ 50                                                    | DFPJR 50 | 50                    | 50.025               | 50.064 | DFPJ 50C                                                    | DFPJR 50C | 50.127            | 50.166 | 79.965               | 80  | 191.6       | 192 | 70                         | 73.304                                          | 151015               | 75831                 |
| DFPJ 60                                                    | DFPJR 60 | 60                    | 60.030               | 60.076 | DFPJ 60C                                                    | DFPJR 60C | 60.182            | 60.228 | 89.965               | 90  | 208.6       | 209 | 73                         | 91.735                                          | 188980               | 94892                 |

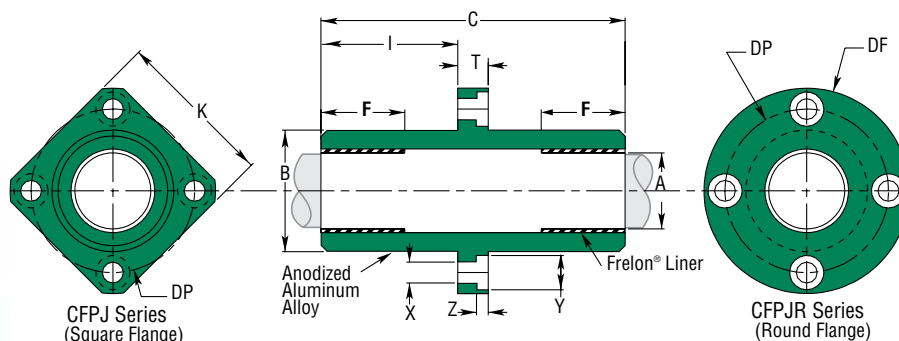
- Notes:** (1) Formula used for effective surface area is  $(\pi * ID * L)/3$ .  
(2) MAX static load is effective surface area times MAX load for FrelonGOLD®.  
(3) - 210 kgf/cm<sup>2</sup> is the rating for FrelonGOLD®; 105.45 kgf/cm<sup>2</sup> is the rating for Frelon J.  
(4) Frelon pads in each end (F dimension).

## MOUNTING DIMENSIONS

| Part No. |          | K<br>Square | DF<br>O.D. | T<br>Length | DP<br>Bolt<br>Circle | X<br>Hole | Y<br>C'Bore<br>Dia. | Z<br>C'Bore<br>Depth | Clamping<br>Bolt | Concentricity | Squareness | DFPJ<br>Weight<br>Kg | DFPJR<br>Weight<br>Kg |
|----------|----------|-------------|------------|-------------|----------------------|-----------|---------------------|----------------------|------------------|---------------|------------|----------------------|-----------------------|
| Square   | Round    | MAX         | MAX        | MAX         |                      |           |                     |                      |                  |               |            |                      |                       |
| DFPJ 06  | DFPJR 06 | 22          | 28         | 8           | 20                   | 3.5       | 6                   | 3.1                  | M 3              | 0.015         | 0.015      | 0.015                | 0.018                 |
| DFPJ 08  | DFPJR 08 | 25          | 32         | 8           | 24                   | 3.5       | 6                   | 3.1                  | M 3              | 0.015         | 0.015      | 0.024                | 0.028                 |
| DFPJ 10  | DFPJR 10 | 30          | 40         | 9           | 29                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.044                | 0.053                 |
| DFPJ 12  | DFPJR 12 | 32          | 42         | 9           | 32                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.051                | 0.060                 |
| DFPJ 13  | DFPJR 13 | 34          | 43         | 9           | 33                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.063                | 0.071                 |
| DFPJ 16  | DFPJR 16 | 37          | 48         | 9           | 38                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.096                | 0.107                 |
| DFPJ 20  | DFPJR 20 | 42          | 54         | 11          | 43                   | 5.5       | 9                   | 5.1                  | M 5              | 0.017         | 0.017      | 0.133                | 0.149                 |
| DFPJ 25  | DFPJR 25 | 50          | 62         | 11          | 51                   | 5.5       | 9                   | 5.1                  | M 5              | 0.017         | 0.017      | 0.270                | 0.286                 |
| DFPJ 30  | DFPJR 30 | 58          | 74         | 14          | 60                   | 6.6       | 11                  | 6.1                  | M 6              | 0.017         | 0.017      | 0.360                | 0.397                 |
| DFPJ 35  | DFPJR 35 | 64          | 82         | 14          | 67                   | 6.6       | 11                  | 6.1                  | M 6              | 0.020         | 0.020      | 0.501                | 0.547                 |
| DFPJ 40  | DFPJR 40 | 75          | 96         | 18          | 78                   | 9.0       | 14                  | 8.1                  | M 8              | 0.020         | 0.020      | 0.776                | 0.856                 |
| DFPJ 50  | DFPJR 50 | 92          | 116        | 18          | 98                   | 9.0       | 14                  | 8.1                  | M 8              | 0.020         | 0.020      | 1.780                | 1.885                 |
| DFPJ 60  | DFPJR 60 | 106         | 134        | 24          | 112                  | 11.0      | 17                  | 11.1                 | M 10             | 0.025         | 0.025      | 2.329                | 2.519                 |

# Simplicity® Flange Bearings

## Flange Bearings CFPJ



## DIMENSIONAL INFORMATION

| Precision I.D. Series<br>Similar to Preloaded Ball Bearing |  |  |  |  | Compensated I.D. Series<br>Similar to Standard Ball Bearing |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | </ |
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- Notes:** (1) Formula used for effective surface area is  $(\pi * ID * L)/3$ .  
 (2) MAX static load is effective surface area times MAX load for FrelonGOLD®.  
 (3) - 210 kgf/cm<sup>2</sup> is the rating for FrelonGOLD®; 105.45 kgf/cm<sup>2</sup> is the rating for Frelon J.  
 (4) Frelon pads in each end (F dimension).



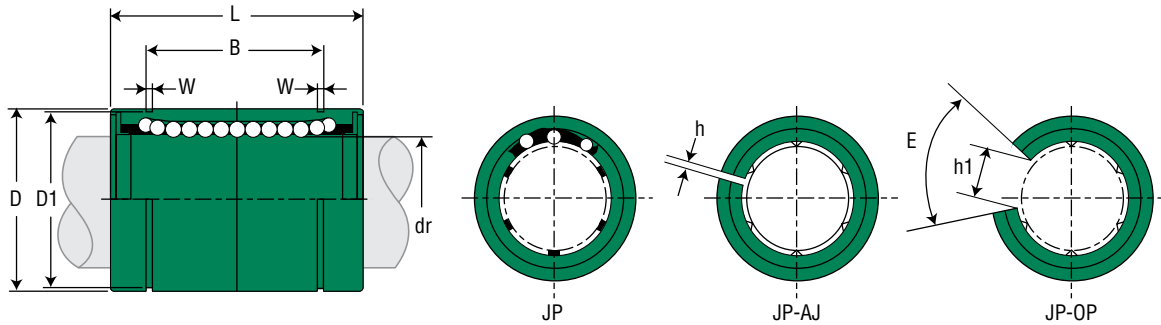
**Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.**  
**Inch Series—page 52 Metric Series—page 90**

## MOUNTING DIMENSIONS

| Part No. |          | K<br>Square | DF<br>O.D. | T<br>Length | Dp<br>Bolt<br>Circle | X<br>Hole | Y<br>C'Bore<br>Dia. | Z<br>C'Bore<br>Depth | Clamping<br>Bolt | Concentricity | Squareness | CFPJ<br>Weight<br>Kg. | CFPJR<br>Weight<br>Kg. |
|----------|----------|-------------|------------|-------------|----------------------|-----------|---------------------|----------------------|------------------|---------------|------------|-----------------------|------------------------|
| Square   | Round    | MAX         | MAX        | MAX         |                      |           |                     |                      |                  |               |            |                       |                        |
| CFPJ 06  | CFPJR 06 | 22          | 28         | 8           | 20                   | 3.5       | 6                   | 3.1                  | M 3              | 0.015         | 0.015      | 0.015                 | 0.018                  |
| CFPJ 08  | CFPJR 08 | 25          | 32         | 8           | 24                   | 3.5       | 6                   | 3.1                  | M 3              | 0.015         | 0.015      | 0.024                 | 0.028                  |
| CFPJ 10  | CFPJR 10 | 30          | 40         | 9           | 29                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.044                 | 0.053                  |
| CFPJ 12  | CFPJR 12 | 32          | 42         | 9           | 32                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.051                 | 0.060                  |
| CFPJ 13  | CFPJR 13 | 34          | 43         | 9           | 33                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.063                 | 0.071                  |
| CFPJ 16  | CFPJR 16 | 37          | 48         | 9           | 38                   | 4.5       | 7.5                 | 4.1                  | M 4              | 0.015         | 0.015      | 0.096                 | 0.107                  |
| CFPJ 20  | CFPJR 20 | 42          | 54         | 11          | 43                   | 5.5       | 9                   | 5.1                  | M 5              | 0.017         | 0.017      | 0.133                 | 0.149                  |
| CFPJ 25  | CFPJR 25 | 50          | 62         | 11          | 51                   | 5.5       | 9                   | 5.1                  | M 5              | 0.017         | 0.017      | 0.270                 | 0.286                  |
| CFPJ 30  | CFPJR 30 | 58          | 74         | 14          | 60                   | 6.6       | 11                  | 6.1                  | M 6              | 0.017         | 0.017      | 0.360                 | 0.397                  |
| CFPJ 35  | CFPJR 35 | 64          | 82         | 14          | 67                   | 6.6       | 11                  | 6.1                  | M 6              | 0.020         | 0.020      | 0.501                 | 0.547                  |
| CFPJ 40  | CFPJR 40 | 75          | 96         | 18          | 78                   | 9.0       | 14                  | 8.1                  | M 8              | 0.020         | 0.020      | 0.776                 | 0.856                  |
| CFPJ 50  | CFPJR 50 | 92          | 116        | 18          | 98                   | 9.0       | 14                  | 8.1                  | M 8              | 0.020         | 0.020      | 1.780                 | 1.885                  |
| CFPJ 60  | CFPJR 60 | 106         | 134        | 24          | 112                  | 11.0      | 17                  | 11.1                 | M 10             | 0.025         | 0.025      | 2.329                 | 2.519                  |

# Linear Ball Bearings Precision

## Ball Bearings JP



JP – Standard Closed



JPxx-AJ – Adjustable



JPxx-OP – Standard Open



## DIMENSIONAL INFORMATION

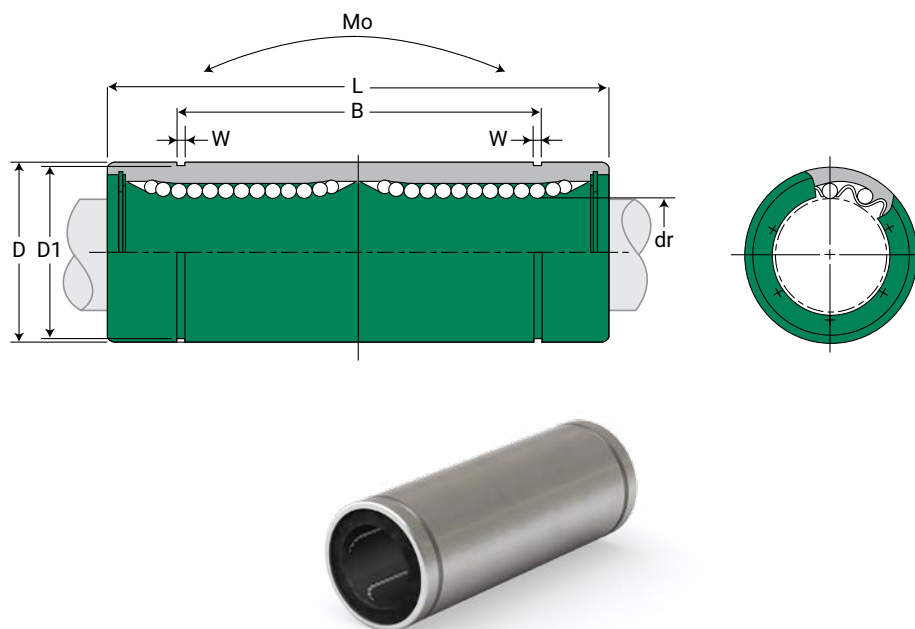
(Standard Steel Finish)

| Part No.        |            |               | Nominal Shaft Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |         |                 |
|-----------------|------------|---------------|------------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|---------|-----------------|
| Standard Closed | Adjustable | Standard Open | Size<br>mm             | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm | B<br>mm | Tolerance<br>mm |
| JP8G            | -          | -             | 8                      | 8        | 0/-0.009        | 4            | 16          | 15                            | 0/-0.011        | 24      | 0/-0.2          | 17.5    | 0/-0.2          |
| JP10G           | -          | -             | 10                     | 10       | 0/-0.009        | 4            | 30          | 19                            | 0/-0.013        | 29      | 0/-0.2          | 22      | 0/-0.2          |
| JP12G           | JP12G-AJ   | JP12G-OP      | 12                     | 12       | 0/-0.009        | 4            | 31.5        | 21                            | 0/-0.013        | 30      | 0/-0.2          | 23      | 0/-0.2          |
| JP13G           | JP13G-AJ   | JP13G-OP      | 13                     | 13       | 0/-0.009        | 4            | 43          | 23                            | 0/-0.013        | 32      | 0/-0.2          | 23      | 0/-0.2          |
| JP16G           | JP16G-AJ   | JP16G-OP      | 16                     | 16       | 0/-0.009        | 5            | 69          | 28                            | 0/-0.013        | 37      | 0/-0.2          | 26.5    | 0/-0.2          |
| JP20G           | JP20G-AJ   | JP20G-OP      | 20                     | 20       | 0/-0.010        | 5            | 87          | 32                            | 0/-0.016        | 42      | 0/-0.2          | 30.5    | 0/-0.2          |
| JP25G           | JP25G-AJ   | JP25G-OP      | 25                     | 25       | 0/-0.010        | 6            | 220         | 40                            | 0/-0.016        | 59      | 0/-0.3          | 41      | 0/-0.3          |
| JP30G           | JP30G-AJ   | JP30G-OP      | 30                     | 30       | 0/-0.010        | 6            | 250         | 45                            | 0/-0.016        | 64      | 0/-0.3          | 44.5    | 0/-0.3          |
| JP35G           | JP35G-AJ   | JP35G-OP      | 35                     | 35       | 0/-0.012        | 6            | 390         | 52                            | 0/-0.019        | 70      | 0/-0.3          | 49.5    | 0/-0.3          |
| JP40G           | JP40G-AJ   | JP40G-OP      | 40                     | 40       | +0/-0.012       | 6            | 585         | 60                            | 0/-0.019        | 80      | 0/-0.3          | 60.5    | 0/-0.3          |
| JP50G           | JP50G-AJ   | JP50G-OP      | 50                     | 50       | +0/-0.015       | 6            | 1580        | 80                            | 0/-0.022        | 100     | 0/-0.3          | 74      | 0/-0.3          |

| Part No.        |            |               | Nominal Shaft Diameter |          |                 | Major Dimensions & Tolerances |          |         |          |                    |                           |                                  |  | Load Ratings      |                   |
|-----------------|------------|---------------|------------------------|----------|-----------------|-------------------------------|----------|---------|----------|--------------------|---------------------------|----------------------------------|--|-------------------|-------------------|
| Standard Closed | Adjustable | Standard Open | Size<br>mm             | dr<br>mm | Tolerance<br>mm | W<br>mm                       | D1<br>mm | H<br>mm | H1<br>mm | E<br>Slot<br>Angle | MAX<br>Eccentricity<br>μm | MAX<br>Radial<br>Clearance<br>μm |  | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JP8G            | -          | -             | 8                      | 8        | 0/-0.009        | 1.1                           | 14.3     | 1       | -        | -                  | 12                        | -5                               |  | 260               | 400               |
| JP10G           | -          | -             | 10                     | 10       | 0/-0.009        | 1.3                           | 18       | 1       | -        | -                  | 12                        | -5                               |  | 370               | 540               |
| JP12G           | JP12G-AJ   | JP12G-OP      | 12                     | 12       | 0/-0.009        | 1.3                           | 20       | 1.5     | 8        | 80°                | 12                        | -5                               |  | 410               | 590               |
| JP13G           | JP13G-AJ   | JP13G-OP      | 13                     | 13       | 0/-0.009        | 1.3                           | 22       | 1.5     | 9        | 80°                | 12                        | -5                               |  | 500               | 770               |
| JP16G           | JP16G-AJ   | JP16G-OP      | 16                     | 16       | 0/-0.009        | 1.6                           | 27       | 1.5     | 11       | 80°                | 12                        | -7                               |  | 770               | 1170              |
| JP20G           | JP20G-AJ   | JP20G-OP      | 20                     | 20       | 0/-0.010        | 1.6                           | 30.5     | 1.5     | 11       | 60°                | 15                        | -7                               |  | 860               | 1370              |
| JP25G           | JP25G-AJ   | JP25G-OP      | 25                     | 25       | 0/-0.010        | 1.85                          | 38       | 2       | 12       | 50°                | 15                        | -9                               |  | 980               | 1560              |
| JP30G           | JP30G-AJ   | JP30G-OP      | 30                     | 30       | 0/-0.010        | 1.85                          | 43       | 2.5     | 15       | 50°                | 15                        | -9                               |  | 1560              | 2740              |
| JP35G           | JP35G-AJ   | JP35G-OP      | 35                     | 35       | 0/-0.012        | 2.1                           | 49       | 2.5     | 17       | 50°                | 20                        | -9                               |  | 1660              | 3130              |
| JP40G           | JP40G-AJ   | JP40G-OP      | 40                     | 40       | +0/-0.012       | 2.1                           | 57       | 3       | 20       | 50°                | 20                        | -13                              |  | 2150              | 4010              |
| JP50G           | JP50G-AJ   | JP50G-OP      | 50                     | 50       | +0/-0.015       | 2.6                           | 76.5     | 3       | 25       | 50°                | 20                        | -13                              |  | 3820              | 7930              |

# Linear Ball Bearings Double Wide

## Double Wide Ball Bearings JP-W



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Shaft Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |         |                 |
|----------|------------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|---------|-----------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm | B<br>mm | Tolerance<br>mm |
| JP8GW    | 8                      | 8        | 0/-0.010        | 4            | 31          | 15                            | 0/-0.013        | 45      | 0/-0.3          | 35      | 0/-0.3          |
| JP12GW   | 12                     | 12       | 0/-0.010        | 4            | 80          | 21                            | 0/-0.016        | 57      | 0/-0.3          | 46      | 0/-0.3          |
| JP16GW   | 16                     | 16       | 0/-0.010        | 5            | 145         | 28                            | 0/-0.016        | 70      | 0/-0.3          | 53      | 0/-0.3          |
| JP20GW   | 20                     | 20       | 0/-0.012        | 5            | 180         | 32                            | 0/-0.019        | 80      | 0/-0.3          | 61      | 0/-0.3          |
| JP25GW   | 25                     | 25       | 0/-0.012        | 6            | 440         | 40                            | 0/-0.019        | 112     | 0/-0.4          | 82      | 0/-0.4          |
| JP30GW   | 30                     | 30       | 0/-0.012        | 6            | 580         | 45                            | 0/-0.019        | 123     | 0/-0.4          | 89      | 0/-0.4          |
| JP40GW   | 40                     | 40       | 0/-0.015        | 6            | 1170        | 60                            | 0/-0.022        | 151     | 0/-0.4          | 121     | 0/-0.4          |
| JP50GW   | 50                     | 50       | 0/-0.015        | 6            | 3100        | 80                            | 0/-0.022        | 192     | 0/-0.4          | 148     | 0/-0.4          |

| Part No. | Nominal Shaft Diameter |          |                 | Major Dimensions & Tolerances |          |                           | Load Ratings      |                   |
|----------|------------------------|----------|-----------------|-------------------------------|----------|---------------------------|-------------------|-------------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm | W<br>mm                       | D1<br>mm | MAX<br>Eccentricity<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JP8GW    | 8                      | 8        | 0/-0.010        | 1.1                           | 14.3     | 15                        | 431               | 784               |
| JP12GW   | 12                     | 12       | 0/-0.010        | 1.3                           | 20       | 15                        | 657               | 1200              |
| JP16GW   | 16                     | 16       | 0/-0.010        | 1.6                           | 27       | 15                        | 1230              | 2350              |
| JP20GW   | 20                     | 20       | 0/-0.012        | 1.6                           | 30.5     | 20                        | 1400              | 2750              |
| JP25GW   | 25                     | 25       | 0/-0.012        | 1.85                          | 38       | 20                        | 1560              | 3140              |
| JP30GW   | 30                     | 30       | 0/-0.012        | 1.85                          | 43       | 20                        | 2490              | 5490              |
| JP40GW   | 40                     | 40       | 0/-0.015        | 2.1                           | 57       | 25                        | 3430              | 8040              |
| JP50GW   | 50                     | 50       | 0/-0.015        | 2.6                           | 76.5     | 25                        | 6080              | 15900             |



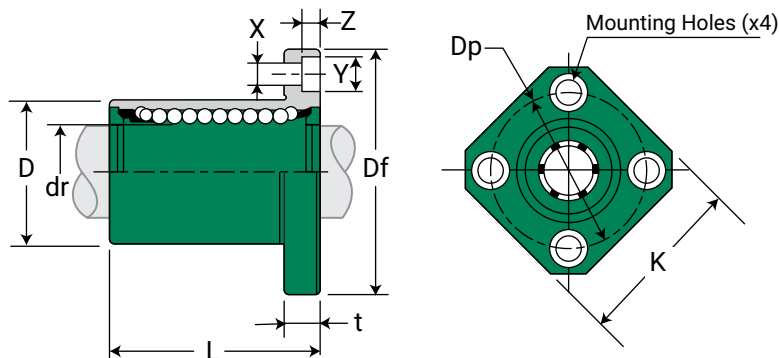
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# Linear Ball Bearings Square Flange Mount

## Ball Bearings – Square Flange Mount JPK



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Shaft Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|----------|------------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm |
| JPK8G    | 8                      | 8        | 0/-0.009        | 4            | 37          | 15                            | 0/-0.013        | 24      | ±0.3            |
| JPK12G   | 12                     | 12       | 0/-0.009        | 4            | 76          | 21                            | 0/-0.016        | 30      | ±0.3            |
| JPK16G   | 16                     | 16       | 0/-0.009        | 5            | 120         | 28                            | 0/-0.016        | 37      | ±0.3            |
| JPK20G   | 20                     | 20       | 0/-0.010        | 5            | 180         | 32                            | 0/-0.019        | 42      | ±0.3            |
| JPK25G   | 25                     | 25       | 0/-0.010        | 6            | 340         | 40                            | 0/-0.019        | 59      | ±0.3            |
| JPK30G   | 30                     | 30       | 0/-0.010        | 6            | 470         | 45                            | 0/-0.019        | 64      | ±0.3            |
| JPK40G   | 40                     | 40       | 0/-0.012        | 6            | 1060        | 60                            | 0/-0.022        | 80      | ±0.3            |
| JPK50G   | 50                     | 50       | 0/-0.012        | 6            | 2200        | 80                            | 0/-0.022        | 100     | ±0.3            |

| Part No. | Nominal Shaft Diameter |          |                 | Major Dimensions & Tolerances – Flange |         |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|----------|------------------------|----------|-----------------|----------------------------------------|---------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm | Df<br>mm                               | K<br>mm | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JPK8G    | 8                      | 8        | 0/-0.009        | 32                                     | 25      | 5       | 24       | 3.5     | 6.5     | 3.1     | 12                 | 12               | 274               | 392               |
| JPK12G   | 12                     | 12       | 0/-0.009        | 42                                     | 32      | 6       | 32       | 4.5     | 8       | 4.1     | 12                 | 12               | 510               | 784               |
| JPK16G   | 16                     | 16       | 0/-0.009        | 48                                     | 37      | 6       | 38       | 4.5     | 8       | 4.1     | 12                 | 12               | 774               | 1180              |
| JPK20G   | 20                     | 20       | 0/-0.010        | 54                                     | 42      | 8       | 43       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 882               | 1370              |
| JPK25G   | 25                     | 25       | 0/-0.010        | 62                                     | 50      | 8       | 51       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 980               | 1570              |
| JPK30G   | 30                     | 30       | 0/-0.010        | 74                                     | 58      | 10      | 60       | 6.6     | 11      | 6.1     | 15                 | 15               | 1570              | 2740              |
| JPK40G   | 40                     | 40       | 0/-0.012        | 96                                     | 75      | 13      | 78       | 9       | 14      | 8.1     | 20                 | 20               | 2160              | 4020              |
| JPK50G   | 50                     | 50       | 0/-0.012        | 116                                    | 92      | 13      | 98       | 9       | 14      | 8.1     | 20                 | 20               | 3820              | 7940              |

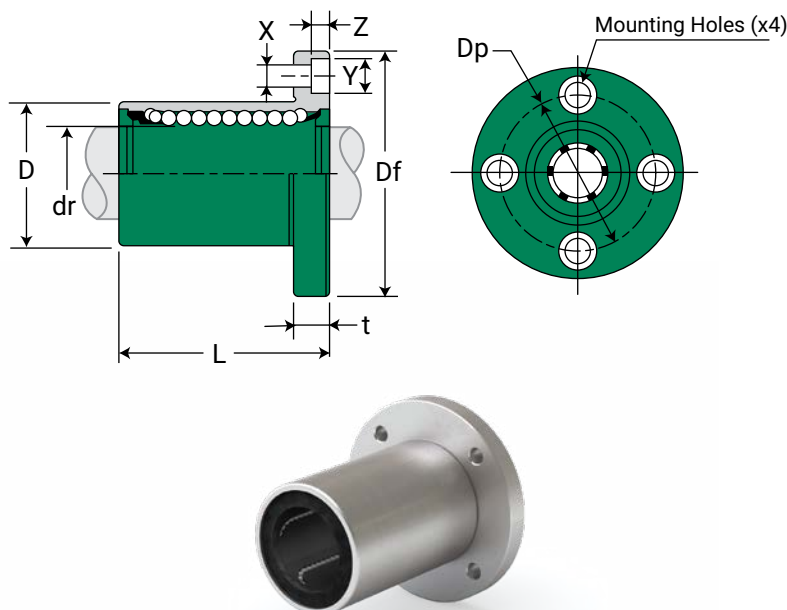


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# Linear Ball Bearings Round Flange Mount

## Ball Bearings – Round Flange Mount JPF



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Shaft Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|----------|------------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm |
| JPF8G    | 8                      | 8        | 0/-0.009        | 4            | 37          | 15                            | 0/-0.013        | 24      | ±0.3            |
| JPF12G   | 12                     | 12       | 0/-0.009        | 4            | 76          | 21                            | 0/-0.016        | 30      | ±0.3            |
| JPF16G   | 16                     | 16       | 0/-0.009        | 5            | 120         | 28                            | 0/-0.016        | 37      | ±0.3            |
| JPF20G   | 20                     | 20       | 0/-0.010        | 5            | 180         | 32                            | 0/-0.019        | 42      | ±0.3            |
| JPF25G   | 25                     | 25       | 0/-0.010        | 6            | 340         | 40                            | 0/-0.019        | 59      | ±0.3            |
| JPF30G   | 30                     | 30       | 0/-0.010        | 6            | 470         | 45                            | 0/-0.019        | 64      | ±0.3            |
| JPF40G   | 40                     | 40       | 0/-0.012        | 6            | 1060        | 60                            | 0/-0.022        | 80      | ±0.3            |
| JPF50G   | 50                     | 50       | 0/-0.012        | 6            | 2200        | 80                            | 0/-0.022        | 100     | ±0.3            |

| Part No. | Nominal Shaft Diameter |          |                 | Major Dimensions & Tolerances – Flange |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|----------|------------------------|----------|-----------------|----------------------------------------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm | Df<br>mm                               | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JPF8G    | 8                      | 8        | 0/-0.009        | 32                                     | 5       | 24       | 3.5     | 6.5     | 3.1     | 12                 | 12               | 274               | 392               |
| JPF12G   | 12                     | 12       | 0/-0.009        | 42                                     | 6       | 32       | 4.5     | 8       | 4.1     | 12                 | 12               | 510               | 784               |
| JPF16G   | 16                     | 16       | 0/-0.009        | 48                                     | 6       | 38       | 4.5     | 8       | 4.1     | 12                 | 12               | 774               | 1180              |
| JPF20G   | 20                     | 20       | 0/-0.010        | 54                                     | 8       | 43       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 882               | 1370              |
| JPF25G   | 25                     | 25       | 0/-0.010        | 62                                     | 8       | 51       | 5.5     | 9.3     | 5.1     | 15                 | 15               | 980               | 1570              |
| JPF30G   | 30                     | 30       | 0/-0.010        | 74                                     | 10      | 60       | 6.6     | 11      | 6.1     | 15                 | 15               | 1570              | 2740              |
| JPF40G   | 40                     | 40       | 0/-0.012        | 96                                     | 13      | 78       | 9       | 14      | 8.1     | 20                 | 20               | 2160              | 4020              |
| JPF50G   | 50                     | 50       | 0/-0.012        | 116                                    | 13      | 98       | 9       | 14      | 8.1     | 20                 | 20               | 3820              | 7940              |

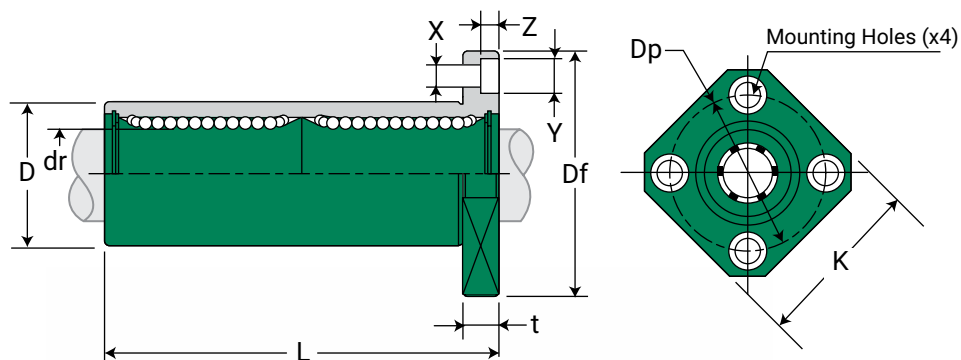


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Inch Series—page 52 Metric Series—page 90

# Linear Ball Bearings Double Wide

## Double Wide Ball Bearings – Square Flange Mount JPK-W



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Shaft Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|----------|------------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm |
| JPK8GW   | 8                      | 8        | 0/-0.010        | 4            | 43          | 15                            | 0/-0.013        | 45      | ±0.3            |
| JPK12GW  | 12                     | 12       | 0/-0.010        | 4            | 90          | 21                            | 0/-0.016        | 57      | ±0.3            |
| JPK16GW  | 16                     | 16       | 0/-0.010        | 5            | 165         | 28                            | 0/-0.016        | 70      | ±0.3            |
| JPK20GW  | 20                     | 20       | 0/-0.010        | 5            | 225         | 32                            | 0/-0.019        | 80      | ±0.3            |
| JPK25GW  | 25                     | 25       | 0/-0.012        | 6            | 500         | 40                            | 0/-0.019        | 112     | ±0.3            |
| JPK30GW  | 30                     | 30       | 0/-0.012        | 6            | 590         | 45                            | 0/-0.019        | 123     | ±0.3            |
| JPK40GW  | 40                     | 40       | 0/-0.015        | 6            | 1380        | 60                            | 0/-0.022        | 154     | ±0.3            |
| JPK50GW  | 50                     | 50       | 0/-0.015        | 6            | 3400        | 80                            | 0/-0.025        | 192     | ±0.3            |

| Part No. | Nominal Shaft Diameter |          |                 | Major Dimensions & Tolerances – Flange |         |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|----------|------------------------|----------|-----------------|----------------------------------------|---------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm | Df<br>mm                               | K<br>mm | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JPK8GW   | 8                      | 8        | 0/-0.010        | 32                                     | 25      | 5       | 24       | 3.5     | 6.5     | 3.1     | 15                 | 15               | 431               | 784               |
| JPK12GW  | 12                     | 12       | 0/-0.010        | 42                                     | 32      | 6       | 32       | 4.5     | 8       | 4.1     | 15                 | 15               | 813               | 1570              |
| JPK16GW  | 16                     | 16       | 0/-0.010        | 48                                     | 37      | 6       | 38       | 4.5     | 8       | 4.1     | 15                 | 15               | 1230              | 2350              |
| JPK20GW  | 20                     | 20       | 0/-0.010        | 54                                     | 42      | 8       | 43       | 5.5     | 9.3     | 5.1     | 20                 | 20               | 1400              | 2740              |
| JPK25GW  | 25                     | 25       | 0/-0.012        | 62                                     | 50      | 8       | 51       | 5.5     | 9.3     | 5.1     | 20                 | 20               | 1560              | 3140              |
| JPK30GW  | 30                     | 30       | 0/-0.012        | 74                                     | 58      | 10      | 60       | 6.6     | 11      | 6.1     | 20                 | 20               | 2490              | 5490              |
| JPK40GW  | 40                     | 40       | 0/-0.015        | 96                                     | 75      | 13      | 78       | 9       | 14      | 8.1     | 25                 | 25               | 3430              | 8040              |
| JPK50GW  | 50                     | 50       | 0/-0.015        | 116                                    | 92      | 13      | 98       | 9       | 14      | 8.1     | 25                 | 25               | 6080              | 15900             |

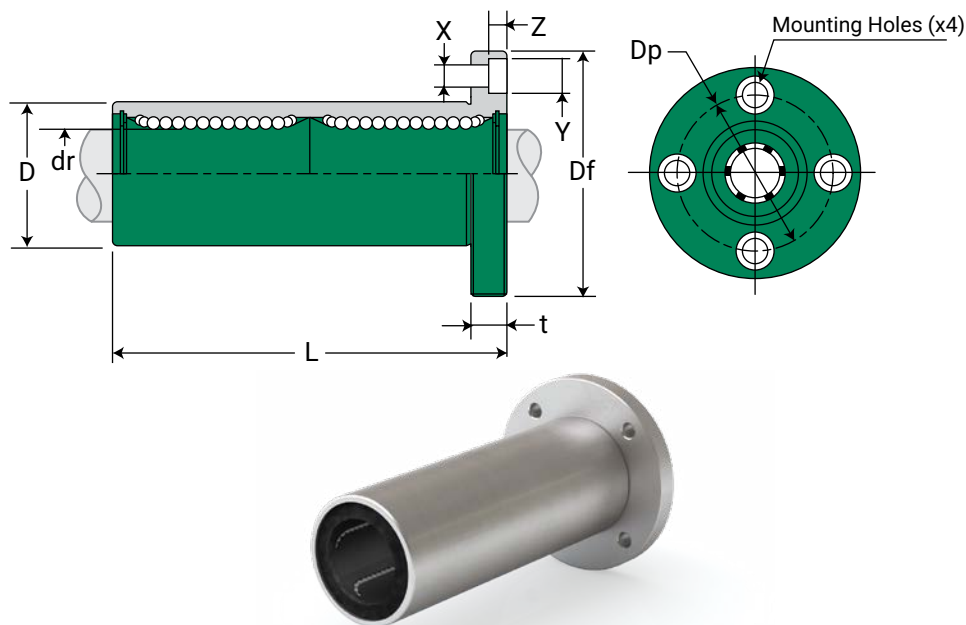


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# Linear Ball Bearings Double Wide

## Double Wide Ball Bearings – Round Flange Mount JPF-W



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Shaft Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|----------|------------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm |              |             | D<br>mm                       | Tolerance<br>mm | L<br>mm | Tolerance<br>mm |
| JPF8GW   | 8                      | 8        | 0/-0.010        | 4            | 51          | 15                            | 0/-0.013        | 45      | ±0.3            |
| JPF12GW  | 12                     | 12       | 0/-0.010        | 4            | 110         | 21                            | 0/-0.016        | 57      | ±0.3            |
| JPF16GW  | 16                     | 16       | 0/-0.010        | 5            | 190         | 28                            | 0/-0.016        | 70      | ±0.3            |
| JPF20GW  | 20                     | 20       | 0/-0.010        | 5            | 260         | 32                            | 0/-0.019        | 80      | ±0.3            |
| JPF25GW  | 25                     | 25       | 0/-0.012        | 6            | 540         | 40                            | 0/-0.019        | 112     | ±0.3            |
| JPF30GW  | 30                     | 30       | 0/-0.012        | 6            | 680         | 45                            | 0/-0.019        | 123     | ±0.3            |
| JPF40GW  | 40                     | 40       | 0/-0.015        | 6            | 1570        | 60                            | 0/-0.022        | 154     | ±0.3            |
| JPF50GW  | 50                     | 50       | 0/-0.020        | 6            | 3600        | 80                            | 0/-0.025        | 192     | ±0.3            |

| Part No. | Nominal Shaft Diameter |          |                 | Major Dimensions & Tolerances – Flange |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|----------|------------------------|----------|-----------------|----------------------------------------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>mm | Df<br>mm                               | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JPF8GW   | 8                      | 8        | 0/-0.010        | 32                                     | 5       | 24       | 3.5     | 6.5     | 3.1     | 15                 | 15               | 431               | 784               |
| JPF12GW  | 12                     | 12       | 0/-0.010        | 42                                     | 6       | 32       | 4.5     | 8       | 4.1     | 15                 | 15               | 813               | 1570              |
| JPF16GW  | 16                     | 16       | 0/-0.010        | 48                                     | 6       | 38       | 4.5     | 8       | 4.1     | 15                 | 15               | 1230              | 2350              |
| JPF20GW  | 20                     | 20       | 0/-0.010        | 54                                     | 8       | 43       | 5.5     | 9.3     | 5.1     | 20                 | 20               | 1400              | 2740              |
| JPF25GW  | 25                     | 25       | 0/-0.012        | 62                                     | 8       | 51       | 5.5     | 9.3     | 5.1     | 20                 | 20               | 1560              | 3140              |
| JPF30GW  | 30                     | 30       | 0/-0.012        | 74                                     | 10      | 60       | 6.6     | 11      | 6.1     | 20                 | 20               | 2490              | 5490              |
| JPF40GW  | 40                     | 40       | 0/-0.015        | 96                                     | 13      | 78       | 9       | 14      | 8.1     | 25                 | 25               | 3430              | 8040              |
| JPF50GW  | 50                     | 50       | 0/-0.020        | 116                                    | 13      | 98       | 9       | 14      | 8.1     | 25                 | 25               | 6080              | 15900             |

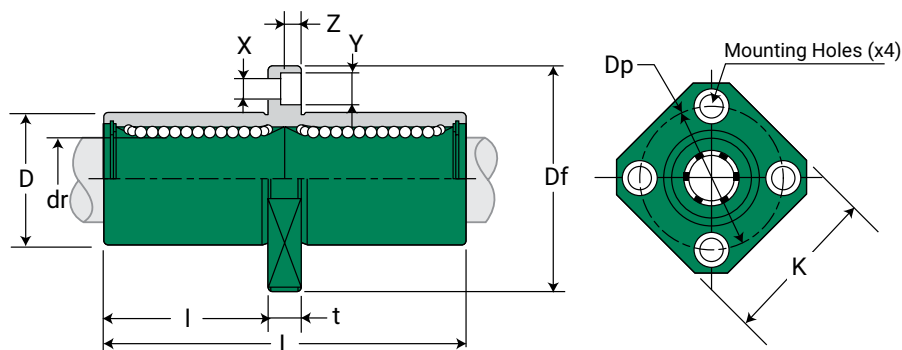


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# Linear Ball Bearings Square Flange Center Mount

## Ball Bearings – Square Flange Center Mount JPKC



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No. | Nominal Shaft Diameter |          |                 | Ball Circuit | Weight<br>G | Major Dimensions & Tolerances |                 |         |                 |
|----------|------------------------|----------|-----------------|--------------|-------------|-------------------------------|-----------------|---------|-----------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>μm |              |             | D<br>mm                       | Tolerance<br>μm | L<br>mm | Tolerance<br>μm |
| JPKC8G   | 8                      | 8        | 0/-10           | 4            | 43          | 15                            | 0/-13           | 45      | ±300            |
| JPKC12G  | 12                     | 12       | 0/-10           | 4            | 90          | 21                            | 0/-16           | 57      | ±300            |
| JPKC16G  | 16                     | 16       | 0/-10           | 5            | 165         | 28                            | 0/-16           | 70      | ±300            |
| JPKC20G  | 20                     | 20       | 0/-12           | 5            | 225         | 32                            | 0/-19           | 80      | ±300            |
| JPKC25G  | 25                     | 25       | 0/-12           | 6            | 500         | 40                            | 0/-19           | 112     | ±300            |
| JPKC30G  | 30                     | 30       | 0/-12           | 6            | 590         | 45                            | 0/-19           | 123     | ±300            |
| JPKC40G  | 40                     | 40       | 0/-15           | 6            | 1380        | 60                            | 0/-22           | 154     | ±300            |
| JPKC50G  | 50                     | 50       | 0/-15           | 6            | 3400        | 80                            | 0/-22           | 192     | ±300            |

| Part No. | Nominal Shaft Diameter |          |                 | Major Dimensions & Tolerances – Flange |          |         |         |          |         |         |         |                    |                  | Load Ratings      |                   |
|----------|------------------------|----------|-----------------|----------------------------------------|----------|---------|---------|----------|---------|---------|---------|--------------------|------------------|-------------------|-------------------|
|          | Size<br>mm             | dr<br>mm | Tolerance<br>μm | I<br>mm                                | Df<br>mm | K<br>mm | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>μm | Squareness<br>μm | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JPKC8G   | 8                      | 8        | 0/-10           | 20                                     | 32       | 25      | 5       | 24       | 3.5     | 6.5     | 3.1     | 15                 | 15               | 431               | 784               |
| JPKC12G  | 12                     | 12       | 0/-10           | 25.5                                   | 42       | 32      | 6       | 32       | 4.5     | 8       | 4.1     | 15                 | 15               | 813               | 1570              |
| JPKC16G  | 16                     | 16       | 0/-10           | 32                                     | 48       | 37      | 6       | 38       | 4.5     | 8       | 4.1     | 15                 | 15               | 1230              | 2350              |
| JPKC20G  | 20                     | 20       | 0/-12           | 36                                     | 54       | 42      | 8       | 43       | 5.5     | 9.3     | 5.1     | 20                 | 20               | 1400              | 2740              |
| JPKC25G  | 25                     | 25       | 0/-12           | 52                                     | 62       | 50      | 8       | 51       | 5.5     | 9.3     | 5.1     | 20                 | 20               | 1560              | 3140              |
| JPKC30G  | 30                     | 30       | 0/-12           | 56.5                                   | 74       | 58      | 10      | 60       | 6.6     | 11      | 6.1     | 20                 | 20               | 2490              | 5490              |
| JPKC40G  | 40                     | 40       | 0/-15           | 69                                     | 96       | 75      | 13      | 78       | 9       | 14      | 8.1     | 25                 | 25               | 3430              | 8040              |
| JPKC50G  | 50                     | 50       | 0/-15           | 89.5                                   | 116      | 92      | 13      | 98       | 9       | 14      | 8.1     | 25                 | 25               | 6080              | 15900             |

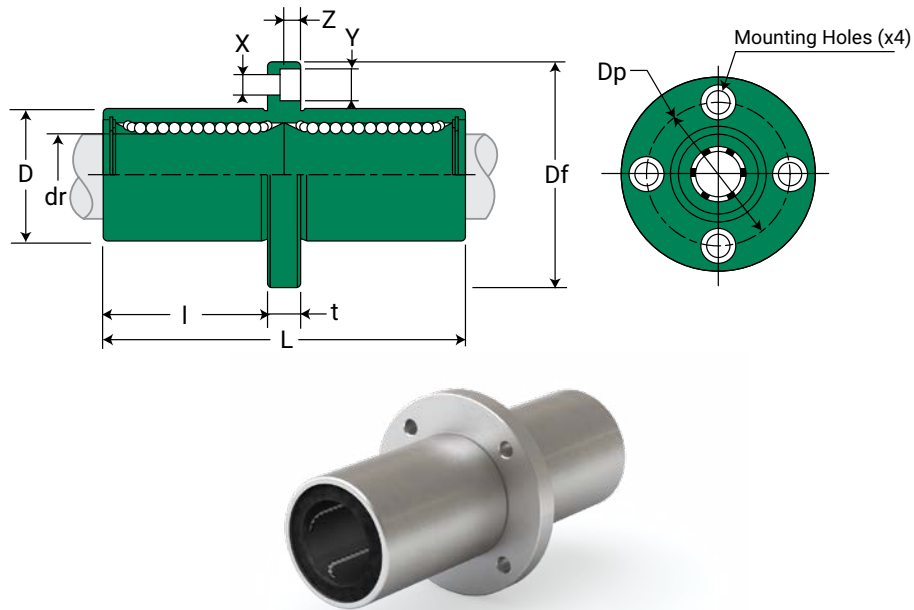


Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.

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# Linear Ball Bearings Round Flange Center Mount

## Ball Bearings – Round Flange Center Mount JPFC



### DIMENSIONAL INFORMATION

(Standard Steel Finish)

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Shaft Diameter |          |                            | Ball<br>Circuit | Weight<br>G | Major Dimensions & Tolerances |                            |         |                            |
|-----------------------------------------|------------------------|----------|----------------------------|-----------------|-------------|-------------------------------|----------------------------|---------|----------------------------|
|                                         | Size<br>mm             | dr<br>mm | Tolerance<br>$\mu\text{m}$ |                 |             | D<br>mm                       | Tolerance<br>$\mu\text{m}$ | L<br>mm | Tolerance<br>$\mu\text{m}$ |
| JPFC8G                                  | 8                      | 8        | 0/-10                      | 4               | 51          | 15                            | 0/-13                      | 45      | $\pm 300$                  |
| JPFC12G                                 | 12                     | 12       | 0/-10                      | 4               | 110         | 21                            | 0/-16                      | 57      | $\pm 300$                  |
| JPFC16G                                 | 16                     | 16       | 0/-10                      | 5               | 190         | 28                            | 0/-16                      | 70      | $\pm 300$                  |
| JPFC20G                                 | 20                     | 20       | 0/-12                      | 5               | 260         | 32                            | 0/-19                      | 80      | $\pm 300$                  |
| JPFC25G                                 | 25                     | 25       | 0/-12                      | 6               | 540         | 40                            | 0/-19                      | 112     | $\pm 300$                  |
| JPFC30G                                 | 30                     | 30       | 0/-12                      | 6               | 680         | 45                            | 0/-19                      | 123     | $\pm 300$                  |
| JPFC40G                                 | 40                     | 40       | 0/-15                      | 6               | 1570        | 60                            | 0/-22                      | 154     | $\pm 300$                  |
| JPFC50G                                 | 50                     | 50       | 0/-15                      | 6               | 3600        | 80                            | 0/-22                      | 192     | $\pm 300$                  |

| Part No.<br>Standard<br>Polymer<br>Cage | Nominal Shaft Diameter |          |                            | Major Dimensions & Tolerances – Flange |          |         |          |         |         |         |                               |                             | Load Ratings      |                   |
|-----------------------------------------|------------------------|----------|----------------------------|----------------------------------------|----------|---------|----------|---------|---------|---------|-------------------------------|-----------------------------|-------------------|-------------------|
|                                         | Size<br>mm             | dr<br>mm | Tolerance<br>$\mu\text{m}$ | I<br>mm                                | Df<br>mm | T<br>mm | Dp<br>mm | X<br>mm | Y<br>mm | Z<br>mm | Eccentricity<br>$\mu\text{m}$ | Squareness<br>$\mu\text{m}$ | Dynamic<br>C<br>N | Static<br>Co<br>N |
| JPFC8G                                  | 8                      | 8        | 0/-10                      | 20.0                                   | 32       | 5       | 24       | 3.5     | 6.5     | 3.1     | 15                            | 15                          | 431               | 784               |
| JPFC12G                                 | 12                     | 12       | 0/-10                      | 25.5                                   | 42       | 6       | 32       | 4.5     | 8       | 4.1     | 15                            | 15                          | 813               | 1570              |
| JPFC16G                                 | 16                     | 16       | 0/-10                      | 32.0                                   | 48       | 6       | 38       | 4.5     | 8       | 4.1     | 15                            | 15                          | 1230              | 2350              |
| JPFC20G                                 | 20                     | 20       | 0/-12                      | 36.0                                   | 54       | 8       | 43       | 5.5     | 9.3     | 5.1     | 20                            | 20                          | 1400              | 2740              |
| JPFC25G                                 | 25                     | 25       | 0/-12                      | 52.0                                   | 62       | 8       | 51       | 5.5     | 9.3     | 5.1     | 20                            | 20                          | 1560              | 3140              |
| JPFC30G                                 | 30                     | 30       | 0/-12                      | 56.5                                   | 74       | 10      | 60       | 6.6     | 11      | 6.1     | 20                            | 20                          | 2490              | 5490              |
| JPFC40G                                 | 40                     | 40       | 0/-15                      | 69.0                                   | 96       | 13      | 78       | 9       | 14      | 8.1     | 25                            | 25                          | 3430              | 8040              |
| JPFC50G                                 | 50                     | 50       | 0/-15                      | 89.5                                   | 116      | 13      | 98       | 9       | 14      | 8.1     | 25                            | 25                          | 6080              | 15900             |



Only certified Simplicity 60 Plus Shafting provides maximum linear bearing performance.

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# Our Robust Collection of Simplicity Linear Slides

Built tough for heavy loads  
and harsh environments

Contact an application engineer  
to evaluate your application needs and  
receive a quote on your ideal slide solution.



Email an Application Engineer



Configure  
Online

# Simplicity® Linear Slides Overview

## Product Overview

Available with plain or ball bearings, Simplicity slides provide solutions in the toughest environments:

### Standard components include:

- Mounting plate
- Four pillow block assemblies
- Two steel shafts
- Two aluminum support rails
- Stainless Steel Shaft option

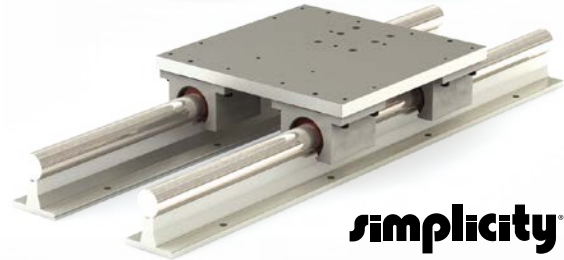
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### Common Applications include:

- Fiberglass manufacturing and processing plants
- Stone cutters and other quarry applications
- Auto manufacturing facilities
- Welding and assembly lines
- Foundries
- Machine tools

Plain Bearing

Ball Bearing

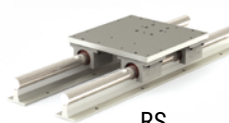


## Modular Components

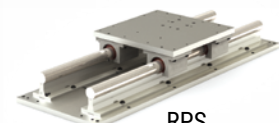
- **SRB** – pre-assembled shaft, rail and bearing
- **SRB2** – support rail, guide bar, and two standard Simplicity pillow blocks
- **SRBT** – support rail, guide bar, and one standard Simplicity pillow block



SRB



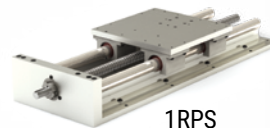
RS



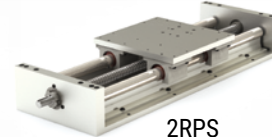
RPS

## High Profile

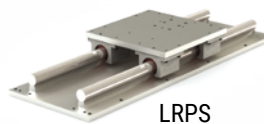
- **RS** – comes with standard components
- **RPS** – comes with standard components and includes bottom support plate with precision alignment
- **1RPS** – same as RPS with ball screw and one end supported with end plate
- **2RPS** – same as RPS with ball screw and both ends supported with end plates



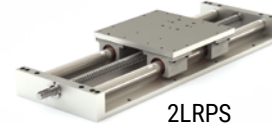
1RPS



2RPS



LRPS



2LRPS

## Low Profile

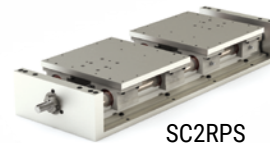
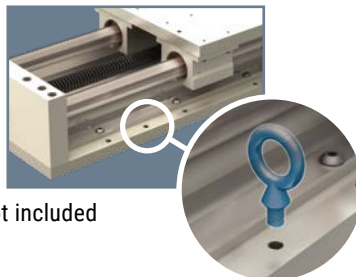
- **LRPS** – low profile support rail version of a standard RPS
- **2LRPS** – low profile support rail version of a standard 2RPS

## Accessories:

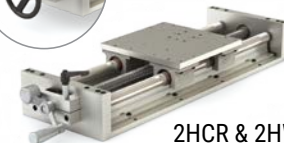
- Hand crank with ball screw lock rotational lock
- Handwheel (foldaway)
- Direct drive NEMA 23 & 34 motor bracket kit
- N42, 56, and 143 bracket options available

## 4 Lifting Points:

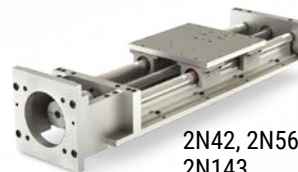
- On all bottom support plates for sizes 20, 24, and 32
- On bottom support plate for sizes 12 and 16 with lengths over 60 inches
- Requires 4 eyebolts of ½-13, not included



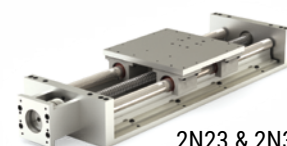
SC2RPS



2HCR & 2HWL



2N42, 2N56,  
2N143



2N23 & 2N34

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**Inch Series–page 42 Metric Series–page 80**

# Simplicity® Linear Slides Assembly

## Preassembled Shaft, Rail & Bearing **SRB**

### Ordering Example:

To order an assembly with a 0.750" diameter linear shaft, support rail, and one twin double sealed Simplicity bearing with FrelonGOLD®, with a rail length of 96.00", specify part number SRBTD-1200-096.000.

To order an assembly with a 0.625" diameter shaft, support rail, and two single Simplicity bearings without seals, with a rail length of 73.25", specify part number SRB2-1000-073.250.

**Note:** For lengths over 48", guide bars will be continuous, but rail supports will have a minimum of one break every 48".



### Part Number

| Series                        | Size | L |
|-------------------------------|------|---|
| SRBXY X XXX - 08 XX - XXX.XXX |      |   |
| SRBXY X XXX - 10 XX - XXX.XXX |      |   |
| SRBXY X XXX - 12 XX - XXX.XXX |      |   |
| SRBXY X XXX - 16 XX - XXX.XXX |      |   |
| SRBXY X XXX - 20 XX - XXX.XXX |      |   |
| SRBXY X XXX - 24 XX - XXX.XXX |      |   |
| SRBXY X XXX - 32 XX - XXX.XXX |      |   |



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|                                                         |                                                                                                                                                                                   |                                                                                                                                           |
|---------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| Enter rail length in inches XXX.XXX (EX: 96" = 096.000) |                                                                                                                                                                                   |                                                                                                                                           |
| Shafting material:                                      | <b>00</b> = Alloy Steel (Standard)<br><b>S3</b> = 316 Stainless Steel<br><b>S4</b> = 420 Stainless Steel<br><b>Note:</b> Ball bearings not suitable with ceramic coated shafting. | <b>CC</b> = Ceramic Coated<br><b>SS</b> = 440 Stainless Steel                                                                             |
| Shaft diameter dimension in 1/16" increments            |                                                                                                                                                                                   |                                                                                                                                           |
| Internal Lubrication:                                   | <b>Blank</b> = None (Standard)                                                                                                                                                    | <b>JKM</b> = Thru hole and internal felt wick                                                                                             |
| Seals:                                                  | <b>Blank</b> = None<br><b>Note:</b> "D" double seals are included with standard ball bearings.                                                                                    | <b>S</b> = Single Seals<br><b>D</b> = Double Seals                                                                                        |
| Pillow Block Style:                                     | <b>2</b> = Two single PN bearings<br><b>3</b> = Three single PN bearings<br><b>C</b> = Compensated                                                                                | <b>T</b> = One Twin PWN bearing<br><b>T2</b> = Two Twin PWN bearings<br><b>S1</b> = One SST PN bearing<br><b>S2</b> = Two SST PN bearings |
| Bearing Type:                                           | <b>Blank</b> = Simplicity Frelon <sup>®</sup> GOLD                                                                                                                                | <b>E</b> = Simplicity Frelon <sup>®</sup> J<br><b>B</b> = Ball Bearing                                                                    |

### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 |
| 10   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 |
| 12   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     |
| 16   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     |
| 20   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     |
| 24   |                                         |     | 016 |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |
| 32   |                                         |     |     |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |

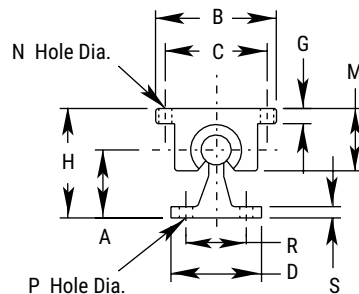
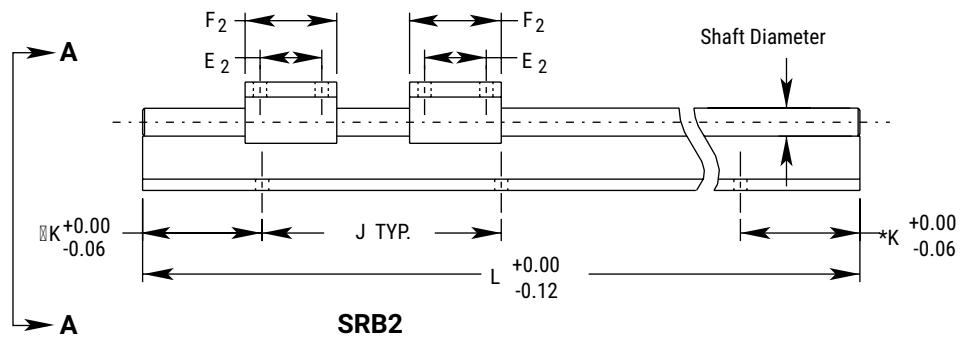
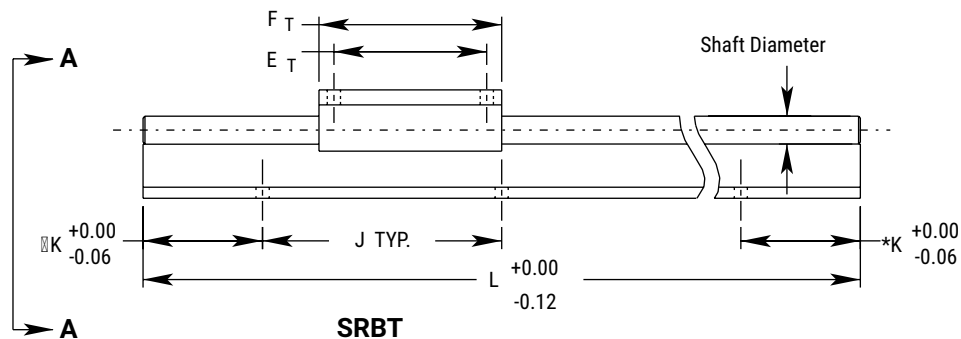
\*Contact factory for longer or non-standard lengths – see non-standard lengths ordering example.

# Assembly **Simplicity**® Linear Slides

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | A     | B    | C     | D    | E <sub>T</sub> | F <sub>T</sub> | E <sub>2</sub> | F <sub>2</sub> | G     | H     | J    | K    | M     | N     | P     | R     | S     |
|--------|------|-------------------|-------|------|-------|------|----------------|----------------|----------------|----------------|-------|-------|------|------|-------|-------|-------|-------|-------|
| SRBXY  | 08   | 0.500             | 1.125 | 2.00 | 1.688 | 1.50 | 2.50           | 3.50           | 1.000          | 1.687          | 0.250 | 1.812 | 4.00 | 2.00 | 1.125 | 0.156 | 0.169 | 1.000 | 0.188 |
| SRBXY  | 10   | 0.625             | 1.125 | 2.50 | 2.125 | 1.62 | 3.00           | 4.00           | 1.125          | 1.937          | 0.281 | 2.000 | 4.00 | 2.00 | 1.437 | 0.188 | 0.193 | 1.125 | 0.250 |
| SRBXY  | 12   | 0.750             | 1.500 | 2.75 | 2.375 | 1.75 | 3.50           | 4.50           | 1.250          | 2.062          | 0.312 | 2.438 | 6.00 | 3.00 | 1.562 | 0.188 | 0.221 | 1.250 | 0.250 |
| SRBXY  | 16   | 1.000             | 1.750 | 3.25 | 2.875 | 2.12 | 4.50           | 6.00           | 1.750          | 2.812          | 0.375 | 2.938 | 6.00 | 3.00 | 1.937 | 0.219 | 0.281 | 1.500 | 0.250 |
| SRBXY  | 20   | 1.250             | 2.125 | 4.00 | 3.500 | 2.50 | 5.50           | 7.50           | 2.000          | 3.625          | 0.437 | 3.625 | 6.00 | 3.00 | 2.500 | 0.219 | 0.343 | 1.875 | 0.312 |
| SRBXY  | 24   | 1.500             | 2.500 | 4.75 | 4.125 | 3.00 | 6.50           | 9.00           | 2.500          | 4.000          | 0.500 | 4.250 | 8.00 | 4.00 | 2.875 | 0.281 | 0.343 | 2.250 | 0.375 |
| SRBXY  | 32   | 2.000             | 3.250 | 6.00 | 5.250 | 3.75 | 8.25           | 10.00          | 3.250          | 5.000          | 0.625 | 5.375 | 8.00 | 4.00 | 3.625 | 0.406 | 0.406 | 2.750 | 0.500 |

Dimensions in inches



VIEW A - A

\* For standard length dimensions consult chart for "K" dimension.

\* For non-standard length dimensions "K" can be calculated with the following formula (in all cases equal on both ends).

$K (\text{non-std}) = (K (\text{from chart}) - (\Delta L / 2))$ . Where  $\Delta L$  = next longer standard length - desired length.

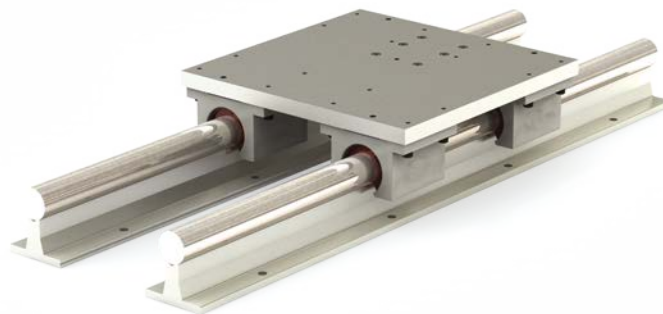
# Simplicity® Linear Slides Rail Mounted

## Rail Mounted Slide Assembly RS

### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft, Simplicity bearings with FrelonGOLD® and 28" rail length, specify part number RS-1000-028.000

Note: For lengths over 48", guide bars will be continuous, but rail supports will have a minimum of one break every 48". Lengths and mounting provisions to your specifications are available – consult factory.



### Part Number

| Series | Size |     |   |       | L         |
|--------|------|-----|---|-------|-----------|
| RS     | X    | XXX | - | 08 XX | - XXX.XXX |
| RS     | X    | XXX | - | 10 XX | - XXX.XXX |
| RS     | X    | XXX | - | 12 XX | - XXX.XXX |
| RS     | X    | XXX | - | 16 XX | - XXX.XXX |
| RS     | X    | XXX | - | 20 XX | - XXX.XXX |
| RS     | X    | XXX | - | 24 XX | - XXX.XXX |
| RS     | X    | XXX | - | 32 XX | - XXX.XXX |



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Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material: **00** = Alloy Steel (Standard)  
**S3** = 316 Stainless Steel  
**S4** = 420 Stainless Steel  
Note: Ball bearings not suitable with ceramic coated shafting.

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)  
**JKM** = Thru hole and internal felt wick

Bearing Type: **Blank** = Simplicity FrelonGOLD  
**E** = Simplicity Frelon® J      **B** = Ball Bearing

**CC** = Ceramic Coated  
**SS** = 440 Stainless Steel

### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 10   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 12   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 16   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 20   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 24   |                                         |     | 016 |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     |
| 32   |                                         |     |     |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     |

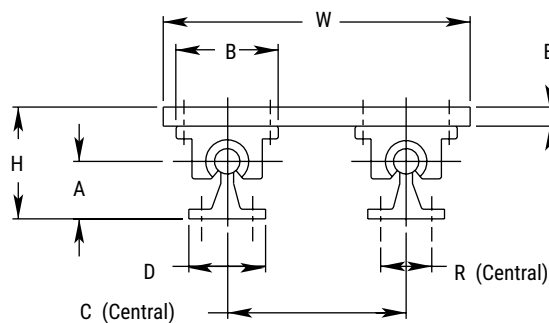
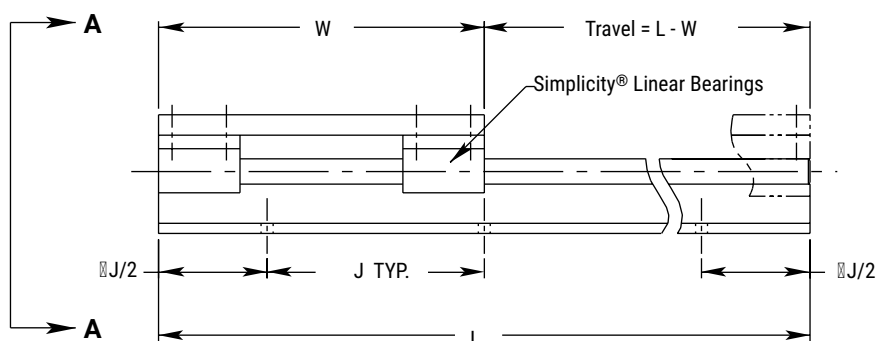
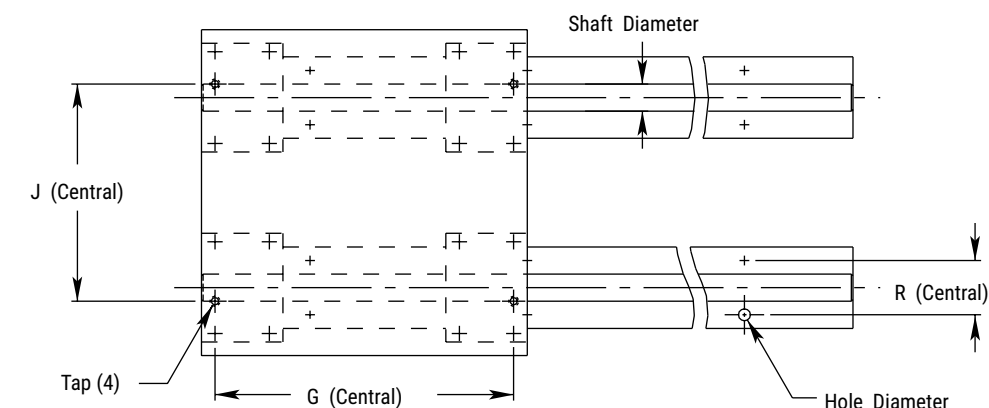
\*Contact factory for longer or non-standard lengths.

# Simplicity® Linear Slides Rail Mounted

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W     | H     | A     | B    | C     | D     | E     | G      | J    | R     | Tap     | Hole Dia. |
|--------|------|-------------------|-------|-------|-------|------|-------|-------|-------|--------|------|-------|---------|-----------|
| RS     | 08   | 0.500             | 6.00  | 2.188 | 1.125 | 2.00 | 3.50  | 1.500 | 0.375 | 5.500  | 4.00 | 1.000 | 10-24   | 0.17      |
| RS     | 10   | 0.625             | 7.00  | 2.375 | 1.125 | 2.50 | 4.00  | 1.625 | 0.375 | 6.312  | 4.00 | 1.125 | 1/4-20  | 0.19      |
| RS     | 12   | 0.750             | 8.00  | 2.938 | 1.500 | 2.75 | 4.50  | 1.750 | 0.500 | 7.125  | 6.00 | 1.250 | 1/4-20  | 0.22      |
| RS     | 16   | 1.000             | 9.00  | 3.438 | 1.750 | 3.25 | 5.50  | 2.125 | 0.500 | 8.312  | 6.00 | 1.500 | 1/4-20  | 0.28      |
| RS     | 20   | 1.250             | 11.00 | 4.375 | 2.125 | 4.00 | 6.50  | 2.500 | 0.750 | 10.000 | 6.00 | 1.875 | 5/16-18 | 0.34      |
| RS     | 24   | 1.500             | 13.00 | 5.000 | 2.500 | 4.75 | 8.00  | 3.000 | 0.750 | 12.000 | 8.00 | 2.250 | 5/16-18 | 0.34      |
| RS     | 32   | 2.000             | 18.00 | 6.375 | 3.250 | 6.00 | 10.00 | 3.750 | 1.000 | 15.880 | 8.00 | 2.750 | 3/8-16  | 0.41      |

Dimensions in inches



VIEW A - A

\*Hole distance to each end is equal unless specified at time of order.



# Simplicity® Linear Slides Assembly

## Rail Mounted & Plate Supported Slide Assembly RPS

### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft and 28" rail length, specify part number RPS-1000-028.000

**Note:** For lengths over 48", guide bars will be continuous, but rail supports will have a minimum of one break every 48". Lengths and mounting provisions to your specifications are available – consult factory.



### Part Number

| Series | Size |     |   |       | L         |
|--------|------|-----|---|-------|-----------|
| RPS    | X    | XXX | - | 08 XX | - XXX.XXX |
| RPS    | X    | XXX | - | 10 XX | - XXX.XXX |
| RPS    | X    | XXX | - | 12 XX | - XXX.XXX |
| RPS    | X    | XXX | - | 16 XX | - XXX.XXX |
| RPS    | X    | XXX | - | 20 XX | - XXX.XXX |
| RPS    | X    | XXX | - | 24 XX | - XXX.XXX |
| RPS    | X    | XXX | - | 32 XX | - XXX.XXX |



Custom Solutions Available!  
Call 800-962-8979

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material:

**00** = Alloy Steel (Standard)

**S3** = 316 Stainless Steel

**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

**CC** = Ceramic Coated

**SS** = 440 Stainless Steel

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

**JKM** = Thru hole and internal felt wick

Bearing Type:

**Blank** = Simplicity FrelonGOLD®

**E** = Simplicity Frelon® J

**B** = Ball Bearing

### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 10   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 12   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 16   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 20   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 24   |                                         |     | 016 |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     |
| 32   |                                         |     |     |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     |

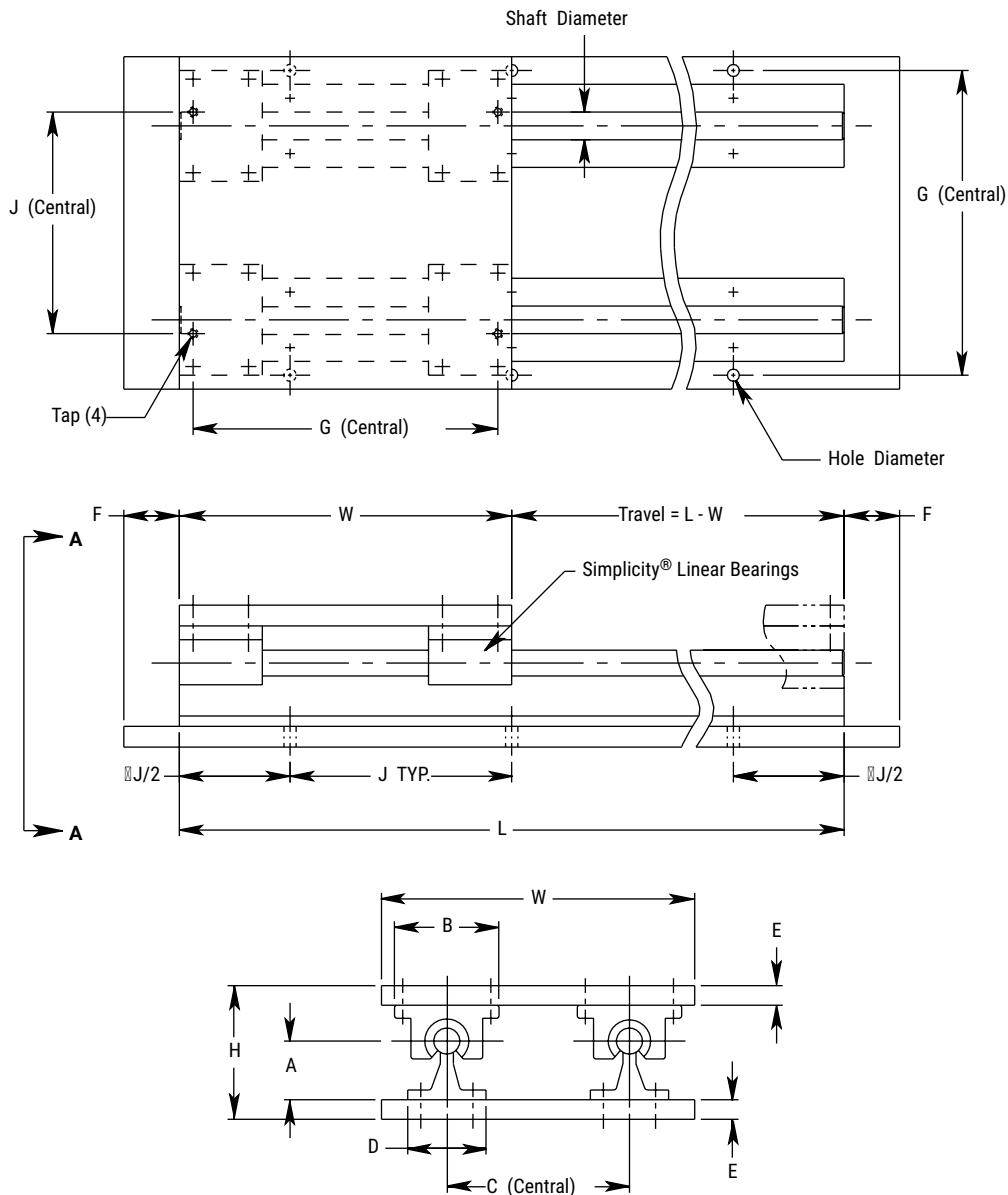
\*Contact factory for longer or non-standard lengths.

# Simplicity® Linear Slides Assembly

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W     | H     | A     | B    | C     | D     | E     | F    | G      | J    | Tap     | Hole Dia. |
|--------|------|-------------------|-------|-------|-------|------|-------|-------|-------|------|--------|------|---------|-----------|
| RPS    | 08   | 0.500             | 6.00  | 2.562 | 1.125 | 2.00 | 3.50  | 1.500 | 0.375 | 1.00 | 5.500  | 4.00 | 10-24   | 0.22      |
| RPS    | 10   | 0.625             | 7.00  | 2.750 | 1.125 | 2.50 | 4.00  | 1.625 | 0.375 | 1.00 | 6.312  | 4.00 | 1/4-20  | 0.28      |
| RPS    | 12   | 0.750             | 8.00  | 3.438 | 1.500 | 2.75 | 4.50  | 1.750 | 0.500 | 1.25 | 7.125  | 6.00 | 1/4-20  | 0.28      |
| RPS    | 16   | 1.000             | 9.00  | 3.938 | 1.750 | 3.25 | 5.50  | 2.125 | 0.500 | 1.25 | 8.312  | 6.00 | 1/4-20  | 0.28      |
| RPS    | 20   | 1.250             | 11.00 | 5.125 | 2.125 | 4.00 | 6.50  | 2.500 | 0.750 | 1.50 | 10.000 | 6.00 | 5/16-18 | 0.34      |
| RPS    | 24   | 1.500             | 13.00 | 5.750 | 2.500 | 4.75 | 8.00  | 3.000 | 0.750 | 1.50 | 12.000 | 8.00 | 5/16-18 | 0.34      |
| RPS    | 32   | 2.000             | 18.00 | 7.375 | 3.250 | 6.00 | 10.00 | 3.750 | 1.000 | 1.75 | 15.875 | 8.00 | 3/8-16  | 0.41      |

Dimensions in inches



VIEW A - A

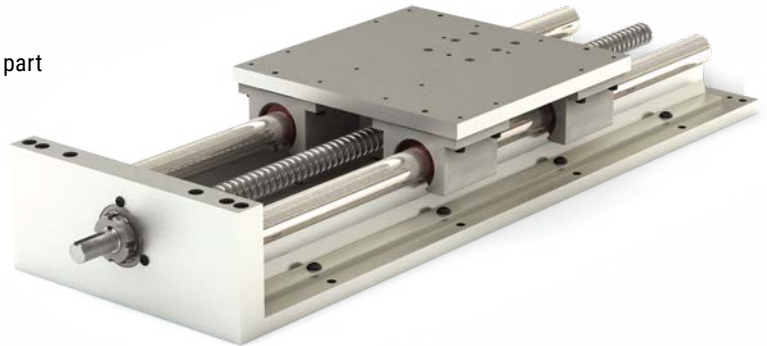
\*Hole distance to each end is equal unless specified at time of order.

# Simplicity® Linear Slides One End Support

## Rail Mounted & Plate Supported – Ball Screw Driven 1RPS SUPPORTED ON ONE END

### Ordering Example:

To order a slide with a 0.625" diameter 440 stainless steel linear shaft, 28" rail length, 0.200" right hand select ball screw, specify part number 1RPS-10SS-028.000-AA7R.



### Part Number

| Series                              | Size | L | Lead |
|-------------------------------------|------|---|------|
| 1RPS X XXX - 08 XX - XXX.XXX - YYYY |      |   |      |
| 1RPS X XXX - 10 XX - XXX.XXX - YYYY |      |   |      |
| 1RPS X XXX - 12 XX - XXX.XXX - YYYY |      |   |      |
| 1RPS X XXX - 16 XX - XXX.XXX - YYYY |      |   |      |
| 1RPS X XXX - 20 XX - XXX.XXX - YYYY |      |   |      |
| 1RPS X XXX - 24 XX - XXX.XXX - YYYY |      |   |      |
| 1RPS X XXX - 32 XX - XXX.XXX - YYYY |      |   |      |

Substitute standard or select lead code from table for "YYYY"

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material: **00** = Alloy Steel (Standard)

**S3** = 316 Stainless Steel

**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

**CC** = Ceramic Coated

**SS** = 440 Stainless Steel

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

**JKM** = Thru hole and internal felt wick

Bearing Type: **Blank** = Simplicity FrelonGOLD®

**B** = Ball Bearing

**E** = Simplicity Frelon® J

### Standard Lead Table

Accurate to less than 0.007" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AAXR                 | AAXL |      |      |      |      |
| 10   | AAXR                 | AAXL |      |      |      |      |
| 12   | AAXR                 | AAXL |      |      |      |      |
| 16   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 20   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 24   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 32   |                      |      | ABXR | ABXL | ACXR | ADXR |

AAXR = 0.20 Right Hand

AAXL = 0.20 Left Hand

ABXR = 0.25 Right Hand

ABXL = 0.25 Left Hand

ACXR = 0.50 Right Hand

ADXR = 1.00 Right Hand

ADXL = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Select Lead Table

Accurate to less than 0.003" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AA7R                 | AA7L |      |      |      |      |
| 10   | AA7R                 | AA7L |      |      |      |      |
| 12   | AA7R                 | AA7L |      |      |      |      |
| 16   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 20   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 24   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 32   |                      |      | AB7R | AB7L | AC7R | AD7R |

AA7R = 0.20 Right Hand

AA7L = 0.20 Left Hand

AB7R = 0.25 Right Hand

AB7L = 0.25 Left Hand

AC7R = 0.50 Right Hand

AD7R = 1.00 Right Hand

AD7L = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 |     |     |
| 10   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 |     |     |
| 12   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 | 042 |
| 16   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 | 042 |
| 20   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 | 042 |
| 24   |                                         |     | 016 |     |     | 024 |     | 032 |     | 040 | 048 |
| 32   |                                         |     |     |     |     | 024 |     | 032 |     | 040 | 048 |

\*Contact factory for longer or non-standard lengths.



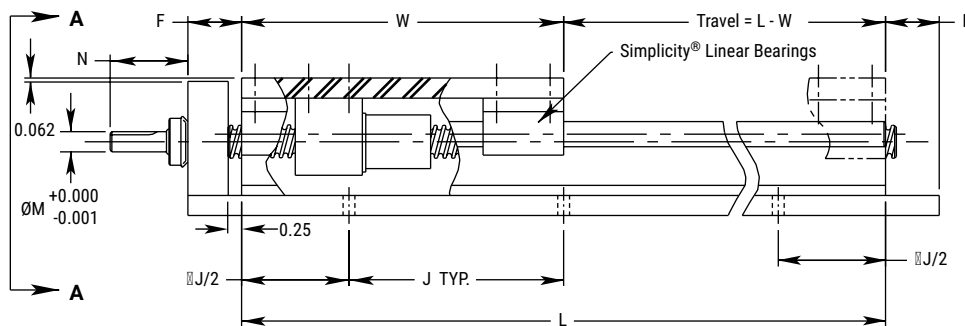
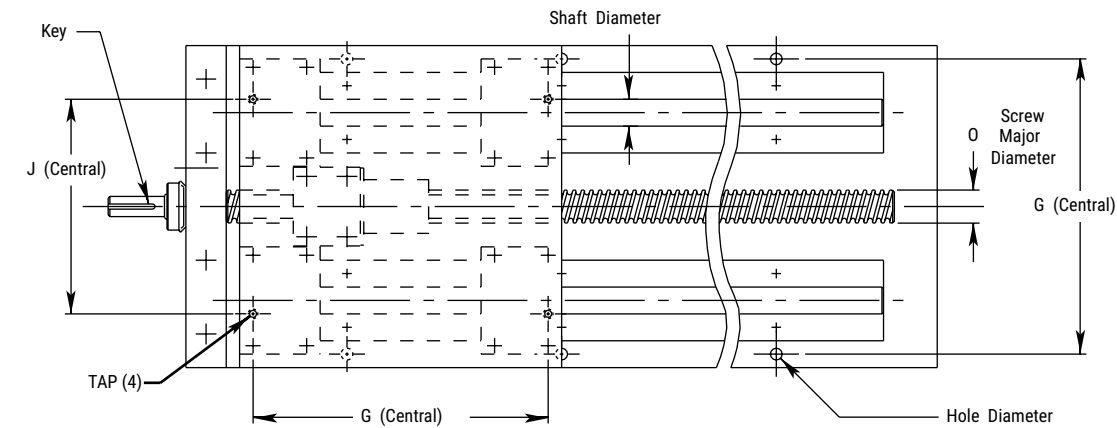
Custom Solutions Available!  
Call 800-962-8979

# One End Support **Simplicity®** Linear Slides

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W     | H     | A     | B    | C     | D     | E     | F    | G      | J    | K     | M     | N    | O    | Tap     | Hole Dia. | Key              |
|--------|------|-------------------|-------|-------|-------|------|-------|-------|-------|------|--------|------|-------|-------|------|------|---------|-----------|------------------|
| 1RPS   | 08   | 0.500             | 6.00  | 2.562 | 1.125 | 2.00 | 3.50  | 1.500 | 0.375 | 1.00 | 5.500  | 4.00 | 1.375 | 0.375 | 1.45 | 0.63 | 10-24   | 0.22      | 3/32 sq x 5/8 lg |
| 1RPS   | 10   | 0.625             | 7.00  | 2.750 | 1.125 | 2.50 | 4.00  | 1.625 | 0.375 | 1.00 | 6.312  | 4.00 | 1.375 | 0.375 | 1.45 | 0.63 | 1/4-20  | 0.28      | 3/32 sq x 5/8 lg |
| 1RPS   | 12   | 0.750             | 8.00  | 3.438 | 1.500 | 2.75 | 4.50  | 1.750 | 0.500 | 1.25 | 7.125  | 6.00 | 1.500 | 0.375 | 1.45 | 0.63 | 1/4-20  | 0.28      | 3/32 sq x 5/8 lg |
| 1RPS   | 16   | 1.000             | 9.00  | 3.938 | 1.750 | 3.25 | 5.50  | 2.125 | 0.500 | 1.25 | 8.312  | 6.00 | 2.125 | 0.625 | 1.76 | 1.00 | 1/4-20  | 0.28      | 3/16 sq x 1" lg  |
| 1RPS   | 20   | 1.250             | 11.00 | 5.125 | 2.125 | 4.00 | 6.50  | 2.500 | 0.750 | 1.50 | 10.000 | 6.00 | 2.375 | 0.625 | 1.76 | 1.00 | 5/16-18 | 0.34      | 3/16 sq x 1" lg  |
| 1RPS   | 24   | 1.500             | 13.00 | 5.750 | 2.500 | 4.75 | 8.00  | 3.000 | 0.750 | 1.50 | 12.000 | 8.00 | 2.875 | 0.875 | 2.31 | 1.50 | 5/16-18 | 0.34      | 1/4 sq x 1.62 lg |
| 1RPS   | 32   | 2.000             | 18.00 | 7.375 | 3.250 | 6.00 | 10.00 | 3.750 | 1.000 | 1.75 | 15.875 | 8.00 | 3.875 | 0.875 | 2.31 | 1.50 | 3/8-16  | 0.41      | 1/4 sq x 1.62 lg |

Dimensions in inches



VIEW A - A

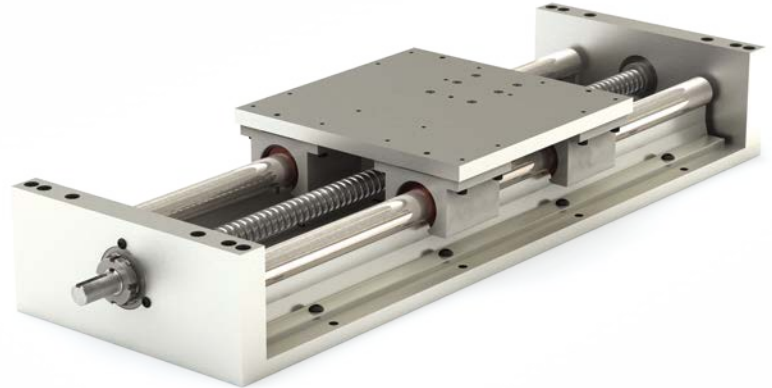
\*Hole distance to each end is equal unless specified at time of order.

# Simplicity® Linear Slides Both Ends Supported

## Rail Mounted & Plate Supported – Ball Screw Driven 2RPS SUPPORTED ON BOTH ENDS

### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft, 28" rail length, 0.200" right hand select ball screw, specify part number 2RPS-1000-028.000-AA7R.



### Part Number

| Series                              | Size | L | Lead |
|-------------------------------------|------|---|------|
| 2RPS X XXX - 08 XX - XXX.XXX - YYYY |      |   |      |
| 2RPS X XXX - 10 XX - XXX.XXX - YYYY |      |   |      |
| 2RPS X XXX - 12 XX - XXX.XXX - YYYY |      |   |      |
| 2RPS X XXX - 16 XX - XXX.XXX - YYYY |      |   |      |
| 2RPS X XXX - 20 XX - XXX.XXX - YYYY |      |   |      |
| 2RPS X XXX - 24 XX - XXX.XXX - YYYY |      |   |      |
| 2RPS X XXX - 32 XX - XXX.XXX - YYYY |      |   |      |

Substitute standard or select lead code from table for "YYYY"

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material: **00** = Alloy Steel (Standard)  
**S3** = 316 Stainless Steel  
**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

**CC** = Ceramic Coated  
**SS** = 440 Stainless Steel

**JKM** = Thru hole and internal felt wick

Bearing Type: **Blank** = Simplicity FrelonGOLD®  
**B** = Ball Bearing

**E** = Simplicity Frelon® J

### Standard Lead Table

Accurate to less than 0.007" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |                                                                           |
|------|----------------------|------|------|------|------|------|---------------------------------------------------------------------------|
| 08   | AAXR                 | AAXL |      |      |      |      | AAXR = 0.20 Right Hand<br>AAXL = 0.20 Left Hand                           |
| 10   | AAXR                 | AAXL |      |      |      |      | ABXR = 0.25 Right Hand<br>ABXL = 0.25 Left Hand                           |
| 12   | AAXR                 | AAXL |      |      |      |      | ACXR = 0.50 Right Hand<br>ADXR = 1.00 Right Hand<br>ADXL = 1.00 Left Hand |
| 16   |                      |      | ABXR | ABXL | ACXR | ADXR |                                                                           |
| 20   |                      |      | ABXR | ABXL | ACXR | ADXR |                                                                           |
| 24   |                      |      | ABXR | ABXL | ACXR | ADXR | ADXL                                                                      |
| 32   |                      |      | ABXR | ABXL | ACXR | ADXR | ADXL                                                                      |

**Note:** Additional leads available upon request.

### Select Lead Table

Accurate to less than 0.003" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |                                                                           |
|------|----------------------|------|------|------|------|------|---------------------------------------------------------------------------|
| 08   | AA7R                 | AA7L |      |      |      |      | AA7R = 0.20 Right Hand<br>AA7L = 0.20 Left Hand                           |
| 10   | AA7R                 | AA7L |      |      |      |      | AB7R = 0.25 Right Hand<br>AB7L = 0.25 Left Hand                           |
| 12   | AA7R                 | AA7L |      |      |      |      | AC7R = 0.50 Right Hand<br>AD7R = 1.00 Right Hand<br>AD7L = 1.00 Left Hand |
| 16   |                      |      | AB7R | AB7L | AC7R | AD7R |                                                                           |
| 20   |                      |      | AB7R | AB7L | AC7R | AD7R |                                                                           |
| 24   |                      |      | AB7R | AB7L | AC7R | AD7R | AD7L                                                                      |
| 32   |                      |      | AB7R | AB7L | AC7R | AD7R | AD7L                                                                      |

**Note:** Additional leads available upon request.

### Standard Length Table

| Size | Available Rail Lengths – L * (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                      | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 | 084 | 088 |     | 092 | 096 |
| 10   | 008                                      | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 | 084 | 088 |     | 092 | 096 |
| 12   |                                          | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 16   |                                          | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 20   |                                          | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 24   |                                          |     | 016 |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |     | 088 |     |     | 096 |
| 32   |                                          |     |     |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |     | 088 |     |     | 096 |

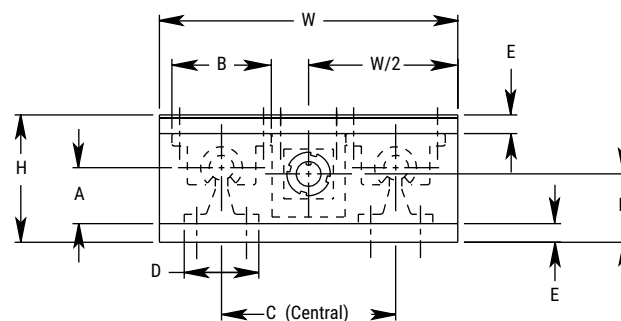
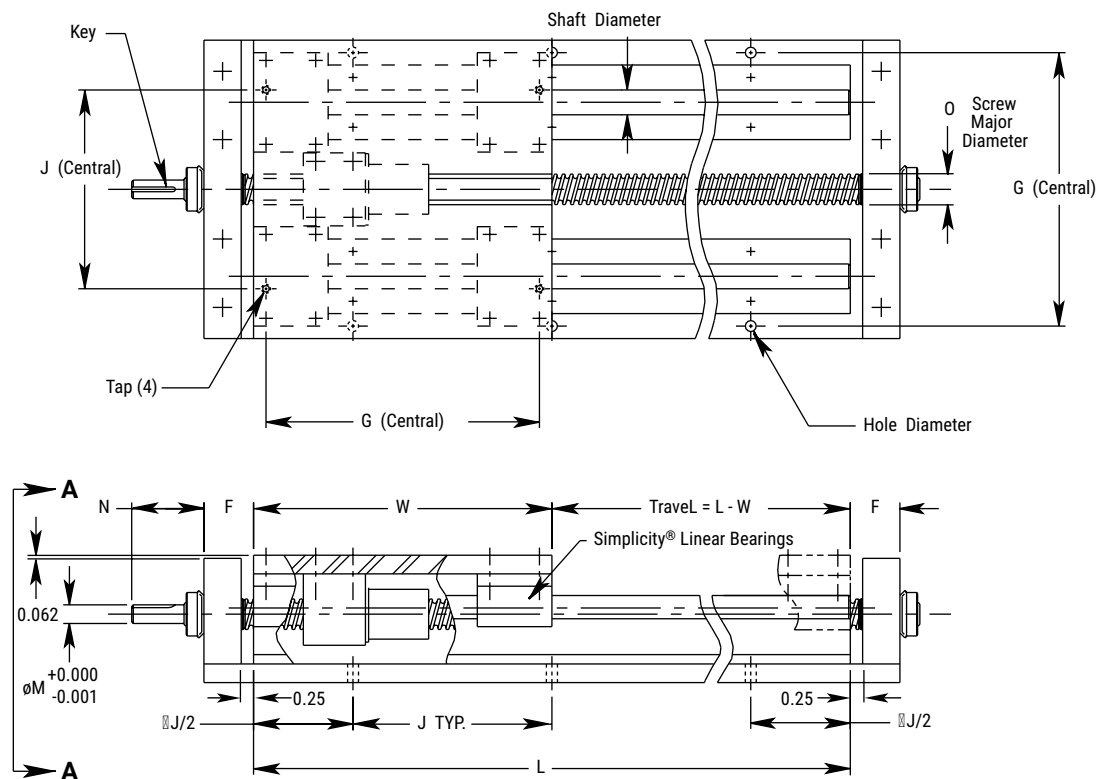
\*Contact factory for longer or non-standard lengths.

# Simplicity® Linear Slides Both Ends Supported

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W     | H     | A     | B    | C     | D     | E     | F    | G      | J    | K     | M     | N    | O    | Tap     | Hole Dia. | Key              |
|--------|------|-------------------|-------|-------|-------|------|-------|-------|-------|------|--------|------|-------|-------|------|------|---------|-----------|------------------|
| 2RPS   | 08   | 0.500             | 6.00  | 2.562 | 1.125 | 2.00 | 3.50  | 1.500 | 0.375 | 1.00 | 5.500  | 4.00 | 1.375 | 0.375 | 1.45 | 0.63 | 10-24   | 0.22      | 3/32 sq x 5/8 lg |
| 2RPS   | 10   | 0.625             | 7.00  | 2.750 | 1.125 | 2.50 | 4.00  | 1.625 | 0.375 | 1.00 | 6.312  | 4.00 | 1.375 | 0.375 | 1.45 | 0.63 | 1/4-20  | 0.28      | 3/32 sq x 5/8 lg |
| 2RPS   | 12   | 0.750             | 8.00  | 3.438 | 1.500 | 2.75 | 4.50  | 1.750 | 0.500 | 1.25 | 7.125  | 6.00 | 1.500 | 0.375 | 1.45 | 0.63 | 1/4-20  | 0.28      | 3/32 sq x 5/8 lg |
| 2RPS   | 16   | 1.000             | 9.00  | 3.938 | 1.750 | 3.25 | 5.50  | 2.125 | 0.500 | 1.25 | 8.312  | 6.00 | 2.125 | 0.625 | 1.76 | 1.00 | 1/4-20  | 0.28      | 3/16 sq x 1" lg  |
| 2RPS   | 20   | 1.250             | 11.00 | 5.125 | 2.125 | 4.00 | 6.50  | 2.500 | 0.750 | 1.50 | 10.000 | 6.00 | 2.375 | 0.625 | 1.76 | 1.00 | 5/16-18 | 0.34      | 3/16 sq x 1" lg  |
| 2RPS   | 24   | 1.500             | 13.00 | 5.750 | 2.500 | 4.75 | 8.00  | 3.000 | 0.750 | 1.50 | 12.000 | 8.00 | 2.875 | 0.875 | 2.31 | 1.50 | 5/16-18 | 0.34      | 1/4 sq x 1.62 lg |
| 2RPS   | 32   | 2.000             | 18.00 | 7.375 | 3.250 | 6.00 | 10.00 | 3.750 | 1.000 | 1.75 | 15.875 | 8.00 | 3.875 | 0.875 | 2.31 | 1.50 | 3/8-16  | 0.41      | 1/4 sq x 1.62 lg |

Dimensions in inches



VIEW A - A

\*Hole distance to each end is equal unless specified at time of order.



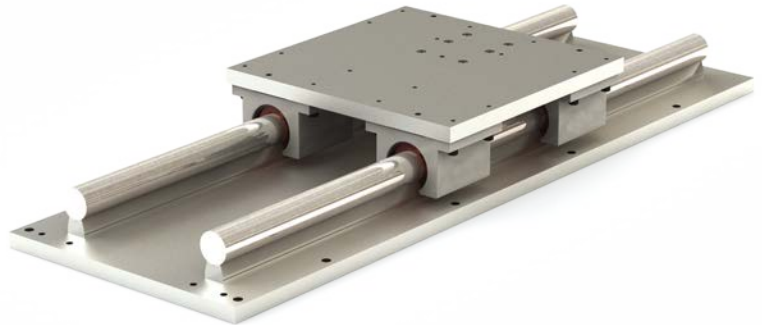
# Simplicity® Linear Slides Low Profile

## Rail Mounted & Plate Supported Slide Assembly LRPS

### LOW PROFILE

#### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft and 28" rail length, specify part number LRPS-1000-028.000.



#### Part Number

| Series | Size |     |   |    |    | L       |
|--------|------|-----|---|----|----|---------|
| LRPS   | X    | XXX | - | 08 | XX | XXX.XXX |
| LRPS   | X    | XXX | - | 10 | XX | XXX.XXX |
| LRPS   | X    | XXX | - | 12 | XX | XXX.XXX |
| LRPS   | X    | XXX | - | 16 | XX | XXX.XXX |
| LRPS   | X    | XXX | - | 20 | XX | XXX.XXX |
| LRPS   | X    | XXX | - | 24 | XX | XXX.XXX |
| LRPS   | X    | XXX | - | 32 | XX | XXX.XXX |



Custom Solutions Available!  
Call 800-962-8979

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material:

**00** = Alloy Steel (Standard)

**S3** = 316 Stainless Steel

**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

**CC** = Ceramic Coated

**SS** = 440 Stainless Steel

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

**JKM** = Thru hole and internal felt wick

Bearing Type: **Blank** = Simplicity FrelonGOLD®

**E** = Simplicity Frelon® J

**B** = Ball Bearing

#### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 | 084 | 088 |     | 092 | 096 |
| 10   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 | 084 | 088 |     | 092 | 096 |
| 12   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 16   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 20   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 24   |                                         |     | 016 |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |     | 088 |     |     | 096 |
| 32   |                                         |     |     | 016 |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |     | 088 |     |     | 096 |

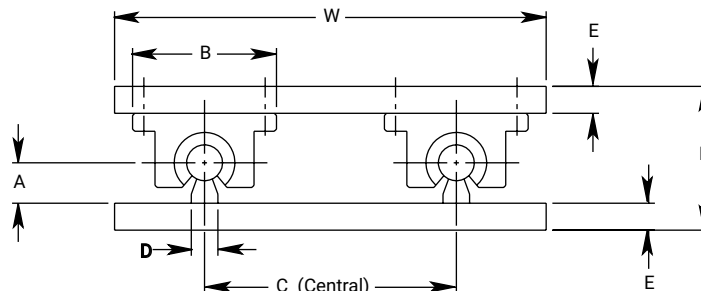
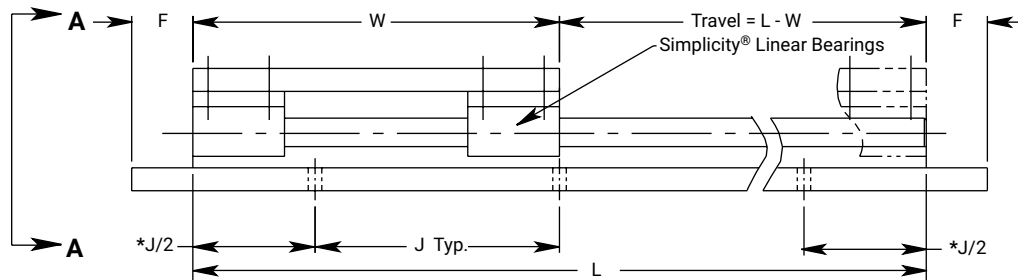
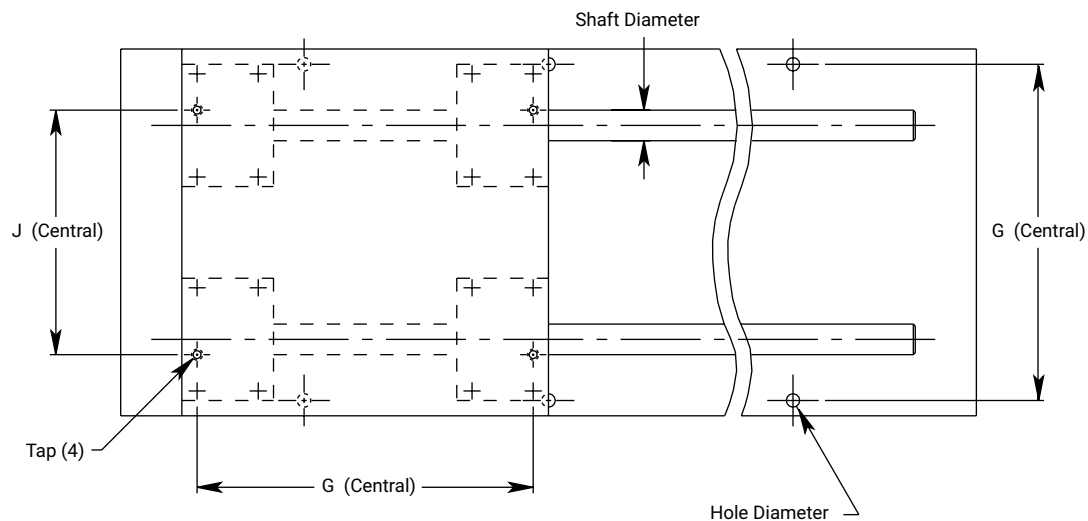
\*Contact factory for longer or non-standard lengths.

# Simplicity® Linear Slides Low Profile

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W     | H     | A     | B    | C     | D    | E     | F    | G      | J    | Tap     | Hole Dia. |
|--------|------|-------------------|-------|-------|-------|------|-------|------|-------|------|--------|------|---------|-----------|
| LRPS   | 08   | 0.500             | 6.00  | 2.000 | 0.563 | 2.00 | 3.50  | 0.37 | 0.375 | 1.00 | 5.500  | 4.00 | 10-24   | 0.22      |
| LRPS   | 10   | 0.625             | 7.00  | 2.313 | 0.688 | 2.50 | 4.00  | 0.45 | 0.375 | 1.00 | 6.312  | 4.00 | 1/4-20  | 0.28      |
| LRPS   | 12   | 0.750             | 8.00  | 2.688 | 0.750 | 2.75 | 4.50  | 0.51 | 0.500 | 1.25 | 7.125  | 6.00 | 1/4-20  | 0.28      |
| LRPS   | 16   | 1.000             | 9.00  | 3.188 | 1.000 | 3.25 | 5.50  | 0.69 | 0.500 | 1.25 | 8.312  | 6.00 | 1/4-20  | 0.28      |
| LRPS   | 20   | 1.250             | 11.00 | 4.188 | 1.188 | 4.00 | 6.50  | 0.78 | 0.750 | 1.50 | 10.000 | 6.00 | 5/16-18 | 0.34      |
| LRPS   | 24   | 1.500             | 13.00 | 4.625 | 1.375 | 4.75 | 8.00  | 0.93 | 0.750 | 1.50 | 12.000 | 8.00 | 5/16-18 | 0.34      |
| LRPS   | 32   | 2.000             | 18.00 | 5.875 | 1.750 | 6.00 | 10.00 | 1.18 | 1.000 | 1.75 | 15.875 | 8.00 | 3/8-16  | 0.41      |

Dimensions in inches



View A - A

\*Hole distance to each end is equal unless specified at time of order.

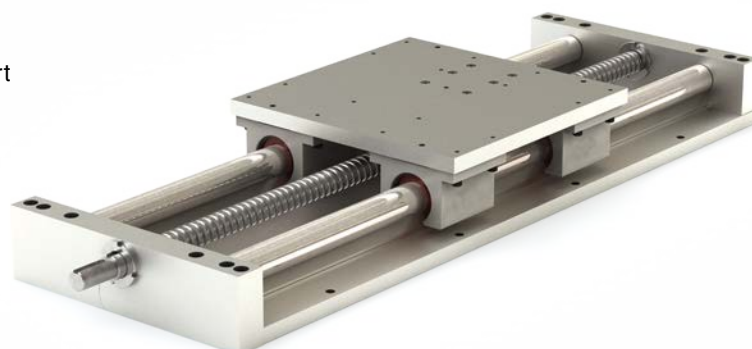
# Simplicity® Linear Slides Low Profile Ball Screw

## Rail Mounted & Plate Ball Screw Driven 2LRPS

LOW PROFILE – SUPPORTED ON BOTH ENDS

### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft, 28" rail length, 0.200" right hand select ball screw – specify part number, 2LRPS-1000-028.000-AA7R.



### Part Number

| Series                               | Size | L | Lead |
|--------------------------------------|------|---|------|
| 2LRPS X XXX - 08 XX - XXX.XXX - YYYY |      |   |      |
| 2LRPS X XXX - 10 XX - XXX.XXX - YYYY |      |   |      |
| 2LRPS X XXX - 12 XX - XXX.XXX - YYYY |      |   |      |
| 2LRPS X XXX - 16 XX - XXX.XXX - YYYY |      |   |      |
| 2LRPS X XXX - 20 XX - XXX.XXX - YYYY |      |   |      |
| 2LRPS X XXX - 24 XX - XXX.XXX - YYYY |      |   |      |
| 2LRPS X XXX - 32 XX - XXX.XXX - YYYY |      |   |      |

Substitute standard or select lead code from table for "YYYY"

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material: **00** = Alloy Steel (Standard)

**S3** = 316 Stainless Steel

**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

**CC** = Ceramic Coated

**SS** = 440 Stainless Steel

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

**JKM** = Thru hole and internal felt wick

Bearing Type:

**Blank** = Simplicity FrelonGOLD®

**E** = Simplicity Frelon® J

**B** = Ball Bearing

### Standard Lead Table

Accurate to less than 0.007" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AAXR                 | AAXL |      |      |      |      |
| 10   | AAXR                 | AAXL |      |      |      |      |
| 12   | AAXR                 | AAXL |      |      |      |      |
| 16   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 20   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 24   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 32   |                      |      | ABXR | ABXL | ACXR | ADXR |

AAXR = 0.20 Right Hand

AAXL = 0.20 Left Hand

ABXR = 0.25 Right Hand

ABXL = 0.25 Left Hand

ACXR = 0.50 Right Hand

ADXR = 1.00 Right Hand

ADXL = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Select Lead Table

Accurate to less than 0.003" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AA7R                 | AA7L |      |      |      |      |
| 10   | AA7R                 | AA7L |      |      |      |      |
| 12   | AA7R                 | AA7L |      |      |      |      |
| 16   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 20   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 24   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 32   |                      |      | AB7R | AB7L | AC7R | AD7R |

AA7R = 0.20 Right Hand

AA7L = 0.20 Left Hand

AB7R = 0.25 Right Hand

AB7L = 0.25 Left Hand

AC7R = 0.50 Right Hand

AD7R = 1.00 Right Hand

AD7L = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 10   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 12   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 16   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 20   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 24   |                                         |     | 016 |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     | 080 |
| 32   |                                         |     |     |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     | 080 |

\*Contact factory for longer or non-standard lengths.

## INCH

The diagram shows a rectangular cross-section of a beam with the following dimensions and forces:

- Dimensions:**
  - $W$ : Total width of the beam.
  - $B$ : Width of the central core.
  - $W/2$ : Distance from the centerline to the right edge of the core.
  - $H$ : Total height of the beam.
  - $C$  (Central): Distance from the bottom edge to the centerline.
- Forces:**
  - $A$ : Upward force at the bottom left corner.
  - $D$ : Horizontal forces acting inward at the bottom corners.
  - $E$ : Downward force at the top right corner and an upward force at the bottom right corner.
- Internal Structure:** The beam contains a central core with a circular hole in the middle, surrounded by a grid of reinforcement bars.

\*Hole distance to each end is equal unless specified at time of order.

# Simplicity® Linear Slides Self Centering

## Self-Centering Slide Assembly SC2RPS

### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft, 56" rail length, 0.200" right hand select lead screw – specify part number, SC2RPS-1000-056.000-AA7LR.



### Part Number

| Series                                | Size | L | Lead |
|---------------------------------------|------|---|------|
| SC2RPS X XXX - 08 XX - XXX.XXX - YYYY |      |   |      |
| SC2RPS X XXX - 10 XX - XXX.XXX - YYYY |      |   |      |
| SC2RPS X XXX - 12 XX - XXX.XXX - YYYY |      |   |      |
| SC2RPS X XXX - 16 XX - XXX.XXX - YYYY |      |   |      |
| SC2RPS X XXX - 20 XX - XXX.XXX - YYYY |      |   |      |
| SC2RPS X XXX - 24 XX - XXX.XXX - YYYY |      |   |      |
| SC2RPS X XXX - 32 XX - XXX.XXX - YYYY |      |   |      |

Substitute standard or select lead code from table for "YYYY"

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material: **00** = Alloy Steel (Standard)

**S3** = 316 Stainless Steel

**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

**CC** = Ceramic Coated

**SS** = 440 Stainless Steel

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

**JKM** = Thru hole and internal felt wick

Bearing Type: **Blank** = Simplicity FrelonGOLD®

**E** = Simplicity Frelon® J

**B** = Ball Bearing

### Standard Lead Table

Accurate to less than 0.007" per foot accumulative

| Size | Available Lead Codes |
|------|----------------------|
| 08   | AAXLR                |
| 10   | AAXLR                |
| 12   | AAXLR                |
| 16   | ABXLR                |
| 20   | ABXLR                |
| 24   | ABXLR                |
| 32   | ABXLR                |

AAXLR = 0.20 Leads

ABXLR = 0.25 Leads

ADXLR = 1.00 Leads

One left and one right hand lead ballscrew on each self-centering slide assembly.

**Note:** Additional leads available upon request.

### Select Lead Table

Accurate to less than 0.003" per foot accumulative

| Size | Available Lead Codes |
|------|----------------------|
| 08   | AA7LR                |
| 10   | AA7LR                |
| 12   | AA7LR                |
| 16   | AB7LR                |
| 20   | AB7LR                |
| 24   | AB7LR                |
| 32   | AB7LR                |

AA7LR = 0.20 Leads

AB7LR = 0.25 Leads

AD7LR = 1.00 Leads

One left and one right hand lead ballscrew on each self-centering slide assembly.

**Note:** Additional leads available upon request.

### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 016                                     |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 | 084 | 088 |     | 092 | 096 |
| 10   | 016                                     |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     | 080 | 084 | 088 |     | 092 | 096 |
| 12   |                                         | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 16   |                                         |     |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 20   |                                         |     |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |     | 084 |     | 090 |     | 096 |
| 24   |                                         |     |     |     |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |     | 088 |     |     | 096 |
| 32   |                                         |     |     |     |     |     |     |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     |     | 080 |     | 088 |     |     | 096 |

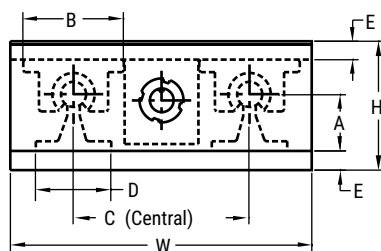
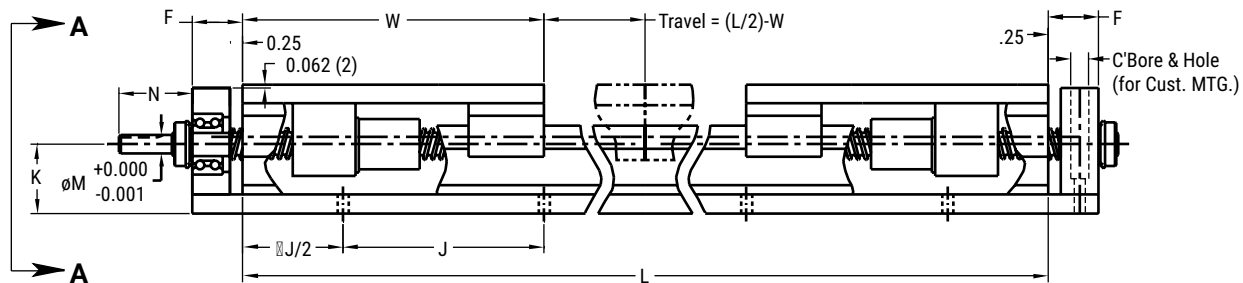
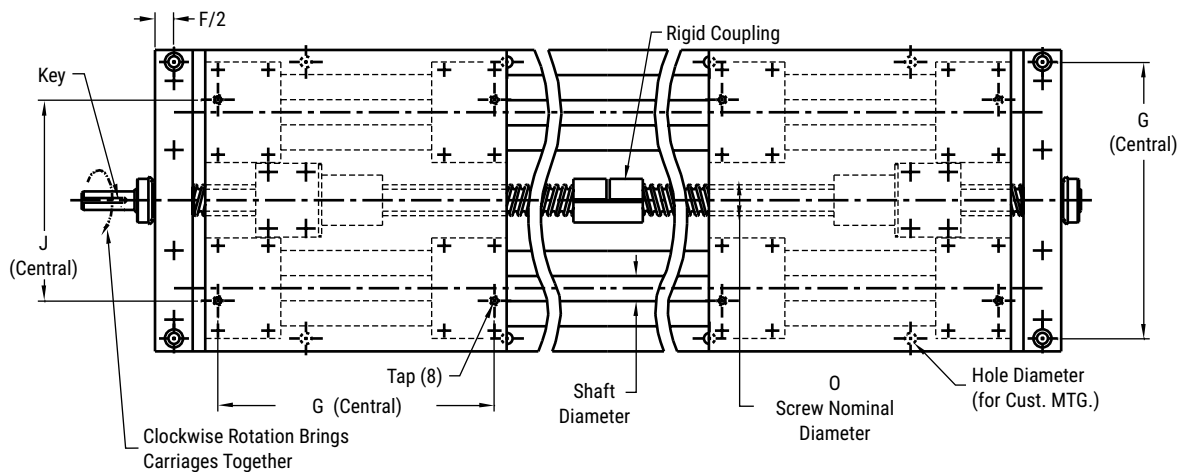
\*Contact factory for longer or non-standard lengths.

# Simplicity® Linear Slides Self Centering

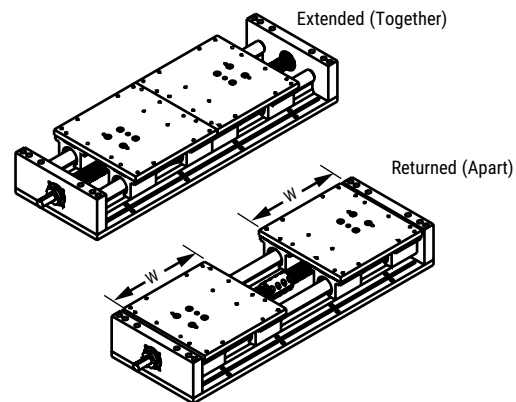
## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W     | H     | A     | B    | C     | D     | E     | F    | G      | J    | K     | M     | N    | O    | Tap     | Hole Dia. | Key              |
|--------|------|-------------------|-------|-------|-------|------|-------|-------|-------|------|--------|------|-------|-------|------|------|---------|-----------|------------------|
| SC2RPS | 08   | 0.500             | 6.00  | 2.562 | 1.125 | 2.00 | 3.50  | 1.500 | 0.375 | 1.00 | 5.500  | 4.00 | 1.375 | 0.375 | 1.45 | 0.63 | 10-24   | 0.22      | 3/32 sq x 5/8 lg |
| SC2RPS | 10   | 0.625             | 7.00  | 2.750 | 1.125 | 2.50 | 4.00  | 1.625 | 0.375 | 1.00 | 6.312  | 4.00 | 1.375 | 0.375 | 1.45 | 0.63 | 1/4-20  | 0.28      | 3/32 sq x 5/8 lg |
| SC2RPS | 12   | 0.750             | 8.00  | 3.438 | 1.500 | 2.75 | 4.50  | 1.750 | 0.500 | 1.25 | 7.125  | 6.00 | 1.500 | 0.375 | 1.45 | 0.63 | 1/4-20  | 0.28      | 3/32 sq x 5/8 lg |
| SC2RPS | 16   | 1.000             | 9.00  | 3.938 | 1.750 | 3.25 | 5.50  | 2.125 | 0.500 | 1.25 | 8.312  | 6.00 | 2.125 | 0.625 | 1.76 | 1.00 | 1/4-20  | 0.28      | 3/16 sq x 1" lg  |
| SC2RPS | 20   | 1.250             | 11.00 | 5.125 | 2.125 | 4.00 | 6.50  | 2.500 | 0.750 | 1.50 | 10.000 | 6.00 | 2.375 | 0.625 | 1.76 | 1.00 | 5/16-18 | 0.34      | 3/16 sq x 1" lg  |
| SC2RPS | 24   | 1.500             | 13.00 | 5.750 | 2.500 | 4.75 | 8.00  | 3.000 | 0.750 | 1.50 | 12.000 | 8.00 | 2.875 | 0.875 | 2.31 | 1.50 | 5/16-18 | 0.34      | 1/4 sq x 1.62 lg |
| SC2RPS | 32   | 2.000             | 18.00 | 7.375 | 3.250 | 6.00 | 10.00 | 3.750 | 1.000 | 1.75 | 15.875 | 8.00 | 3.875 | 0.875 | 2.31 | 1.50 | 3/8-16  | 0.41      | 1/4 sq x 1.62 lg |

Dimensions in inches



VIEW A - A



\*Hole distance to each end is equal unless specified at time of order.

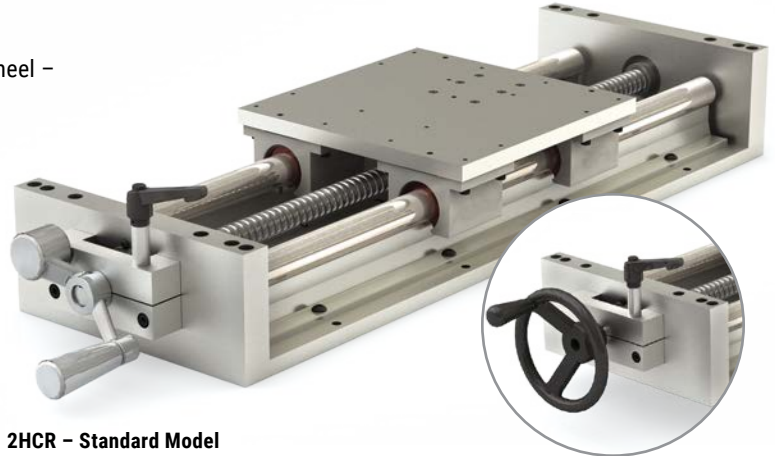


# Simplicity® Linear Slides Handcrank & Wheel

## Slide Assembly with Hand Crank & Ball Screw Rotational Lock 2HCR & 2HWL

### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft, 28" rail length, 0.200" right hand select ball screw and a hand wheel – specify part number, 2HWL-1000-028.000-AA7R.



### 2HCR – Standard Model

Cast aluminum counter balanced hand crank. 24 and 32 (only) spoked cast iron hand wheel with rigid, revolving crank handle.

### 2HWL – Deluxe Model

Aluminum hand wheel with fold-away composite handle.

### Part Number

| Series                              | Size | L | Lead |
|-------------------------------------|------|---|------|
| 2HXX X XXX - 08 XX - XXX.XXX - YYYY |      |   |      |
| 2HXX X XXX - 10 XX - XXX.XXX - YYYY |      |   |      |
| 2HXX X XXX - 12 XX - XXX.XXX - YYYY |      |   |      |
| 2HXX X XXX - 16 XX - XXX.XXX - YYYY |      |   |      |
| 2HXX X XXX - 20 XX - XXX.XXX - YYYY |      |   |      |
| 2HXX X XXX - 24 XX - XXX.XXX - YYYY |      |   |      |
| 2HXX X XXX - 32 XX - XXX.XXX - YYYY |      |   |      |

Substitute standard or select lead code from table for "YYYY"

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material:

**00** = Alloy Steel (Standard)

**S3** = 316 Stainless Steel

**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

**CC** = Ceramic Coated

**SS** = 440 Stainless Steel

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

**JKM** = Thru hole and internal felt wick

Bearing Type:

**Blank** = Simplicity FrelonGOLD®

**B** = Ball Bearing

**E** = Simplicity Frelon® J

Handle Type:  
(See table below)

**CR** = Standard Model

**WL** = Deluxe Model

### Standard Lead Table

Accurate to less than 0.007" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AAXR                 | AAXL |      |      |      |      |
| 10   | AAXR                 | AAXL |      |      |      |      |
| 12   | AAXR                 | AAXL |      |      |      |      |
| 16   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 20   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 24   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 32   |                      |      | ABXR | ABXL | ACXR | ADXR |

AAXR = 0.20 Right Hand  
AAXL = 0.20 Left Hand  
ABXR = 0.25 Right Hand  
ABXL = 0.25 Left Hand  
ACXR = 0.50 Right Hand  
ADXR = 1.00 Right Hand  
ADXL = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Select Lead Table

Accurate to less than 0.003" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AA7R                 | AA7L |      |      |      |      |
| 10   | AA7R                 | AA7L |      |      |      |      |
| 12   | AA7R                 | AA7L |      |      |      |      |
| 16   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 20   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 24   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 32   |                      |      | AB7R | AB7L | AC7R | AD7R |

AA7R = 0.20 Right Hand  
AA7L = 0.20 Left Hand  
AB7R = 0.25 Right Hand  
AB7L = 0.25 Left Hand  
AC7R = 0.50 Right Hand  
AD7R = 1.00 Right Hand  
AD7L = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Standard Length Table

| Size | Available Rail Lengths – L* (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|-----------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 10   | 008                                     | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 |     | 068 | 072 | 076 |     |
| 12   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 16   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 20   |                                         | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |     | 072 |     | 078 |
| 24   |                                         |     | 016 |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     | 080 |
| 32   |                                         |     |     |     |     | 024 |     |     | 032 |     | 040 |     |     | 048 |     |     | 056 |     | 064 |     |     | 072 |     | 080 |

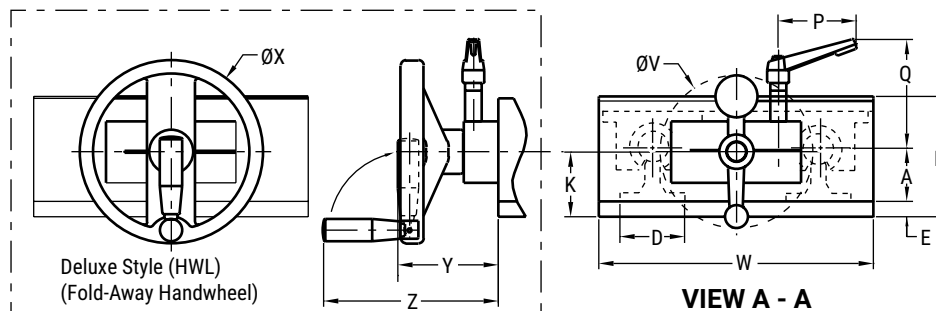
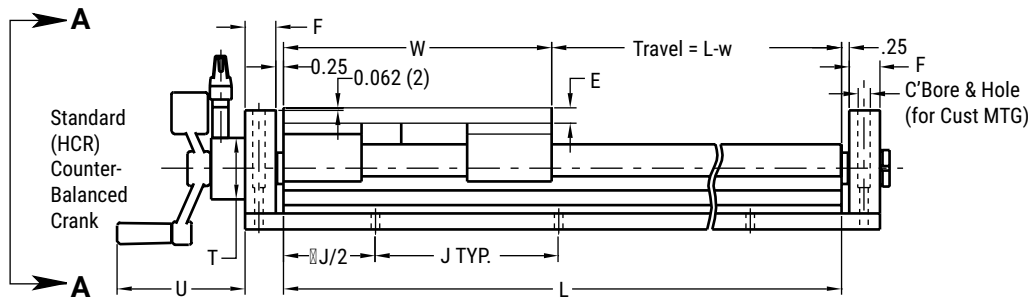
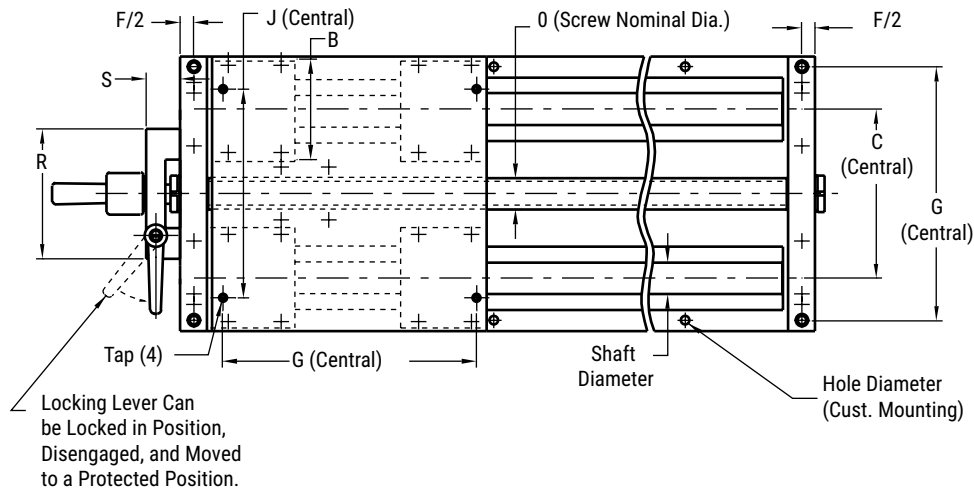
\*Contact factory for longer or non-standard lengths.

# Simplicity® Linear Slides Handcrank & Wheel

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W  | H     | A     | B    | C    | D     | E     | F    | G      | J    | K     | O     | P    | Q    | R    | S     | T     | U    | V | X | Y     | Z     | Tap     | Hole Dia. |
|--------|------|-------------------|----|-------|-------|------|------|-------|-------|------|--------|------|-------|-------|------|------|------|-------|-------|------|---|---|-------|-------|---------|-----------|
| 2HXX   | 08   | 0.500             | 6  | 2.562 | 1.125 | 2.00 | 3.5  | 1.500 | 0.375 | 0.75 | 5.500  | 4.00 | 1.375 | 0.631 | 2.56 | 3.85 | 3.00 | 0.875 | 1.312 | 4.00 | 4 | 4 | 2.655 | 4.855 | 10-24   | 0.22      |
| 2HXX   | 10   | 0.625             | 7  | 2.750 | 1.125 | 2.50 | 4.0  | 1.625 | 0.375 | 0.75 | 6.312  | 4.00 | 1.375 | 0.631 | 2.56 | 3.85 | 3.00 | 0.875 | 1.312 | 4.00 | 4 | 4 | 2.655 | 4.855 | 1/4-20  | 0.28      |
| 2HXX   | 12   | 0.750             | 8  | 3.438 | 1.500 | 2.75 | 4.5  | 1.750 | 0.500 | 1.00 | 7.125  | 6.00 | 1.500 | 0.631 | 2.56 | 3.85 | 3.00 | 0.875 | 1.312 | 4.00 | 4 | 4 | 2.655 | 4.855 | 1/4-20  | 0.28      |
| 2HXX   | 16   | 1.000             | 9  | 3.938 | 1.750 | 3.25 | 5.5  | 2.125 | 0.500 | 1.00 | 8.312  | 6.00 | 2.125 | 1.000 | 2.56 | 3.69 | 4.25 | 1.125 | 2.000 | 4.25 | 5 | 6 | 3.185 | 5.745 | 1/4-20  | 0.28      |
| 2HXX   | 20   | 1.250             | 11 | 5.125 | 2.125 | 4.00 | 6.5  | 2.500 | 0.750 | 1.25 | 10.000 | 6.00 | 2.375 | 1.000 | 2.56 | 3.69 | 4.25 | 1.125 | 2.000 | 4.25 | 5 | 6 | 3.185 | 5.745 | 5/16-18 | 0.34      |
| 2HXX   | 24   | 1.500             | 13 | 5.750 | 2.500 | 4.75 | 8.0  | 3.000 | 0.750 | 1.25 | 12.000 | 8.00 | 2.875 | 1.500 | 3.15 | 5.81 | 6.50 | 1.500 | 3.000 | 6.90 | 8 | 8 | 4.310 | 7.460 | 5/16-18 | 0.34      |
| 2HXX   | 32   | 2.000             | 18 | 7.375 | 3.250 | 6.00 | 10.0 | 3.750 | 1.000 | 1.50 | 15.875 | 8.00 | 3.875 | 1.500 | 3.15 | 5.81 | 6.50 | 1.500 | 3.000 | 6.90 | 8 | 8 | 4.310 | 7.460 | 3/8-16  | 0.41      |

Dimensions in inches



VIEW A - A

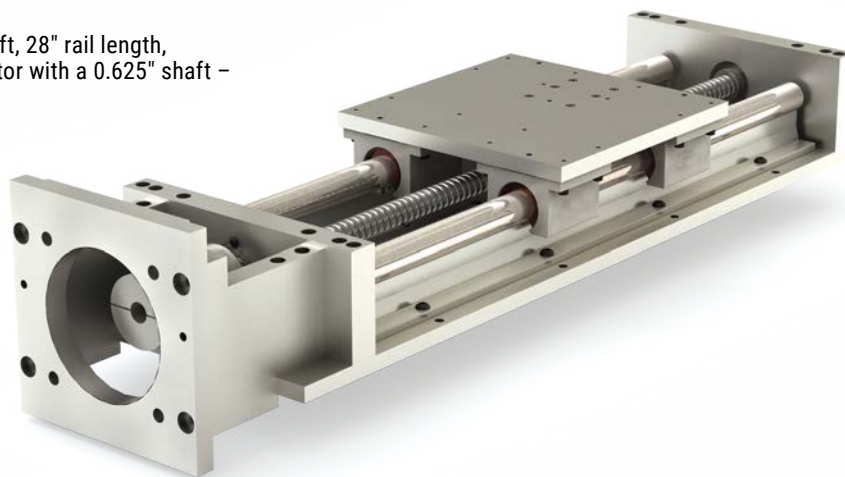
\*Hole distance to each end is equal unless specified at time of order.

# Simplicity® Linear Slides Nema Drive Kit

## Slide Assembly & Nema Drive Kit 2N42, 56, 143

### Ordering Example:

To order a slide with a 1" diameter alloy steel linear shaft, 28" rail length, 0.250" right hand select ball screw, and a NEMA 56 motor with a 0.625" shaft – specify part number, 2N56-1600-028.000-AB7R.



### Part Number

| Series | Size          | L       | Lead |
|--------|---------------|---------|------|
| 2NXX   | X XXX - 16 XX | XXX.XXX | YYYY |
| 2NXX   | X XXX - 20 XX | XXX.XXX | YYYY |
| 2NXX   | X XXX - 24 XX | XXX.XXX | YYYY |
| 2NXX   | X XXX - 32 XX | XXX.XXX | YYYY |

- Substitute standard or select lead code from table for "YYYY"
- Enter rail length in inches XXX.XXX (EX: 28" = 028.000)
- Shafting material: **00** = Alloy Steel (Standard) **CC** = Ceramic Coated  
**S3** = 316 Stainless Steel **SS** = 440 Stainless Steel  
**S4** = 420 Stainless Steel  
**Note:** Ball bearings not suitable with ceramic coated shafting.
- Shaft diameter dimension in 1/16" increments
- Internal Lubrication: **Blank** = None (Standard) **JKM** = Thru hole and internal felt wick  
**B** = Ball Bearing **E** = Simplicity Frelon® J
- Bearing Type: **Blank** = Simplicity FrelonGOLD®  
**B** = Ball Bearing
- Motor Mounting Dimensions: See table below

### Standard Lead Table

Accurate to less than 0.007" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |
|------|----------------------|------|------|------|------|
| 16   | ABXR                 | ABXL | ACXR | ADXR |      |
| 20   | ABXR                 | ABXL | ACXR | ADXR |      |
| 24   | ABXR                 | ABXL | ACXR | ADXR | ADXL |
| 32   | ABXR                 | ABXL | ACXR | ADXR | ADXL |

ABXR = 0.25 Right Hand  
ABXL = 0.25 Left Hand  
ACXR = 0.50 Right Hand  
ADXR = 1.00 Right Hand  
ADXL = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Select Lead Table

Accurate to less than 0.003" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |
|------|----------------------|------|------|------|------|
| 16   | AB7R                 | AB7L | AC7R | AD7R |      |
| 20   | AB7R                 | AB7L | AC7R | AD7R |      |
| 24   | AB7R                 | AB7L | AC7R | AD7R | AD7L |
| 32   | AB7R                 | AB7L | AC7R | AD7R | AD7L |

AB7R = 0.25 Right Hand  
AB7L = 0.25 Left Hand  
AC7R = 0.50 Right Hand  
AD7R = 1.00 Right Hand  
AD7L = 1.00 Left Hand

**Note:** Additional leads available upon request.

### Motor Mounting Dimensions

Coupling MAX\* Torque Dynamic Capacity = 200 in.-lb.

| Size | Drive        | R     | S     | V     | X       | Y     | Z     |
|------|--------------|-------|-------|-------|---------|-------|-------|
| 42A  | NEMA 42      | 3.000 | 0.375 | 5.000 | 0.28    | 3.750 | 2.652 |
| 42B  | NEMA 42      | 2.188 | 0.625 | 5.000 | 5/16-18 | 4.950 | 3.500 |
| 56   | NEMA 56      | 4.500 | 0.625 | 7.000 | 0.41    | 5.875 | 4.154 |
| 143  | NEMA 143/145 | 4.500 | 0.875 | 7.000 | 0.41    | 5.875 | 4.154 |

**Note:** Contact factory for international drives and low profile slide assembly availability.

\*Due to ball screw and nut life/torque capacities for 16 and 20 size slides, do not exceed 100 in.-lb. of input torque without consulting factory.

### Standard Length Table

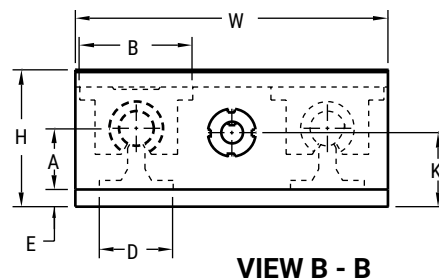
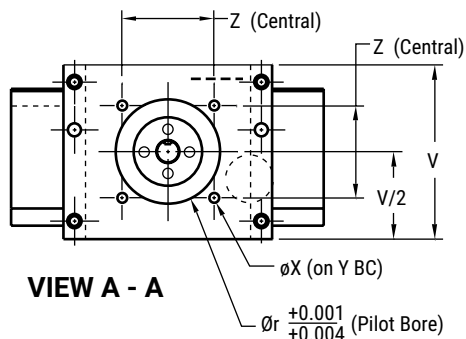
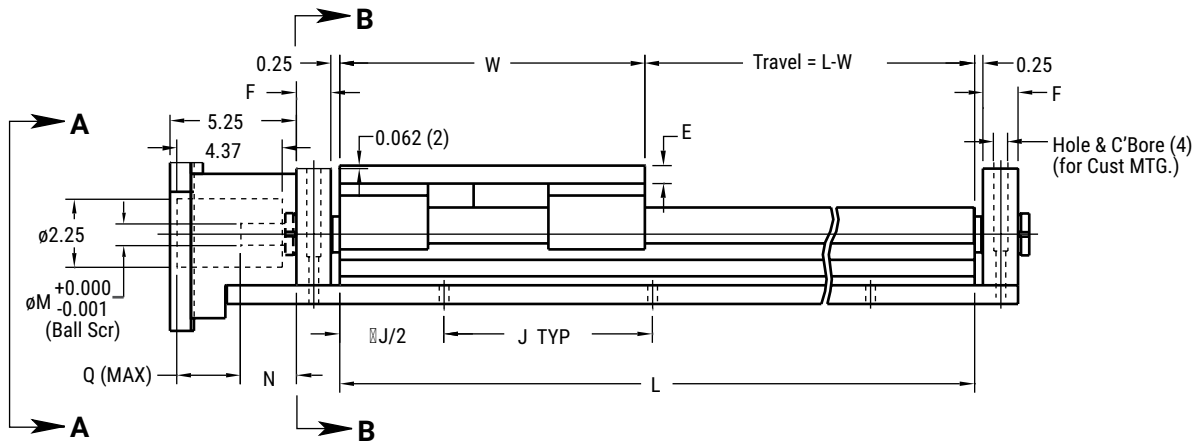
| Size | Available Rail Lengths – L** (in inches) |     |     |     |     |     |     |     |     |     |
|------|------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 16   | 012                                      | 018 | 024 | 030 | 036 | 042 | 048 | 054 | 060 | 066 |
| 20   | 012                                      | 018 | 024 | 030 | 036 | 042 | 048 | 054 | 060 | 066 |
| 24   |                                          | 016 | 024 | 032 | 040 | 048 | 056 | 064 | 072 | 080 |
| 32   |                                          |     | 024 | 032 | 040 | 048 | 056 | 064 | 072 | 080 |

\*\*Contact factory for longer or non-standard lengths.

## INCH

Technical drawing of a motor test rig showing dimensions and components. The drawing includes the following labels and dimensions:

- Supplied Coupling Subject to Change**: Label for the coupling on the left.
- Ref Motor**: Label for the reference motor on the left.
- Motor MTG Plate**: Label for the motor mounting plate on the left.
- Riser**: Label for the riser on the left.
- 2.00**: Dimension for the riser height.
- 7.000**: Dimension for the total height of the rig.
- F/2**: Dimension for the horizontal distance from the center to the coupling.
- J (Central)**: Label for the central joint.
- G (Central)**: Label for the central gap.
- O (Screw Nominal Diameter)**: Label for the screw nominal diameter.
- C (Central)**: Label for the central clearance.
- G (Central)**: Label for the central gap (repeated).
- Shaft Diameter**: Label for the shaft diameter.
- Hole Diameter (for Cust MTG.)**: Label for the hole diameter for custom mounting.
- TAP (4)**: Label for the 4 taps.
- F/2**: Dimension for the horizontal distance from the center to the coupling (repeated).
- C (Central)**: Dimension for the central clearance.
- G (Central)**: Dimension for the central gap.



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# Simplicity® Linear Slides Nema Drive Kit

## Slide Assembly & NEMA Drive Kit 2N23 & 2N34

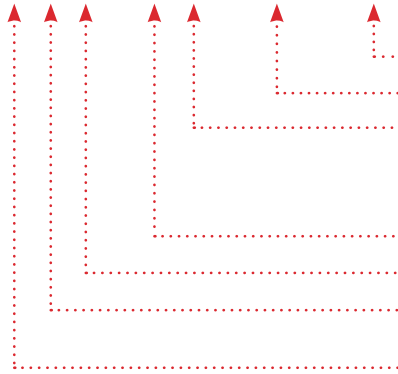
### Ordering Example:

To order a slide with a 0.625" diameter alloy steel linear shaft, 28" rail length, 0.200" right hand select ball screw, and a NEMA 23 motor with a 0.250" shaft – specify part number, 2N23A-1000-028.000-AA7R.



### Part Number

| Series                              | Size | L | Lead |
|-------------------------------------|------|---|------|
| 2NXX X XXX - 08 XX - XXX.XXX - YYYY |      |   |      |
| 2NXX X XXX - 10 XX - XXX.XXX - YYYY |      |   |      |
| 2NXX X XXX - 12 XX - XXX.XXX - YYYY |      |   |      |
| 2NXX X XXX - 16 XX - XXX.XXX - YYYY |      |   |      |
| 2NXX X XXX - 20 XX - XXX.XXX - YYYY |      |   |      |



Substitute standard or select lead code from table for "YYYY"

Enter rail length in inches XXX.XXX (EX: 28" = 028.000)

Shafting material: **00** = Alloy Steel (Standard)  
**S3** = 316 Stainless Steel  
**S4** = 420 Stainless Steel

**Note:** Ball bearings not suitable with ceramic coated shafting.

Shaft diameter dimension in 1/16" increments

Internal Lubrication: **Blank** = None (Standard)

Bearing Type: **Blank** = Simplicity FrelonGOLD®  
**B** = Ball Bearing

Motor Mounting Dimensions: See table below

**CC** = Ceramic Coated  
**SS** = 440 Stainless Steel

**JKM** = Thru hole and internal felt wick

**E** = Simplicity Frelon® J

### Standard Lead Table

Accurate to less than 0.007" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AAXR                 | AAXL |      |      |      |      |
| 10   | AAXR                 | AAXL |      |      |      |      |
| 12   | AAXR                 | AAXL |      |      |      |      |
| 16   |                      |      | ABXR | ABXL | ACXR | ADXR |
| 20   |                      |      | ABXR | ABXL | ACXR | ADXR |

AAXR = 0.20 Right Hand  
AAXL = 0.20 Left Hand  
ABXR = 0.25 Right Hand  
ABXL = 0.25 Left Hand  
ACXR = 0.50 Right Hand  
ADXR = 1.00 Right Hand

**Note:** Additional leads available upon request.

### Select Lead Table

Accurate to less than 0.003" per foot accumulative

| Size | Available Lead Codes |      |      |      |      |      |
|------|----------------------|------|------|------|------|------|
| 08   | AA7R                 | AA7L |      |      |      |      |
| 10   | AA7R                 | AA7L |      |      |      |      |
| 12   | AA7R                 | AA7L |      |      |      |      |
| 16   |                      |      | AB7R | AB7L | AC7R | AD7R |
| 20   |                      |      | AB7R | AB7L | AC7R | AD7R |

AA7R = 0.20 Right Hand  
AA7L = 0.20 Left Hand  
AB7R = 0.25 Right Hand  
AB7L = 0.25 Left Hand  
AC7R = 0.50 Right Hand  
AD7R = 1.00 Right Hand

**Note:** Additional leads available upon request.

### Motor Mounting Dimensions

Coupling MAX\* Torque Dynamic Capacity = 50 in.-lb.

| Size | Drive   | R     | S     | V     | X     | Y     | Z     |
|------|---------|-------|-------|-------|-------|-------|-------|
| 23A  | NEMA 23 | 1.502 | 0.250 | 2.500 | 10-32 | 2.625 | 1.856 |
| 23B  | NEMA 23 | 1.502 | 0.375 | 2.500 | 10-32 | 2.625 | 1.856 |
| 34A  | NEMA 34 | 2.875 | 0.375 | 3.500 | 10-32 | 3.875 | 2.740 |
| 34B  | NEMA 34 | 2.875 | 0.500 | 3.500 | 10-32 | 3.875 | 2.740 |

**Note:** Contact factory for international drives and low profile slide assembly availability.

\*Due to ball screw and nut life/torque capacities for 08, 10, or 12 size slides, do not exceed 30 in.-lb. of input torque without consulting factory.

### Standard Length Table

| Size | Available Rail Lengths – L** (in inches) |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|------|------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 08   | 008                                      | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 | 068 |
| 10   | 008                                      | 012 | 016 |     | 020 | 024 | 028 |     | 032 | 036 | 040 |     | 044 | 048 | 052 |     | 056 | 060 | 064 | 068 |
| 12   |                                          | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |
| 16   |                                          | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |
| 20   |                                          | 012 |     | 018 |     | 024 |     | 030 |     | 036 |     | 042 |     | 048 |     | 054 |     | 060 |     | 066 |

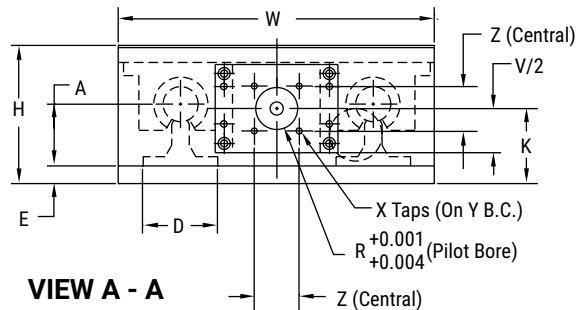
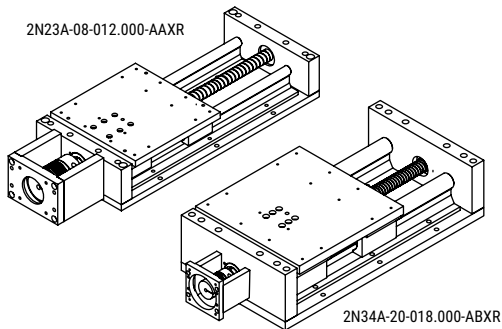
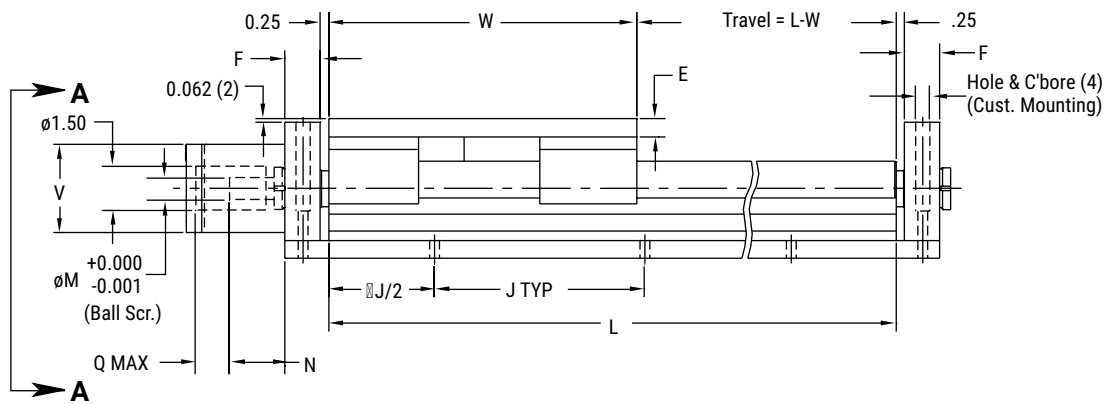
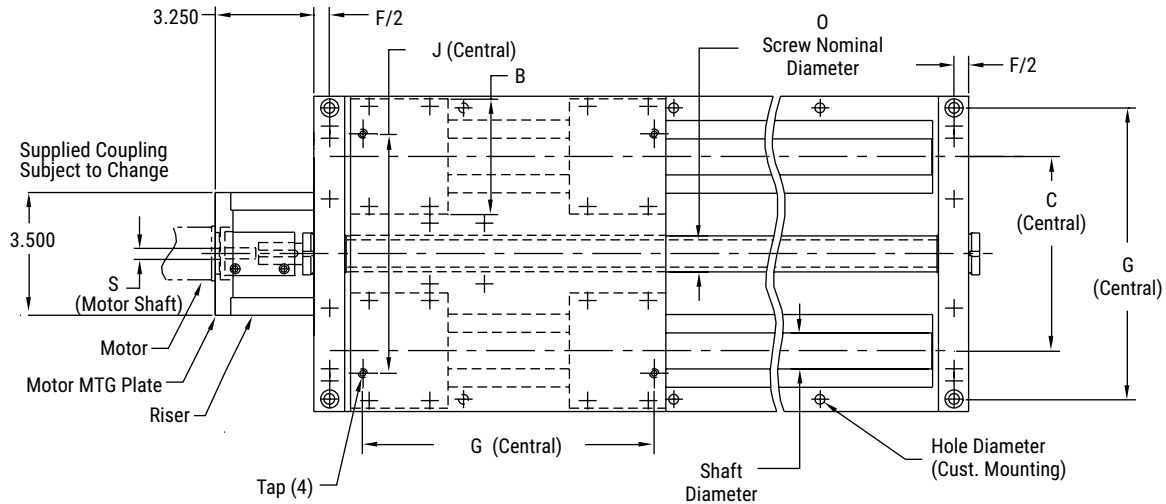
\*\*Contact factory for longer or non-standard lengths.

# Simplicity<sup>®</sup> Linear Slides Nema Drive Kit

## DIMENSIONAL INFORMATION

| Series | Size | Linear Shaft Dia. | W     | H     | A     | B    | C    | D     | E     | F    | G      | J    | K     | M     | N    | O     | Q    | Tap     | Hole Dia. |
|--------|------|-------------------|-------|-------|-------|------|------|-------|-------|------|--------|------|-------|-------|------|-------|------|---------|-----------|
| 2NXX   | 08   | 0.500             | 6.00  | 2.562 | 1.125 | 2.00 | 3.50 | 1.500 | 0.375 | 0.75 | 5.500  | 4.00 | 1.375 | 0.375 | 1.45 | 0.631 | 1.31 | 10-24   | 0.22      |
| 2NXX   | 10   | 0.625             | 7.00  | 2.750 | 1.125 | 2.50 | 4.00 | 1.625 | 0.375 | 0.75 | 6.312  | 4.00 | 1.375 | 0.375 | 1.45 | 0.631 | 1.31 | 1/4-20  | 0.28      |
| 2NXX   | 12   | 0.750             | 8.00  | 3.438 | 1.500 | 2.75 | 4.50 | 1.750 | 0.500 | 1.00 | 7.125  | 6.00 | 1.500 | 0.375 | 1.45 | 0.631 | 1.31 | 1/4-20  | 0.28      |
| 2NXX   | 16   | 1.000             | 9.00  | 3.938 | 1.750 | 3.25 | 5.50 | 2.125 | 0.500 | 1.00 | 8.312  | 6.00 | 2.125 | 0.625 | 1.76 | 1.000 | 1.19 | 1/4-20  | 0.28      |
| 2NXX   | 20   | 1.250             | 11.00 | 5.125 | 2.125 | 4.00 | 6.50 | 2.500 | 0.750 | 1.25 | 10.000 | 6.00 | 2.375 | 0.625 | 1.76 | 1.000 | 1.19 | 5/16-18 | 0.34      |

Dimensions in inches



VIEW A - A

\*Hole distance to each end is equal unless specified at time of order.



# Simplicity<sup>®</sup> Linear Slides

## Slide Selection Information

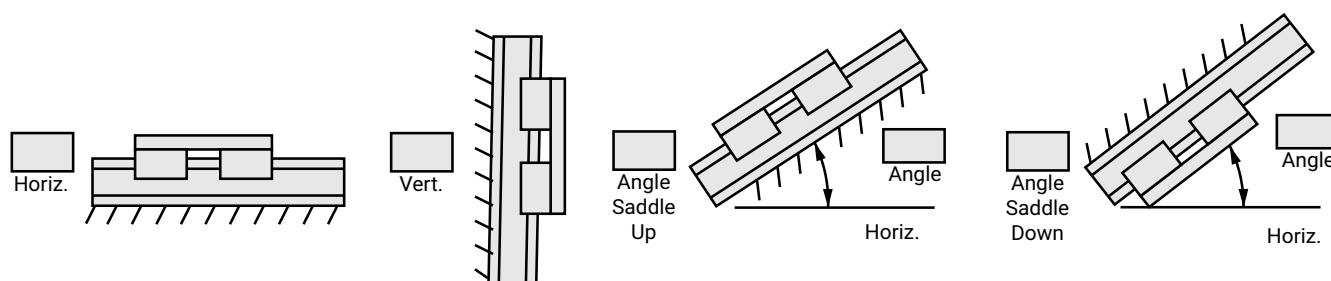
1. Determine the size and stroke of slide
2. Is a lube system required?
3. Please furnish the following to the factory:
  - a. Model designation
  - b. Lube system requirements
  - c. Mounting orientation, saddle position if mounted at an angle
  - d. Load to be carried and approximate center of gravity from saddle center
  - e. Location and magnitude of any force which resists the motion of the slide
  - f. Acceleration rate and maximum velocity of the saddle
  - g. Deceleration rate
  - h. Service life requirements
  - i. Type of environment the slide will operate in

## Model Number

Series Code      Size Code      Length Code      Ball Screw Lead Code

## Mounting Orientation

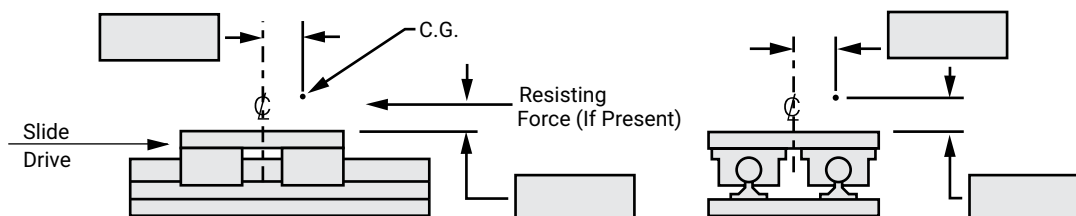
Please indicate the parameters of your application in the boxes below:



|                      |                      |                              |                      |             |                      |
|----------------------|----------------------|------------------------------|----------------------|-------------|----------------------|
| Cycle Rate:          | <input type="text"/> | Per Hour:                    | <input type="text"/> | Per Minute: | <input type="text"/> |
| MAX Saddle Velocity: | <input type="text"/> | Inch/Second:                 | <input type="text"/> |             |                      |
| Acceleration Rate:   | <input type="text"/> | Inches/Second <sup>2</sup> : | <input type="text"/> |             |                      |
| Deceleration Rate:   | <input type="text"/> | Inches/Second <sup>2</sup> : | <input type="text"/> |             |                      |
| Load:                | <input type="text"/> | lbs.                         | <input type="text"/> |             |                      |

## Location of Center of Gravity from Saddle Center

Please indicate the parameters of your application in the boxes below:



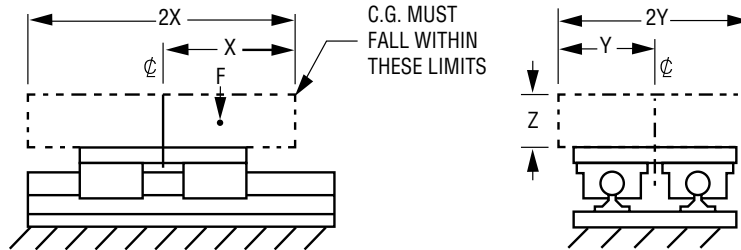
**Note:** Example of "Resisting Force" would be tool thrust for a drill head mounted on slide.

|                   |                      |                                     |
|-------------------|----------------------|-------------------------------------|
| Resisting Force:  | <input type="text"/> | lbs.                                |
| Life Requirement: | <input type="text"/> | Strokes: <input type="text"/> Hours |

# Simplicity® Linear Slides Load Capacities

The safe loading recommendations shown apply to plain bearing, non-lubricated slide applications. All slides are to be fully supported and rigidly mounted. **Load capacities shown reflect the use of Simplicity linear plain bearings.** Contact PBC Linear for load capacities for linear slides with ball bearings.

## Standard Mounting

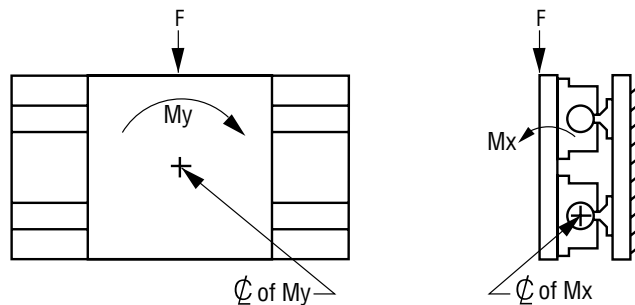


### RECOMMENDED SAFE LOADING

| Size | F<br>MAX<br>lb. | F<br>MAX<br>N | X<br>in. | Y<br>in. | Z<br>in. |
|------|-----------------|---------------|----------|----------|----------|
| 08   | 1450            | 6450          | 4.00     | 2.37     | 3.00     |
| 10   | 2200            | 9786          | 4.75     | 2.76     | 3.50     |
| 12   | 2850            | 12677         | 5.00     | 2.85     | 4.00     |
| 16   | 5275            | 23464         | 5.50     | 3.37     | 4.50     |
| 20   | 7750            | 34473         | 6.75     | 4.05     | 5.50     |
| 24   | 10600           | 47151         | 7.86     | 4.90     | 6.50     |
| 32   | 18750           | 83400         | 10.75    | 6.00     | 9.00     |

**Note:** Load ratings apply to Simplicity plain bearings only.

## Side Mounting



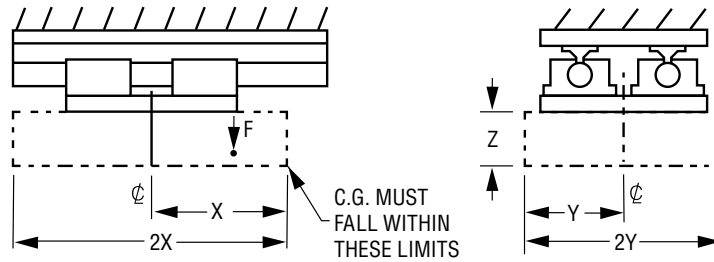
### RECOMMENDED SAFE LOADING

| Size | F<br>MAX<br>lb. | My<br>in.-lb. | Mx<br>in.-lb. | F<br>Max<br>N | My<br>nm | Mx<br>nm |
|------|-----------------|---------------|---------------|---------------|----------|----------|
| 08   | 540             | 910           | 1500          | 2402          | 103      | 169      |
| 10   | 760             | 1680          | 2750          | 3381          | 190      | 311      |
| 12   | 840             | 1710          | 2875          | 3737          | 193      | 325      |
| 16   | 1050            | 3300          | 4430          | 4671          | 373      | 501      |
| 20   | 1750            | 6175          | 8750          | 7784          | 698      | 989      |
| 24   | 2100            | 9600          | 12600         | 9341          | 1085     | 1424     |
| 32   | 3300            | 19000         | 28050         | 14679         | 2147     | 3169     |

**Note:** Load ratings apply to Simplicity plain bearings only.

# Simplicity® Linear Slides Load Capacities

## Inverted Mounting

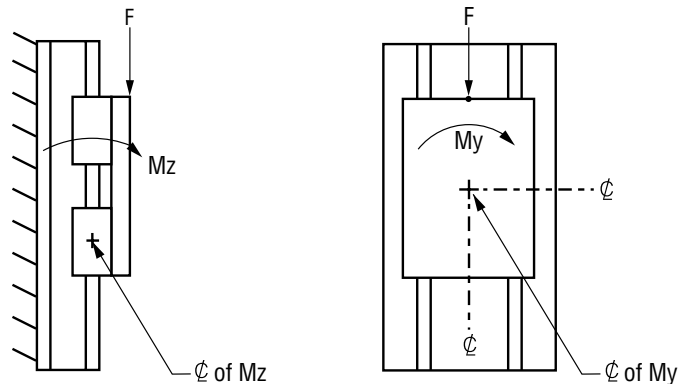


### RECOMMENDED SAFE LOADING

| Size | F<br>MAX<br>lb. | F<br>MAX<br>N | X<br>in. | Y<br>in. | Z<br>in. |
|------|-----------------|---------------|----------|----------|----------|
| 08   | 195             | 867           | 4.85     | 2.91     | 3.00     |
| 10   | 285             | 1268          | 5.69     | 3.33     | 3.50     |
| 12   | 315             | 1401          | 6.52     | 3.75     | 4.00     |
| 16   | 450             | 2002          | 7.31     | 4.58     | 4.50     |
| 20   | 712             | 3167          | 8.84     | 5.42     | 5.50     |
| 24   | 900             | 4003          | 10.50    | 6.67     | 6.50     |
| 32   | 1425            | 6339          | 14.67    | 8.33     | 9.00     |

**Note:** Load ratings apply to Simplicity plain bearings only.

## Vertical Mounting



### RECOMMENDED SAFE LOADING

| Size | F<br>MAX <sup>1,2</sup><br>lb. | My<br>in.-lb. | Mz<br>in.-lb. | F<br>MAX<br>N | My<br>nm | Mz<br>nm |
|------|--------------------------------|---------------|---------------|---------------|----------|----------|
| 08   | 260                            | 1445          | 1500          | 1157          | 163      | 169      |
| 10   | 300                            | 2750          | 2750          | 1334          | 311      | 311      |
| 12   | 300                            | 2875          | 2875          | 1334          | 325      | 325      |
| 16   | 600                            | 5000          | 4430          | 2669          | 565      | 501      |
| 20   | 675                            | 9500          | 8750          | 3003          | 1073     | 989      |
| 24   | 710                            | 14400         | 12600         | 3158          | 1627     | 1424     |
| 32   | 900                            | 32300         | 28050         | 4003          | 3649     | 3169     |

**Note:** Load ratings apply to Simplicity plain bearings only. <sup>1</sup> Applies only when using 2RPS and 2LRPS slides. <sup>2</sup> If "F" is exceeded consult factory. For RPS, FMAX is dependent upon customer's method of moving the slide.

# Simplicity® Linear Slides Column Load Chart

## Compression (Column) Load

Compression-column load is a load that tends to buckle or compress the screw shaft.

### How To Use Chart:

1. Determine maximum compression load (lb.)
2. Determine slide length. ("L" dimension)
3. Determine end fixity and slide designation (2RPS and 2LRPS)
4. Find the point at which load and length intersect
5. Select a slide above or to the right of the intersecting point

**Note:** Applies primarily to vertical applications.

### Column Load Formulas:

$$P_c = C_c \cdot 14.03 \times 10^6 \cdot \left( \frac{D^4}{L^2} \right)$$

$P_c$  = Critical column load (lb.)

$D$  = Root diameter of screw (in.) (See chart)

$L$  = Slide length (in.)

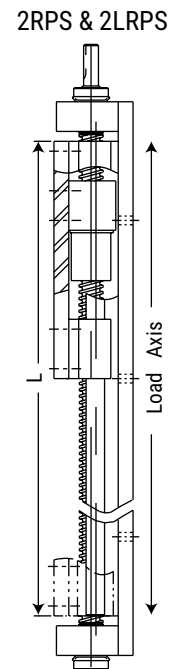
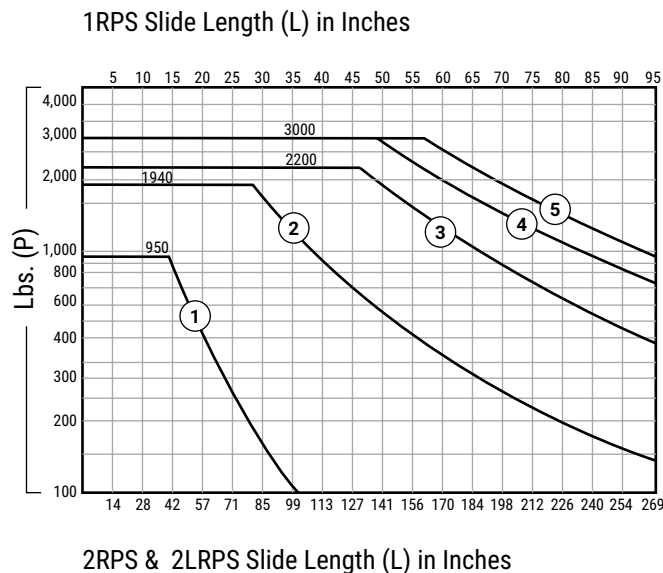
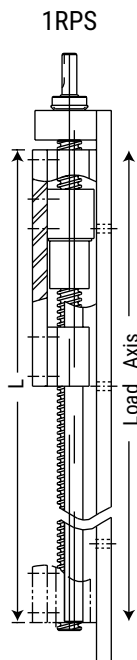
$C_c$  = End fixity factor

$C_c$  = .25 for 1RPS

$C_c$  = 2.0 for 2RPS and 2LRPS

**Note:** Chart figures at 80% of actual load. Do not exceed these figures.

| Curve # | Slide Series |          | Lead | D (in.) |
|---------|--------------|----------|------|---------|
| 1       | 1 & 2RPS-08  | 2LRPS-08 | AAxx | .500    |
|         | 1 & 2RPS-10  | 2LRPS-10 |      |         |
|         | 1 & 2RPS-12  | 2LRPS-12 |      |         |
| 2       | 1 & 2RPS-16  | 2LRPS-16 | ABxx | .840    |
|         | 1 & 2RPS-20  | 2LRPS-20 |      |         |
|         | 1 & 2RPS-16  | 2LRPS-16 | ADxx |         |
|         | 1 & 2RPS-20  | 2LRPS-20 |      |         |
|         | 1 & 2RPS-16  | 2LRPS-16 | ACxx | .870    |
|         | 1 & 2RPS-20  | 2LRPS-20 |      |         |
| 3       | 1 & 2RPS-24  | 2LRPS-24 | ADxx | 1.140   |
|         | 1 & 2RPS-32- | 2LRPS-32 |      |         |
| 4       | 1 & 2RPS-24  | 2LRPS-24 | ACxx | 1.260   |
|         | 1 & 2RPS-32  | 2LRPS-32 |      |         |
| 5       | 1 & 2RPS-24  | 2LRPS-24 | ABxx | 1.375   |
|         | 1 & 2RPS-32  | 2LRPS-32 |      |         |



# Simplicity® Linear Slides Critical Speed Chart

INCH

ISO METRIC

JIS METRIC

## Critical Speed

The maximum speed at which a ball screw or ball nut can rotate without producing destructive resonant vibrations. The critical speed is a function of the ball screw diameter, the unsupported length of the screw, rigidity of the bearing supports, and RPM.

### How To Use Chart:

1. Determine end fixity. How many ends are fixed? (Slide designation, 2RPS and 2LRPS)
2. Determine slide length. ("L" dimension)
3. Find the length – fixity vertical line, read up to find the intersecting, at the required travel rate
4. Select a slide above or to the right of the intersection point
5. Higher speeds and/or longer lengths are available as cost effective specials, having a larger ball screw and bearings

## Critical Speed Formulas:

$$N = C_s \cdot 7.93 \times 10^4 \cdot \left( \frac{DH}{L^2} \right)$$

**N** = Critical speed (MAX) (expressed in in./sec.)

**D** = Root diameter of screw (See chart)

**H** = Lead of screw (in.) (See chart)

**L** = Slide length (in.)

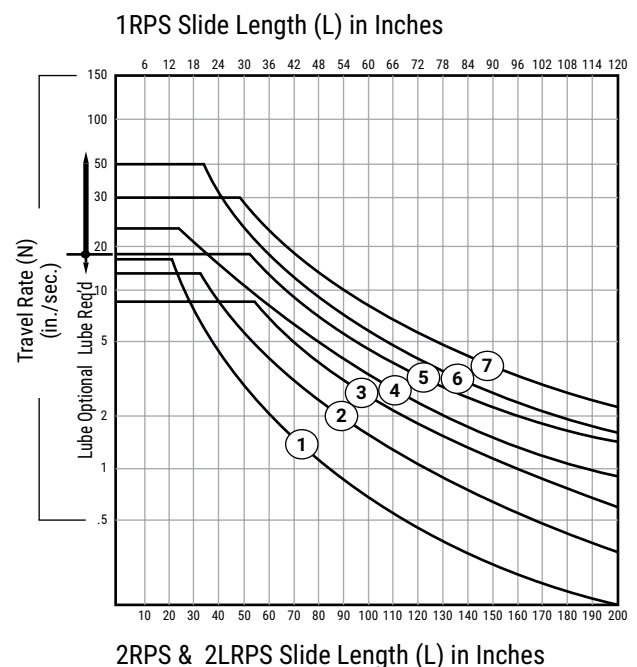
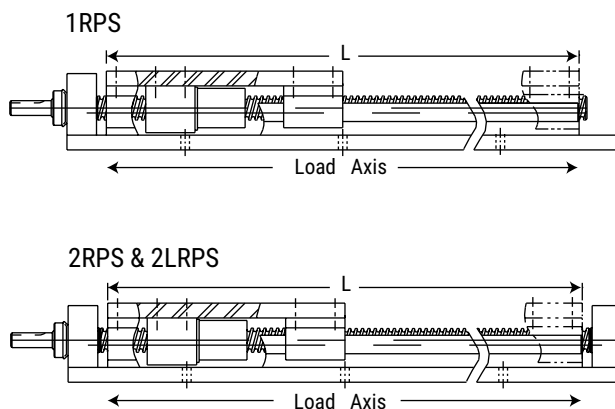
**C<sub>s</sub>** = End fixity factor

**C<sub>s</sub>** = 0.36 for 1RPS

**C<sub>s</sub>** = 1.47 for 2RPS and 2LRPS

**Note:** Chart figures at 80% of actual load. Do not exceed these figures.

| Curve # | Slide Series |          | Lead | D (in.) | H (in.) |
|---------|--------------|----------|------|---------|---------|
| 1       | 1 & 2RPS-08  | 2LRPS-08 | AAxx | .500    | .200    |
|         | 1 & 2RPS-10  | 2LRPS-10 |      |         |         |
|         | 1 & 2RPS-12  | 2LRPS-12 |      |         |         |
| 2       | 1 & 2RPS-16  | 2LRPS-16 | ABxx | .840    | .250    |
|         | 1 & 2RPS-20  | 2LRPS-20 |      |         |         |
| 3       | 1 & 2RPS-24  | 2LRPS-24 | ABxx | 1.375   | .250    |
|         | 1 & 2RPS-32  | 2LRPS-32 |      |         |         |
| 4       | 1 & 2RPS-16  | 2LRPS-16 | ACxx | .870    | .500    |
|         | 1 & 2RPS-20  | 2LRPS-20 |      |         |         |
| 5       | 1 & 2RPS-24  | 2LRPS-24 | ACxx | 1.260   | .500    |
|         | 1 & 2RPS-32  | 2LRPS-32 |      |         |         |
| 6       | 1 & 2RPS-16  | 2LRPS-16 | ADxx | .840    | 1.000   |
|         | 1 & 2RPS-20  | 2LRPS-20 |      |         |         |
| 7       | 1 & 2RPS-24  | 2LRPS-24 | ADxx | 1.140   | 1.000   |
|         | 1 & 2RPS-32  | 2LRPS-32 |      |         |         |



# Round Shaft Technology Technical

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Email an Application Engineer





# Ratings Simplicity® Plain Bearings

## Classes of Plain Bearings

Simplicity bearings are in a class of bearings known as Plain bearings, which means that they have no rolling elements. There are three classes of Plain bearings:

- Class I** – Require an outside source of lubrication (oil, grease, etc.).
- Class II** – Lubrication is impregnated within the walls of the bearing. (Bronze, powder metal, etc.) Typically, these bearings require an added lubricant also.
- Class III** – Self-lubricating bearings, which do not require added lubricants.

Simplicity bearings are Class III Plain bearings and are self-lubricating.

## Rating a Plain Bearing

Plain bearing performance capacity is rated by PV.

**P** = Pressure or load in pounds per square inch (psi) or kilograms per square centimeter (kg/cm<sup>2</sup>).

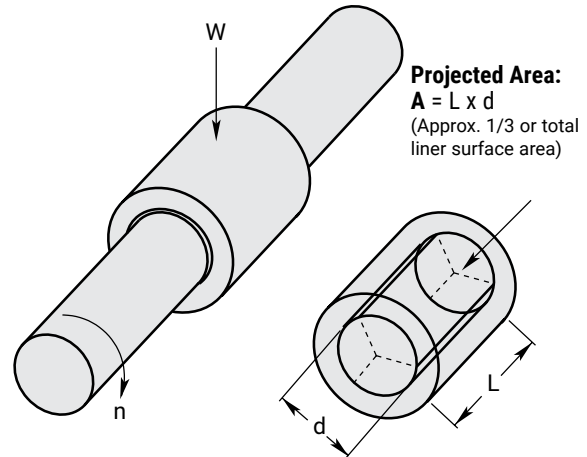
**V** = Velocity or surface speed in feet per minute (fpm or sfm) or meters per minute (m/min.).

**PV** = Pressure velocity value (Pressure x Velocity).

## Simplicity Maximum Parameters

| Maximum Parameters | P                                            | V<br>Running Dry              | PV                                                              |
|--------------------|----------------------------------------------|-------------------------------|-----------------------------------------------------------------|
| Frelon® J          | 1500 psi<br>or<br>105.45 kgf/cm <sup>2</sup> | 140 sfm<br>or<br>42.67 m/min. | 10,000 psi x ft./min.<br>or<br>215 kgf/cm <sup>2</sup> x m/min. |
| FrelonGOLD®        | 3000 psi<br>or<br>210.9 kgf/cm <sup>2</sup>  | 300 sfm<br>or<br>91.44 m/min. | 20,000 psi x ft./min.<br>or<br>430 kgf/cm <sup>2</sup> x m/min. |

**Note:** All three parameters must be met by an application for the bearing to perform properly.



**W** = MAX load

**L** = bearing length

**d** = shaft diameter

**A** = projected contact area

**n** = rotational speed (rpm)

## Formulas for Ratings

Pressure is over the projected area of load:

$$A = L \cdot d$$

$$P = \frac{W}{A} \text{ psi (or kg/cm}^2\text{)}$$

### Velocity:

Linear = total distance traveled in one minute

### Rotational Velocity:

$$V = \frac{\pi \cdot d \cdot n}{12} \text{ fpm (or m/min.)}$$

### Pressure velocity value (PV):

$$PV = P \cdot V \text{ psi} \cdot \text{fpm (or kg/cm}^2 \cdot \text{m/min.)}$$

## PV equivalents

|                   | Inch       | Technical Metric          | Int'l Metric (SI)       |
|-------------------|------------|---------------------------|-------------------------|
| Load              | 1 psi      | .0703 kgf/cm <sup>2</sup> | .0069 N/mm <sup>2</sup> |
| Velocity          | 1 ft./min. | .3048 m/min.              | .00508 m/sec.           |
| PV                | 1 PV       | .0214 PV                  | .000036 PV              |
| FrelonGOLD MAX PV | 20,000     | 430                       | .72                     |
| Frelon J MAX PV   | 10,000     | 215                       | .36                     |

# Types & Effects of Lubrication Simplicity® Plain Bearings

## Types and Effects of Lubrication

Lubrication is any outside technique used for reducing the friction, wear, or both of a bearing. **Proper lubrication of Simplicity bearings is critical.** Evaluate lubrication needs on an application-by-application basis to determine whether or not it should be used at all, what type is needed, and how it is applied. Below are some criteria on which to base the lubricant decision:

Do not use WD40™, PTFE sprays, or other oils, greases, or sprays that contain fluorocarbons or silicone. In testing, these lubricants have proven to cause long-term stick-slip problems with the Frelon lined bearings. They tend to become a gummy substance that ultimately increases friction.

WD40™ is a registered trademark of the WD40 Corporation.

### Recommended Lubricants:

- Waylube oils
- Lightweight oils
- 3-in-1 type oils
- Lightweight petroleum based greases

## Using Oils with Simplicity

### DO NOT USE ANY TYPE OF MOTOR OIL OR OILS WITH ADDITIVES!

These types of oils work well short term, but quickly become ineffective, and will cause stick-slip reactions in the bearing. As a rule of thumb, the less additives in the oil, the better the performance. Recommended oils are Mobil Vactra #2 (a way lube oil) and any standard 3-in-1 oil. The 3-in-1 oils are tremendous cleaning oils and are the best in preparing for a proper transfer of PTFE to the shafting.

## Grease Products

**DO NOT USE A MOLY FILLED OR OTHER TYPE FILLED GREASES!** They become like a lapping compound on the ID of the bearing and increase wear dramatically.

## Proper Use of Greases

Proper use of grease is critical for trouble-free operation.

Be sure the felt wick is removed from a “FL-xx-JKM” bearing because grease inserted through the zerk will cause the wick to act like a brake.

### Do not fill all of the running clearance with grease!

The temptation is to treat it like a rolling element bearing and fill it until it weeps from the end. This will cause greater friction and binding.

The rule of thumb for the bearing liner that “thin is better” applies to the use of grease also.

If grease is used and does not work in the application, it is possible to salvage the bearing with minimal work and to continue to operate. Follow the steps below:

1. If possible, remove the bearing from the housing, wipe the grease from the liner, use a 3-in-1 type oil to clean the excess remaining grease, and reinstall.
2. If it is not possible to remove the bearing, wipe as much grease as possible away from the ends of the bearing, then start to fill with a 3-in-1 type oil for cleaning the liner. To speed the cleaning process, apply forced air to the bearing through the zerk hole and continue using oil lubrication.

## Effects of Lubrication

Lubrication can greatly increase the performance of a bearing when applied properly as noted earlier. Actual performance results for specific applications are difficult to predict due to the number of elements involved (temperature change with lube, useable life, or aging of lubricant, etc.). Specific application testing is recommended to establish specific performance parameters.

# Load Capacity Simplicity® Plain Bearings

## Load Capacity (Pressure)

Depending upon the material used, a plain bearing's load capacity can greatly exceed a rolling element bearing. There are three basic reasons for this:

1. The area of surface contact with the shaft is far greater than rolling element bearings, which have point-to-point contact with a given number of balls.
2. A rolling element bearing must be oriented properly for the ball tracks to carry the load adequately, while a Plain bearing can be mounted in any orientation.
3. Only one or two of the tracks in a rolling element bearing will actually carry any of the load applied.

Simplicity bearings have a thin liner that is bonded to a metal shell at the molecular level, allowing the load to be transferred throughout the bearing. This gives it an advantage over other Plain bearings of solid plastic or polymer materials. These other materials will tend to "cold flow" under pressure. "Cold flow" means to deform or lose shape. The idea is similar to pressing your finger into a bar of soap – material will move or deform as pressure is applied.

## Linear Surface Speeds (Velocity)

In typical applications, speed is a known quantity and easily converted. Typically feet per minute or meters per minute are used. The most important factor that speed (along with friction) produces is heat buildup. This is not a critical factor in most linear applications because the heat is dissipated over the length of travel, and it does not affect the bearing. Short stroke or extremely high speed applications may see the effects of heat buildup in thermal expansion and the bearing ID locking on the shaft. A compensated ID bearing (FLC) is recommended in these applications.

## Factors that Contribute to Wear Life

Plain bearings are rated by the wear rate of the bearing material. Wear is greatly dependent upon the proper application of the bearing and material used.

- Proper mating of shaft and liner materials.
- Surface finish 8-16 Ra (.20-.40 mm) is required. Peaks in the surface that are polished to a radius provide the best running surface. Sharp peaks in the finish will be like a fine lapping compound wearing the I.D. of the bearing.

**Note:** Shafting damaged by use with ball bearings can be salvaged and used with Simplicity bearings. Spin in a lathe and polish with sand papers in this order: 120 grit, 180 grit, and 300 grit. This will also remove sharp peaks in the surface finish.

- **Surface speed** - at high speeds, heat buildup will affect liner wear.
- **Break-in transfer** - proper transfer process of the liner to the shaft.
- **Lubrication** - proper lubrication can greatly improve the wear rate of a bearing. At the same time, improper lubrication can increase wear and failure.
- **Load & Wear Relationship** - wear rate is proportional to load to the third power: wear rate  $\propto (\text{load})^3$ .

If load is reduced to  $1/2$ , wear will be reduced to  $(1/2)^3$ .

- **Contamination** - while migrating into the bearing and embedding into the liner, certain types of contamination may, over time, cause increased wear to the liner.

**Note:** This is not an all inclusive list. There are many more factors within an application that can affect wear to different degrees. These are the major issues and the first things to address in a design.

# TECHNICAL

# TECHNICAL

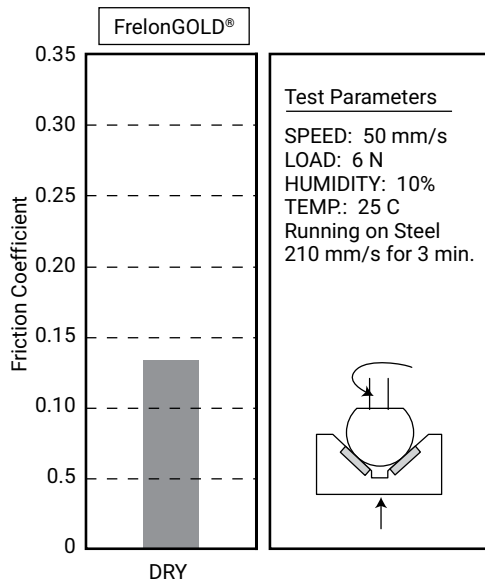
# Coefficient of Friction Simplicity® Plain Bearings

## Coefficient of Friction

A frequent misconception of Plain bearings is that wear and friction are basically synonymous, in that, high friction equals high wear or that low friction equals low wear. While there can be a relation between the two, they should be addressed as separate issues in the design process.

For example, dry running virgin (unfilled) PTFE on steel's coefficient of friction (c.o.f.) is approximately 0.1 while filled PTFE's c.o.f. can range from 0.125 to 0.4 depending on the fillers used. By comparison, however, the virgin PTFE will wear at a much greater rate.

### FRICTION TEST SAMPLE #1



**Conducted by:** Dr. Tillwich GmbH

**Managing Director:** Mr. Werner Stehr (World leading tribologist with a seat on the ISOTC123 Committee establishing standards for tribological testing)

**Bearing Material:** FrelonGOLD®

**Shaft Material:** Standard RC60 steel shafting

**Surface Finish:** 8-12 Ra

**Speed:** 50 mm/sec.

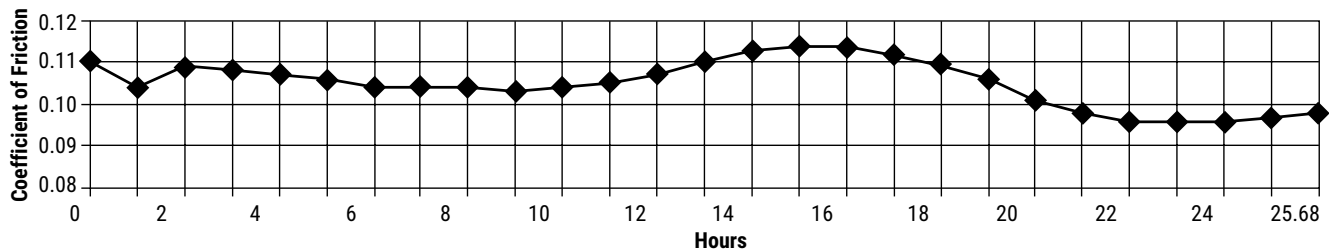
**Load:** 6 N

**Temperature:** 25° C

**Lubrication:** None

**Average Coefficient of Friction:**  
FrelonGOLD = 0.125

### FRICTION TEST SAMPLE #2



**Conducted by:** FrelonGOLD material processor

**Bearing Material:** FrelonGOLD

**Shaft Material:** CRS 1018

**Speed:** 100 fpm

**Load:** 100 psi

**Duration:** 25.68 hours

**Lubrication:** None

**Surface Finish:** 8 Ra

**Average COF:** 0.10

**Max. COF:** 0.15

**Min. COF:** 0.08

**Average Running Temperature:** 95.4° F

# Cantilevered Loads Simplicity® Plain Bearings

## Cantilevered Loads

- Maximum 2:1 ratio
- 1x = bearing separation on same shaft
- 2x = distance from shaft to load or force

**Example:** If 2x equals 10" then 1x must be at least 5"



*Binding will occur if the 2:1 ratio is exceeded!!*

This principle is NOT load dependent. It is NOT due to edge loading. It is also NOT dependent on the driving force used. The bearings will bind whether hand or mechanically driven. This principle is a product of friction.

**Working through the following equation will explain why this is a product of friction:**

P = force being applied

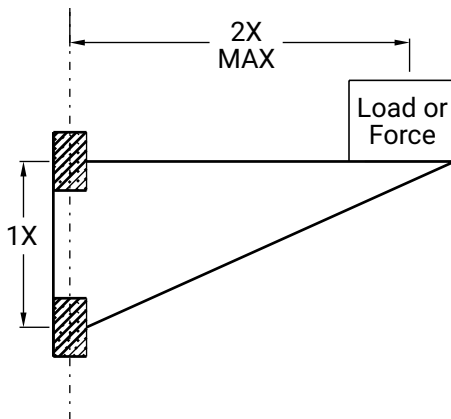
L = distance out from shaft that P is being applied

s = center to center spacing of bearings

f = resultant force on bearings by shaft

F = friction force on each bearing

$\mu$  = coefficient of friction (about 0.25 when not moving)



**Balance the moments:**  $f \cdot s = L \cdot P$

$$L / s = f / P$$

**Compute friction force:**  $F = f \cdot \mu$

**Note:** Total friction force pushing up is  $2 \cdot F$ . To lock up the slide, the total friction force must be equal to (or greater than) P.

$$P = 2 \cdot F = 2 \cdot f \cdot \mu$$

**Substitute for P:**

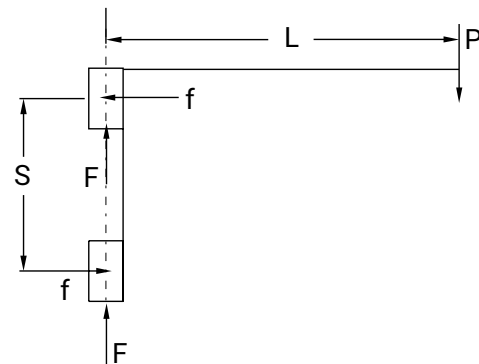
$$L / s = f / (2 \cdot f \cdot \mu) = 1 / (2 \cdot \mu) \Rightarrow L / s = 1 / (2 \cdot \mu)$$

**Note:** The forces drop out of the equation.

Assume static coefficient of friction is 0.25 ( $\mu = 0.25$ ) then  $L / s = 2$  That is the 2:1 ratio.

There may be other factors that add to the braking effect, but the coefficient of friction is the main cause.

**Note:** Proper lubrication can help to drop friction and extend the 2:1 ratio.





# Cantilevered Loads Simplicity® Plain Bearings

## Counterbalance

If holding the 2:1 ratio is not possible, one method of preventing binding problems is using a counter balance.

For efficient counter balances in horizontal applications, use this formula:

$$M \cdot Y = W \cdot Z$$

**Note:** To avoid problems when running without mass:

$$(M) Z = 1-1/2 s$$

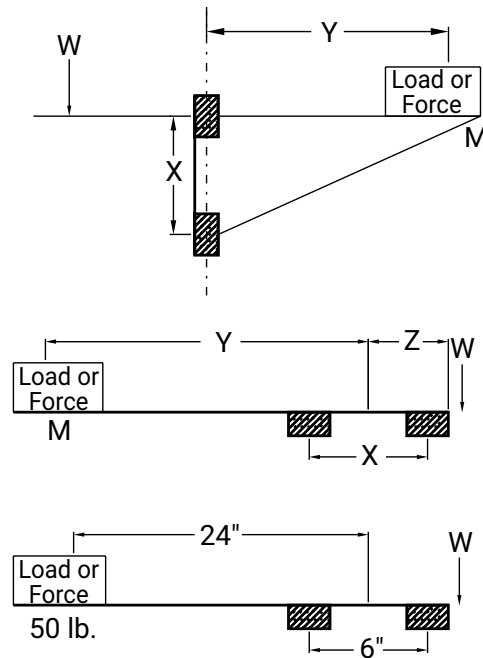
W can be calculated. Load on bearing will be:

$$\frac{M + W}{\text{\# of bearings}}$$

**Example:**  $50 \cdot 24 = W \cdot Z$  ( $Z = 1-1/2 \cdot 6 = 9$ )

$$W = \frac{50 \cdot 24}{9} = 133 \text{ lb.}$$

$$\text{Load per bearing: } \frac{50 + 133}{4} = 45.75 \text{ lb. / bearing}$$



## Cantilever Loads and Drive Force Location without Counterbalance

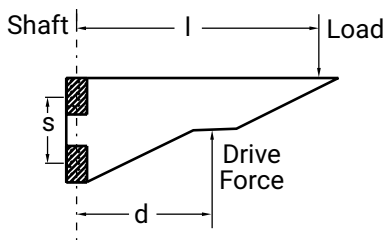
d = distance from shaft to Drive Force

l = distance from shaft to the load center of gravity

s = center-to-center spacing of the bearings on the shaft  
(If non-self-aligning, then outside to outside distance should be used.)

L = l / s = Load Force Ratio

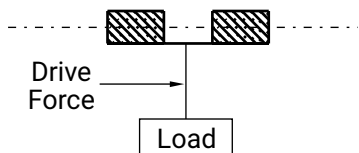
D = d / s = Drive Force Ratio



## Hanging or "Top Heavy" Horizontal Applications with High Acceleration Rates:

If your application will have high acceleration forces, use this formula for the value of the Drive Force Ratio:

$$D = 0.8 \cdot L \cdot a \text{ where } a \text{ is acceleration in g's.}$$



## General Rules:

1. Drive Force Ratio (D) should never be larger than 2. A Drive Force Ratio (D) larger than 2 can cause the slide to lock up.
2. Load Force Ratio (L) can be larger than 2, but as this ratio increases, the drive force required to move the slide increases dramatically. A Load Force Ratio (L) larger than 4 is not recommended.
3. If the slide is occasionally operated unloaded, use the distance to the slide's center of gravity as the distance to the load (l).

## Vertical Applications:

1. If L is between 0 and 2, the lowest drive forces occur when the value of D is about 90% of L ( $D = 0.9 \cdot L$ ). However, D values between 0 and L will work fine.
2. If L is between 2 and 4, use this equation:  $D = 4 - L$

## Horizontal Applications:

For best results, the drive force should be applied as close to the shaft as possible no matter what the value of the Load Force Ratio (L) is.

# Shaft Deflection

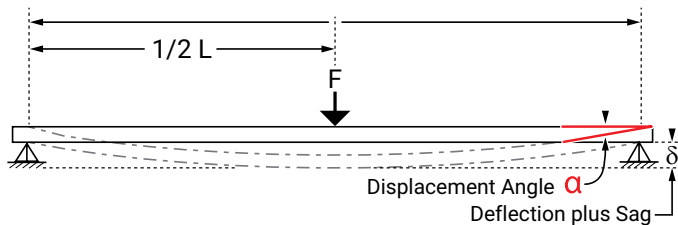
## Single Point Shaft Deflection

In applications where a support rail is not used, shaft deflection can become critical in the function of the bearing. If deflection is greater than the misalignment capabilities of a standard pillow block, binding can occur.

One solution would be to increase shaft and bearing size (to lessen the amount of deflection) or to use an open bearing configuration with a support rail.

Follow the formulas below to check shaft deflection and sag.

### Deflection at Center



### Formula for Inch and Metric Shafting Deflection

Total shaft deflection in horizontal applications:

$$\text{Total Deflection } (\delta) = \text{Def} + \text{Sag} = \frac{FL^3}{48EI} + \frac{5wL^4}{384EI}$$

$$\text{Deflection} = (FL^3) / (48EI)$$

$$\text{Sag} = (5wL^4) / (384EI)$$

**Deflection** = Deflection due to load at center of shaft\*

**Sag** = Deflection of shaft due to its own weight\*

**L** = Shaft unsupported length\*

**F** = load being applied at center of shaft\*\*

**α** = Displacement angle

**EI** = (Modulus of Elasticity, **E**) • (Second Moment of Area, **I**)

**w** = Unit weight of shaft. (lb/in for inch shafts and N/mm for metric shafts)

\* inch for inch shafts, mm for metric shafts

\*\* lb for inch shafts, N for metric shafts

**Notes:**  $I = \pi \cdot \text{diam}^4 / 64$

$sw = \pi \cdot \text{diam}^2 / 4 \cdot \text{density}$

**E** = Modulus of Elasticity (Young's modulus)

## Total Deflection Example

ø1 in. Shaft

24 in. Length (L)

250 lb. load (W)

$$\text{Deflection} = \frac{F \cdot L^3}{48EI}$$

$$= \frac{250 \text{ lb.} \cdot (24 \text{ in.})^3}{48(1.45 \cdot 10^6) \text{ in.}^2 \text{ lb.}}$$

$$= \frac{3,456,000 \text{ in.}^3 \text{ lb.}}{69,600,000 \text{ in.}^2 \text{ lb.}}$$

$$\text{Deflection} = 0.0497 \text{ in.}$$

$$\text{SAG} = \frac{5wL^4}{384EI}$$

$$= \frac{5(0.222)(24^4) \text{ lb. in}^3}{384(1.45 \cdot 10^6) \text{ lb. in}^2}$$

$$\text{SAG} = \frac{368,271 \text{ lb. in}^3}{556,800,000 \text{ lb in}^2}$$

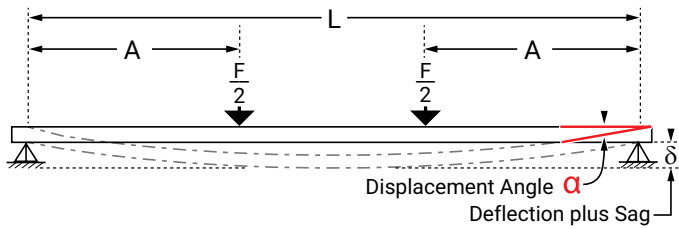
$$\text{SAG} = 0.000661 \text{ in.}$$

$$\begin{aligned} \text{Total Deflection } (\delta) &= \text{Deflection} + \text{SAG} \\ &= 0.0497 \text{ in.} + 0.000661 \text{ in.} \end{aligned}$$

$$\text{Total Deflection } (\delta) = 0.0504 \text{ in.}$$

# Shaft Deflection

## Two Point Shaft Deflection



$$\delta = \frac{FA(3L^2 - 4A^2)}{48 EI} + \frac{5wL^4}{384 EI}$$

|            | Shaft Unit of measure                    | Inch                 | Metric            |
|------------|------------------------------------------|----------------------|-------------------|
| $\delta$ = | Total Deflection                         | in.                  | mm                |
| L =        | Distance between the shaft support       | in.                  | mm                |
| E =        | Modulus of elasticity                    | lb./in. <sup>2</sup> | N/mm <sup>2</sup> |
| I =        | Shaft moment of inertia                  | in. <sup>4</sup>     | mm <sup>4</sup>   |
| w =        | Unit weight of shaft (ref. table below)  | lb./in.              | N/mm              |
| F =        | Load applied (including carriage weight) | lb.                  | N                 |
| A =        | Distance to end                          | in.                  | mm                |
| a =        | Displacement angle                       | deg.                 | deg.              |

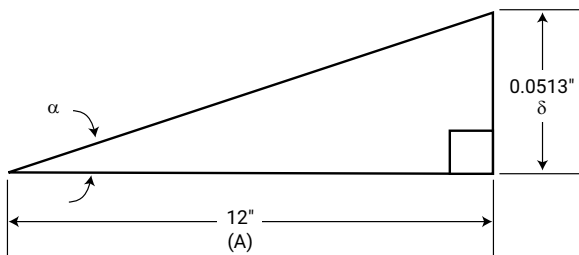
## Inch Shafting

| Shaft Diameter | Hardened Steel            |             | Stainless Steel           |             |
|----------------|---------------------------|-------------|---------------------------|-------------|
|                | EI<br>LB·IN. <sup>2</sup> | w<br>LB/IN. | EI<br>LB·IN. <sup>2</sup> | w<br>LB/IN. |
| 3/16"          | 1.76E+03                  | 0.0077      | 1.76E+03                  | 7.70E-03    |
| 1/4"           | 5.60E+03                  | 0.0138      | 5.59E+03                  | 1.37E-02    |
| 3/8"           | 2.85E+04                  | 0.0311      | 2.84E+04                  | 3.10E-02    |
| 1/2"           | 9.04E+04                  | 0.0553      | 9.01E+04                  | 5.51E-02    |
| 5/8"           | 2.21E+05                  | 0.0865      | 2.20E+05                  | 8.62E-02    |
| 3/4"           | 4.59E+05                  | 0.1250      | 4.57E+05                  | 1.24E-01    |
| 7/8"           | 8.51E+05                  | 0.1700      | -                         | -           |
| 1"             | 1.45E+06                  | 0.2220      | 1.45E+06                  | 2.21E-01    |
| 1-1/8"         | 2.33E+06                  | 0.2810      | -                         | -           |
| 1-1/4"         | 3.55E+06                  | 0.3470      | 3.54E+06                  | 3.46E-01    |
| 1-3/8"         | 5.20E+06                  | 0.4200      | -                         | -           |
| 1-1/2"         | 7.36E+06                  | 0.4990      | 7.33E+06                  | 4.98E-01    |
| 1-3/4"         | 1.36E+07                  | 0.6800      | -                         | -           |
| 2"             | 2.33E+07                  | 0.8880      | 2.32E+07                  | 8.85E-01    |
| 2-1/2"         | 5.68E+07                  | 1.3900      | -                         | -           |
| 3"             | 1.18E+08                  | 2.0000      | -                         | -           |
| 4"             | 3.72E+08                  | 3.5500      | -                         | -           |

## Metric Shafting

| Shaft Diameter | Hardened Steel          |           | Stainless Steel         |           |
|----------------|-------------------------|-----------|-------------------------|-----------|
|                | EI<br>N·mm <sup>2</sup> | w<br>N/mm | EI<br>N·mm <sup>2</sup> | w<br>N/mm |
| 4 mm           | 2.54E+06                | 0.00096   | 2.53E+06                | 0.00096   |
| 5 mm           | 6.22E+06                | 0.00150   | 6.19E+06                | 0.00150   |
| 6 mm           | 1.29E+07                | 0.00217   | 1.29E+07                | 0.00216   |
| 8 mm           | 4.10E+07                | 0.00386   | 4.08E+07                | 0.00384   |
| 10 mm          | 1.00E+08                | 0.00603   | 9.96E+07                | 0.00601   |
| 12 mm          | 2.08E+08                | 0.00869   | 2.07E+08                | 0.00866   |
| 16 mm          | 6.57E+08                | 0.01550   | 6.54E+08                | 0.01540   |
| 20 mm          | 2.54E+09                | 0.02420   | 1.60E+09                | 0.02410   |
| 25 mm          | 3.92E+09                | 0.03780   | 3.90E+09                | 0.03760   |
| 30 mm          | 8.14E+09                | 0.05440   | 8.10E+09                | 0.05420   |
| 40 mm          | 2.57E+10                | 0.09670   | 2.56E+10                | 0.09640   |
| 50 mm          | 6.28E+10                | 0.15100   | 6.25E+10                | 0.15100   |
| 60 mm          | 1.30E+11                | 0.21800   | -                       | -         |
| 80 mm          | 4.12E+11                | 0.38700   | -                       | -         |

## Displacement Angle (values calculated on previous page)



$$\pm = \tan^{-1} \frac{\delta}{A}$$

$$\pm = \tan^{-1} \frac{0.0504 \text{ in.}}{12 \text{ in.}}$$

$$\pm = 0.240^\circ \text{ Displacement Angle}$$

$$0.240^\circ < 1/2^\circ \text{ Allowable} = \text{Good Design}$$

# Installation Simplicity® Linear Plain Bearings

## Installing Simplicity® Bearings

Applies to standard linear bearing series.

For sleeve and flange bearings, see product pages 38–39, 60–62, 70–71, and 78–80.

### Straight Bore Housing – Press Fit Bearing

**This type of configuration is NOT recommended for the vast majority of applications using Simplicity bearings.**

**It does NOT allow for any misalignment or shaft deflection.**

Misalignment or shaft deflection will cause the bearing to bind on the shafting.

Extremely high precision applications may be able to employ this type of mounting. Typically the shafting has been aligned with a laser or some other highly precise equipment.

Due to bore closure in the pressing process, use a “C” series (compensated I.D.) bearing.

**Example:** FLC24, FMC30, FJC30.

The recommended installation procedure is to freeze the bearings at 0°F (-17.75°C) for 30-45 minutes. Using gloves, remove the bearings from the freezer and slip them into the housing. As they heat to room temperature, full contact between bearing and housing will be achieved. The greatest advantage to this technique over traditional pressing is greater accuracy in alignment.

This type of mounting will not allow for misalignment or shaft deflection. Both are very critical in the smooth operation of Simplicity bearings. A rolling element bearing may appear to initially operate in this condition, but it is operating in an extremely preloaded condition and will prematurely fail and in most cases destroy the shafting. Simplicity bearings will indicate the problem immediately upon installation by failing to move due to the binding condition. There are alternative mounting options that work extremely well.

| Part No. | MIN Housing I.D. in. | MAX Housing I.D. in. | Part No. | MIN Housing I.D. mm | MAX Housing I.D. mm | Part No. | MIN Housing I.D. mm | MAX Housing I.D. mm | Part No. | MIN Housing I.D. mm | MAX Housing I.D. mm | Part No. | MIN Housing I.D. mm | MAX Housing I.D. mm |
|----------|----------------------|----------------------|----------|---------------------|---------------------|----------|---------------------|---------------------|----------|---------------------|---------------------|----------|---------------------|---------------------|
| FLC03    | 0.3729               | 0.3737               | FMC05    | 11.972              | 11.995              | FMTC06   | 11.954              | 11.972              | FGC06    | 11.952              | 11.970              | FJC06    | 11.961              | 11.979              |
| FLC04    | 0.4978               | 0.4986               | FMC08    | 15.954              | 15.972              | FMTC08   | 14.954              | 14.972              | FGC08    | 14.952              | 14.970              | FJC08    | 14.961              | 14.979              |
| FLC06    | 0.6228               | 0.6236               | FMC10    | 18.948              | 18.969              | FMTC10   | 16.954              | 16.972              | FGC10    | 16.952              | 16.970              | FJC10    | 14.961              | 14.979              |
| FLC08    | 0.8725               | 0.8734               | FMC12    | 21.944              | 21.965              | FMTC12   | 18.948              | 18.969              | FGC12    | 21.945              | 21.966              | FJC12    | 18.952              | 18.973              |
| FLC10    | 1.1224               | 1.1234               | FMC16    | 25.944              | 25.965              | FMTC14   | 20.944              | 20.965              | FGC15    | 24.945              | 24.966              | FJC13    | 20.952              | 20.997              |
| FLC12    | 1.2474               | 1.2484               | FMC20    | 31.940              | 31.961              | FMTC16   | 23.944              | 23.965              | FGC16    | 25.945              | 25.966              | FJC16    | 22.952              | 22.973              |
| FLC16    | 1.5596               | 1.5607               | FMC25    | 39.932              | 39.957              | FMTC20   | 27.944              | 27.965              | FGC18    | 27.945              | 27.966              | FJC18    | 27.952              | 27.973              |
| FLC20    | 1.9970               | 1.9981               | FMC30    | 46.932              | 46.957              | FMTC25   | 34.940              | 34.961              | FGC20    | 31.945              | 31.966              | FJC20    | 31.950              | 31.971              |
| FLC24    | 2.3717               | 2.3729               | FMC40    | 61.917              | 61.947              | FMTC30   | 39.932              | 39.957              | FGC25    | 39.937              | 39.962              | FJC25    | 39.941              | 39.966              |
| FLC32    | 2.9965               | 2.9977               | FMC50    | 74.917              | 74.947              | FMTC40   | 51.932              | 51.957              | FGC30    | 44.937              | 44.962              | FJC30    | 44.941              | 44.966              |
| FLC40    | 3.7461               | 3.7473               | FMC60    | 89.906              | 89.936              | FMTC50   | 61.917              | 61.947              | FGC35    | 51.937              | 51.962              | FJC35    | 51.938              | 51.963              |
| FLC48    | 4.4953               | 4.4966               | FMC80    | 119.886             | 119.921             |          |                     |                     | FGC40    | 59.927              | 59.957              | FJC38    | 56.938              | 56.963              |
| FLC64    | 5.9949               | 5.9963               |          |                     |                     |          |                     |                     | FGC50    | 74.927              | 74.957              | FJC40    | 59.928              | 59.958              |
|          |                      |                      |          |                     |                     |          |                     |                     |          |                     |                     | FJC50    | 79.922              | 79.952              |
|          |                      |                      |          |                     |                     |          |                     |                     |          |                     |                     | FJC60    | 89.919              | 89.949              |
|          |                      |                      |          |                     |                     |          |                     |                     |          |                     |                     | FJC80    | 119.899             | 119.934             |
|          |                      |                      |          |                     |                     |          |                     |                     |          |                     |                     | FJC100   | 149.896             | 149.931             |
|          |                      |                      |          |                     |                     |          |                     |                     |          |                     |                     | FJC120   | 179.875             | 179.915             |
|          |                      |                      |          |                     |                     |          |                     |                     |          |                     |                     | FJC150   | 209.849             | 209.895             |

TECHNICAL

# Installation Simplicity® Linear Plain Bearings

## Straight Bore Housing - Slip Fit Bearing

There are three basic configurations that work well, depending on the misalignment and shaft deflection in the application:

### 1. Virtually NO misalignment

This method allows for NO or very little shaft deflection and misalignment. Standard I.D. bearings will need tighter alignment than a "C" series (compensated I.D.) bearing. Standard retention methods are acceptable.

**Example:** snap rings, epoxy, etc.

**Note:** If using epoxy, do not touch the bearing liner with the bonding agent.

This type of mounting will allow for minimum misalignment or shaft deflection. Both are very critical in the smooth operation of Simplicity bearings. A rolling element bearing may appear to initially operate in this condition, but it is operating in an extremely preloaded condition and will prematurely fail and in most cases destroy the shafting. Simplicity bearings will indicate the problem immediately upon installation by failing to move due to the binding condition.

| Part No. | MIN Housing I.D.<br>in. | MAX Housing I.D.<br>in. | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm |
|----------|-------------------------|-------------------------|----------|------------------------|------------------------|----------|------------------------|------------------------|----------|------------------------|------------------------|----------|------------------------|------------------------|
| FL03     | 0.3755                  | 0.3764                  | FM05     | 12.016                 | 12.043                 | FMT06    | 12.016                 | 12.043                 | FG06     | 12.016                 | 12.043                 | FJ06     | 12.016                 | 12.043                 |
| FL04     | 0.5006                  | 0.5017                  | FM08     | 16.016                 | 16.043                 | FMT08    | 15.016                 | 15.043                 | FG08     | 15.016                 | 15.043                 | FJH08    | 15.016                 | 15.043                 |
| FL06     | 0.6256                  | 0.6267                  | FM10     | 19.020                 | 19.053                 | FMT10    | 17.016                 | 17.043                 | FG10     | 17.016                 | 17.043                 | FJ08     | 15.016                 | 15.043                 |
| FL08     | 0.8758                  | 0.8771                  | FM12     | 22.020                 | 22.053                 | FMT12    | 19.020                 | 19.053                 | FG12     | 22.020                 | 22.053                 | FJ10     | 19.020                 | 19.053                 |
| FL10     | 1.1258                  | 1.1271                  | FM16     | 26.020                 | 26.053                 | FMT14    | 21.020                 | 21.053                 | FG15     | 25.020                 | 25.053                 | FJ12     | 21.020                 | 21.053                 |
| FL12     | 1.2510                  | 1.2525                  | FM20     | 32.025                 | 32.064                 | FMT16    | 24.020                 | 24.053                 | FG16     | 26.020                 | 26.053                 | FJ13     | 23.020                 | 23.053                 |
| FL16     | 1.5635                  | 1.5650                  | FM25     | 40.025                 | 40.064                 | FMT20    | 28.020                 | 28.053                 | FG18     | 28.020                 | 28.053                 | FJ16     | 28.020                 | 28.053                 |
| FL20     | 2.0012                  | 2.0030                  | FM30     | 47.025                 | 47.064                 | FMT25    | 35.025                 | 35.064                 | FG20     | 32.025                 | 32.064                 | FJ20     | 32.025                 | 32.064                 |
| FL24     | 2.3762                  | 2.3780                  | FM40     | 62.030                 | 60.076                 | FMT30    | 40.025                 | 40.064                 | FG25     | 40.025                 | 40.064                 | FJ25     | 40.025                 | 40.064                 |
| FL32     | 3.0012                  | 3.0030                  | FM50     | 75.030                 | 75.076                 | FMT40    | 52.030                 | 52.076                 | FG30     | 45.025                 | 45.064                 | FJ30     | 45.025                 | 45.064                 |
| FL40     | 3.7514                  | 3.7535                  | FM60     | 90.036                 | 90.090                 | FMT50    | 62.030                 | 62.076                 | FG35     | 52.030                 | 52.076                 | FJ35     | 52.030                 | 52.076                 |
| FL48     | 4.5014                  | 4.5035                  | FM80     | 120.036                | 120.090                |          |                        |                        | FG40     | 60.030                 | 60.076                 | FJ38     | 57.030                 | 57.076                 |
| FL64     | 6.0017                  | 6.0042                  |          |                        |                        |          |                        |                        | FG50     | 75.030                 | 75.076                 | FJ40     | 60.030                 | 60.076                 |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJ50     | 80.030                 | 80.076                 |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJ60     | 90.036                 | 90.090                 |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJ80     | 120.036                | 120.090                |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJ100    | 150.043                | 150.106                |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJ120    | 180.043                | 180.106                |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJ150    | 210.050                | 210.122                |

# Installation Simplicity® Linear Plain Bearings

## Straight Bore Housing – Slip Fit Bearing

### 2. Standard applications with average misalignment

A self-aligning O.D. bearing is recommended. **Example:** FLA24, FMA30, FJA30.

The recommended method of retention for this mounting is a snap ring at each end.

**Note:** Do not use epoxy in this configuration. It will lock the bearing in place not allowing it to self-align. Be sure to install the o-rings around the O.D. of the bearing to reduce noise while the bearing is in operation. FMT and FG series are NOT available with a self-aligning O.D.

| Part No. | MIN Housing I.D.<br>in. | MAX Housing I.D.<br>in. | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm | Part No. | MIN Housing I.D.<br>mm | MAX Housing I.D.<br>mm |
|----------|-------------------------|-------------------------|----------|------------------------|------------------------|----------|------------------------|------------------------|----------|------------------------|------------------------|----------|------------------------|------------------------|
| FLA03    | 0.3755                  | 0.3764                  | FMA05    | 12.016                 | 12.043                 | FMT06    | N/A                    | N/A                    | FG06     | N/A                    | N/A                    | FJA06    | 12.016                 | 12.043                 |
| FLA04    | 0.5006                  | 0.5017                  | FMA08    | 16.016                 | 16.043                 | FMT08    | N/A                    | N/A                    | FG08     | N/A                    | N/A                    | FJHA08   | 15.016                 | 15.043                 |
| FLA06    | 0.6256                  | 0.6267                  | FMA10    | 19.020                 | 19.053                 | FMT10    | N/A                    | N/A                    | FG10     | N/A                    | N/A                    | FJA08    | 15.016                 | 15.043                 |
| FLA08    | 0.8758                  | 0.8771                  | FMA12    | 22.020                 | 22.053                 | FMT12    | N/A                    | N/A                    | FG12     | N/A                    | N/A                    | FJA10    | 19.020                 | 19.053                 |
| FLA10    | 1.1258                  | 1.1271                  | FMA16    | 26.020                 | 26.053                 | FMT14    | N/A                    | N/A                    | FG15     | N/A                    | N/A                    | FJA12    | 21.020                 | 21.053                 |
| FLA12    | 1.2510                  | 1.2525                  | FMA20    | 32.025                 | 32.064                 | FMT16    | N/A                    | N/A                    | FG16     | N/A                    | N/A                    | FJA13    | 23.020                 | 23.053                 |
| FLA16    | 1.5635                  | 1.5650                  | FMA25    | 40.025                 | 40.064                 | FMT20    | N/A                    | N/A                    | FG18     | N/A                    | N/A                    | FJA16    | 28.020                 | 28.053                 |
| FLA20    | 2.0012                  | 2.0030                  | FMA30    | 47.025                 | 47.064                 | FMT25    | N/A                    | N/A                    | FG20     | N/A                    | N/A                    | FJA20    | 32.025                 | 32.064                 |
| FLA24    | 2.3762                  | 2.3780                  | FMA40    | 62.030                 | 60.076                 | FMT30    | N/A                    | N/A                    | FG25     | N/A                    | N/A                    | FJA25    | 40.025                 | 40.064                 |
| FLA32    | 3.0012                  | 3.0030                  | FMA50    | 75.030                 | 75.076                 | FMT40    | N/A                    | N/A                    | FG30     | N/A                    | N/A                    | FJA30    | 45.025                 | 45.064                 |
| FLA40    | 3.7514                  | 3.7535                  | FMA60    | 90.036                 | 90.090                 | FMT50    | N/A                    | N/A                    | FG35     | N/A                    | N/A                    | FJA35    | 52.030                 | 52.076                 |
| FLA48    | 4.5014                  | 4.5035                  | FMA80    | 120.036                | 120.090                |          |                        |                        | FG40     | N/A                    | N/A                    | FJA38    | 57.030                 | 57.076                 |
| FLA64    | 6.0017                  | 6.0042                  |          |                        |                        |          |                        |                        | FG50     | N/A                    | N/A                    | FJA40    | 60.030                 | 60.076                 |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJA50    | 80.030                 | 80.076                 |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJA60    | 90.036                 | 90.090                 |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJA80    | 120.036                | 120.090                |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJA100   | 150.043                | 150.106                |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJA120   | 180.043                | 180.106                |
|          |                         |                         |          |                        |                        |          |                        |                        |          |                        |                        | FJA150   | 210.050                | 210.122                |



# Installation Simplicity® Linear Plain Bearings

## Straight Bore Housing – Slip Fit Bearing

### 3. Severe misalignment

#### POSSIBLE SOLUTIONS for use with Standard “FL”:

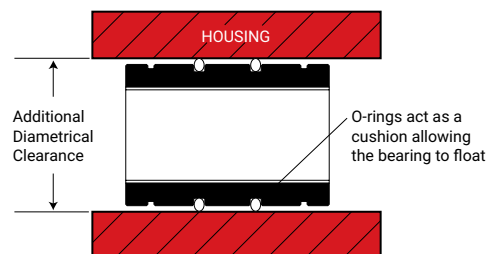
1. Undersize the bearing O.D. (see chart) and install o-rings.
2. Oversize the housing I.D. (see chart) and install the standard bearing with o-rings.

The additional clearance created by either method will allow the bearing to float in the housing and match the non-parallelism of the shafting.

**CAUTION** This solution is only for SEVERE cases that the standard self-aligning will not accommodate.

The recommended method of retention for this mounting is a snap ring at each end. Accessories, including o-rings can be found on [page 29](#).

**Note:** Do not use epoxy in this configuration. It will lock the bearing in place, not allowing it to self-align.



| Part No. | MAX Additional Clearance<br>in. |
|----------|---------------------------------|
| FL03     | 0.0070                          |
| FL04     | 0.0080                          |
| FL06     | 0.0080                          |
| FL08     | 0.0080                          |
| FL10     | 0.0100                          |
| FL12     | 0.0100                          |
| FL16     | 0.0120                          |
| FL20     | 0.0120                          |
| FL24     | 0.0120                          |
| FL32     | 0.0120                          |
| FL40     | 0.0160                          |
| FL48     | 0.0160                          |
| FL64     | 0.0200                          |

| Part No. | MAX Additional Clearance<br>mm |
|----------|--------------------------------|
| FM05     | 0.203                          |
| FM08     | 0.203                          |
| FM10     | 0.203                          |
| FM12     | 0.203                          |
| FM16     | 0.254                          |
| FM20     | 0.254                          |
| FM25     | 0.305                          |
| FM30     | 0.305                          |
| FM40     | 0.305                          |
| FM50     | 0.305                          |
| FM60     | 0.406                          |
| FM80     | 0.508                          |

| Part No. | MAX Additional Clearance<br>mm |
|----------|--------------------------------|
| FMT06    | 0.203                          |
| FMT08    | 0.203                          |
| FMT10    | 0.203                          |
| FMT12    | 0.203                          |
| FMT14    | 0.203                          |
| FMT16    | 0.254                          |
| FMT20    | 0.254                          |
| FMT25    | 0.254                          |
| FMT30    | 0.305                          |
| FMT40    | 0.305                          |
| FMT50    | 0.305                          |

| Part No. | MAX Additional Clearance<br>mm |
|----------|--------------------------------|
| FG06     | 0.203                          |
| FG08     | 0.203                          |
| FG10     | 0.203                          |
| FG12     | 0.203                          |
| FG15     | 0.254                          |
| FG16     | 0.254                          |
| FG18     | 0.254                          |
| FG20     | 0.254                          |
| FG25     | 0.305                          |
| FG30     | 0.305                          |
| FG35     | 0.305                          |
| FG40     | 0.305                          |
| FG50     | 0.305                          |

| Part No. | MAX Additional Clearance<br>mm |
|----------|--------------------------------|
| FJ06     | 0.203                          |
| FJH08    | 0.203                          |
| FJ08     | 0.203                          |
| FJ10     | 0.203                          |
| FJ12     | 0.203                          |
| FJ13     | 0.203                          |
| FJ16     | 0.254                          |
| FJ20     | 0.254                          |
| FJ25     | 0.305                          |
| FJ30     | 0.305                          |
| FJ35     | 0.305                          |
| FJ38     | 0.305                          |
| FJ40     | 0.305                          |
| FJ50     | 0.406                          |
| FJ60     | 0.406                          |
| FJ80     | 0.508                          |
| FJ100    | 0.610                          |
| FJ120    | 0.610                          |
| FJ150    | 0.610                          |

# Chemical Reaction Chart

The original Frelon® J has almost universal chemical inertness. Only molten sodium and fluorine at elevated temperatures and pressures show any signs of attack. It is approved for use with liquid oxygen, N2O2 hydrazine, UDMH, hydrocarbon fuels, high strength hydrogen peroxide, etc.

The FrelonGOLD® material is a composite of PTFE and a bearing filler. The PTFE is chemically inert. The chemical resistance shown in the chart below is defined by the compatibility of the filler with the various chemicals.

Other data in the chart below applies to the bearing shell and pillow block materials. The table is provided as a reference only. The data given will be affected by factors such as temperature, PV, degree of contact, strength of solution, etc. In each specific application, it is always advisable to conduct specific testing to determine suitability of use. This table only addresses general corrosion, NOT galvanic, SCC, or other types of corrosion. Corrosion rates are at room temperature unless otherwise noted.

Standard and hard coat data only apply when the coating is intact. If the coating is worn through or damaged, an area of galvanic and pitting corrosion will be created. Then use the bare aluminum data.

Standard Simplicity® products use aluminum alloy, which is known to have the best corrosion resistance of the high strength aluminum alloys. The sulfuric bath anodizing and nickel acetate sealing provide the best corrosion

resistance available in anodized coatings. They can withstand a rigorous 14-day exposure in a 5% salt spray solution at 96°F per military specifications without significant damage. With the coating intact, it is considered to be inert in most fluids with a pH value between 5 and 8. Hard coat anodizing provides the same chemical resistance but is applied to a 0.002" thickness, providing a more durable surface that will stand up to greater abuse. However, if the coating is penetrated, the resistance is reduced.

Special stainless steel bearings use AISI 316 stainless, which has superior resistance over 303, 304, 420, 440, 17-4PH, and most other common stainless grades. 316 is generally considered to be the most corrosion resistant of conventional stainless steels.

**Note:** This information was compiled for Pacific Bearing® Company by Materials Engineering, Inc. of Virgil, IL. This specification information is believed to be accurate and reliable, however, no liability is assumed. Information is for reference only. User must test specific applications.

| Performance        | Wear              |
|--------------------|-------------------|
| E = Excellent      | < 0.002" per year |
| G = Good           | < 0.020" per year |
| S = Satisfactory   | < 0.050" per year |
| U = Unsatisfactory | > 0.040" per year |

| Chemical                     | Frelon GOLD | Bare Aluminum | Standard & Hard Coat Anodized Aluminum | 316 Stainless Steel |
|------------------------------|-------------|---------------|----------------------------------------|---------------------|
| Acetic Acid, 20%             | U           | G             | G                                      | E                   |
| Acetone                      | G           | E             | E                                      | E                   |
| Ammonia, Anhydrous           | G           | E             | E                                      | E                   |
| Ammonium Hydroxide, 10%      | U           | U             | U                                      | E                   |
| Ammonium Chloride, 10%       | U           | U             | U                                      | G                   |
| Ammyl Acetate (122°F / 50°C) | G           | E             | E                                      | E                   |
| Barium Hydroxide             | U           | U             | U                                      | G                   |
| Beer                         | G           | E             | E                                      | E                   |
| Boric Acid Solutions         | G           | E             | E                                      | G                   |
| Butane                       | G           | G             | G                                      | G                   |
| Calcium Chloride, 20%        | G           | G             | G                                      | G                   |
| Calcium Hydroxide, 10%       | G           | G             | G                                      | G                   |
| Carbon Dioxide               | G           | E             | E                                      | G                   |
| Carbon Monoxide              | G           | E             | E                                      | E                   |
| Chlorine Gas, Dry            | G           | G             | G                                      | G                   |
| Chlorine Gas, Wet            | U           | U             | U                                      | U                   |
| Chromic Acid, 10%            | U           | G             | E                                      | E                   |
| Citric Acid, 5%              | G           | E             | E                                      | E                   |
| Ethyl Acetate                | G           | E             | E                                      | G                   |
| Ethyl Alcohol                | G           | E             | E                                      | G                   |
| Ethylene Glycol              | G           | E             | E                                      | G                   |
| Ferric Chloride, 50%         | U           | U             | U                                      | U                   |
| Formic Acid - Anhydrous      | U           | E             | E                                      | E                   |
| Gasoline, Unleaded           | G           | G             | G                                      | G                   |
| Hydrochloric Acid, 20%       | U           | U             | U                                      | U                   |
| Hydrochloric Acid, 35%       | U           | U             | U                                      | U                   |
| Hydrocyanic Acid, 10%        | U           | G             | G                                      | G                   |
| Hydrofluoric Acid - Dilute   | U           | U             | U                                      | U                   |
| Hydrofluoric Acid, 48%       | U           | U             | U                                      | U                   |
| Hydrogen                     | G           | E             | E                                      | E                   |
| Hydrogen Peroxide - Dilute   | U           | E             | E                                      | G                   |

| Chemical                 | Frelon GOLD | Bare Aluminum | Standard & Hard Coat Anodized Aluminum | 316 Stainless Steel |
|--------------------------|-------------|---------------|----------------------------------------|---------------------|
| Hydrogen Sulfide, Dry    | U           | G             | E                                      | E                   |
| JP-4                     | G           | G             | G                                      | G                   |
| Kerosene                 | G           | G             | G                                      | G                   |
| Lactic Acid, 10%         | G           | G             | G                                      | E                   |
| Magnesium Chloride, 50%  | G           | U             | U                                      | G                   |
| Mercury                  | U           | U             | U                                      | E                   |
| Methyl Alcohol           | G           | G             | G                                      | G                   |
| Methyl Ethyl Ketone      | G           | G             | G                                      | G                   |
| Methylene Chloride       | G           | E             | E                                      | G                   |
| Mineral Oil              | G           | G             | G                                      | G                   |
| Naptha                   | G           | G             | G                                      | G                   |
| Nitric Acid, 70%         | U           | U             | U                                      | E                   |
| Phosphoric Acid, 10%     | U           | U             | U                                      | E                   |
| Sodium Chloride          | G           | U             | U                                      | E                   |
| Sodium Hydroxide, 20%    | G           | U             | U                                      | G                   |
| Sodium Hypochlorite, 20% | U           | G             | G                                      | U                   |
| Sodium Peroxide, 10%     | U           | G             | G                                      | G                   |
| Steam (see water)        | -           | -             | -                                      | -                   |
| Sulfur Dioxide, Wet      | U           | U             | U                                      | G                   |
| Sulfur Dioxide, Dry      | G           | G             | G                                      | G                   |
| Sulfur Trioxide          | U           | G             | G                                      | G                   |
| Sulfuric Acid, 50%       | U           | U             | U                                      | U                   |
| Sulfurous Acid           | U           | G             | G                                      | E                   |
| Toluene (122°F / 50°C)   | G           | E             | E                                      | E                   |
| Turpentine               | G           | G             | E                                      | E                   |
| Water, Demineralized     | U           | G             | E                                      | E                   |
| Water, Distilled         | G           | U             | S                                      | G                   |
| Sea Water                | G           | G             | E                                      | G                   |
| Water, Sewage            | G           | U             | S                                      | G                   |
| Xylene                   | G           | G             | G                                      | G                   |
| Zinc Chloride Solutions  | U           | U             | U                                      | G                   |

# Linear Ball Bearings Technical Information

## Load Rating and Life Expectancy

The life (L) of a linear bearing can be obtained from the following equation with the basic dynamic load rating and the load applied to the bearing:

$$L = \left( \frac{f_H \cdot f_T \cdot f_C \cdot C}{f_W \cdot P} \right)^3 \cdot 50 \quad (1)$$

**L:** Rated life (km)

**C:** Basic dynamic load rating (N/lbf)

**P:** Working load (N/lbf)

**f<sub>W</sub>:** Load coefficient

**f<sub>H</sub>:** Hardness factor

**f<sub>T</sub>:** Temperature coefficient

**f<sub>C</sub>:** Contact coefficient

The lifespan (L<sub>h</sub>) of a linear ball bearing in hours can be obtained by calculating the traveling distance per unit time. The lifespan can be obtained from the following equation if the stroke length and the number of strokes are constant:

$$L_h = \left( \frac{L \cdot 10^3}{2 \cdot s \cdot n_1 \cdot 60} \right) \quad (2)$$

**L<sub>h</sub>:** Lifespan (hr)

**L:** Rated life (km)

**s:** Stroke length (m)

**n<sub>1</sub>:** Number of strokes per minute (cpm)

**50:** Constant base line (km)

## Relation Between Ball Circuits and Load Rating

Linear ball bearings are constructed so that the ball circuits are spaced equally. The load rating varies according to the loaded position. The load ratings of the linear ball bearings from the dimensional tables are per track and increased loading can be achieved by equally sharing the load between the tracks.

The table shows the increased value by the number of ball circuits in such cases.

**Notes:** (1) 3 track bearing is equal.

(2) Open bearing load is de-rated by 50% if going against the opening.

| Number of Rows                      | 4     | 5     | 6     |
|-------------------------------------|-------|-------|-------|
| Co                                  |       |       |       |
| Load Rating Specified on the Tables |       |       |       |
| Co <sub>max</sub>                   |       |       |       |
| MAX Load Rating                     |       |       |       |
| Load Ratio Co <sub>max</sub> / Co   | 1.414 | 1.463 | 1.280 |

## Sample Calculations

1. Obtaining the rated life L and lifespan L<sub>h</sub> of the Simplicity® linear ball bearing used in the following conditions:

- Linear ball bearing: EP20G
- Stroke length: 50 mm
- Number of strokes per minute: 50 cpm
- Load per bush: 490 N

The basic dynamic load rating of the linear ball bearing is 860 N from the dimension tables on page 79. From equation (1), therefore, the rated life L is obtained as follows:

$$L = \left( \frac{f_H \cdot f_T \cdot f_C \cdot C}{f_W \cdot P} \right)^3 \cdot 50 \quad f_H = f_T = f_C = f_W = 1.0$$

$$= \left( \frac{860}{490} \right)^3 \cdot 50 = 270 \text{ km}$$

From equation (2), the lifespan L<sub>h</sub> is obtained as follows:

$$L_h = \frac{L \cdot 10^3}{2 \cdot s \cdot n_1 \cdot 60} = \frac{270 \cdot 10^3}{2 \cdot 0.05 \cdot 50 \cdot 60} = 901 \text{ hr}$$

2. Select the ball bearing type by satisfying the following conditions:

- Number of linear bushing used 4
- Stroke length 1 m
- Traveling speed 10 m/min.
- Number of strokes per minute 5 cpm
- Lifespan 10,000 hr
- Total load 980 N

From equation (2), the traveling distance within the lifespan is obtained as follows:

$$L = 2 \cdot s \cdot n_1 \cdot 60 \cdot L_h = 6,000 \text{ km}$$

From equation (1), the basic dynamic load rating is obtained as follows:

$$C = \sqrt[3]{\frac{L}{50} \cdot \left( \frac{f_W}{f_H \cdot f_T \cdot f_C} \right) \cdot P} = 1492 \text{ N}$$

Assume the following with a pair of shafts each with two linear ball bearings: f<sub>C</sub> = 0.81 f<sub>W</sub> = f<sub>T</sub> = f<sub>H</sub> = 1

As a result, EP20G is selected from the dimension table as the Simplicity® linear ball bearing type satisfying the value of C.

# Load Rating & Rating Life Linear Ball Bearings

## Load Rating

### Basic Dynamic Load Rating (C) –

This term is arrived at based on an evaluation of a number of identical linear systems individually run in the same conditions, if 90% of them can run with the load (with a constant value in a constant direction) for a distance of 50 km without damage caused by rolling fatigue. This is the basis of the rating.

### Allowable Static Moment (M) –

This term defines the allowable limit value of static moment load, with reference to the amount of permanent deformation similar to that used for evaluation of basic rated load (Co).

### Static Safety Factor (fs) –

This factor is used based on the application condition.

### STATIC SAFETY FACTORS Table 1

| Condition of use                                                              | Low Limit of fs |
|-------------------------------------------------------------------------------|-----------------|
| When the shaft has less deflection and shock                                  | 1 to 2          |
| When elastic deformation should be considered with respect to cantilever load | 2 to 4          |
| When the equipment is subject to vibration and impacts                        | 3 to 5          |

### Basic Static Load Rating (Co) –

This term defines a static load such that, at the contacting position where the maximum stress is exercised, the sum of the permanent deformation of the rolling elements and that of the rolling plain is 0.0001 times of the diameter of the rolling elements.

## Rating Life

### Rating Life of the Linear System

As long as the linear system reciprocates while being loaded, continuous stress can cause flaking on the rolling bodies and planes due to material fatigue. The system's distance of travel until the first flaking occurs is called the life of the system. The life of the system varies even when similar conditions are used – dimensions, structure, material, heat treatment, and processing method. The material fatigue causes the essential variations. The rating life defined below is used as an index for the life expectancy of the linear system.

### Rating Life (L)

Rating life is the total travelling distance that 90% of a group of systems of the same size can reach without causing any flaking when they operate under the same conditions. The rating life can be obtained from the following equation with the basic dynamic load rating and the load on the linear system:

For ball type:

$$L = \left( \frac{C}{p} \right)^3 \cdot 50 \quad (1)$$

L: Rating life (km)

C: Basic dynamic load rating (N)

p: Load (N)

Consideration and influence of vibration impact loads and distribution of load should be taken into account when designing a linear motion system. It is difficult to calculate the actual load. The rating life is also affected by the operating temperature. In these conditions, the expression (1) is arranged as follows:

$$L = \left( \frac{f_H \cdot f_T \cdot f_C \cdot C}{f_W \cdot p} \right)^3 \cdot 50$$

For ball type:

L: Rating life (km)

f<sub>H</sub>: Hardness factor (See Fig.1)

C: Basic dynamic load rating (N)

f<sub>T</sub>: Temperature coefficient (See Fig.2)

p: Load (N)

f<sub>C</sub>: Contact coefficient (See Table 2)

f<sub>W</sub>: Load coefficient (See Table 3)

The rating life in hours can be calculated by obtaining the travelling distance per unit time. The rating life in hours can be obtained from the following expression when the stroke length and the number of strokes are constant:

$$L_h = \left( \frac{L \cdot 10^3}{2\ell_s \cdot n_1 \cdot 60} \right)$$

L<sub>h</sub>: Rating life in hours (hr)

ℓ<sub>s</sub>: Stroke length (m)

L: Rating life (km)

n<sub>1</sub>: No. of strokes per minute (cpm)

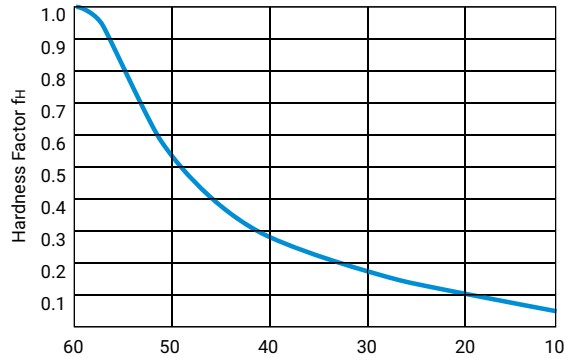
# Rating Life Linear Ball Bearings

## Rating Life

### Hardness Factor (fH)

The shaft must be sufficiently hardened when a linear bushing is used. If not properly hardened, permissible load is lowered and the life of the linear ball bearings will be shortened.

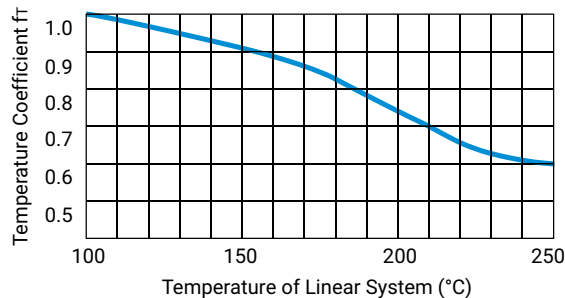
FIG. 1



### Temperature Coefficient (fT)

If the temperature of the linear system exceeds 100°C, hardness of the linear system and the shaft lowers to decrease the permissible load compared to that of the linear system used at room temperature. As a result, the abnormal temperature rise shortens the rating life.

FIG. 2



**Notes:** Maximum temperature of plastic retainer 212°F or 100°C.  
Maximum temperature 176° per Table 6 on page 134.

### Contact Coefficient (fc) – Table 2

Generally two or more linear bearings are used on one shaft. Thus, the load on each linear system differs depending on each processing accuracy. Because the linear bushings are not loaded equally, the number of linear bushings per shaft changes the permissible load off the system.

CONTACT COEFFICIENT Table 2

| Number of Linear Systems per Shaft | Contact coefficient - FC |
|------------------------------------|--------------------------|
| 1                                  | 1.00                     |
| 2                                  | 0.81                     |
| 3                                  | 0.72                     |
| 4                                  | 0.66                     |
| 5                                  | 0.61                     |

### Load Coefficient (fw) – Table 3

When calculating the load on the linear system, it is necessary to accurately obtain object weight, inertial force based on motion speed, moment load, and each transition as time passes. However, it is difficult to calculate those values accurately because reciprocating motion involves the repetition of start and stop as well as vibration and impact. A more practical approach is to obtain the load coefficient by taking the actual operating conditions into account.

LOAD COEFFICIENT Table 3

| Operating Conditions                                                            | FW         |
|---------------------------------------------------------------------------------|------------|
| Operation at low speed (15 m/min. or less) without impulsive shock from outside | 1.0 to 1.5 |
| Operation at intermediate speed (60 m/min. or less) without impulsive shock     | 1.5 to 2.0 |
| Operation at high speed (over 60 m/min.) with impulsive shock from outside      | 2.0 to 3.5 |

# Clearance & Mounting Linear Ball Bearings

## Clearance & Fit

Standard-type Simplicity® linear ball bearings matched to a shaft that provides inadequate clearance may result in early bearing failure and/or rough linear motion. The clearance adjustable linear ball bearings and open linear ball bearings can be adjusted when assembled in the housing by controlling the housing bore. However, too much clearance

will increase the deformation of the linear ball bearing, which will affect its precision and life. Therefore, the appropriate clearance between the ball bearing and shaft, and the appropriate linear ball bearing housing bore are required based on application.

## RECOMMENDED FIT OF LINEAR BALL BEARINGS

| Model | Division       | Shaft      |              | Housing   |           |
|-------|----------------|------------|--------------|-----------|-----------|
|       |                | Normal Fit | Transitional | Loose Fit | Tight Fit |
| JP    | High Precision | g6         | h6           | H7        | J7        |
| IP    | High Precision | g6         | h6           | H7        | J7        |
| EP    | High Precision | h6         | j6           | H7        | J7        |

## Shaft & Housing

To optimize performance of the Simplicity® linear ball bearing it is recommended that a high precision shaft and pillow block are required.

### Shaft

The rolling balls in linear ball bearings are in-line contact with the shaft surface. Therefore, the shaft dimensions, tolerance, surface finish, and hardness greatly affect the performance of the linear ball bearing. The shaft should be manufactured to the following tolerances:

1. Surface finish critically affects the smooth rolling of balls; shaft surface finish should be Ra 8-10.

2. Shaft hardness should be HRC 60 to 64. Hardness less than HRC 60 will decrease the life/load.
3. Preload increases the frictional resistance slightly. If the preload is too tight, the deformation of the bearing sleeve will shorten the linear ball bearing's life.

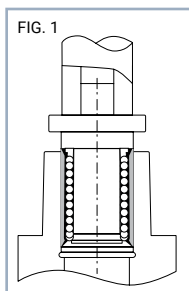
### Housing

There are a wide variety of housings differing in design, machining, and mounting. See mounting requirements below.

## Mounting

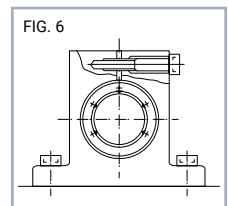
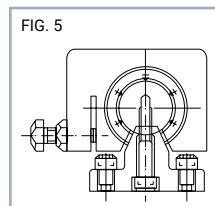
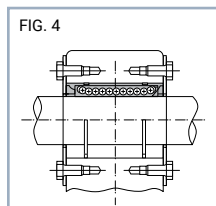
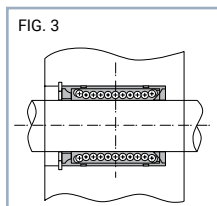
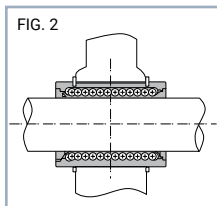
When inserting the linear ball bearing into the housing, do not hit the linear ball bearing on the end-retaining ring, but apply pressure either by hand or arbor on the linear ball bearing sleeve (See Fig.1) To insert the shaft into the mounted linear ball bearing, make sure the shaft is chamfered and be careful not to push on the balls by inserting the shaft at an angle.

**Note:** If two shafts are used in parallel, the parallelism is an important factor to assure smooth linear movement and not damage the linear ball bearings.



### Examples of Mounting

The popular way to mount linear ball bearings is with a slight preload. PBC Linear recommends a slight clearance fit-up to ensure proper life. The examples, Figs. 2 to 6, show the inserted linear ball bearing using a variety of retention methods.





# Clearance & Mounting Linear Ball Bearings

## Frictional Resistance

The static frictional resistance of the Simplicity® linear system is so low that it is only slightly different from the kinetic frictional resistance, enabling smooth linear movement from low to high speeds. In general, the frictional resistance is expressed by the following equation.

$$F = \mu \cdot W + f$$

F : Frictional resistance       $\mu$  : Coefficient of friction

W : Load weight              f : Sealing resistance

The frictional resistance of each PBC Linear system depends on the model, load weight, speed, and lubricant. The sealing resistance depends on the lip interference and lubricant, regardless of the load weight. The sealing resistance of one linear system is about 200 to 500 gf. The coefficient of friction depends on the load weight, moment load, and preload.

COEFFICIENT OF LINEAR SYSTEM FRICTION ( $\mu$ ) Table 5

| Linear System Type | Models     | Coefficient of Friction ( $\mu$ ) |
|--------------------|------------|-----------------------------------|
| Linear Bearing     | JP, EP, IP | 0.002 to 0.003                    |

## Ambient Working Temperature

The ambient working temperature range for each PBC linear system depends on the model. Consult PBC Linear on use outside the recommended temperature range.

Temperature conversion equation:

$$C = \frac{5}{9} (F - 32) \quad F = 32 + \frac{9}{5} C$$

AMBIENT WORKING TEMPERATURE Table 6

| Linear System Type  | Models     | Ambient Working Temperature |
|---------------------|------------|-----------------------------|
| Linear Ball Bearing | JP, EP, IP | -20 to 80°C, -4 to 176°F    |

## Lubrication and Dust Prevention

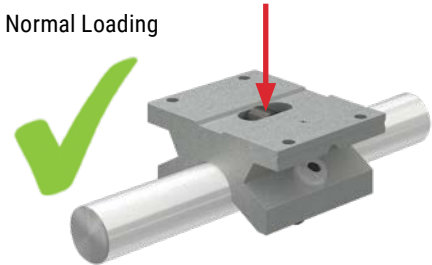
Using PBC Linear systems without lubrication increases the abrasion of the rolling elements, shortening the life span. Systems, therefore, require appropriate lubrication. PBC Linear ball bearings are shipped with an anti-corrosion treatment, which must be cleaned prior to applying grease or oil. For lubrication, PBC Linear recommends turbine oil conforming to ISO Standards G32 to G68 or lithium base soap grease No.2. Prior to usage, apply lubricant directly inside the linear bearing and shaft, and re-lubricate periodically according to the operating conditions. Some systems from PBC Linear are sealed to block dust out and seal lubricant in. If used in a harsh or corrosive environment a protective cover should be used.

# Loads Roller Pillow Block Bearings

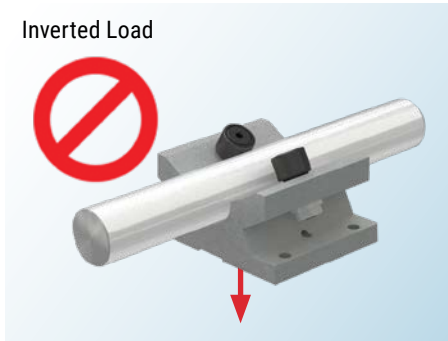
## Orientation & Cantilever Loads

When a linear motion system is subjected to a cantilever load or moment, the system designer must take into consideration these type of loads will greatly affect the performance of the system. Roller Pillow Blocks are not suitable for these types of applications because the moments will load the side rollers and cause premature failure. If the moments or cantilever loads are minor, loads may be acceptable. For this reason we ask that you consult the factory.

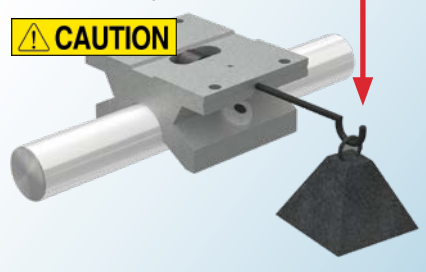
Normal Loading



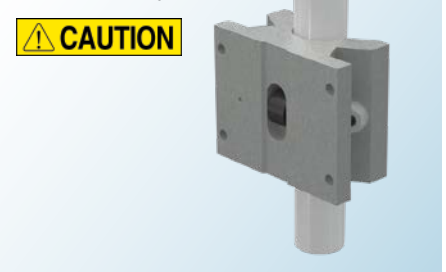
Inverted Load



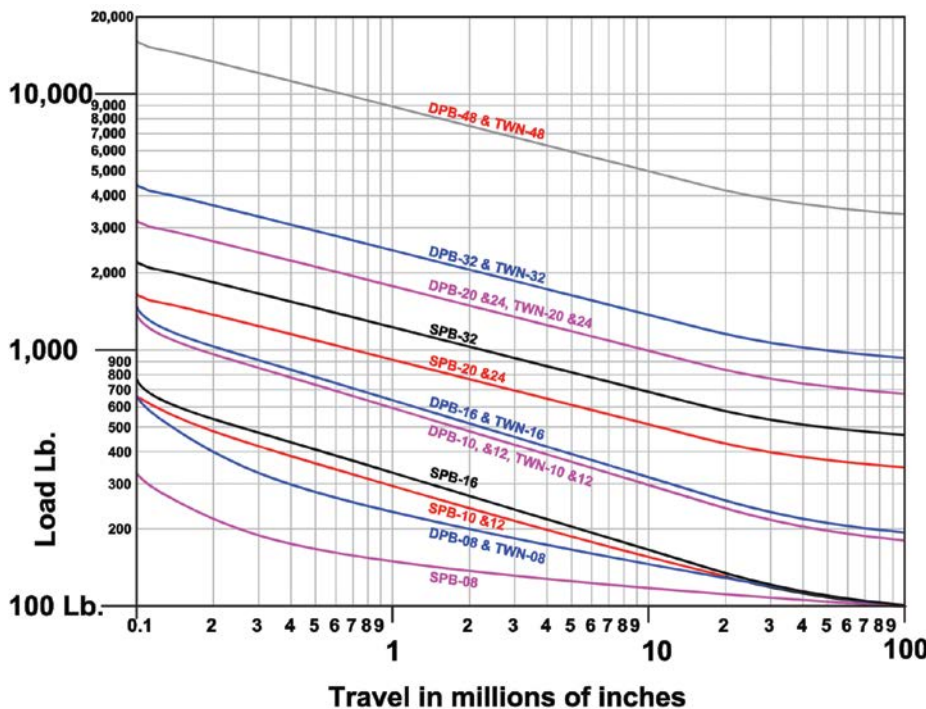
Moment Load  
Consult Factory



Vertical Load  
Consult Factory



Consult Factory  
800-962-8979



## Determining Pillow Block Size & Model

To determine the proper size Roller Pillow Block for an application, refer to the chart using the worst-case load and the required travel life. Select the Roller Pillow Block above where the lines intersect. This should be suitable for anticipated travel life and loading.

**Note:** Shock, vibration, and moments may affect the life of the pillow block.

**Note:** Chart is rated at 10% accuracy. Figures are based on a safety factor of one.

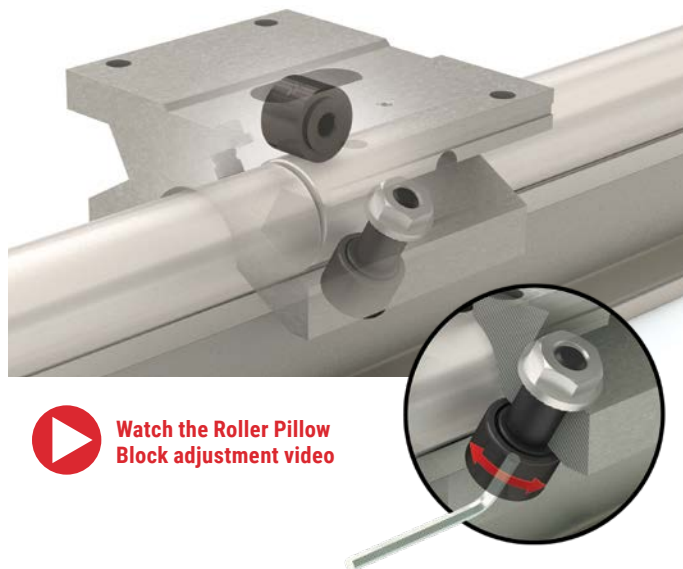
TECHNICAL

# Adjustments & Curves Roller Pillow Block Bearings

## Adjustments

Roller Pillow Blocks are factory set for Simplicity® 60 Plus® shafting. Adjustments can be made to the eccentric cam follower to either increase or decrease the shaft clearance.

Located on the same side of the Roller Pillow Block as the set screw, the eccentric cam follower is adjusted by using a stubby allen wrench while allowing a 0.002" feeler gauge to freely move between the shaft and the eccentric roller. The fixed side must remain in contact with the shaft. If care is taken not to overload the roller, then a slight pre-load is possible. Rollers should never be tightened to the point where they cannot move freely.

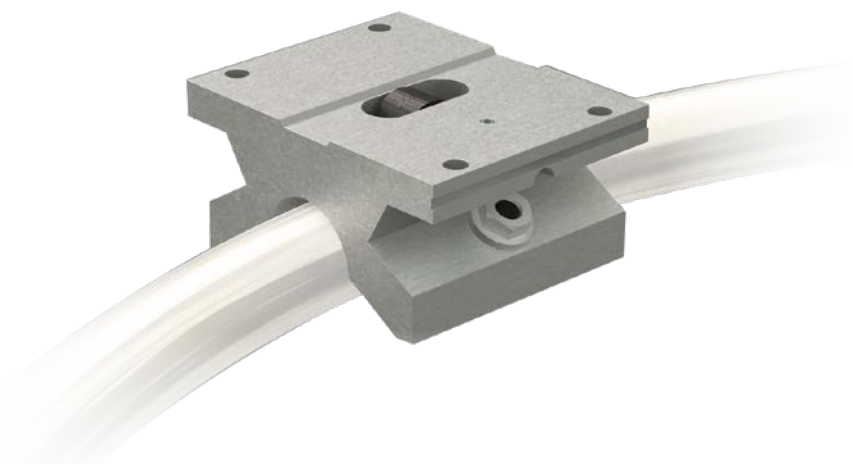


Watch the Roller Pillow Block adjustment video

## Turning a Curve

A single Roller Pillow Block has the ability to turn a curve or run on a non-linear system. The following table lists the minimum track radius that the single Roller Pillow Block can tolerate without additional alteration.

| Pillow Block Size | Minimum Shaft Radius |
|-------------------|----------------------|
| 8                 | 6"                   |
| 10                | 12"                  |
| 12                | 14"                  |
| 16                | 18"                  |
| 20                | 36"                  |
| 24                | 40"                  |
| 32                | 44"                  |
| 48                | 52"                  |



## Lubrication, Rails & Bearings

The rollers are internally lubricated for life, but the rails must always have a layer of grease. As a guideline, reapply fresh grease every 50,000 cycles.

# Cross Reference Guide Roller Pillow Block Bearings

## Cross Reference Guide

Below is a chart that cross-references our product with competitors.

For more assistance, please consult the factory.

## Standard Linear Ball Bearings

| PBC Linear | PBC Linear Sealed | Thomson | Thomson Sealed | INA   | INA Sealed | NB Steel Retainer | NB Steel Retainer Sealed | NB Plast'c Retainer | NB Plast'c Retainer Sealed |
|------------|-------------------|---------|----------------|-------|------------|-------------------|--------------------------|---------------------|----------------------------|
| IP4G-0S    | IP4G              | A4812   |                | KBZ04 | KBZ04PP    | SW4               | SW4UU                    | SW4G                | SW4GUU                     |
| IP6G-0S    | IP6G              | A61014  |                | KBZ06 | KBZ06PP    | SW6               | SW6UU                    | SW6G                | SW6GUU                     |
| IP8G-0S    | IP8G              | A81420  | A81420DD       | KBZ08 | KBZ08PP    | SW8               | SW8UU                    | SW8G                | SW8GUU                     |
| IP10G-0S   | IP10G             | A101824 |                | KBZ10 | KBZ10PP    | SW10              | SW10UU                   | SW10G               | SW10GUU                    |
| IP12G-0S   | IP12G             | A122026 | A122026DD      | KBZ12 | KBZ12PP    | SW12              | SW12UU                   | SW12G               | SW12GUU                    |
| IP16G-0S   | IP16G             | A162536 | A162536DD      | KBZ16 | KBZ16PP    | SW16              | SW16UU                   | SW16G               | SW16GUU                    |
| IP20G-0S   | IP20G             | A203242 |                | KBZ20 | KBZ20PP    | SW20              | SW20UU                   | SW20G               | SW20GUU                    |
| IP24G-0S   | IP24G             | A243848 |                | KBZ24 | KBZ24PP    | SW24              | SW24UU                   | SW24G               | SW24GUU                    |
| IP32G-0S   | IP32G             | A324864 |                | KBZ32 | KBZ32PP    | SW32              | SW32UU                   | SW32G               | SW32GUU                    |

## Open Type Linear Ball Bearings

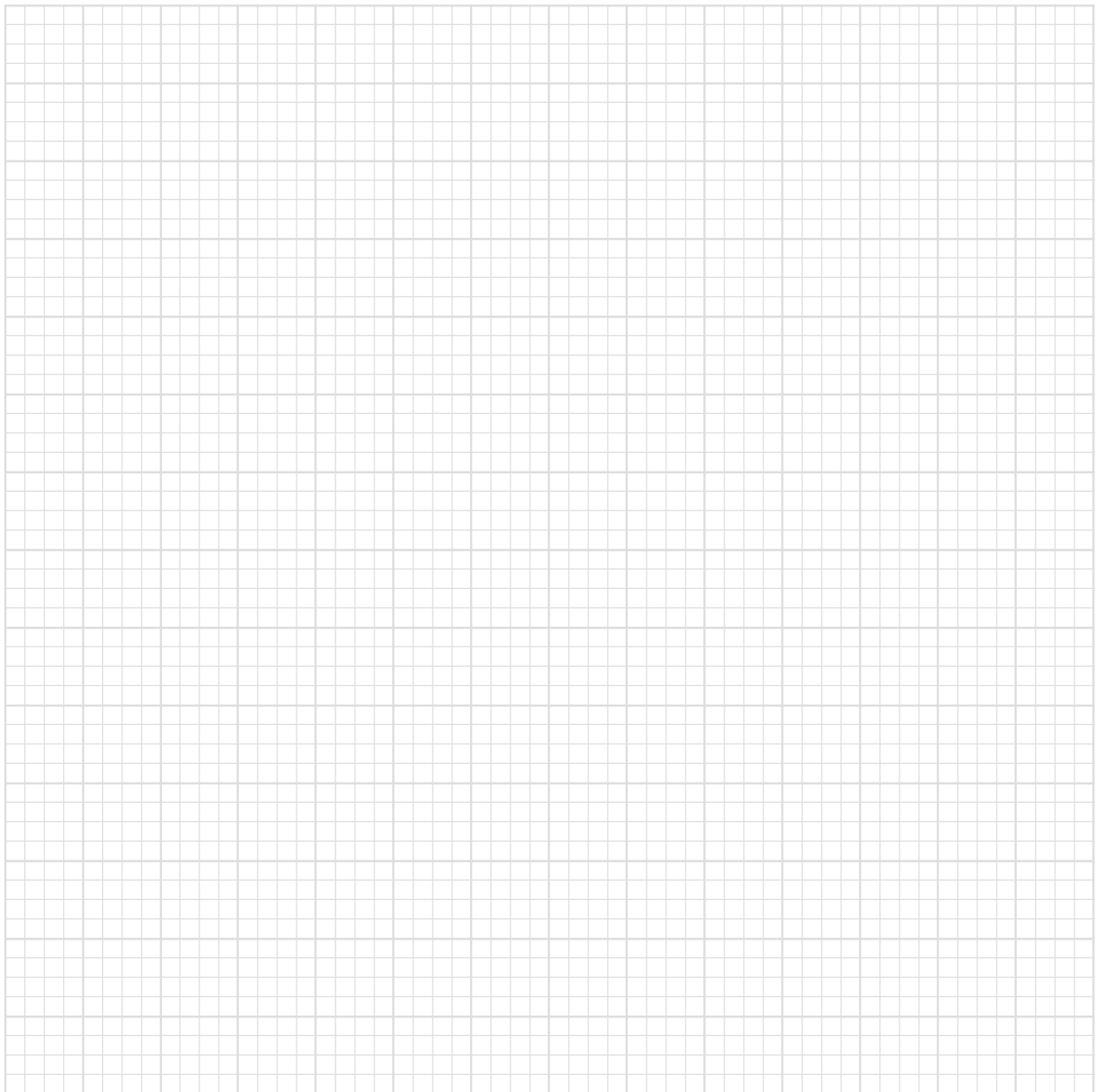
| PBC Linear  | PBC Linear Sealed | Thomson   | Thomson Sealed | INA     | INA Sealed | NB Steel Retainer | NB Steel Retainer Sealed | NB Plast'c Retainer | NB Plast'c Retainer Sealed |
|-------------|-------------------|-----------|----------------|---------|------------|-------------------|--------------------------|---------------------|----------------------------|
| IP8G-OP-0S  | IP8G-OP           | OPN81420  | OPN81420DD     | KBZ08OP | KBZ08OPPP  | SW8OP             | SW8OPUU                  | SW8GOP              | SW8GOPUU                   |
| IP10G-OP-0S | IP10G-OP          | OPN101824 |                | KBZ10OP | KBZ10OPPP  | SW10OP            | SW10OPUU                 | SW10GOP             | SW10GOPUU                  |
| IP12G-OP-0S | IP12G-OP          | OPN122026 | OPN122026DD    | KBZ12OP | KBZ12OPPP  | SW12OP            | SW12OPUU                 | SW12GOP             | SW12GOPUU                  |
| IP16G-OP-0S | IP16G-OP          | OPN162536 | OPN162536DD    | KBZ16OP | KBZ16OPPP  | SW16OP            | SW16OPUU                 | SW16GOP             | SW16GOPUU                  |
| IP20G-OP-0S | IP20G-OP          | OPN203242 |                | KBZ20OP | KBZ20OPPP  | SW20OP            | SW20OPUU                 | SW20GOP             | SW20GOPUU                  |
| IP24G-OP-0S | IP24G-OP          | OPN243848 |                | KBZ24OP | KBZ24OPPP  | SW24OP            | SW24OPUU                 | SW24GOP             | SW24GOPUU                  |
| IP32G-OP-0S | IP32G-OP          | OPN324864 |                | KBZ32OP | KBZ32OPPP  | SW32OP            | SW32OPUU                 | SW32GOP             | SW32GOPUU                  |

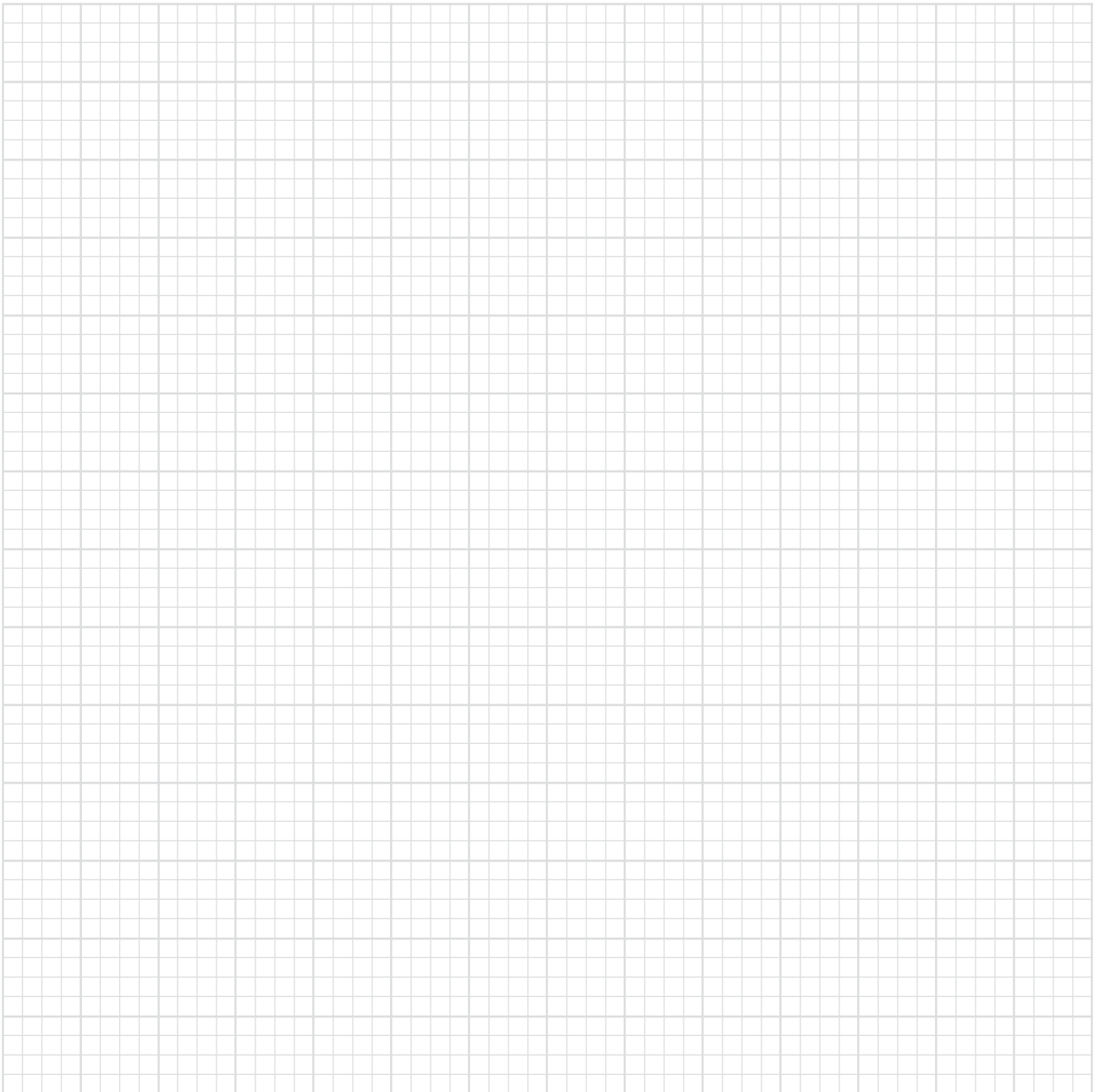
## High Load Self Aligning Linear Ball Bearings

| PBC Linear | Thomson    | INA     | NB       | PBC Linear  | Thomson  | INA      | NB      |
|------------|------------|---------|----------|-------------|----------|----------|---------|
| IPS6       | SUPER6     | KX6PP   | TW6UU    | IPPS08-GL   | SPB8UU   | KGX8PP   | TWA8UU  |
| IPS8       | SUPER8     | KX8PP   | TW8UU    | IPPS10-GL   | SPB10UU  | KGX10PP  | TWA10UU |
| IPS10      | SUPER10    | KX10PP  | TW10UU   | IPPS12-GL   | SPB12UU  | KGX12PP  | TWA12UU |
| IPS12      | SUPER12    | KX12PP  | TW12UU   | IPPS16-GL   | SPB16UU  | KGX16PP  | TWA16UU |
| IPS16      | SUPER16    | KX16PP  | TW16UU   | IPPS20-GL   | SPB20UU  | KGX20PP  | TWA20UU |
| IPS20      | SUPER20    | KX20PP  | TW20UU   | IPPS24-GL   | SPB24UU  | KGX24PP  | TWA24UU |
| IPS24      | SUPER24    | KX24PP  | TW24UU   | IPPNS08-GLP | SPB8OPN  | KGX08PP  | TWD8UU  |
| IP8-OP     | SUPER8OPN  | KX08PP  | TW8OPUU  | IPPNS10-GLP | SPB10OPN | KGX010PP | TWD10UU |
| IP10-OP    | SUPER10OPN | KX010PP | TW10OPUU | IPPNS12-GLP | SPB12OPN | KGX012PP | TWD12UU |
| IP12-OP    | SUPER12OPN | KX012PP | TW12OPUU | IPPNS16-GLP | SPB16OPN | KGX016PP | TWD16UU |
| IP16-OP    | SUPER16OPN | KX016PP | TW16OPUU | IPPNS20-GLP | SPB20OPN | KGX020PP | TWD20UU |
| IP20-OP    | SUPER20OPN | KX020PP | TW20OPUU | IPPNS24-GLP | SPB24OPN | KGX024PP | TWD24UU |
| IP24-OP    | SUPER24OPN | KX024PP | TW24OPUU |             |          |          |         |



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## Global Footprint



### **PBC Linear Worldwide Headquarters**

6402 E. Rockton Road, Roscoe, Illinois 61073 USA

Tel: +1.815.389.5600 • Toll-Free: +1.800.962.8979

Fax: +1.815.389.5790

sales@pbclinear.com • pbclinear.com

### **PBC Linear Europe GmbH European Headquarters**

Bonner Straße 363, 40589 Duesseldorf, Germany

Tel: +49 211 545590 20 • Fax: +49 211 545590 39

info@pbclinear.eu • pbclinear.eu

### **PBC-MOONS China Headquarters**

168 Mingjia Road, Minhang District, Shanghai 201107, P.R. China

Tel: +86 21 52634688 • Fax: +86 21 52634098

info@moons.com.cn • www.moons.com.cn

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